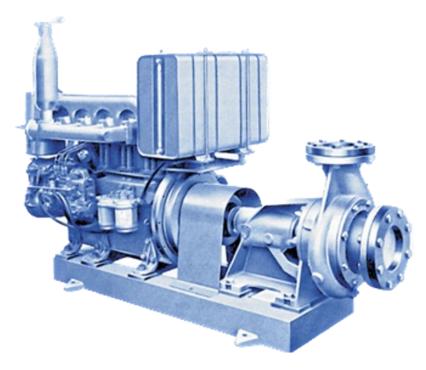
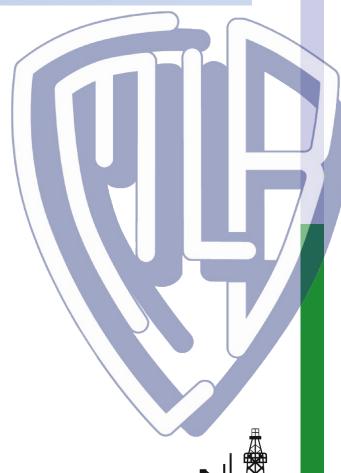
BROCHURE K SERIES

BIRAGHI POMPE 1906



- ITALIAN QUALITY
 - SINCE 1906

Centrifugal Process Pumps



K PROCESS PUMP

The highly functional construction allows different executions with respect to the required applications and grants practical usefulness.

Accurate design and modern calculation procedures allowed us to obtain efficiencies which are the best one can realize today.

These pumps have one impeller only, except some models, provided with two im-65/2, 80/2) which are cantiliver mounted on the shaft.

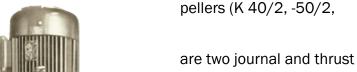
The supporting is realized with a strong chair-type support, outside casing, where ball bearings at suitable distance are located.

The transformation of kinetic energy into pressure the impeller outlet in the spiwhile in pumps provided with two impellers this transformation takes piace in a des the first stage, and in the spiral the second stage.

Nozzles are flanged UNI-PN 10 (nominal pressure); the suction is always axial ge port is secondal and upward oriented; it may ho also be oriented in different diagram on the following page.

Capacitiy	to 330 m³ /hr
Head	to 95 m
Max working pressure	to 6 bar
Temperature	to 140 C°





rai volute of pump casing; diffuser with directional bla-

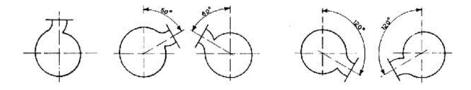
while, normally, the discharpositions according to the



Other types of seals on shaft are foreseen (see "Special Executions"). The drive can be direct through flexible coupling by electric motor or by endothermic engine (2 or 4 strokes, Diesel, etc) or through a cantiliver pulley with 'V' belts.

POSITIONS IN WHICH THE DISCHARGE PORT CAN BE

ORIENTED



SPECIAL EXECUTION:

- ⇒ Mechanical seal devices (instead of traditional stuffing boxes) in different executions according to the characteristics and service temperature of the liquid to be pumped
- ⇒ Stuffing box provided with cooling chamber with cold water circulation, for liquid temperatures exceeding 105°C.
- ⇒ Packing gland washing, to convey turbid liquids and liquids with small percentages of suspended abrasive powder.
- ⇒ Mechanical seal washing, to convey liquids containin small quantities of suspended col loidal particles, or slightly dirty liquids.

SERVICE LIMITS:

(*) Values concerning standard pumps, construction in cast iron G25

TEMPERATURE:

from -15 to + 105 °C

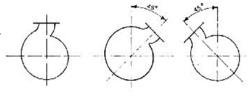
up to and over 140 °C with cooled stuffing box or special mechanical seal

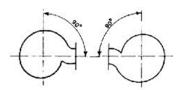
REVOLUTION DIRECTION:

clock wise direction, looking from driving end.

REVOLUTION SPEED:

Up to 3500 R.P.M.





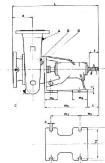
OVERALL SIZE

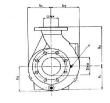
modello		Dimensioni In mm (non impegnative) - Sizes in mm (not engaging)															Flangia aspirante						Peso															
		Pompa - Pump Piedi di appoggio - Feet														- Shaf	t	Attacchi - Connections							Suction flange				Dulivery flange					Weight				
model	L	а	b ₁	b ₂	h ₁	h ₂	h ₃	с	m ₁	m ₂	m ₃	m ₄	m ₅	n ₁	n ₂	r	s	d	1	е	f	А	В	С	D	E	F	DNA	ONA O P S for				DNp	01	P ₁	S ₁	fori holes	c.a. Kg.
K 40 A	475	95	93	102	112	155	105	70,5	103	160	225	60	60	180	150	13	15	18	40	20,5	6	3/8"G	3/8"G	3/8"G	1/4"0	3/8"G	-	50	125	165	18	4	40	110	150	18	4	30
K 40 B	480	100	110	112	112	170	120		ia	×		*	*					10	19				ъ.	¥	10	и	-	39	10	19		.00	39	19		30	30	32
K 40 C	535	110	135	138	160	200	150	76	126	190	280	85	95	230	200	18	19	24	60	27	8	**	*		и	1/4"G	3/8"G		16	10			30	16	. 31		30	45
K 40 D	535	110	155	163	160	225	175	20					10	ъ	19			20	19		16	30	20		н	.34	10	30	39	.9	*	-	30	- 10	. 3		- 10	48
K 40/2	600	175	ъ	э				10		20		*				2	10	30	10		*		20		н.	14		18					20	10			20	62
K 50 A	485	105	95	118	112	170	115	70,5	103	160	225	60	60	180	150	13	15	18	40	20,5	6	3/8"G	3/8"G	3/8"G	1/4"0	3/8"0	-	65	145	185	18	4	50	125	165	18	4	32
K 50 B	480	100	117	133	112	175	140	- 10	39	39			0	ъ	10	20	19	ъ.	- 19		29	31	.11		ю	*	-	- 10	31	- 29			.20		2		. 10	35
K 50 C	535	110	135	147	160	225	160	76	126	190	280	85	95	230	200	18	19	24	60	27	8	- 20		20	. 10	1/4"C	3/8"G				*			*	*		H -	50
K 50 D	535	110	159	173	160	250	185	10	**	9 0	ю	10	ъ			*	.00		- 29		>	.00	31		- 30	10	20		30	10			20	30			*	53
K 50/2	600	175						- 10	э	10			. 10		- 20	18					29			29	20		*		**	38				.00			*	65
K 65 A	485	105	117	138	112	180	135	70,5	103	160	225	60	60	180	150	13	15	18	40	20,5	6	3/8"G	3/8"G	3/8"0	1/4"0	3/8"0	-	80	160	200	18	4	65	145	185	18	4	35
K 65 B	480	100	126	147	112	200	145	90			Э	0	.0					10	- 10		20				20	20	021		10	38			26	п		an .	*	37
K 65 C	555	125	139	159	160	225	165	76	126	190	280	85	95	230	200	18	19	24	60	27	8	*	10	39	31	1/4"G	3/8"G			н	ъ		×				*	53
k 65 D	555	125	177	182	160	250	195	10	30	10	31))	ъ.	10		- 11	н			ж	×	*	20	.0	n			in .	и		-	*	ж		*	*	60
K 65/2	605	175	>			10		30	30		ж	10	10	34	10	1	и	10	10	>				20	31			16	20	10	9		*	10	ъ		20	70
K 80 A	490	110	136	164	112	225	160	70,5	103	160	225	60	60	180	150	13	15	18	40	20,5	6	3/8"G	3/8"G	3/B"G	1/4"0	3/8"0	-	100	180	220	18	8	80	160	200	18	4	44
K 80 B	555	125	154	178	160	250	185	76	126	190	280	85	95	230	200	18	19	24	60	27	8	- 20		ж	10	1/4"0	3/8"6		*	ю	и		*	10	ъ.	**	ж	60
K 80 C	604	125	177	202	200	300	190	69	119	240	335	95	100	260	230	20	23	28	60	31	8		- 1	1/4"6	1/4"0	i 11		*	*	10	9	- 2	- 20	10	ж	н	ю	73
K 80 D	604	125	209	229	200	350	235	30	n.	и	и	39	10	9.	ю				- 10					3/8"0			10	10.	100	10	п		*	.00	39	м	ъ	88
K 80/2	689	210	19	29		31		31:	23	*			10	- 10	10		10	*	ю	>			20	- 14	10	3)	- 10	ъ.	*	10	10	- 31	- 20	10	30	ж.	D.	108
K 100 A	565	130	151	189	160	275	170	76	126	190	280	85	95	230	200	18	19	24	60	27	8	3/8"G	3/8"G	3/8"0	1/4"0	3/8"0		125	210	250	18	8	100	180	220	18	8	62
K 100 B	639	155	161	200	200	275	180	69	119	240	335	95	100	260	230	20	23	28	60	31	8			- 14	30	- 10	9.	п	В	. 20				и.		ж	ir	75
K 100 C	604	120	188	218	200	300	200	31			10	39	.0	a	39		10	2	39			2	ъ	10	э.	19	30	20	ъ.	ъ.	10	*		20		я	- 34	80
K 100 D	639	155	218	247	200	375	250		ы			39			11		. 10							10	50	15				20	19	*		31	- 19		30	100
K 125 A	639	150	178	227	200	300	205	69	119	240	335	95	100	260	230	20	23	28	60	31	8	3/8"G	3/8"G	3/8"0	1/4"0	3/8"0		150	240	285	22	8	125	210	250	18	8	85
K 125 B	639	150	202	245	200	350	225	, n		,		"							- 20	,		,	16	20	- 11	- 29	7	,		-		2	3	21	19	. 30		96

CONSTRUCTION MATERIALS

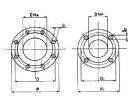
	STANDARD	ь,	b,	X,	g,	a	g ₁
Corpo pompa	Ghisa G25	Bronzo BZN7	Bronzo B10	AISI 316	Ghisa GS400/12	Acc. Fuso	Ghisa al Ni
Pump case	Cast iron G25	Bronze BZN7	Bronze B10	AISI 316	Cast. i. GS400/12	Stain, still	Ni cast iron
Coperchio	Ghisa G25	Bronzo BZN7	Bronzo B10	AISI 316	Ghisa GS400/12	Acc. Fuso	Ghisa al Ni
Cover	Cast iron, G25	Bronze BZN7	Brooze B10	AISI 316	Cast. i. GS400/12	Stain still	<u>Ni</u> cast i <u>ron</u>
Diffusore	Ghisa G25	Bronzo BZN7	Bronzo B10	AISI 316	Ghisa G25	Ghisa G25	Ghisa al Ni
Diffuser	Cast iron G25	Bronze BZN7	Bronze B10	AISI 316	Cast iron G25	Cast iron G25	Ni cast iron
Girante	Ghisa G25	Bronzo BZN7	Bronzo B10	AISI 316	Ghisa G25	Ghisa al Ni	Ghisa al Ni
Impeller	Cast iron G25	Bronze BZN7	Brooze B10	AISI 316	Cast iron G25	Ni cast iron	Ni castiron
Anelli usura	Ghisa G25	Bronzo BZN7	Bronzo B10	AISI 316	Ghisa G25	Ghisa al Ni	Ghisa al Ni
Wear rings	Castiggg G25	Brooze BZN7	Brooze B10	AISI 316	Castiggg G25	Ni cast iron	Ni cast iron
Supporto	Ghisa G25						
Support	Cast iron G25						
Albero T.B.	Acc. 38NCD4	Acc. AISI 431	Acc. AISI 431	Acc. AISI 316	Acc. 38NCD4	Acc. 38NCD4	Acc. AISI 316
Shaft T.B.	Stain, still 38NCD4	Stain, still AISI 431	Stain, still AISI 431	Stain, still AISI 316	Stain, still 38NCD4	Stain, still 38NCD4	Stain, still AISI 316
Albero T.M.	Acc. AISI 431	Acc. AISI 431	Acc. AISI 431	Acc. AISI 316	Acc. AISI 431	Acc. AISI 431	Acc. AISI 316
Shaft T.M.	Stain, still AISI 431	Stain, still AISI 431	Stain, still AISI 431	Stain, still AISI 316	Stain, still AISI 431	Stain, still AISI 431	Stain, still AISI 316

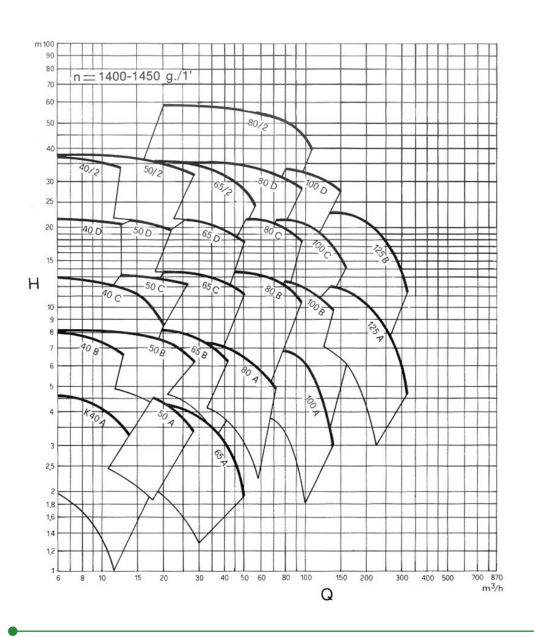
- ⇒ Pressure-gauge connection
- ⇒ Drain
- ⇒ Two cooling connections
- ⇒ Sealing liquid connection
- ⇒ Vacuum-gauge connection

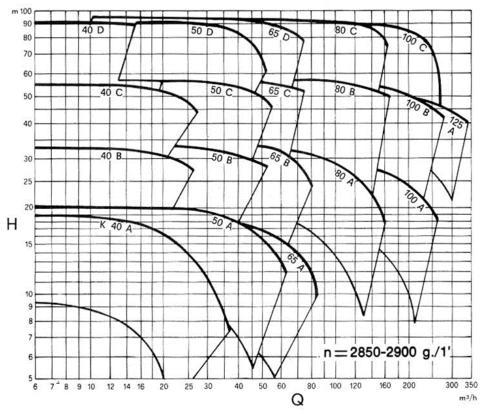












Biraghi Pompe 1906 Plants









ITAI Y



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