



STEELGIR

STEELGIR

distribution and service in industry of metalworking and plastic parts.





STEELGIR

With 9500 m², 100 employees and with a wide range of skills, processes and tools, STEELGIR provides a variety of individual parts and assemble parts.





STEEL GIR

STEELGIR

is organized in 4 main departments.

1) Mechanical technology and high precision department



- a) Turning, milling and grinding
- b) Tempering
- c) EDM machines
- d) Metrological department

2) Carpentry and metalworking department

3) Metal surface treatment department

4) PVC and plastics molding department



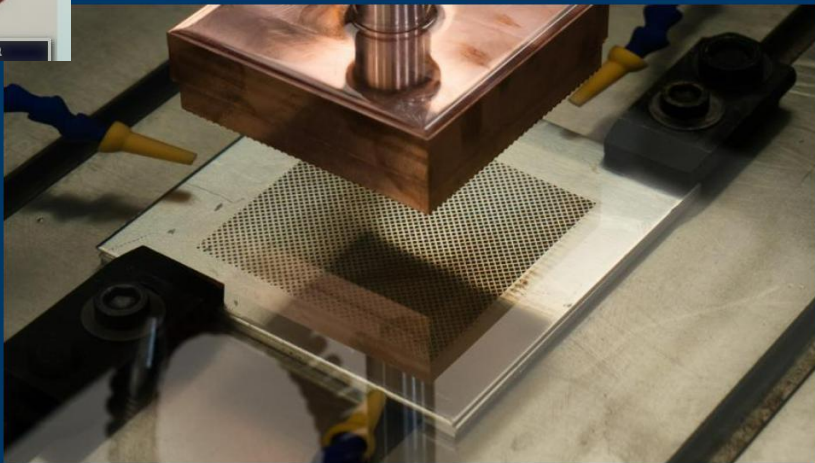
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Haas Milling machines start from X-1270 Y-508 Z-635 up to X-2134 Y-1016 Z-762. Okuma and Haas turning machines start from $\Phi 150$ and L 350 up to $\Phi 250$ and L 1000.





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EDM die sinking machine

X= 500

Y= 400

Z= 350

EDM wire cutting machine

X= 350

Y= 250

Z= 250

EDM hole drilling

X= 400

Y= 300

Z= 250





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Grinding machine

Up to 1200x500x300 mm





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Tempering

Up to 1200°C

Dimensions 1200x1000x350 mm



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Metrological department





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Carpentry and metalworking department



**Metal shearing
machines**

Up to 25 mm thickness



Sheet metal bending

Up to 6000 mm length
and 250 T

Metal Stamping

From 15 T – 400 T





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Sheet metal rolling

Up to 10 mm thickness and
2000 mm length

Automatic pipe bending

Up to $\Phi 60$ mm with 4 mm
thickness





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Metal surface treatment



Flake-Zinc line

Deep spin coating with flake-zinc solution for high resistance against corrosion.



Zinc, Nickel, Phosphating coating

with tanks starting from 1000x500x700 up to 5000x900x2200

** Currently working on new anodizing line and new powder coating lines.*

** Recently started working on PLC programming and automation*



STEEL GIR

PVC and plastic lines



- * Mono and co-extrusion PVC lines

- * Injection molding machines from 130 T to 250 T



STEEL GIR

Some of our work...





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Some of our work...

