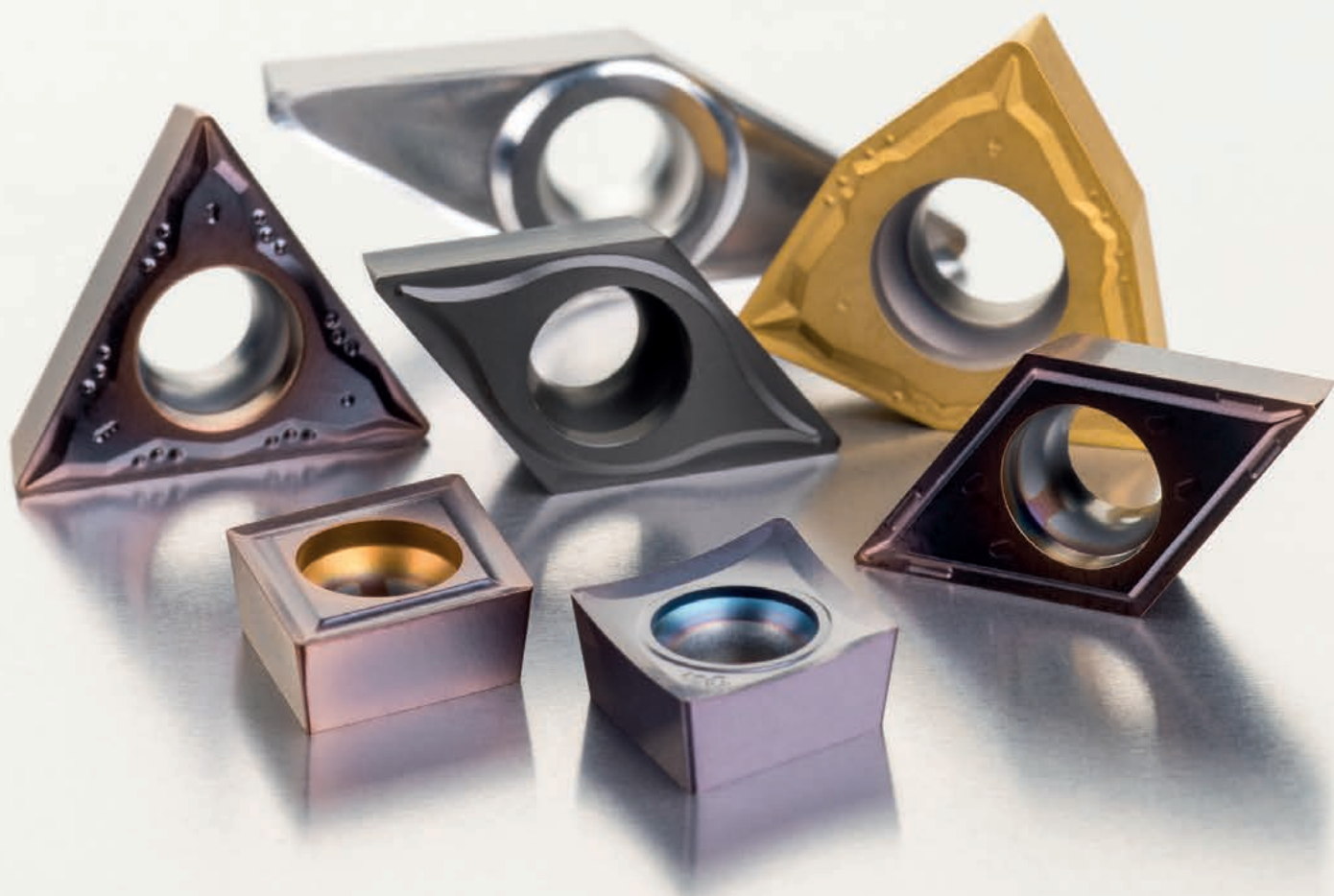




INSERTI POSITIVI

INSERTI ISO POSITIVI – NAVIGATORE ROMPITRUCIOLO

P



Condizioni molto instabili



Condizioni instabili



Condizioni stabili



Pezzo in lavorazione con pareti sottili



1ª scelta



Utilizzo possibile

RF

FF2

FF

UR

SF3

FM2

FM

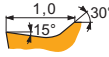
RM3

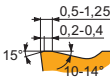
RM

OR

DR4

					
	0.05 – 0.2 mm/rev	0.05 – 0.2 mm/rev	0.2 – 0.4 mm/rev	0.4 – 1.0 mm/rev	> 1.0 mm/rev
	0.05 – 2 mm	0.05 – 2 mm	2 – 4 mm	4 – 10 mm	> 10 mm

UR		Progettato per lavorazioni di finitura, acciai e ghise e potenzialmente acciaio inossidabile, tagli continui e interrotti
FM		Progettato per lavorazioni da finitura a semi-sgrossatura, acciai e acciai inossidabili, potenzialmente ghise e materiali non ferrosi, tagli continui e moderatamente interrotti
RM		Progettato per lavorazioni di semi-sgrossatura, acciai, acciai inossidabili e ghise, potenzialmente superleghe e materiali temprati, tagli continui e interrotti

OR		Progettato per lavorazioni di sgrossatura e sgrossatura pesante, acciai, acciai inossidabili e ghise, potenzialmente superleghe e materiali temprati, tagli continui e interrotti

INSERTI ISO POSITIVI – NAVIGATORE ROMPITRUCIOLO

M



Condizioni molto instabili



Condizioni instabili



Condizioni stabili



Pezzo in lavorazione con pareti sottili



1ª scelta



Utilizzo possibile



NF1



FM2



RF



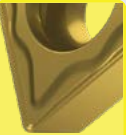
SF2



NF2



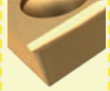
FM



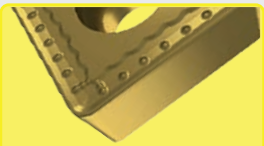
RM



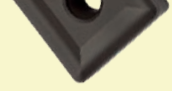
SF3



SI



OR



DR4





0.05 – 0.2 mm/rev

0.05 – 0.2 mm/rev

0.2 – 0.4 mm/rev

0.4 – 1.0 mm/rev

> 1.0 mm/rev



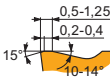
0.05 – 2 mm

0.05 – 2 mm

2 – 4 mm

4 – 10 mm

> 10 mm

NF2		Design positivo per lavorazioni da finitura fino alla semi-sgrossatura, acciai inossidabili e superleghe, tagli continui
FM		Progettato per lavorazioni da finitura a semi-sgrossatura, acciai e acciai inossidabili, potenzialmente ghise e materiali non ferrosi, tagli continui e moderatamente interrotti
RM		Progettato per lavorazioni di semi-sgrossatura, acciai, acciai inossidabili e ghise, potenzialmente superleghe e materiali temprati, tagli continui e interrotti
OR		Progettato per lavorazioni di sgrossatura e sgrossatura pesante, acciai, acciai inossidabili e ghise, potenzialmente superleghe e materiali temprati, tagli continui e interrotti

INSERTI ISO POSITIVI – NAVIGATORE ROMPITRUCIOLO

K



Condizioni molto instabili



Condizioni instabili



Condizioni stabili



Pezzo in lavorazione con pareti sottili



1^a scelta



Utilizzo possibile



RM3



.CMW



UR



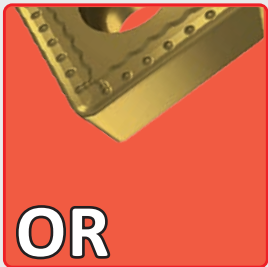
RF



RM



SF3



OR



DR4





0.05 – 0.2 mm/rev

0.05 – 0.2 mm/rev

0.2 – 0.4 mm/rev

0.4 – 1.0 mm/rev

> 1.0 mm/rev



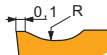
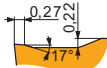
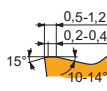
0.05 – 2 mm

0.05 – 2 mm

2 – 4 mm

4 – 10 mm

> 10 mm

RF	 <table><tr><td>I. C.</td><td>R</td></tr><tr><td>6,35</td><td>1,0</td></tr><tr><td>9,525</td><td>1,5</td></tr><tr><td>12,7</td><td>2,5</td></tr></table>	I. C.	R	6,35	1,0	9,525	1,5	12,7	2,5	Progettato per lavorazioni di sgrossatura, ghise, potenzialmente acciai, acciai inossidabili e materiali duri, tagli continui e interrotti		
I. C.	R											
6,35	1,0											
9,525	1,5											
12,7	2,5											
RM		Progettato per lavorazioni di semi-sgrossatura, acciai, acciai inossidabili e ghise, potenzialmente superleghe e materiali temprati, tagli continui e interrotti										
OR		Progettato per lavorazioni di sgrossatura e sgrossatura pesante, acciai, acciai inossidabili e ghise, potenzialmente superleghe e materiali temprati, tagli continui e interrotti										

INSERTI ISO POSITIVI – NAVIGATORE ROMPITRUCIOLO

N



Condizioni molto instabili



Condizioni instabili



Condizioni stabili



Pezzo in lavorazione con pareti sottili



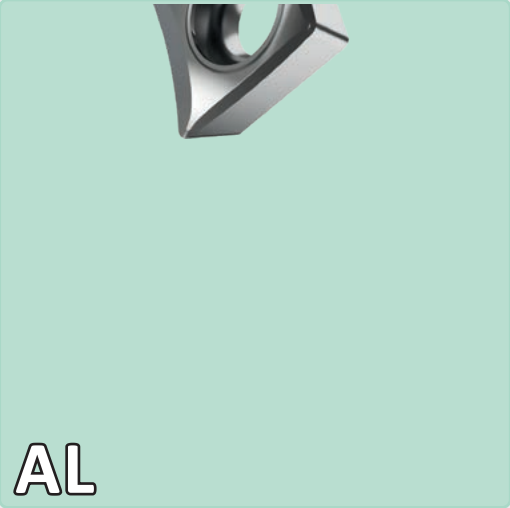
1^a scelta



Utilizzo possibile



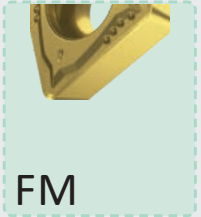
SF3



AL



NF1



FM





0.05 – 0.2 mm/rev

0.05 – 0.2 mm/rev

0.2 – 0.4 mm/rev

0.4 – 1.0 mm/rev

> 1.0 mm/rev



0.05 – 2 mm

0.05 – 2 mm

2 – 4 mm

4 – 10 mm

> 10 mm

SF3		Design molto positivo per la lavorazione fine e di finitura, superleghe, acciai inossidabili e materiali non ferrosi, potenzialmente acciaio, ghise e materiali duri, tagli continui		
AL		Design altamente positivo per finiture fini fino alla sgrossatura, alluminio, leghe di alluminio e altri materiali non ferrosi, potenzialmente superleghe, tagli continui		

INSERTI ISO POSITIVI – NAVIGATORE ROMPITRUCIOLO

S



Condizioni molto instabili



Condizioni instabili



Condizioni stabili



Pezzo in lavorazione con pareti sottili



1^a scelta



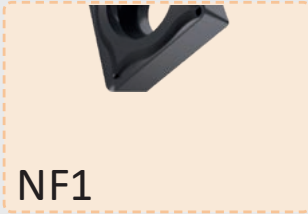
Utilizzo possibile



SF2



SF3



NF1



NF2





0.05 – 0.2 mm/rev

0.05 – 0.2 mm/rev

0.2 – 0.4 mm/rev

0.4 – 1.0 mm/rev

> 1.0 mm/rev



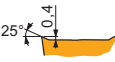
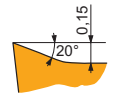
0.05 – 2 mm

0.05 – 2 mm

2 – 4 mm

4 – 10 mm

> 10 mm

SF2		Design molto positivo per la lavorazione fine e di finitura, superleghe, potenzialmente acciai inossidabili, acciai e materiali non ferrosi, tagli continui		
SF3		Design molto positivo per la lavorazione fine e di finitura, superleghe, acciai inossidabili e materiali non ferrosi, potenzialmente acciaio, ghise e materiali duri, tagli continui		
NF2		Design positivo per lavorazioni da finitura fino alla semi-sgrossatura, acciai inossidabili e superleghe, tagli continui		

INSERTI ISO POSITIVI – NAVIGATORE ROMPITRUCIOLO

H



Condizioni molto instabili



Condizioni instabili



Condizioni stabili



Pezzo in lavorazione con pareti sottili



1^a scelta



Utilizzo possibile



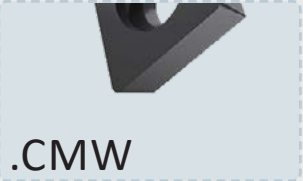
SF3



RM3



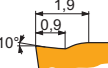
NF1

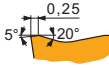


.CMW



 f	0.05 – 0.2 mm/rev	0.05 – 0.2 mm/rev	0.2 – 0.4 mm/rev	0.4 – 1.0 mm/rev	> 1.0 mm/rev
 a_p	0.05 – 2 mm	0.05 – 2 mm	2 – 4 mm	4 – 10 mm	> 10 mm

SF3		Design molto positivo per la lavorazione fine e di finitura, superleghe, acciai inossidabili e materiali non ferrosi, potenzialmente acciaio, ghise e materiali duri, tagli continui
NF1		Design positivo per lavorazioni di finitura da fine a media, acciai inossidabili e superleghe, potenzialmente acciai, materiali non ferrosi e duri, tagli continui
.CMW		Progettato per lavorazioni di finitura da fine a semi-sgrossatura, ghise, potenzialmente materiali duri, tagli continui e leggermente interrotti

RM3		Progettato per lavorazioni di sgrossatura, ghise, potenzialmente acciai, acciai inossidabili e materiali duri, tagli continui e interrotti

SUPERFINITURA – NAVIGATORE

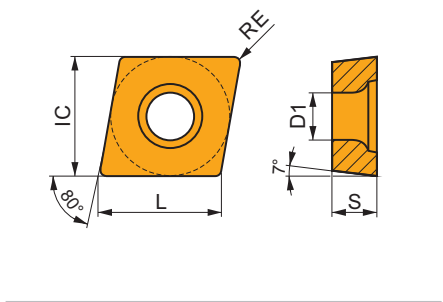
FF2			FF2 rompitruciolo affilato e di prima scelta per la finitura degli acciai. È caratterizzato da un angolo di spoglia leggermente positivo senza rinforzo a T. È adatto anche per le ghise.
SF3			SF3 rompitruciolo affilato e di prima scelta per la finitura di acciai inossidabili e superleghe. È caratterizzato da un angolo di spoglia altamente positivo, senza rinforzo a T. È adatto anche per leghe non ferrose e, condizionatamente, per acciai, ghise e materiali duri.
NF1			NF1 Rompitruciolo affilato progettato per la finitura di acciai, acciai inossidabili e superleghe. È caratterizzato da un angolo di spoglia positivo, senza T-land. È adatto anche alle leghe non ferrose e ai materiali duri.
SF2			SF2 Rompitruciolo affilato progettato per la finitura di acciai inossidabili e superleghe. È caratterizzato da un angolo di spoglia altamente positivo, senza T-land. È adatto anche per acciai e leghe non ferrose.
AL			AL Rompitruciolo affilato che rappresenta la prima scelta per la lavorazione di tutte le leghe non ferrose. È caratterizzato da un angolo di spoglia altamente positivo senza T-land. È anche condizionatamente adatto per le superleghe.
JQ JR JZ			JQ Rompitruciolo affilato progettato per la finitura degli acciai. È caratterizzato da un angolo di spoglia altamente positivo, senza T-land. È adatto anche agli acciai inossidabili.

FF2

FF2 rompitruciolo affilato e di prima scelta per la finitura degli acciai. È caratterizzato da un angolo di spoglia leggermente positivo senza rinforzo a T. È adatto anche per le ghise.

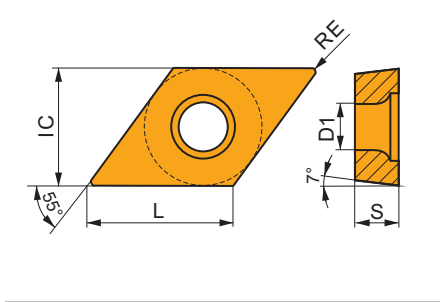
CCGT / CCMT

	IC	D1	L	S
	(mm)	(mm)	(mm)	(mm)
0602	6.350	2.80	6.40	2.38
0803	7.940	3.40	8.10	3.18
09T3	9.525	4.40	9.70	3.97



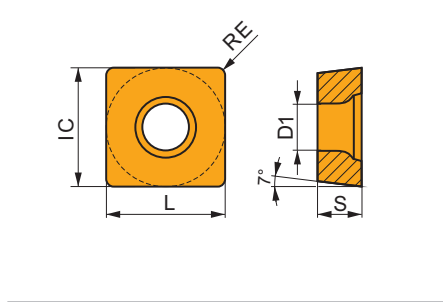
DCGT / DCMT

	IC	D1	L	S
	(mm)	(mm)	(mm)	(mm)
0702	6.350	2.80	7.80	2.38
11T3	9.525	4.40	11.60	3.97



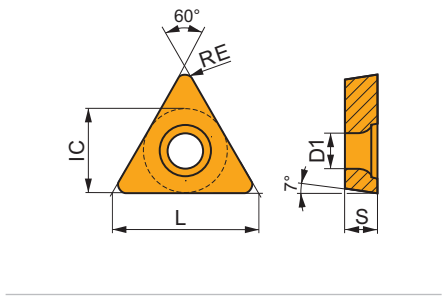
SCMT

	IC	D1	L	S
	(mm)	(mm)	(mm)	(mm)
09T3	9.525	4.40	9.53	3.97



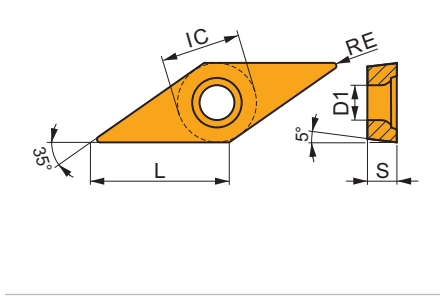
TCGT / TCMT

	IC	D1	L	S
	(mm)	(mm)	(mm)	(mm)
06T1	3.970	2.20	6.90	1.98
0902	5.560	2.50	9.60	2.38
1102	6.350	2.80	11.00	2.38
16T3	9.525	4.40	16.50	3.97



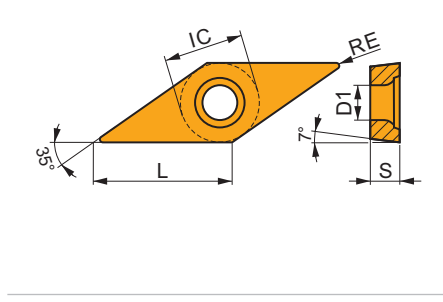
VBMT

	IC	D1	L	S
	(mm)	(mm)	(mm)	(mm)
1604	9.525	4.40	16.60	4.76



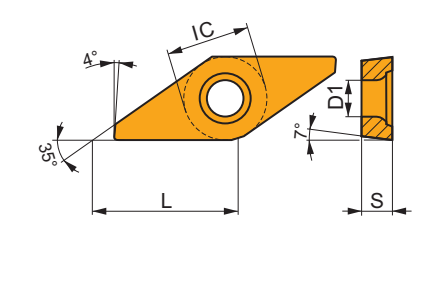
VCGT

	IC	D1	L	S
	(mm)	(mm)	(mm)	(mm)
0702	3.970	2.20	6.90	2.38
1303	7.940	3.40	13.80	3.18



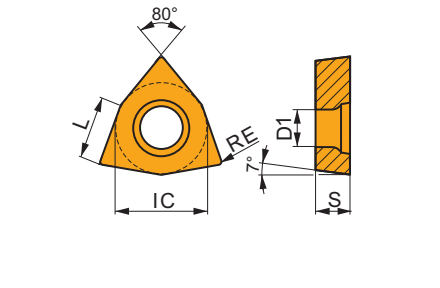
VCGX

	IC	D1	L	S
	(mm)	(mm)	(mm)	(mm)
1303	7.940	3.40	13.80	3.18



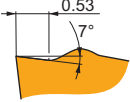
WCGT

	IC	D1	L	S
	(mm)	(mm)	(mm)	(mm)
0201	3.970	2.20	2.70	1.59



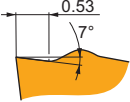
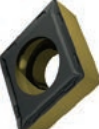
Idoneità e valori iniziali per velocità di taglio (Vc), avanzamento (f) e profondità di taglio (ap). Fare riferimento alla nostra App Machining Calculator per ulteriori calcoli.

Product		RE (mm)	P			M			K			N			S			H		
			vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap
			(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)



FF2 romptruciolo affilato e di prima scelta per la finitura degli acciai. È caratterizzato da un angolo di spoglia leggermente positivo senza rinforzo a T. È adatto anche per le ghise.

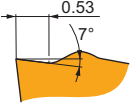
CCGT 09T302E-FF2:T9325	●	0.2	■	345	0.05	1.0	■	325	0.05	1.0	■	—	—	—	■	—	—	—	■	—	—	—
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FF2 romptruciolo affilato e di prima scelta per la finitura degli acciai. È caratterizzato da un angolo di spoglia leggermente positivo senza rinforzo a T. È adatto anche per le ghise.

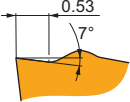
CCMT 060202E-FF2:T8430	●	0.2	■	280	0.05	0.8	■	—	—	—	■	230	0.05	0.8	■	—	—	—	■	—	—	—
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CCMT 060202E-FF2:T9325	●	0.2	■	350	0.05	0.8	■	—	—	—	■	330	0.05	0.8	■	—	—	—	■	—	—	—
CCMT 060202E-FF2:T9415	●	0.2	■	395	0.05	0.8	■	—	—	—	■	375	0.05	0.8	■	—	—	—	■	—	—	—
CCMT 060202E-FF2:TT010	●	0.2	■	345	0.05	0.5	■	—	—	—	■	—	—	—	■	—	—	—	■	—	—	—
CCMT 060204E-FF2:T7325	●	0.4	■	190	0.12	1.0	■	—	—	—	■	—	—	—	■	—	—	—	■	—	—	—
CCMT 060204E-FF2:T8430	●	0.4	■	205	0.12	1.0	■	—	—	—	■	170	0.12	1.0	■	—	—	—	■	—	—	—
CCMT 060204E-FF2:T9325	●	0.4	■	255	0.12	1.0	■	—	—	—	■	240	0.12	1.0	■	—	—	—	■	—	—	—
CCMT 060204E-FF2:T9335	●	0.4	■	215	0.12	1.0	■	—	—	—	■	—	—	—	■	—	—	—	■	—	—	—
CCMT 060204E-FF2:T9415	●	0.4	■	305	0.12	1.0	■	—	—	—	■	285	0.12	1.0	■	—	—	—	■	—	—	—
CCMT 060204E-FF2:TT010	●	0.4	■	280	0.12	0.5	■	—	—	—	■	—	—	—	■	—	—	—	■	—	—	—
CCMT 080302E-FF2:T8430	●	0.2	■	280	0.05	0.8	■	—	—	—	■	230	0.05	0.8	■	—	—	—	■	—	—	—
CCMT 080302E-FF2:T9325	●	0.2	■	350	0.05	0.8	■	—	—	—	■	330	0.05	0.8	■	—	—	—	■	—	—	—
CCMT 080304E-FF2:T7325	●	0.4	■	190	0.12	1.0	■	—	—	—	■	—	—	—	■	—	—	—	■	—	—	—
CCMT 080304E-FF2:T8430	●	0.4	■	205	0.12	1.0	■	—	—	—	■	170	0.12	1.0	■	—	—	—	■	—	—	—
CCMT 080304E-FF2:T9325	●	0.4	■	255	0.12	1.0	■	—	—	—	■	240	0.12	1.0	■	—	—	—	■	—	—	—
CCMT 080304E-FF2:TT010	●	0.4	■	350	0.06	0.5	■	—	—	—	■	—	—	—	■	—	—	—	■	—	—	—
CCMT 080308E-FF2:T8430	●	0.8	■	210	0.17	1.0	■	—	—	—	■	175	0.17	1.0	■	—	—	—	■	—	—	—
CCMT 080308E-FF2:T9325	●	0.8	■	260	0.17	1.0	■	—	—	—	■	245	0.17	1.0	■	—	—	—	■	—	—	—
CCMT 09T304E-FF2:T8430	●	0.4	■	200	0.12	1.2	■	—	—	—	■	165	0.12	1.2	■	—	—	—	■	—	—	—
CCMT 09T304E-FF2:T9325	●	0.4	■	250	0.12	1.2	■	—	—	—	■	235	0.12	1.2	■	—	—	—	■	—	—	—
CCMT 09T304E-FF2:T9335	●	0.4	■	215	0.12	1.2	■	—	—	—	■	—	—	—	■	—	—	—	■	—	—	—
CCMT 09T304E-FF2:T9415	●	0.4	■	300	0.12	1.2	■	—	—	—	■	285	0.12	1.2	■	—	—	—	■	—	—	—
CCMT 09T304E-FF2:TT010	●	0.4	■	350	0.06	0.5	■	—	—	—	■	—	—	—	■	—	—	—	■	—	—	—
CCMT 09T308E-FF2:T8430	●	0.8	■	205	0.17	1.2	■	—	—	—	■	170	0.17	1.2	■	—	—	—	■	—	—	—
CCMT 09T308E-FF2:T9325	●	0.8	■	255	0.17	1.2	■	—	—	—	■	240	0.17	1.2	■	—	—	—	■	—	—	—
CCMT 09T308E-FF2:T9415	●	0.8	■	300	0.20	1.2	■	—	—	—	■	285	0.20	1.2	■	—	—	—	■	—	—	—
CCMT 09T308E-FF2:TT010	●	0.8	■	350	0.10	0.8	■	—	—	—	■	—	—	—	■	—	—	—	■	—	—	—



FF2 romptruciolo affilato e di prima scelta per la finitura degli acciai. È caratterizzato da un angolo di spoglia leggermente positivo senza rinforzo a T. È adatto anche per le ghise.

DCGT 11T302E-FF2:T8430	●	0.2	■	225	0.05	0.8	■	—	—	—	■	185	0.05	0.8	■	—	—	—	■	—	—	—
DCGT 11T302E-FF2:T9325	●	0.2	■	280	0.05	0.8	■	—	—	—	■	265	0.05	0.8	■	—	—	—	■	—	—	—
DCGT 11T302E-FF2:TT010	●	0.2	■	275	0.05	0.5	■	—	—	—	■	—	—	—	■	—	—	—	■	—	—	—

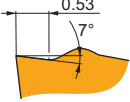
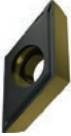


FF2 romptruciolo affilato e di prima scelta per la finitura degli acciai. È caratterizzato da un angolo di spoglia leggermente positivo senza rinforzo a T. È adatto anche per le ghise.

DCMT 070202E-FF2:T7325	●	0.2	■	190	0.05	0.8	■	—	—	—	■	—	—	—	■	—	—	—	■	—	—	—
DCMT 070202E-FF2:T8430	●	0.2	■	225	0.05	0.8	■	—	—	—	■	185	0.05	0.8	■	—	—	—	■	—	—	—
DCMT 070202E-FF2:T9325	●	0.2	■	280	0.05	0.8	■	—	—	—	■	265	0.05	0.8	■	—	—	—	■	—	—	—
DCMT 070202E-FF2:TT010	●	0.2	■	275	0.05	0.5	■	—	—	—	■	—	—	—	■	—	—	—	■	—	—	—
DCMT 070204E-FF2:T7325	●	0.4	■	160	0.12	0.8	■	—	—	—	■	—	—	—	■	—	—	—	■	—	—	—
DCMT 070204E-FF2:T8430	●	0.4	■	170	0.12	0.8	■	—	—	—	■	135	0.12	0.8	■	—	—	—	■	—	—	—
DCMT 070204E-FF2:T9325	●	0.4	■	205	0.12	0.8	■	—	—	—	■	190	0.12	0.8	■	—	—	—	■	—	—	—
DCMT 070204E-FF2:T9415	●	0.4	■	250	0.12	0.8	■	—	—	—	■	235	0.12	0.8	■	—	—	—	■	—	—	—
DCMT 070208E-FF2:T7325	●	0.8	■	170	0.17	0.8	■	—	—	—	■	—	—	—	■	—	—	—	■	—	—	—
DCMT 070208E-FF2:T8430	●	0.8	■	175	0.17	0.8	■	—	—	—	■	140	0.17	0.8	■	—	—	—	■	—	—	—
DCMT 070208E-FF2:T9325	●	0.8	■	215	0.17	0.8	■	—	—	—	■	200	0.17	0.8	■	—	—	—	■	—	—	—
DCMT 070208E-FF2:T9415	●	0.8	■	265	0.17	0.8	■	—	—	—	■	250	0.17	0.8	■	—	—	—	■	—	—	—

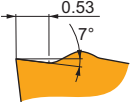
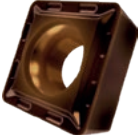
Idoneità e valori iniziali per velocità di taglio (Vc), avanzamento (f) e profondità di taglio (ap). Fare riferimento alla nostra App Machining Calculator per ulteriori calcoli.

Product		RE (mm)	P			M			K			N			S			H		
			vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap
			(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)



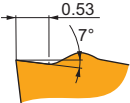
FF2 rompitruciolo affilato e di prima scelta per la finitura degli acciai. È caratterizzato da un angolo di spoglia leggermente positivo senza rinforzo a T. È adatto anche per le ghise.

DCMT 11T304E-FF2:T7325	●	0.4	160	0.12	0.8	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—
DCMT 11T304E-FF2:T8430	●	0.4	170	0.12	0.8	—	—	—	135	0.12	0.8	—	—	—	—	—	—	—	—	—
DCMT 11T304E-FF2:T9325	●	0.4	205	0.12	0.8	—	—	—	190	0.12	0.8	—	—	—	—	—	—	—	—	—
DCMT 11T304E-FF2:T9415	●	0.4	250	0.12	0.8	—	—	—	235	0.12	0.8	—	—	—	—	—	—	—	—	—
DCMT 11T304E-FF2:TT010	●	0.4	280	0.06	0.5	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—
DCMT 11T308E-FF2:T7325	●	0.8	170	0.17	0.8	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—
DCMT 11T308E-FF2:T8430	●	0.8	175	0.17	0.8	—	—	—	140	0.17	0.8	—	—	—	—	—	—	—	—	—
DCMT 11T308E-FF2:T9325	●	0.8	215	0.17	0.8	—	—	—	200	0.17	0.8	—	—	—	—	—	—	—	—	—
DCMT 11T308E-FF2:T9415	●	0.8	265	0.17	0.8	—	—	—	250	0.17	0.8	—	—	—	—	—	—	—	—	—
DCMT 11T308E-FF2:TT010	●	0.8	280	0.10	0.8	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—



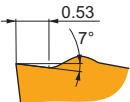
FF2 rompitruciolo affilato e di prima scelta per la finitura degli acciai. È caratterizzato da un angolo di spoglia leggermente positivo senza rinforzo a T. È adatto anche per le ghise.

SCMT 09T304E-FF2:T8430	●	0.4	210	0.12	1.2	—	—	—	175	0.12	1.2	—	—	—	—	—	—	—	—	—
SCMT 09T304E-FF2:T9325	●	0.4	260	0.12	1.2	—	—	—	245	0.12	1.2	—	—	—	—	—	—	—	—	—
SCMT 09T308E-FF2:T8430	●	0.8	220	0.17	1.2	—	—	—	180	0.17	1.2	—	—	—	—	—	—	—	—	—
SCMT 09T308E-FF2:T9325	●	0.8	265	0.17	1.2	—	—	—	250	0.17	1.2	—	—	—	—	—	—	—	—	—



FF2 rompitruciolo affilato e di prima scelta per la finitura degli acciai. È caratterizzato da un angolo di spoglia leggermente positivo senza rinforzo a T. È adatto anche per le ghise.

TCGT 06T102E-FF2:T8430	●	0.2	235	0.05	0.8	—	—	—	190	0.05	0.8	—	—	—	—	—	—	—	—	—
TCGT 06T102E-FF2:TT010	●	0.2	295	0.05	0.5	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—
TCGT 090202E-FF2:TT010	●	0.2	295	0.05	0.5	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—

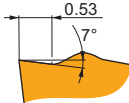
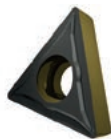


FF2 rompitruciolo affilato e di prima scelta per la finitura degli acciai. È caratterizzato da un angolo di spoglia leggermente positivo senza rinforzo a T. È adatto anche per le ghise.

TCMT 06T102E-FF2:T8430	●	0.2	235	0.05	0.8	—	—	—	190	0.05	0.8	—	—	—	—	—	—	—	—	—
TCMT 06T102E-FF2:T9415	●	0.2	335	0.05	0.8	—	—	—	315	0.05	0.8	—	—	—	—	—	—	—	—	—
TCMT 06T104E-FF2:T7325	●	0.4	170	0.12	0.8	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—
TCMT 06T104E-FF2:T8430	●	0.4	180	0.12	0.8	—	—	—	145	0.12	0.8	—	—	—	—	—	—	—	—	—
TCMT 06T104E-FF2:T9325	●	0.4	220	0.12	0.8	—	—	—	205	0.12	0.8	—	—	—	—	—	—	—	—	—
TCMT 06T104E-FF2:T9415	●	0.4	265	0.12	0.8	—	—	—	250	0.12	0.8	—	—	—	—	—	—	—	—	—
TCMT 090204E-FF2:T5315	●	0.4	240	0.12	1.0	—	—	—	225	0.12	1.0	—	—	—	—	—	—	—	—	—
TCMT 090204E-FF2:T7325	●	0.4	165	0.12	1.0	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—
TCMT 090204E-FF2:T8430	●	0.4	175	0.12	1.0	—	—	—	140	0.12	1.0	—	—	—	—	—	—	—	—	—
TCMT 090204E-FF2:T9325	●	0.4	215	0.12	1.0	—	—	—	200	0.12	1.0	—	—	—	—	—	—	—	—	—
TCMT 090204E-FF2:T9415	●	0.4	260	0.12	1.0	—	—	—	245	0.12	1.0	—	—	—	—	—	—	—	—	—
TCMT 110204E-FF2:T8430	●	0.4	180	0.12	0.8	—	—	—	145	0.12	0.8	—	—	—	—	—	—	—	—	—
TCMT 110204E-FF2:T9325	●	0.4	220	0.12	0.8	—	—	—	205	0.12	0.8	—	—	—	—	—	—	—	—	—
TCMT 110204E-FF2:T9335	●	0.4	185	0.12	0.8	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—
TCMT 110204E-FF2:T9415	●	0.4	265	0.12	0.8	—	—	—	250	0.12	0.8	—	—	—	—	—	—	—	—	—
TCMT 110208E-FF2:T8430	●	0.8	185	0.17	0.8	—	—	—	150	0.17	0.8	—	—	—	—	—	—	—	—	—
TCMT 110208E-FF2:T9325	●	0.8	225	0.17	0.8	—	—	—	210	0.17	0.8	—	—	—	—	—	—	—	—	—
TCMT 110208E-FF2:T9415	●	0.8	280	0.17	0.8	—	—	—	265	0.17	0.8	—	—	—	—	—	—	—	—	—
TCMT 16T304E-FF2:T8430	●	0.4	180	0.12	0.8	—	—	—	145	0.12	0.8	—	—	—	—	—	—	—	—	—
TCMT 16T304E-FF2:T9325	●	0.4	220	0.12	0.8	—	—	—	205	0.12	0.8	—	—	—	—	—	—	—	—	—
TCMT 16T304E-FF2:T9335	●	0.4	185	0.12	0.8	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—
TCMT 16T304E-FF2:T9415	●	0.4	265	0.12	0.8	—	—	—	250	0.12	0.8	—	—	—	—	—	—	—	—	—
TCMT 16T304E-FF2:TT010	●	0.4	295	0.06	0.5	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—

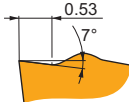
Idoneità e valori iniziali per velocità di taglio (Vc), avanzamento (f) e profondità di taglio (ap). Fare riferimento alla nostra App Machining Calculator per ulteriori calcoli.

Product		RE (mm)	P			M			K			N			S			H		
			vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap
			(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)



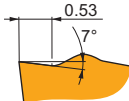
FF2 rompitruciolo affilato e di prima scelta per la finitura degli acciai. È caratterizzato da un angolo di spoglia leggermente positivo senza rinforzo a T. È adatto anche per le ghise.

TCMT 16T308E-FF2:T8430	●	0.8	■	185	0.17	0.8	—	—	—	■	150	0.17	0.8	—	—	—	—	—	—	—
TCMT 16T308E-FF2:T9325	●	0.8	■	225	0.17	0.8	—	—	—	■	210	0.17	0.8	—	—	—	—	—	—	—
TCMT 16T308E-FF2:T9335	●	0.8	■	195	0.17	0.8	—	—	—	—	—	—	—	—	—	—	—	—	—	—
TCMT 16T308E-FF2:T9415	●	0.8	■	280	0.17	0.8	—	—	—	■	265	0.17	0.8	—	—	—	—	—	—	—



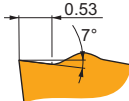
FF2 rompitruciolo affilato e di prima scelta per la finitura degli acciai. È caratterizzato da un angolo di spoglia leggermente positivo senza rinforzo a T. È adatto anche per le ghise.

VBMT 160404E-FF2:T7325	●	0.4	■	145	0.12	0.8	—	—	—	—	—	—	—	—	—	—	—	—	—	—
VBMT 160404E-FF2:T8430	●	0.4	■	150	0.12	0.8	—	—	—	■	125	0.12	0.8	—	—	—	—	—	—	—
VBMT 160404E-FF2:T9325	●	0.4	■	190	0.12	0.8	—	—	—	■	180	0.12	0.8	—	—	—	—	—	—	—
VBMT 160404E-FF2:T9335	●	0.4	■	160	0.12	0.8	—	—	—	—	—	—	—	—	—	—	—	—	—	—
VBMT 160404E-FF2:T9415	●	0.4	■	230	0.12	0.8	—	—	—	■	215	0.12	0.8	—	—	—	—	—	—	—



FF2 rompitruciolo affilato e di prima scelta per la finitura degli acciai. È caratterizzato da un angolo di spoglia leggermente positivo senza rinforzo a T. È adatto anche per le ghise.

VCGT 070202E-FF2:T8315	●	0.2	■	150	0.05	0.8	—	—	—	■	140	0.05	0.8	—	—	—	—	—	—	—
VCGT 070202E-FF2:T8415	●	0.2	■	185	0.05	0.8	—	—	—	■	165	0.05	0.8	—	—	—	—	—	—	—
VCGT 070202E-FF2:T8430	●	0.2	■	190	0.05	0.8	—	—	—	■	155	0.05	0.8	—	—	—	—	—	—	—
VCGT 070204E-FF2:T8315	●	0.4	■	125	0.12	0.8	—	—	—	■	115	0.12	0.8	—	—	—	—	—	—	—
VCGT 070204E-FF2:T8415	●	0.4	■	155	0.12	0.8	—	—	—	■	140	0.12	0.8	—	—	—	—	—	—	—
VCGT 070204E-FF2:T8430	●	0.4	■	145	0.12	0.8	—	—	—	■	120	0.12	0.8	—	—	—	—	—	—	—
VCGT 130302E-FF2:T5315	●	0.2	■	250	0.05	1.0	—	—	—	■	235	0.05	1.0	—	—	—	—	—	—	—
VCGT 130302E-FF2:T8430	●	0.2	■	185	0.05	1.0	—	—	—	■	150	0.05	1.0	—	—	—	—	—	—	—
VCGT 130302E-FF2:T9325	●	0.2	■	240	0.05	1.0	—	—	—	■	225	0.05	1.0	—	—	—	—	—	—	—
VCGT 130302E-FF2:T9415	●	0.2	■	270	0.05	1.0	—	—	—	■	255	0.05	1.0	—	—	—	—	—	—	—
VCGT 130302E-FF2:TT010	●	0.2	■	240	0.05	0.5	—	—	—	—	—	—	—	—	—	—	—	—	—	—
VCGT 130304E-FF2:T5315	●	0.4	■	195	0.12	1.0	—	—	—	■	185	0.12	1.0	—	—	—	—	—	—	—
VCGT 130304E-FF2:T7325	●	0.4	■	135	0.12	1.0	—	—	—	—	—	—	—	—	—	—	—	—	—	—
VCGT 130304E-FF2:T8430	●	0.4	■	140	0.12	1.0	—	—	—	■	115	0.12	1.0	—	—	—	—	—	—	—
VCGT 130304E-FF2:T9325	●	0.4	■	175	0.12	1.0	—	—	—	■	165	0.12	1.0	—	—	—	—	—	—	—
VCGT 130304E-FF2:T9415	●	0.4	■	215	0.12	1.0	—	—	—	■	200	0.12	1.0	—	—	—	—	—	—	—
VCGT 130304E-FF2:TT010	●	0.4	■	245	0.06	0.5	—	—	—	—	—	—	—	—	—	—	—	—	—	—
VCGT 130308E-FF2:T9325	●	0.8	■	180	0.17	1.0	—	—	—	■	170	0.17	1.0	—	—	—	—	—	—	—
VCGT 130308E-FF2:T9415	●	0.8	■	225	0.17	1.0	—	—	—	■	210	0.17	1.0	—	—	—	—	—	—	—
VCGT 130308E-FF2:TT010	●	0.8	■	245	0.10	0.8	—	—	—	—	—	—	—	—	—	—	—	—	—	—

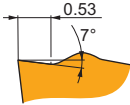


FF2 rompitruciolo affilato e di prima scelta per la finitura degli acciai. È caratterizzato da un angolo di spoglia leggermente positivo senza rinforzo a T. È adatto anche per le ghise.

VCGX 130300FR-FF2:T6310	●	0.0	■	140	0.05	1.0	—	—	—	■	110	0.05	1.0	—	—	—	—	—	—	—
VCGX 130300FR-FF2:T8315	●	0.0	■	150	0.05	1.0	—	—	—	■	140	0.05	1.0	—	—	—	—	—	—	—
VCGX 130300FR-FF2:T8415	●	0.0	■	180	0.05	1.0	—	—	—	■	160	0.05	1.0	—	—	—	—	—	—	—
VCGX 130300FR-FF2:TT010	●	0.0	■	240	0.05	0.5	—	—	—	—	—	—	—	—	—	—	—	—	—	—
VCGX 130301FR-FF2:T6310	●	0.1	■	140	0.05	1.0	—	—	—	■	110	0.05	1.0	—	—	—	—	—	—	—
VCGX 130301FR-FF2:T8315	●	0.1	■	150	0.05	1.0	—	—	—	■	140	0.05	1.0	—	—	—	—	—	—	—
VCGX 130301FR-FF2:T8415	●	0.1	■	180	0.05	1.0	—	—	—	■	160	0.05	1.0	—	—	—	—	—	—	—
VCGX 130301FR-FF2:TT010	●	0.1	■	240	0.05	0.5	—	—	—	—	—	—	—	—	—	—	—	—	—	—

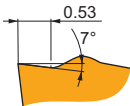
Idoneità e valori iniziali per velocità di taglio (Vc), avanzamento (f) e profondità di taglio (ap). Fare riferimento alla nostra App Machining Calculator per ulteriori calcoli.

Product		RE	P			M			K			N			S			H		
			vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap
			(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)



FF2 rompitruciolo affilato e di prima scelta per la finitura degli acciai. È caratterizzato da un angolo di spoglia leggermente positivo senza rinforzo a T. È adatto anche per le ghise.

VCGX 130300FL-FF2:T8315	●	0.0	150	0.05	1.0	—	—	—	140	0.05	1.0	—	—	—	—	—	—	—	—	—
VCGX 130300FL-FF2:T8415	●	0.0	180	0.05	1.0	—	—	—	160	0.05	1.0	—	—	—	—	—	—	—	—	—
VCGX 130300FL-FF2:TT010	●	0.0	240	0.05	0.5	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—
VCGX 130301FL-FF2:T8315	●	0.1	150	0.05	1.0	—	—	—	140	0.05	1.0	—	—	—	—	—	—	—	—	—
VCGX 130301FL-FF2:T8415	●	0.1	180	0.05	1.0	—	—	—	160	0.05	1.0	—	—	—	—	—	—	—	—	—



FF2 rompitruciolo affilato e di prima scelta per la finitura degli acciai. È caratterizzato da un angolo di spoglia leggermente positivo senza rinforzo a T. È adatto anche per le ghise.

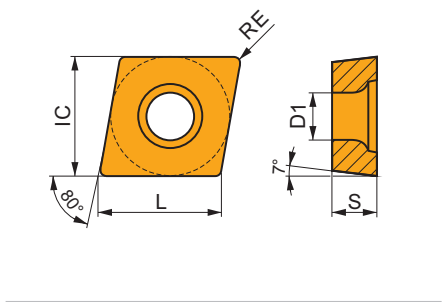
WCGT 020102E-FF2:HF7	●	0.2	—	—	—	—	—	—	210	0.05	0.8	—	—	—	—	—	—	—	—	—
WCGT 020102E-FF2:T8430	●	0.2	280	0.05	0.8	—	—	—	230	0.05	0.8	—	—	—	—	—	—	—	—	—
WCGT 020102E-FF2:TT010	●	0.2	345	0.05	0.5	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—
WCGT 020104E-FF2:HF7	●	0.4	—	—	—	—	—	—	155	0.12	0.8	—	—	—	—	—	—	—	—	—
WCGT 020104E-FF2:T8430	●	0.4	205	0.12	0.8	—	—	—	170	0.12	0.8	—	—	—	—	—	—	—	—	—
WCGT 020104E-FF2:TT010	●	0.4	350	0.06	0.5	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—

SF3

SF3 rompitruciolo affilato e di prima scelta per la finitura di acciai inossidabili e superleghe. È caratterizzato da un angolo di spoglia altamente positivo, senza rinforzo a T. È adatto anche per leghe non ferrose e, condizionatamente, per acciai, ghise e materiali duri.

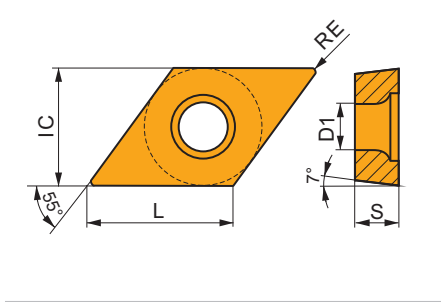
CCGT

	IC	D1	L	S
	(mm)	(mm)	(mm)	(mm)
0602-SF3	6.350	2.80	6.40	2.58
0803-SF3	7.940	3.40	8.10	3.43
09T3-SF3	9.525	4.40	9.70	4.22
1204-SF3	12.700	5.50	12.90	5.01



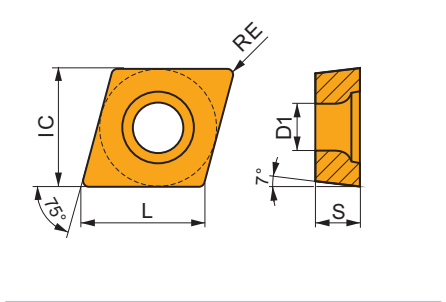
DCGT

	IC	D1	L	S
	(mm)	(mm)	(mm)	(mm)
0702-SF3	6.350	2.80	7.80	2.58
11T3-SF3	9.525	4.40	11.60	4.22



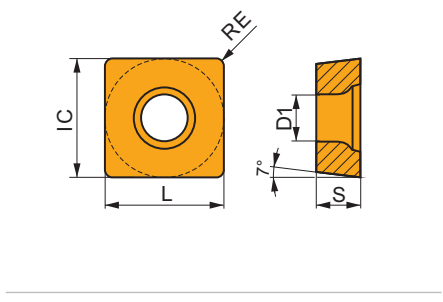
ECGT

	IC	D1	L	S
	(mm)	(mm)	(mm)	(mm)
0602-SF3	6.350	2.80	6.50	2.58
0803-SF3	7.940	3.40	8.20	3.43



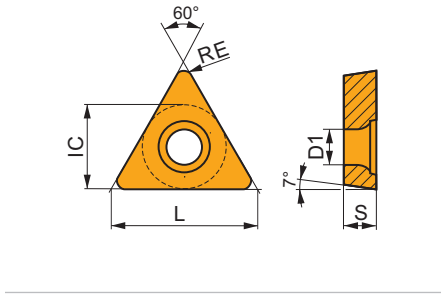
SCGT

	IC	D1	L	S
	(mm)	(mm)	(mm)	(mm)
09T3-SF3	9.525	4.40	9.53	4.22



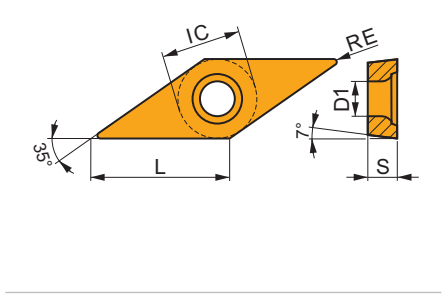
TCGT

	IC	D1	L	S
	(mm)	(mm)	(mm)	(mm)
1102-SF3	6.350	2.80	11.00	2.58
16T3-SF3	9.525	4.40	16.50	4.22



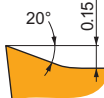
VCGT

	IC	D1	L	S
	(mm)	(mm)	(mm)	(mm)
0702	3.970	2.20	6.90	2.38
1102-SF3	6.350	2.80	11.10	2.58
1103-SF3	6.350	2.80	11.10	3.43
1303-SF3	7.940	3.40	13.80	3.43
1604-SF3	9.525	4.40	16.60	5.01



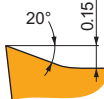
Idoneità e valori iniziali per velocità di taglio (Vc), avanzamento (f) e profondità di taglio (ap). Fare riferimento alla nostra App Machining Calculator per ulteriori calcoli.

Product		RE (mm)	P			M			K			N			S			H		
			vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap
			(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)



SF3 rompitruciolo affilato e di prima scelta per la finitura di acciai inossidabili e superleghe. È caratterizzato da un angolo di spoglia altamente positivo, senza rinforzo a T. È adatto anche per leghe non ferrose e, condizionatamente, per acciai, ghise e materiali duri.

CCGT 060201E-SF3:T6310	●	0.1	200	0.05	0.5	140	0.05	0.5	160	0.05	0.5	600	0.06	0.5	60	0.04	0.4	40	0.05	0.1
CCGT 060202E-SF3:T6310	●	0.2	205	0.05	0.8	145	0.05	0.8	165	0.05	0.8	615	0.06	0.8	60	0.04	0.6	40	0.05	0.2
CCGT 060202E-SF3:T8315	●	0.2	215	0.05	0.8	125	0.05	0.8	200	0.05	0.8	645	0.06	0.8	50	0.04	0.6	40	0.05	0.2
CCGT 060202E-SF3:T8415	●	0.2	270	0.05	0.8	140	0.04	0.8	245	0.05	0.8	675	0.06	0.8	60	0.04	0.6	45	0.05	0.2
CCGT 060204E-SF3:H07	●	0.4	—	—	—	95	0.09	0.8	150	0.10	0.8	485	0.12	0.8	45	0.07	0.6	—	—	—
CCGT 060204E-SF3:T6310	●	0.4	180	0.10	0.8	125	0.09	0.8	145	0.10	0.8	540	0.12	0.8	50	0.07	0.6	35	0.07	0.3
CCGT 060204E-SF3:T8315	●	0.4	190	0.10	0.8	110	0.09	0.8	180	0.10	0.8	570	0.12	0.8	45	0.07	0.6	35	0.07	0.3
CCGT 060204E-SF3:T8415	●	0.4	230	0.10	0.8	120	0.09	0.8	210	0.10	0.8	585	0.12	0.8	50	0.07	0.6	40	0.07	0.3
CCGT 080302E-SF3:T6310	●	0.2	205	0.05	0.8	145	0.05	0.8	165	0.05	0.8	615	0.06	0.8	60	0.04	0.6	40	0.05	0.2
CCGT 080302E-SF3:T8315	●	0.2	215	0.05	0.8	125	0.05	0.8	200	0.05	0.8	645	0.06	0.8	50	0.04	0.6	40	0.05	0.2
CCGT 080302E-SF3:T8415	●	0.2	270	0.05	0.8	140	0.04	0.8	245	0.05	0.8	675	0.06	0.8	60	0.04	0.6	45	0.05	0.2
CCGT 080304E-SF3:T6310	●	0.4	180	0.10	1.0	125	0.09	1.0	145	0.10	1.0	540	0.12	1.0	50	0.07	0.8	35	0.10	0.3
CCGT 080304E-SF3:T8315	●	0.4	190	0.10	1.0	110	0.09	1.0	180	0.10	1.0	570	0.12	1.0	45	0.07	0.8	35	0.10	0.3
CCGT 080304E-SF3:T8415	●	0.4	225	0.10	1.0	115	0.09	1.0	205	0.10	1.0	570	0.12	1.0	50	0.07	0.8	35	0.10	0.3
CCGT 09T301E-SF3:T6310	●	0.1	200	0.05	0.5	140	0.05	0.5	160	0.05	0.5	600	0.06	0.5	60	0.04	0.4	40	0.05	0.1
CCGT 09T302E-SF3:T6310	●	0.2	205	0.05	0.8	145	0.05	0.8	165	0.05	0.8	615	0.06	0.8	60	0.04	0.6	40	0.05	0.2
CCGT 09T302E-SF3:T8315	●	0.2	215	0.05	0.8	125	0.05	0.8	200	0.05	0.8	645	0.06	0.8	50	0.04	0.6	40	0.05	0.2
CCGT 09T302E-SF3:T8415	●	0.2	270	0.05	0.8	140	0.04	0.8	245	0.05	0.8	675	0.06	0.8	60	0.04	0.6	45	0.05	0.2
CCGT 09T304E-SF3:H07	●	0.4	—	—	—	95	0.09	1.0	150	0.10	1.0	485	0.12	1.0	45	0.07	0.8	—	—	—
CCGT 09T304E-SF3:T6310	●	0.4	180	0.10	1.0	125	0.09	1.0	145	0.10	1.0	540	0.12	1.0	50	0.07	0.8	35	0.05	0.3
CCGT 09T304E-SF3:T8315	●	0.4	190	0.10	1.0	110	0.09	1.0	180	0.10	1.0	570	0.12	1.0	45	0.07	0.8	35	0.05	0.3
CCGT 09T304E-SF3:T8415	●	0.4	225	0.10	1.0	115	0.09	1.0	205	0.10	1.0	570	0.12	1.0	50	0.07	0.8	35	0.05	0.3
CCGT 09T308E-SF3:H07	●	0.8	—	—	—	110	0.09	1.0	175	0.10	1.0	565	0.12	1.0	55	0.08	0.8	—	—	—
CCGT 09T308E-SF3:T6310	●	0.8	210	0.10	1.0	150	0.09	1.0	165	0.10	1.0	630	0.12	1.0	60	0.08	0.8	40	0.08	0.7
CCGT 09T308E-SF3:T8315	●	0.8	225	0.10	1.0	135	0.09	1.0	210	0.10	1.0	675	0.12	1.0	55	0.08	0.8	45	0.08	0.7
CCGT 09T308E-SF3:T8415	●	0.8	275	0.10	1.0	140	0.09	1.0	250	0.10	1.0	690	0.12	1.0	60	0.08	0.8	45	0.08	0.7
CCGT 120404E-SF3:T6310	●	0.4	180	0.10	1.0	125	0.09	1.0	145	0.10	1.0	540	0.12	1.0	50	0.07	0.8	35	0.07	0.3
CCGT 120404E-SF3:T8415	●	0.4	225	0.10	1.0	115	0.09	1.0	205	0.10	1.0	570	0.12	1.0	50	0.07	0.8	35	0.07	0.3
CCGT 120408E-SF3:H07	●	0.8	—	—	—	105	0.12	1.0	165	0.12	1.0	525	0.14	1.0	50	0.11	0.8	—	—	—
CCGT 120408E-SF3:T6310	●	0.8	200	0.12	1.0	140	0.12	1.0	160	0.12	1.0	600	0.14	1.0	60	0.11	0.8	40	0.10	0.7
CCGT 120408E-SF3:T8315	●	0.8	210	0.12	1.0	125	0.12	1.0	195	0.12	1.0	630	0.14	1.0	50	0.11	0.8	40	0.10	0.7
CCGT 120408E-SF3:T8415	●	0.8	255	0.12	1.0	135	0.12	1.0	230	0.12	1.0	645	0.14	1.0	55	0.11	0.8	45	0.10	0.7

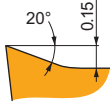
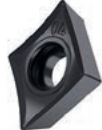


SF3 rompitruciolo affilato e di prima scelta per la finitura di acciai inossidabili e superleghe. È caratterizzato da un angolo di spoglia altamente positivo, senza rinforzo a T. È adatto anche per leghe non ferrose e, condizionatamente, per acciai, ghise e materiali duri.

DCGT 070201E-SF3:T6310	●	0.1	160	0.05	0.5	115	0.05	0.5	125	0.05	0.5	480	0.06	0.5	45	0.04	0.4	30	0.05	0.1
DCGT 070202E-SF3:T6310	●	0.2	165	0.05	0.8	115	0.05	0.8	130	0.05	0.8	495	0.06	0.8	45	0.04	0.6	30	0.05	0.2
DCGT 070202E-SF3:T8315	●	0.2	175	0.05	0.8	105	0.05	0.8	165	0.05	0.8	525	0.06	0.8	40	0.04	0.6	35	0.05	0.2
DCGT 070202E-SF3:T8415	●	0.2	215	0.05	0.8	110	0.04	0.8	195	0.05	0.8	540	0.06	0.8	45	0.04	0.6	35	0.05	0.2
DCGT 070204E-SF3:H07	●	0.4	—	—	—	75	0.09	0.8	120	0.10	0.8	390	0.12	0.8	35	0.07	0.6	—	—	—
DCGT 070204E-SF3:T6310	●	0.4	145	0.10	0.8	100	0.09	0.8	115	0.10	0.8	435	0.12	0.8	40	0.07	0.6	25	0.07	0.3
DCGT 070204E-SF3:T8315	●	0.4	155	0.10	0.8	90	0.09	0.8	145	0.10	0.8	465	0.12	0.8	35	0.07	0.6	30	0.07	0.3
DCGT 070204E-SF3:T8415	●	0.4	185	0.10	0.8	95	0.09	0.8	165	0.10	0.8	465	0.12	0.8	40	0.07	0.6	30	0.07	0.3
DCGT 11T301E-SF3:T6310	●	0.1	160	0.05	0.5	115	0.05	0.5	125	0.05	0.5	480	0.06	0.5	45	0.04	0.4	30	0.05	0.1
DCGT 11T302E-SF3:H07	●	0.2	—	—	—	95	0.05	0.8	150	0.05	0.8	485	0.06	0.8	45	0.04	0.6	—	—	—
DCGT 11T302E-SF3:T6310	●	0.2	165	0.05	0.8	115	0.05	0.8	130	0.05	0.8	495	0.06	0.8	45	0.04	0.6	30	0.05	0.2
DCGT 11T302E-SF3:T8415	●	0.2	215	0.05	0.8	110	0.04	0.8	195	0.05	0.8	540	0.06	0.8	45	0.04	0.6	35	0.05	0.2
DCGT 11T304E-SF3:H07	●	0.4	—	—	—	75	0.09	0.8	120	0.10	0.8	390	0.12	0.8	35	0.07	0.6	—	—	—
DCGT 11T304E-SF3:T6310	●	0.4	145	0.10	0.8	100	0.09	0.8	115	0.10	0.8	435	0.12	0.8	40	0.07	0.6	25	0.07	0.3
DCGT 11T304E-SF3:T8315	●	0.4	155	0.10	0.8	90	0.09	0.8	145	0.10	0.8	465	0.12	0.8	35	0.07	0.6	30	0.07	0.3
DCGT 11T304E-SF3:T8415	●	0.4	185	0.10	0.8	95	0.09	0.8	165	0.10	0.8	465	0.12	0.8	40	0.07	0.6	30	0.07	0.3
DCGT 11T308E-SF3:H07	●	0.8	—	—	—	90	0.09	0.8	145	0.10	0.8	455	0.12	0.8	45	0.08	0.6	—	—	—
DCGT 11T308E-SF3:T6310	●	0.8	170	0.10	0.8	120	0.09	0.8	135	0.10	0.8	510	0.12	0.8	50	0.08	0.6	30	0.08	0.7
DCGT 11T308E-SF3:T8315	●	0.8	180	0.10	0.8	105	0.09	0.8	170	0.10	0.8	540	0.12	0.8	45	0.08	0.6	35	0.08	0.7
DCGT 11T308E-SF3:T8415	●	0.8	220	0.10	0.8	115	0.09	0.8	200	0.10	0.8	555	0.12	0.8	50	0.08	0.6	35	0.08	0.7

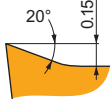
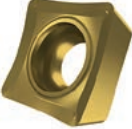
Idoneità e valori iniziali per velocità di taglio (Vc), avanzamento (f) e profondità di taglio (ap). Fare riferimento alla nostra App Machining Calculator per ulteriori calcoli.

Product		RE (mm)	P			M			K			N			S			H		
			vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap
			(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)



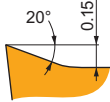
SF3 rompitruciolo affilato e di prima scelta per la finitura di acciai inossidabili e superleghe. È caratterizzato da un angolo di spoglia altamente positivo, senza rinforzo a T. È adatto anche per leghe non ferrose e, condizionatamente, per acciai, ghise e materiali duri.

ECGT 060202E-SF3:H07	●	0.2	—	—	—	■	105	0.05	0.8	■	170	0.05	0.8	■	540	0.06	0.8	■	55	0.04	0.6	—	—	—		
ECGT 060202E-SF3:T6310	●	0.2	■	185	0.05	0.8	■	130	0.05	0.8	■	145	0.05	0.8	■	555	0.06	0.8	■	55	0.04	0.6	■	35	0.05	0.2
ECGT 060202E-SF3:T8415	●	0.2	■	240	0.05	0.8	■	125	0.04	0.8	■	215	0.05	0.8	■	600	0.06	0.8	■	55	0.04	0.6	■	40	0.05	0.2
ECGT 080304E-SF3:H07	●	0.4	—	—	—	■	85	0.09	1.0	■	135	0.10	1.0	■	430	0.12	1.0	■	40	0.07	0.8	—	—	—		
ECGT 080304E-SF3:T6310	●	0.4	■	160	0.10	1.0	■	115	0.09	1.0	■	125	0.10	1.0	■	480	0.12	1.0	■	45	0.07	0.8	■	30	0.05	0.3
ECGT 080304E-SF3:T8415	●	0.4	■	200	0.10	1.0	■	105	0.09	1.0	■	185	0.10	1.0	■	510	0.12	1.0	■	45	0.07	0.8	■	35	0.05	0.3



SF3 rompitruciolo affilato e di prima scelta per la finitura di acciai inossidabili e superleghe. È caratterizzato da un angolo di spoglia altamente positivo, senza rinforzo a T. È adatto anche per leghe non ferrose e, condizionatamente, per acciai, ghise e materiali duri.

SCGT 09T304E-SF3:H07	●	0.4	—	—	—	■	95	0.09	1.0	■	155	0.10	1.0	■	495	0.12	1.0	■	50	0.07	0.8	—	—	—		
SCGT 09T304E-SF3:T6310	●	0.4	■	185	0.10	1.0	■	130	0.09	1.0	■	145	0.10	1.0	■	555	0.12	1.0	■	55	0.07	0.8	■	35	0.05	0.3
SCGT 09T304E-SF3:T8315	●	0.4	■	200	0.10	1.0	■	120	0.09	1.0	■	190	0.10	1.0	■	600	0.12	1.0	■	50	0.07	0.8	■	40	0.05	0.3
SCGT 09T304E-SF3:T8415	●	0.4	■	240	0.10	1.0	■	125	0.09	1.0	■	215	0.10	1.0	■	600	0.12	1.0	■	55	0.07	0.8	■	40	0.05	0.3
SCGT 09T308E-SF3:T6310	●	0.8	■	210	0.12	1.0	■	150	0.12	1.0	■	165	0.12	1.0	■	630	0.14	1.0	■	60	0.11	0.8	■	40	0.10	0.7
SCGT 09T308E-SF3:T8315	●	0.8	■	220	0.12	1.0	■	130	0.12	1.0	■	205	0.12	1.0	■	660	0.14	1.0	■	55	0.11	0.8	■	40	0.10	0.7
SCGT 09T308E-SF3:T8415	●	0.8	■	270	0.12	1.0	■	140	0.12	1.0	■	245	0.12	1.0	■	675	0.14	1.0	■	60	0.11	0.8	■	45	0.10	0.7

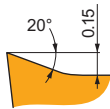


SF3 rompitruciolo affilato e di prima scelta per la finitura di acciai inossidabili e superleghe. È caratterizzato da un angolo di spoglia altamente positivo, senza rinforzo a T. È adatto anche per leghe non ferrose e, condizionatamente, per acciai, ghise e materiali duri.

TCGT 110202E-SF3:T6310	●	0.2	■	175	0.05	0.8	■	125	0.05	0.8	■	140	0.05	0.8	■	525	0.06	0.8	■	50	0.04	0.6	■	35	0.05	0.2
TCGT 110202E-SF3:T8315	●	0.2	■	185	0.05	0.8	■	110	0.05	0.8	■	175	0.05	0.8	■	555	0.06	0.8	■	45	0.04	0.6	■	35	0.05	0.2
TCGT 110202E-SF3:T8415	●	0.2	■	225	0.05	0.8	■	115	0.04	0.8	■	205	0.05	0.8	■	570	0.06	0.8	■	50	0.04	0.6	■	35	0.05	0.2
TCGT 110204E-SF3:H07	●	0.4	—	—	—	■	80	0.09	0.8	■	130	0.10	0.8	■	415	0.12	0.8	■	40	0.07	0.6	—	—	—		
TCGT 110204E-SF3:T6310	●	0.4	■	155	0.10	0.8	■	110	0.09	0.8	■	125	0.10	0.8	■	465	0.12	0.8	■	45	0.07	0.6	■	30	0.07	0.3
TCGT 110204E-SF3:T8315	●	0.4	■	165	0.10	0.8	■	95	0.09	0.8	■	155	0.10	0.8	■	495	0.12	0.8	■	40	0.07	0.6	■	30	0.07	0.3
TCGT 110204E-SF3:T8415	●	0.4	■	195	0.10	0.8	■	100	0.09	0.8	■	180	0.10	0.8	■	495	0.12	0.8	■	45	0.07	0.6	■	30	0.07	0.3
TCGT 16T304E-SF3:H07	●	0.4	—	—	—	■	80	0.09	1.0	■	125	0.10	1.0	■	405	0.12	1.0	■	40	0.07	0.8	—	—	—		
TCGT 16T304E-SF3:T6310	●	0.4	■	150	0.10	1.0	■	105	0.09	1.0	■	120	0.10	1.0	■	450	0.12	1.0	■	45	0.07	0.8	■	30	0.07	0.3
TCGT 16T304E-SF3:T8315	●	0.4	■	160	0.10	1.0	■	95	0.09	1.0	■	150	0.10	1.0	■	480	0.12	1.0	■	40	0.07	0.8	■	30	0.07	0.3
TCGT 16T304E-SF3:T8415	●	0.4	■	195	0.10	1.0	■	100	0.09	1.0	■	180	0.10	1.0	■	495	0.12	1.0	■	45	0.07	0.8	■	30	0.07	0.3
TCGT 16T308E-SF3:H07	●	0.8	—	—	—	■	90	0.09	1.2	■	145	0.10	1.2	■	470	0.12	1.2	■	45	0.08	1.0	—	—	—		
TCGT 16T308E-SF3:T6310	●	0.8	■	175	0.10	1.2	■	125	0.09	1.2	■	140	0.10	1.2	■	525	0.12	1.2	■	50	0.08	1.0	■	35	0.08	0.7
TCGT 16T308E-SF3:T8315	●	0.8	■	185	0.10	1.2	■	110	0.09	1.2	■	175	0.10	1.2	■	555	0.12	1.2	■	45	0.08	1.0	■	35	0.08	0.7
TCGT 16T308E-SF3:T8415	●	0.8	■	225	0.10	1.2	■	115	0.09	1.2	■	205	0.10	1.2	■	570	0.12	1.2	■	50	0.08	1.0	■	35	0.08	0.7
TCGT 16T312E-SF3:T6310	●	1.2	■	150	0.20	1.2	■	105	0.18	1.2	■	120	0.20	1.2	■	450	0.24	1.2	■	45	0.14	1.0	■	30	0.10	0.9
TCGT 16T312E-SF3:T8415	●	1.2	■	190	0.20	1.2	■	100	0.18	1.2	■	170	0.20	1.2	■	480	0.24	1.2	■	40	0.14	1.0	■	30	0.10	0.9

Idoneità e valori iniziali per velocità di taglio (Vc), avanzamento (f) e profondità di taglio (ap). Fare riferimento alla nostra App Machining Calculator per ulteriori calcoli.

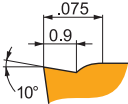
Product		RE (mm)	P			M			K			N			S			H		
			vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap
			(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)



SF3 rompitruciolo affilato e di prima scelta per la finitura di acciai inossidabili e superleghe. È caratterizzato da un angolo di spoglia altamente positivo, senza rinforzo a T. È adatto anche per leghe non ferrose e, condizionatamente, per acciai, ghise e materiali duri.

VCGT 070202E-SF3:H07	●	0.2	—	—	—	■	80	0.05	0.8	■	130	0.05	0.8	■	415	0.06	0.8	■	40	0.04	0.6	—	—	—		
VCGT 070202E-SF3:T6310	●	0.2	■	145	0.05	0.8	■	100	0.05	0.8	■	115	0.05	0.8	■	435	0.06	0.8	■	40	0.04	0.6	■	25	0.05	0.2
VCGT 070202E-SF3:T8415	●	0.2	■	185	0.05	0.8	■	95	0.04	0.8	■	165	0.05	0.8	■	465	0.06	0.8	■	40	0.04	0.6	■	30	0.05	0.2
VCGT 070204E-SF3:T6310	●	0.4	■	125	0.10	0.8	■	90	0.09	0.8	■	100	0.10	0.8	■	375	0.12	0.8	■	35	0.07	0.6	■	25	0.07	0.3
VCGT 070204E-SF3:T8415	●	0.4	■	160	0.10	0.8	■	85	0.09	0.8	■	145	0.10	0.8	■	405	0.12	0.8	■	35	0.07	0.6	■	25	0.07	0.3
VCGT 110202E-SF3:T6310	●	0.2	■	145	0.05	0.8	■	100	0.05	0.8	■	115	0.05	0.8	■	435	0.06	0.8	■	40	0.04	0.6	■	25	0.05	0.2
VCGT 110202E-SF3:T8315	●	0.2	■	150	0.05	0.8	■	90	0.05	0.8	■	140	0.05	0.8	■	450	0.06	0.8	■	35	0.04	0.6	■	30	0.05	0.2
VCGT 110202E-SF3:T8415	●	0.2	■	185	0.05	0.8	■	95	0.04	0.8	■	165	0.05	0.8	■	465	0.06	0.8	■	40	0.04	0.6	■	30	0.05	0.2
VCGT 110204E-SF3:H07	●	0.4	—	—	—	■	65	0.09	0.8	■	105	0.10	0.8	■	335	0.12	0.8	■	30	0.07	0.6	—	—	—		
VCGT 110204E-SF3:T6310	●	0.4	■	125	0.10	0.8	■	90	0.09	0.8	■	100	0.10	0.8	■	375	0.12	0.8	■	35	0.07	0.6	■	25	0.07	0.3
VCGT 110204E-SF3:T8315	●	0.4	■	135	0.10	0.8	■	80	0.09	0.8	■	125	0.10	0.8	■	405	0.12	0.8	■	30	0.07	0.6	■	25	0.07	0.3
VCGT 110204E-SF3:T8415	●	0.4	■	160	0.10	0.8	■	85	0.09	0.8	■	145	0.10	0.8	■	405	0.12	0.8	■	35	0.07	0.6	■	25	0.07	0.3
VCGT 110301E-SF3:T6310	●	0.1	■	140	0.05	0.5	■	100	0.05	0.5	■	110	0.05	0.5	■	420	0.06	0.5	■	40	0.04	0.4	■	25	0.05	0.1
VCGT 110302E-SF3:T6310	●	0.2	■	145	0.05	0.8	■	100	0.05	0.8	■	115	0.05	0.8	■	435	0.06	0.8	■	40	0.04	0.6	■	25	0.05	0.2
VCGT 110304E-SF3:T6310	●	0.4	■	125	0.10	0.8	■	90	0.09	0.8	■	100	0.10	0.8	■	375	0.12	0.8	■	35	0.07	0.6	■	25	0.07	0.3
VCGT 110304E-SF3:T8415	●	0.4	■	160	0.10	0.8	■	85	0.09	0.8	■	145	0.10	0.8	■	405	0.12	0.8	■	35	0.07	0.6	■	25	0.07	0.3
VCGT 130302E-SF3:H07	●	0.2	—	—	—	■	80	0.05	0.8	■	130	0.05	0.8	■	415	0.06	0.8	■	40	0.04	0.6	—	—	—		
VCGT 130302E-SF3:T6310	●	0.2	■	145	0.05	0.8	■	100	0.05	0.8	■	115	0.05	0.8	■	435	0.06	0.8	■	40	0.04	0.6	■	25	0.05	0.2
VCGT 130302E-SF3:T8315	●	0.2	■	150	0.05	0.8	■	90	0.05	0.8	■	140	0.05	0.8	■	450	0.06	0.8	■	35	0.04	0.6	■	30	0.05	0.2
VCGT 130302E-SF3:T8415	●	0.2	■	185	0.05	0.8	■	95	0.04	0.8	■	165	0.05	0.8	■	465	0.06	0.8	■	40	0.04	0.6	■	30	0.05	0.2
VCGT 130304E-SF3:H07	●	0.4	—	—	—	■	65	0.09	1.0	■	105	0.10	1.0	■	335	0.12	1.0	■	30	0.07	0.8	—	—	—		
VCGT 130304E-SF3:T6310	●	0.4	■	125	0.10	1.0	■	90	0.09	1.0	■	100	0.10	1.0	■	375	0.12	1.0	■	35	0.07	0.8	■	25	0.07	0.3
VCGT 130304E-SF3:T8315	●	0.4	■	130	0.10	1.0	■	75	0.09	1.0	■	120	0.10	1.0	■	390	0.12	1.0	■	30	0.07	0.8	■	25	0.07	0.3
VCGT 130304E-SF3:T8415	●	0.4	■	160	0.10	1.0	■	85	0.09	1.0	■	145	0.10	1.0	■	405	0.12	1.0	■	35	0.07	0.8	■	25	0.07	0.3
VCGT 130308E-SF3:H07	●	0.8	—	—	—	■	75	0.09	1.0	■	120	0.10	1.0	■	390	0.12	1.0	■	35	0.08	0.8	—	—	—		
VCGT 130308E-SF3:T6310	●	0.8	■	145	0.10	1.0	■	100	0.09	1.0	■	115	0.10	1.0	■	435	0.12	1.0	■	40	0.08	0.8	■	25	0.08	0.7
VCGT 130308E-SF3:T8315	●	0.8	■	155	0.10	1.0	■	90	0.09	1.0	■	145	0.10	1.0	■	465	0.12	1.0	■	35	0.08	0.8	■	30	0.08	0.7
VCGT 130308E-SF3:T8415	●	0.8	■	190	0.10	1.0	■	100	0.09	1.0	■	170	0.10	1.0	■	480	0.12	1.0	■	40	0.08	0.8	■	30	0.08	0.7
VCGT 160402E-SF3:T6310	●	0.2	■	145	0.05	0.8	■	100	0.05	0.8	■	115	0.05	0.8	■	435	0.06	0.8	■	40	0.04	0.6	■	25	0.05	0.2
VCGT 160402E-SF3:T8415	●	0.2	■	185	0.05	0.8	■	95	0.04	0.8	■	165	0.05	0.8	■	465	0.06	0.8	■	40	0.04	0.6	■	30	0.05	0.2
VCGT 160404E-SF3:H07	●	0.4	—	—	—	■	65	0.09	1.0	■	105	0.10	1.0	■	335	0.12	1.0	■	30	0.07	0.8	—	—	—		
VCGT 160404E-SF3:T6310	●	0.4	■	125	0.10	1.0	■	90	0.09	1.0	■	100	0.10	1.0	■	375	0.12	1.0	■	35	0.07	0.8	■	25	0.07	0.3
VCGT 160404E-SF3:T8315	●	0.4	■	130	0.10	1.0	■	75	0.09	1.0	■	120	0.10	1.0	■	390	0.12	1.0	■	30	0.07	0.8	■	25	0.07	0.3
VCGT 160404E-SF3:T8415	●	0.4	■	160	0.10	1.0	■	85	0.09	1.0	■	145	0.10	1.0	■	405	0.12	1.0	■	35	0.07	0.8	■	25	0.07	0.3
VCGT 160408E-SF3:H07	●	0.8	—	—	—	■	75	0.09	1.2	■	120	0.10	1.2	■	390	0.12	1.2	■	35	0.08	1.0	—	—	—		
VCGT 160408E-SF3:T6310	●	0.8	■	145	0.10	1.2	■	100	0.09	1.2	■	115	0.10	1.2	■	435	0.12	1.2	■	40	0.08	1.0	■	25	0.08	0.7
VCGT 160408E-SF3:T8315	●	0.8	■	155	0.10	1.2	■	90	0.09	1.2	■	145	0.10	1.2	■	465	0.12	1.2	■	35	0.08	1.0	■	30	0.08	0.7
VCGT 160408E-SF3:T8415	●	0.8	■	185	0.10	1.2	■	95	0.09	1.2	■	165	0.10	1.2	■	465	0.12	1.2	■	40	0.08	1.0	■	30	0.08	0.7
VCGT 160412E-SF3:H07	●	1.2	—	—	—	■	60	0.18	1.2	■	95	0.20	1.2	■	310	0.24	1.2	■	30	0.14	1.0	—	—	—		
VCGT 160412E-SF3:T6310	●	1.2	■	125	0.20	1.2	■	90	0.18	1.2	■	100	0.20	1.2	■	375	0.24	1.2	■	35	0.14	1.0	■	25	0.10	0.9
VCGT 160412E-SF3:T8415	●	1.2	■	160	0.20	1.2	■	85	0.18	1.2	■	145	0.20	1.2	■	405	0.24	1.2	■	35	0.14	1.0	■	25	0.10	0.9

NF1



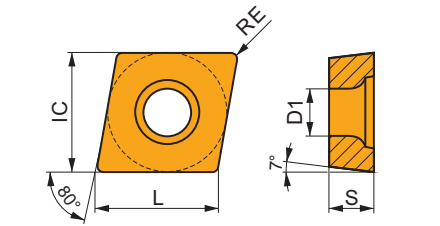


NF1 Rompitruciolo affilato progettato per la finitura di acciai, acciai inossidabili e superleghe. È caratterizzato da un angolo di spoglia positivo, senza T-land. È adatto anche alle leghe non ferrose e ai materiali duri.



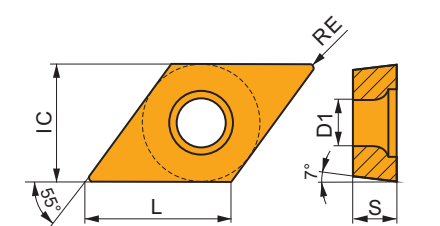
CCGT

	IC	D1	L	S
	(mm)	(mm)	(mm)	(mm)
0602	6.350	2.80	6.40	2.38
09T3	9.525	4.40	9.70	3.97



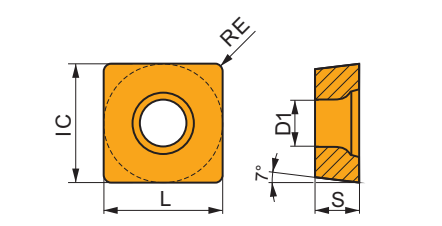
DCGT

	IC	D1	L	S
	(mm)	(mm)	(mm)	(mm)
11T3	9.525	4.40	11.60	3.97



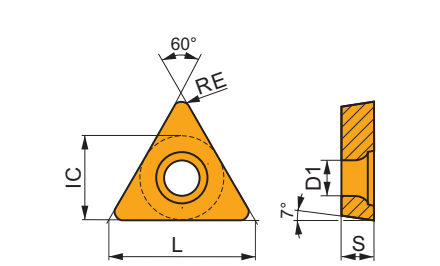
SCGT

	IC	D1	L	S
	(mm)	(mm)	(mm)	(mm)
09T3	9.525	4.40	9.53	3.97
1204	12.700	5.50	12.70	4.76



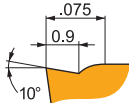
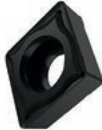
TCGT

	IC	D1	L	S
	(mm)	(mm)	(mm)	(mm)
1102	6.350	2.80	11.00	2.38



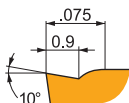
Idoneità e valori iniziali per velocità di taglio (Vc), avanzamento (f) e profondità di taglio (ap). Fare riferimento alla nostra App Machining Calculator per ulteriori calcoli.

Product		RE (mm)	P			M			K			N			S			H		
			vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap
			(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)



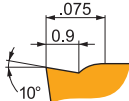
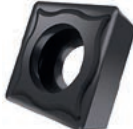
NF1 Rompitrucciolo affilato progettato per la finitura di acciai, acciai inossidabili e superleghe. È caratterizzato da un angolo di spoglia positivo, senza T-land. È adatto anche alle leghe non ferrose e ai materiali duri.

CCGT 060204E-NF1:T6310	●	0.4	180	0.10	0.8	125	0.09	0.8	—	—	—	540	0.12	0.8	50	0.07	0.6	35	0.08	0.3
CCGT 060204E-NF1:T7325	●	0.4	210	0.10	0.8	160	0.09	0.8	—	—	—	—	—	—	65	0.07	0.6	—	—	—
CCGT 060208E-NF1:T6310	●	0.8	205	0.12	0.8	145	0.11	0.8	—	—	—	615	0.14	0.8	60	0.11	0.6	40	0.09	0.7
CCGT 09T304E-NF1:T6310	●	0.4	175	0.10	1.2	125	0.09	1.2	—	—	—	525	0.12	1.2	50	0.07	1.0	35	0.08	0.3
CCGT 09T304E-NF1:T7325	●	0.4	200	0.10	1.2	155	0.09	1.2	—	—	—	—	—	—	65	0.07	1.0	—	—	—
CCGT 09T308E-NF1:T6310	●	0.8	190	0.14	1.2	135	0.13	1.2	—	—	—	570	0.17	1.2	55	0.13	1.0	35	0.11	0.7
CCGT 09T308E-NF1:T7325	●	0.8	215	0.14	1.2	165	0.13	1.2	—	—	—	—	—	—	65	0.13	1.0	—	—	—



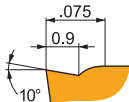
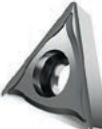
NF1 Rompitrucciolo affilato progettato per la finitura di acciai, acciai inossidabili e superleghe. È caratterizzato da un angolo di spoglia positivo, senza T-land. È adatto anche alle leghe non ferrose e ai materiali duri.

DCGT 11T304E-NF1:T6310	●	0.4	145	0.10	0.8	100	0.09	0.8	—	—	—	435	0.12	0.8	40	0.07	0.6	25	0.07	0.3
DCGT 11T304E-NF1:T7325	●	0.4	165	0.10	0.8	125	0.09	0.8	—	—	—	—	—	—	50	0.07	0.6	—	—	—
DCGT 11T308E-NF1:T6310	●	0.8	155	0.14	0.8	110	0.13	0.8	—	—	—	465	0.17	0.8	45	0.13	0.6	30	0.10	0.7
DCGT 11T308E-NF1:T7325	●	0.8	180	0.14	0.8	140	0.13	0.8	—	—	—	—	—	—	55	0.13	0.6	—	—	—



NF1 Rompitrucciolo affilato progettato per la finitura di acciai, acciai inossidabili e superleghe. È caratterizzato da un angolo di spoglia positivo, senza T-land. È adatto anche alle leghe non ferrose e ai materiali duri.

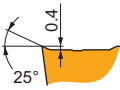
SCGT 09T308E-NF1:T6310	●	0.8	200	0.14	1.2	140	0.13	1.2	—	—	—	600	0.17	1.2	60	0.13	1.0	40	0.10	0.7
SCGT 120408E-NF1:T6310	●	0.8	180	0.18	1.4	125	0.16	1.4	—	—	—	540	0.22	1.4	50	0.16	1.1	35	0.13	0.7
SCGT 120408E-NF1:T7325	●	0.8	205	0.18	1.4	155	0.16	1.4	—	—	—	—	—	—	65	0.16	1.1	—	—	—



NF1 Rompitrucciolo affilato progettato per la finitura di acciai, acciai inossidabili e superleghe. È caratterizzato da un angolo di spoglia positivo, senza T-land. È adatto anche alle leghe non ferrose e ai materiali duri.

TCGT 110204E-NF1:T6310	●	0.4	155	0.10	0.8	110	0.09	0.8	—	—	—	465	0.12	0.8	45	0.08	0.6	30	0.08	0.3
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SF2





SF2 Rompitrucciolo affilato progettato per la finitura di acciai inossidabili e superleghe. È caratterizzato da un angolo di spoglia altamente positivo, senza T-land. È adatto anche per acciai e leghe non ferrose.

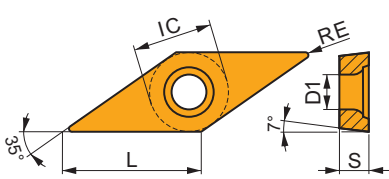
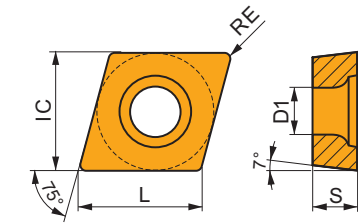
PRAMET

ECGT

	IC	D1	L	S
	(mm)	(mm)	(mm)	(mm)
0602	6.350	2.80	6.50	2.38
0803	7.940	3.40	8.20	3.18

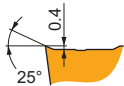
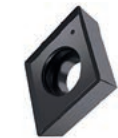
VCGT

	IC	D1	L	S
	(mm)	(mm)	(mm)	(mm)
1303	7.940	3.40	13.80	3.18



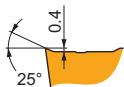
Idoneità e valori iniziali per velocità di taglio (Vc), avanzamento (f) e profondità di taglio (ap). Fare riferimento alla nostra App Machining Calculator per ulteriori calcoli.

Product		RE (mm)	P			M			K			N			S			H		
			vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap
			(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)



SF2 Rompitrucciolo affilato progettato per la finitura di acciai inossidabili e superleghe. È caratterizzato da un angolo di spoglia altamente positivo, senza T-land. È adatto anche per acciai e leghe non ferrose.

ECGT 060202E-SF2:H07	●	0.2	—	—	—	■	105	0.05	1.0	—	—	—	■	525	0.06	1.0	■	50	0.04	0.8	—	—	—	
ECGT 060202E-SF2:T6310	●	0.2	■	185	0.05	1.0	■	130	0.05	1.0	—	—	—	■	555	0.06	1.0	■	55	0.04	0.8	—	—	—
ECGT 060204E-SF2:H07	●	0.4	—	—	—	■	85	0.09	1.0	—	—	—	■	430	0.12	1.0	■	40	0.07	0.8	—	—	—	
ECGT 060204E-SF2:T6310	●	0.4	■	160	0.10	1.0	■	115	0.09	1.0	—	—	—	■	480	0.12	1.0	■	45	0.07	0.8	—	—	—
ECGT 080302E-SF2:H07	●	0.2	—	—	—	■	105	0.05	1.0	—	—	—	■	525	0.06	1.0	■	50	0.04	0.8	—	—	—	
ECGT 080302E-SF2:T6310	●	0.2	■	185	0.05	1.0	■	130	0.05	1.0	—	—	—	■	555	0.06	1.0	■	55	0.04	0.8	—	—	—
ECGT 080304E-SF2:H07	●	0.4	—	—	—	■	85	0.09	1.0	—	—	—	■	430	0.12	1.0	■	40	0.07	0.8	—	—	—	
ECGT 080304E-SF2:T6310	●	0.4	■	160	0.10	1.0	■	115	0.09	1.0	—	—	—	■	480	0.12	1.0	■	45	0.07	0.8	—	—	—



SF2 Rompitrucciolo affilato progettato per la finitura di acciai inossidabili e superleghe. È caratterizzato da un angolo di spoglia altamente positivo, senza T-land. È adatto anche per acciai e leghe non ferrose.

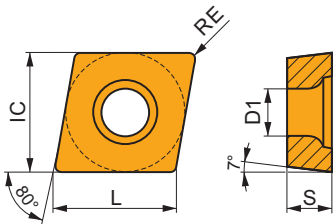
VCGT 130301E-SF2:H07	●	0.1	—	—	—	■	80	0.05	1.0	—	—	—	■	405	0.06	1.0	■	40	0.04	0.8	—	—	—	
VCGT 130301E-SF2:T6310	●	0.1	■	140	0.05	1.0	■	100	0.05	1.0	—	—	—	■	420	0.06	1.0	■	40	0.04	0.8	—	—	—
VCGT 130302E-SF2:H07	●	0.2	—	—	—	■	80	0.05	1.0	—	—	—	■	405	0.06	1.0	■	40	0.04	0.8	—	—	—	
VCGT 130302E-SF2:HF7	●	0.2	—	—	—	■	90	0.05	1.0	—	—	—	■	450	0.06	1.0	—	—	—	—	—	—	—	
VCGT 130302E-SF2:T6310	●	0.2	■	140	0.05	1.0	■	100	0.05	1.0	—	—	—	■	420	0.06	1.0	■	40	0.04	0.8	—	—	—
VCGT 130304E-SF2:H07	●	0.4	—	—	—	■	65	0.09	1.0	—	—	—	■	335	0.12	1.0	■	30	0.07	0.8	—	—	—	
VCGT 130304E-SF2:HF7	●	0.4	—	—	—	■	75	0.09	1.0	—	—	—	■	375	0.12	1.0	—	—	—	—	—	—	—	
VCGT 130304E-SF2:T6310	●	0.4	■	125	0.10	1.0	■	90	0.09	1.0	—	—	—	■	375	0.12	1.0	■	35	0.07	0.8	—	—	—
VCGT 130308E-SF2:HF7	●	0.8	—	—	—	■	85	0.09	1.0	—	—	—	■	435	0.12	1.0	—	—	—	—	—	—	—	
VCGT 130308E-SF2:T6310	●	0.8	■	145	0.10	1.0	■	100	0.09	1.0	—	—	—	■	435	0.12	1.0	■	40	0.08	0.8	—	—	—

AL

AL Rompitruciolo affilato che rappresenta la prima scelta per la lavorazione di tutte le leghe non ferrose. È caratterizzato da un angolo di spoglia altamente positivo senza T-land. È anche condizionatamente adatto per le superleghe.

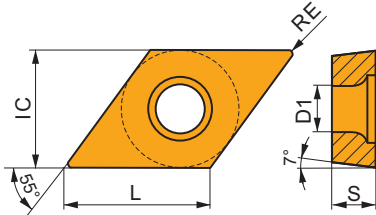
CCGT

	IC	D1	L	S
	(mm)	(mm)	(mm)	(mm)
0602	6.350	2.80	6.40	2.38
0803-AL	7.940	3.40	8.10	3.43
09T3	9.525	4.40	9.70	3.97
1204	12.700	5.50	12.90	4.76



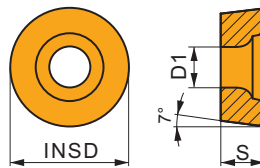
DCGT

	IC	D1	L	S
	(mm)	(mm)	(mm)	(mm)
0702	6.350	2.80	7.80	2.38
11T3	9.525	4.40	11.60	3.97



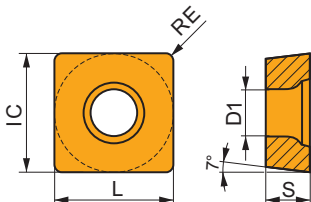
RCGT

	IC	D1	L	S
	(mm)	(mm)	(mm)	(mm)
0803	8.000	3.40	3.18	3.97
1003	10.000	4.40	3.18	



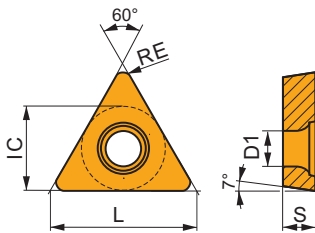
SCGT

	IC	D1	L	S
	(mm)	(mm)	(mm)	(mm)
1204	12.700	5.50	12.70	4.76



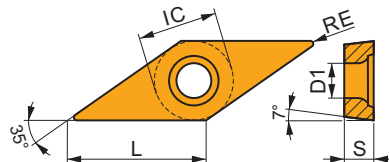
TCGT

	IC	D1	L	S
	(mm)	(mm)	(mm)	(mm)
0902	5.560	2.50	9.60	2.38
1102	6.350	2.80	11.00	2.38
16T3	9.525	4.40	16.50	3.97



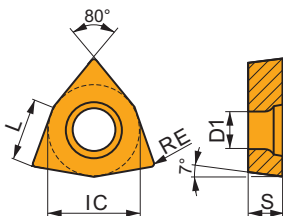
VCGT

	IC	D1	L	S
	(mm)	(mm)	(mm)	(mm)
0702	3.970	2.20	6.90	2.38
1103	6.350	2.80	11.10	3.18
1303-AL	7.940	3.40	13.80	3.43
1604	9.525	4.40	16.60	4.76



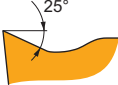
WCGT

	IC	D1	L	S
	(mm)	(mm)	(mm)	(mm)
06T3	9.525	4.40	6.50	3.97
0804	12.700	5.50	8.70	4.76



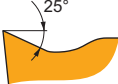
Idoneità e valori iniziali per velocità di taglio (Vc), avanzamento (f) e profondità di taglio (ap). Fare riferimento alla nostra App Machining Calculator per ulteriori calcoli.

Product		RE	P			M			K			N			S			H		
			vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap
		(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)



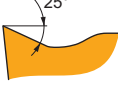
AL Rompitrucciolo affilato che rappresenta la prima scelta per la lavorazione di tutte le leghe non ferrose. È caratterizzato da un angolo di spoglia altamente positivo senza T-land. È anche condizionatamente adatto per le superleghe.

CCGT 060202F-AL:HF7	●	0.2	—	—	—	—	—	—	—	—	—	■	450	0.12	1.0	—	—	—	—	—	—
CCGT 060202F-AL:T0315	●	0.2	—	—	—	—	—	—	—	—	—	■	645	0.12	1.0	—	—	—	—	—	—
CCGT 060204F-AL:HF7	●	0.4	—	—	—	—	—	—	—	—	—	■	360	0.24	1.0	—	—	—	—	—	—
CCGT 060204F-AL:T0315	●	0.4	—	—	—	—	—	—	—	—	—	■	525	0.24	1.0	—	—	—	—	—	—
CCGT 080302F-AL:T0315	●	0.2	—	—	—	—	—	—	—	—	—	■	645	0.12	1.0	—	—	—	—	—	—
CCGT 080304F-AL:HF7	●	0.4	—	—	—	—	—	—	—	—	—	■	360	0.24	1.0	—	—	—	—	—	—
CCGT 080304F-AL:T0315	●	0.4	—	—	—	—	—	—	—	—	—	■	525	0.24	1.0	—	—	—	—	—	—
CCGT 09T302F-AL:HF7	●	0.2	—	—	—	—	—	—	—	—	—	■	450	0.12	1.0	—	—	—	—	—	—
CCGT 09T302F-AL:T0315	●	0.2	—	—	—	—	—	—	—	—	—	■	645	0.12	1.0	—	—	—	—	—	—
CCGT 09T304F-AL:HF7	●	0.4	—	—	—	—	—	—	—	—	—	■	345	0.24	1.5	—	—	—	—	—	—
CCGT 09T304F-AL:T0315	●	0.4	—	—	—	—	—	—	—	—	—	■	495	0.24	1.5	—	—	—	—	—	—
CCGT 09T308F-AL:HF7	●	0.8	—	—	—	—	—	—	—	—	—	■	315	0.48	1.5	—	—	—	—	—	—
CCGT 09T308F-AL:T0315	●	0.8	—	—	—	—	—	—	—	—	—	■	450	0.48	1.5	—	—	—	—	—	—
CCGT 120404F-AL:HF7	●	0.4	—	—	—	—	—	—	—	—	—	■	330	0.24	2.4	—	—	—	—	—	—
CCGT 120404F-AL:T0315	●	0.4	—	—	—	—	—	—	—	—	—	■	480	0.24	2.4	—	—	—	—	—	—
CCGT 120408F-AL:HF7	●	0.8	—	—	—	—	—	—	—	—	—	■	300	0.48	2.4	—	—	—	—	—	—
CCGT 120408F-AL:T0315	●	0.8	—	—	—	—	—	—	—	—	—	■	435	0.48	2.4	—	—	—	—	—	—



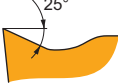
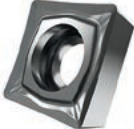
AL Rompitrucciolo affilato che rappresenta la prima scelta per la lavorazione di tutte le leghe non ferrose. È caratterizzato da un angolo di spoglia altamente positivo senza T-land. È anche condizionatamente adatto per le superleghe.

DCGT 070202F-AL:HF7	●	0.2	—	—	—	—	—	—	—	—	—	■	360	0.12	1.0	—	—	—	—	—	—
DCGT 070202F-AL:T0315	●	0.2	—	—	—	—	—	—	—	—	—	■	510	0.12	1.0	—	—	—	—	—	—
DCGT 070204F-AL:HF7	●	0.4	—	—	—	—	—	—	—	—	—	■	285	0.24	1.0	—	—	—	—	—	—
DCGT 070204F-AL:T0315	●	0.4	—	—	—	—	—	—	—	—	—	■	420	0.24	1.0	—	—	—	—	—	—
DCGT 11T302F-AL:HF7	●	0.2	—	—	—	—	—	—	—	—	—	■	345	0.12	1.5	—	—	—	—	—	—
DCGT 11T302F-AL:T0315	●	0.2	—	—	—	—	—	—	—	—	—	■	495	0.12	1.5	—	—	—	—	—	—
DCGT 11T304F-AL:HF7	●	0.4	—	—	—	—	—	—	—	—	—	■	270	0.24	1.5	—	—	—	—	—	—
DCGT 11T304F-AL:T0315	●	0.4	—	—	—	—	—	—	—	—	—	■	390	0.24	1.5	—	—	—	—	—	—
DCGT 11T308F-AL:HF7	●	0.8	—	—	—	—	—	—	—	—	—	■	255	0.48	1.5	—	—	—	—	—	—
DCGT 11T308F-AL:T0315	●	0.8	—	—	—	—	—	—	—	—	—	■	360	0.48	1.5	—	—	—	—	—	—



AL Rompitrucciolo affilato che rappresenta la prima scelta per la lavorazione di tutte le leghe non ferrose. È caratterizzato da un angolo di spoglia altamente positivo senza T-land. È anche condizionatamente adatto per le superleghe.

RCGT 0803MOF-AL:HF7	●	—	—	—	—	—	—	—	—	—	—	■	285	1.20	1.0	—	—	—	—	—	—
RCGT 0803MOF-AL:T0315	●	—	—	—	—	—	—	—	—	—	—	■	420	1.20	1.0	—	—	—	—	—	—
RCGT 1003MOF-AL:HF7	●	—	—	—	—	—	—	—	—	—	—	■	255	1.50	1.0	—	—	—	—	—	—
RCGT 1003MOF-AL:T0315	●	—	—	—	—	—	—	—	—	—	—	■	390	1.50	1.0	—	—	—	—	—	—

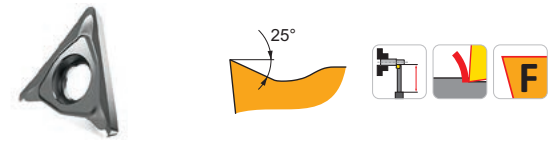


AL Rompitrucciolo affilato che rappresenta la prima scelta per la lavorazione di tutte le leghe non ferrose. È caratterizzato da un angolo di spoglia altamente positivo senza T-land. È anche condizionatamente adatto per le superleghe.

SCGT 120408F-AL:HF7	●	0.8	—	—	—	—	—	—	—	—	—	■	315	0.48	2.0	—	—	—	—	—	—
SCGT 120408F-AL:T0315	●	0.8	—	—	—	—	—	—	—	—	—	■	465	0.48	2.0	—	—	—	—	—	—

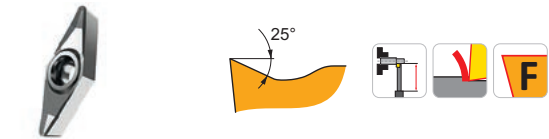
Idoneità e valori iniziali per velocità di taglio (Vc), avanzamento (f) e profondità di taglio (ap). Fare riferimento alla nostra App Machining Calculator per ulteriori calcoli.

Product		RE	P			M			K			N			S			H		
			vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap
		(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)



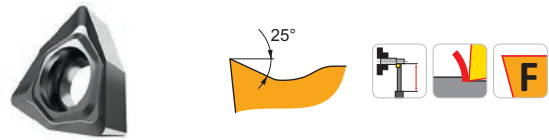
AL Rompitruciolo affilato che rappresenta la prima scelta per la lavorazione di tutte le leghe non ferrose. È caratterizzato da un angolo di spoglia altamente positivo senza T-land. È anche condizionatamente adatto per le superleghe.

TCGT 090202F-AL:HF7	●	0.2	—	—	—	—	—	—	—	—	—	375	0.12	1.0	—	—	—	—	—	—
TCGT 090202F-AL:T0315	●	0.2	—	—	—	—	—	—	—	—	—	555	0.12	1.0	—	—	—	—	—	—
TCGT 090204F-AL:HF7	●	0.4	—	—	—	—	—	—	—	—	—	300	0.24	1.0	—	—	—	—	—	—
TCGT 090204F-AL:T0315	●	0.4	—	—	—	—	—	—	—	—	—	450	0.24	1.0	—	—	—	—	—	—
TCGT 110202F-AL:HF7	●	0.2	—	—	—	—	—	—	—	—	—	360	0.12	1.5	—	—	—	—	—	—
TCGT 110202F-AL:T0315	●	0.2	—	—	—	—	—	—	—	—	—	525	0.12	1.5	—	—	—	—	—	—
TCGT 110204F-AL:HF7	●	0.4	—	—	—	—	—	—	—	—	—	285	0.24	1.5	—	—	—	—	—	—
TCGT 110204F-AL:T0315	●	0.4	—	—	—	—	—	—	—	—	—	420	0.24	1.5	—	—	—	—	—	—
TCGT 110208F-AL:HF7	●	0.8	—	—	—	—	—	—	—	—	—	270	0.48	1.5	—	—	—	—	—	—
TCGT 16T304F-AL:HF7	●	0.4	—	—	—	—	—	—	—	—	—	285	0.24	2.4	—	—	—	—	—	—
TCGT 16T304F-AL:T0315	●	0.4	—	—	—	—	—	—	—	—	—	405	0.24	2.4	—	—	—	—	—	—
TCGT 16T308F-AL:HF7	●	0.8	—	—	—	—	—	—	—	—	—	255	0.48	2.4	—	—	—	—	—	—
TCGT 16T308F-AL:T0315	●	0.8	—	—	—	—	—	—	—	—	—	360	0.48	2.4	—	—	—	—	—	—



AL Rompitruciolo affilato che rappresenta la prima scelta per la lavorazione di tutte le leghe non ferrose. È caratterizzato da un angolo di spoglia altamente positivo senza T-land. È anche condizionatamente adatto per le superleghe.

VCGT 070202F-AL:HF7	●	0.2	—	—	—	—	—	—	—	—	—	315	0.12	1.0	—	—	—	—	—	—
VCGT 110302F-AL:HF7	●	0.2	—	—	—	—	—	—	—	—	—	300	0.12	1.5	—	—	—	—	—	—
VCGT 110302F-AL:T0315	●	0.2	—	—	—	—	—	—	—	—	—	465	0.12	0.8	—	—	—	—	—	—
VCGT 110304F-AL:HF7	●	0.4	—	—	—	—	—	—	—	—	—	240	0.24	1.5	—	—	—	—	—	—
VCGT 110304F-AL:T0315	●	0.4	—	—	—	—	—	—	—	—	—	375	0.24	0.8	—	—	—	—	—	—
VCGT 130302F-AL:HF7	●	0.2	—	—	—	—	—	—	—	—	—	285	0.12	1.7	—	—	—	—	—	—
VCGT 130302F-AL:T0315	●	0.2	—	—	—	—	—	—	—	—	—	420	0.12	1.7	—	—	—	—	—	—
VCGT 130304F-AL:HF7	●	0.4	—	—	—	—	—	—	—	—	—	240	0.24	1.7	—	—	—	—	—	—
VCGT 130304F-AL:T0315	●	0.4	—	—	—	—	—	—	—	—	—	345	0.24	1.7	—	—	—	—	—	—
VCGT 130308F-AL:HF7	●	0.8	—	—	—	—	—	—	—	—	—	210	0.48	1.7	—	—	—	—	—	—
VCGT 130308F-AL:T0315	●	0.8	—	—	—	—	—	—	—	—	—	315	0.48	1.7	—	—	—	—	—	—
VCGT 160402F-AL:HF7	●	0.2	—	—	—	—	—	—	—	—	—	285	0.12	2.4	—	—	—	—	—	—
VCGT 160402F-AL:T0315	●	0.2	—	—	—	—	—	—	—	—	—	420	0.12	2.4	—	—	—	—	—	—
VCGT 160404F-AL:HF7	●	0.4	—	—	—	—	—	—	—	—	—	225	0.24	2.4	—	—	—	—	—	—
VCGT 160404F-AL:T0315	●	0.4	—	—	—	—	—	—	—	—	—	330	0.24	2.4	—	—	—	—	—	—
VCGT 160408F-AL:HF7	●	0.8	—	—	—	—	—	—	—	—	—	210	0.48	2.4	—	—	—	—	—	—
VCGT 160408F-AL:T0315	●	0.8	—	—	—	—	—	—	—	—	—	300	0.48	2.4	—	—	—	—	—	—
VCGT 160412F-AL:HF7	●	1.2	—	—	—	—	—	—	—	—	—	180	0.72	2.4	—	—	—	—	—	—
VCGT 160412F-AL:T0315	●	1.2	—	—	—	—	—	—	—	—	—	270	0.72	2.4	—	—	—	—	—	—



AL Rompitruciolo affilato che rappresenta la prima scelta per la lavorazione di tutte le leghe non ferrose. È caratterizzato da un angolo di spoglia altamente positivo senza T-land. È anche condizionatamente adatto per le superleghe.

WCGT 06T302F-AL:HF7	●	0.2	—	—	—	—	—	—	—	—	—	450	0.12	1.0	—	—	—	—	—	—
WCGT 06T304F-AL:HF7	●	0.4	—	—	—	—	—	—	—	—	—	360	0.24	1.0	—	—	—	—	—	—
WCGT 06T304F-AL:T0315	●	0.4	—	—	—	—	—	—	—	—	—	525	0.24	1.0	—	—	—	—	—	—
WCGT 06T308F-AL:HF7	●	0.8	—	—	—	—	—	—	—	—	—	315	0.48	1.5	—	—	—	—	—	—
WCGT 080412F-AL:HF7	●	1.2	—	—	—	—	—	—	—	—	—	255	0.72	2.4	—	—	—	—	—	—

JQ

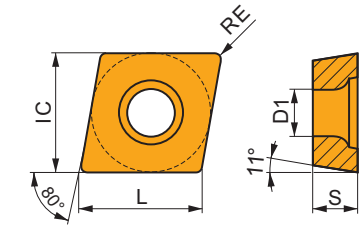
JR

JZ

JQ, JR, JZ Rompitruciolo affilato progettato per la finitura degli acciai. È caratterizzato da un angolo di spoglia altamente positivo, senza T-land. È adatto anche agli acciai inossidabili.

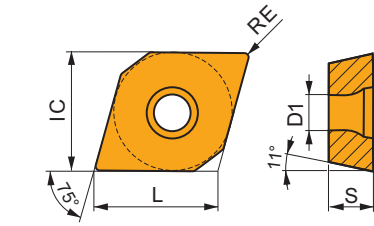
CPGX

	IC	D1	L	S
	(mm)	(mm)	(mm)	(mm)
0602	6.350	2.80	6.40	2.38
0803	7.940	3.40	8.10	3.18
09T3	9.525	4.40	9.70	3.97



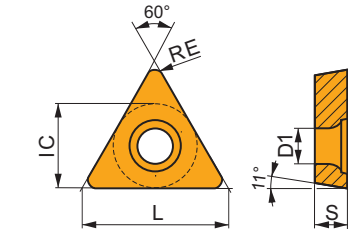
EPGX

	IC	D1	L	S
	(mm)	(mm)	(mm)	(mm)
0502	5.560	2.50	5.70	2.38



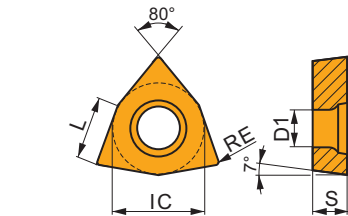
TPGX

	IC	D1	L	S
	(mm)	(mm)	(mm)	(mm)
0902	5.560	2.50	9.60	2.38
1102	6.350	2.80	11.00	2.38
16T3	9.525	4.40	16.50	3.97

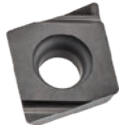
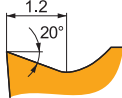
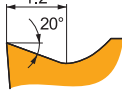
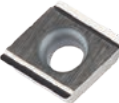
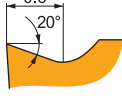
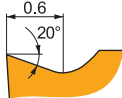
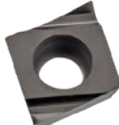
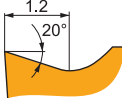
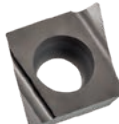
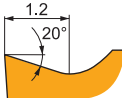
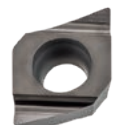
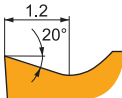
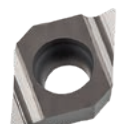
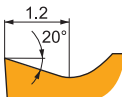
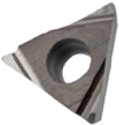
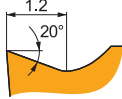


WCGX

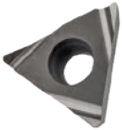
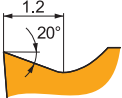
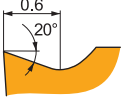
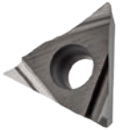
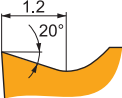
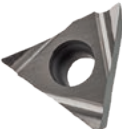
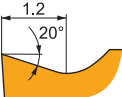
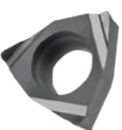
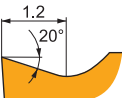
	IC	D1	L	S
	(mm)	(mm)	(mm)	(mm)
0201	3.970	2.20	2.70	1.59



Idoneità e valori iniziali per velocità di taglio (Vc), avanzamento (f) e profondità di taglio (ap). Fare riferimento alla nostra App Machining Calculator per ulteriori calcoli.

Product		RE (mm)	P			M			K			N			S			H		
			vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap
			(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)
  			JQ Rompitruciolo affilato progettato per la finitura degli acciai. È caratterizzato da un angolo di spoglia altamente positivo, senza T-land. È adatto anche agli acciai inossidabili.																	
CPGX 080304FR-JQ:TT010	●	0.4	350	0.06	0.5	210	0.05	0.5	—	—	—	—	—	—	—	—	—	—	—	—
  			JQ Rompitruciolo affilato progettato per la finitura degli acciai. È caratterizzato da un angolo di spoglia altamente positivo, senza T-land. È adatto anche agli acciai inossidabili.																	
CPGX 080304FL-JQ:TT010	●	0.4	350	0.06	0.5	210	0.05	0.5	—	—	—	—	—	—	—	—	—	—	—	—
CPGX 09T304FL-JQ:TT010	●	0.4	350	0.06	0.5	210	0.05	0.5	—	—	—	—	—	—	—	—	—	—	—	—
  			JR Rompitruciolo affilato progettato per la finitura degli acciai. È caratterizzato da un angolo di spoglia altamente positivo, senza T-land. È adatto anche agli acciai inossidabili.																	
CPGX 060204FR-JR:TT010	●	0.4	350	0.06	0.5	210	0.05	0.5	—	—	—	—	—	—	—	—	—	—	—	—
CPGX 080304FR-JR:TT010	●	0.4	350	0.06	0.5	210	0.05	0.5	—	—	—	—	—	—	—	—	—	—	—	—
  			JR Rompitruciolo affilato progettato per la finitura degli acciai. È caratterizzato da un angolo di spoglia altamente positivo, senza T-land. È adatto anche agli acciai inossidabili.																	
CPGX 060204FL-JR:TT010	●	0.4	350	0.06	0.5	210	0.05	0.5	—	—	—	—	—	—	—	—	—	—	—	—
CPGX 080304FL-JR:TT010	●	0.4	350	0.06	0.5	210	0.05	0.5	—	—	—	—	—	—	—	—	—	—	—	—
  			JZ Rompitruciolo affilato progettato per la finitura degli acciai. È caratterizzato da un angolo di spoglia altamente positivo, senza T-land. È adatto anche agli acciai inossidabili.																	
CPGX 060202FR-JZ:TT010	●	0.2	330	0.06	0.5	195	0.05	0.5	—	—	—	—	—	—	—	—	—	—	—	—
  			JZ Rompitruciolo affilato progettato per la finitura degli acciai. È caratterizzato da un angolo di spoglia altamente positivo, senza T-land. È adatto anche agli acciai inossidabili.																	
CPGX 060202FL-JZ:TT010	●	0.2	330	0.06	0.5	195	0.05	0.5	—	—	—	—	—	—	—	—	—	—	—	—
  			JZ Rompitruciolo affilato progettato per la finitura degli acciai. È caratterizzato da un angolo di spoglia altamente positivo, senza T-land. È adatto anche agli acciai inossidabili.																	
EPGX 050202FR-JZ:TT010	●	0.2	295	0.06	0.5	175	0.05	0.5	—	—	—	—	—	—	—	—	—	—	—	—
  			JZ Rompitruciolo affilato progettato per la finitura degli acciai. È caratterizzato da un angolo di spoglia altamente positivo, senza T-land. È adatto anche agli acciai inossidabili.																	
EPGX 050202FL-JZ:TT010	●	0.2	295	0.06	0.5	175	0.05	0.5	—	—	—	—	—	—	—	—	—	—	—	—
  			JQ Rompitruciolo affilato progettato per la finitura degli acciai. È caratterizzato da un angolo di spoglia altamente positivo, senza T-land. È adatto anche agli acciai inossidabili.																	
TPGX 110204FR-JQ:TT010	●	0.4	295	0.06	0.5	175	0.05	0.5	—	—	—	—	—	—	—	—	—	—	—	—

Idoneità e valori iniziali per velocità di taglio (Vc), avanzamento (f) e profondità di taglio (ap). Fare riferimento alla nostra App Machining Calculator per ulteriori calcoli.

Product		RE (mm)	P			M			K			N			S			H		
			vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap
			(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)
																				
TPGX 090204FL-JQ:TT010	●	0.4	295	0.06	0.5	175	0.05	0.5	—	—	—	—	—	—	—	—	—	—	—	—
TPGX 110204FL-JQ:TT010	●	0.4	295	0.06	0.5	175	0.05	0.5	—	—	—	—	—	—	—	—	—	—	—	—
																				
TPGX 16T304FL-JR:TT010	●	0.4	295	0.06	0.5	175	0.05	0.5	—	—	—	—	—	—	—	—	—	—	—	—
																				
TPGX 090202FR-JZ:TT010	●	0.2	280	0.06	0.5	165	0.05	0.5	—	—	—	—	—	—	—	—	—	—	—	—
																				
TPGX 090202FL-JZ:TT010	●	0.2	280	0.06	0.5	165	0.05	0.5	—	—	—	—	—	—	—	—	—	—	—	—
																				
WCGX 020102FL-JZ:TT010	●	0.2	330	0.06	0.5	195	0.05	0.5	—	—	—	—	—	—	—	—	—	—	—	—

FINITURA – NAVIGATORE

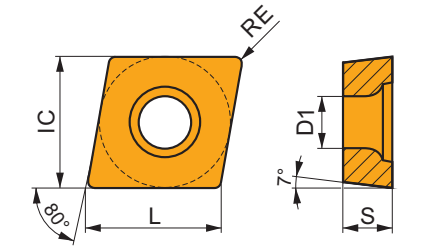
FM			FM rompitruciolo versatile e di prima scelta per la finitura degli acciai. È caratterizzato da un angolo di spoglia positivo e da un ridotto rinforzo a T positivo. È adatto anche per gli acciai inossidabili e, in modo condizionato, per le ghise e le leghe non ferrose.
NF2			NF2 rompitruciolo affilato, è la prima scelta per la finitura degli acciai inossidabili. È caratterizzato da un angolo di spoglia positivo, senza rinforzo a T. È adatto anche per le superleghe e, in via condizionata, per acciai, ghise e leghe non ferrose.
UR			UR rompitruciolo versatile e di prima scelta per la finitura delle ghise. È dotato di un angolo di spoglia positivo, rinforzo a T. È adatto anche per gli acciai e, in modo condizionato, per gli acciai inossidabili.
W-FM			W-FM Rompitruciolo raschiante per la finitura di acciai, acciai inossidabili e ghise. È caratterizzato da un angolo di spoglia positivo e da una fascetta a T stretta e positiva.
W-UR			W-UR Rompitruciolo raschiante progettato per la finitura di acciai e ghise. È caratterizzato da un angolo di spoglia positivo, senza T-land. È adatto anche agli acciai inossidabili.

FM

FM romptruciolo versatile e di prima scelta per la finitura degli acciai. È caratterizzato da un angolo di spoglia positivo e da un ridotto rinforzo a T positivo. È adatto anche per gli acciai inossidabili e, in modo condizionato, per le ghise e le leghe non ferrose.

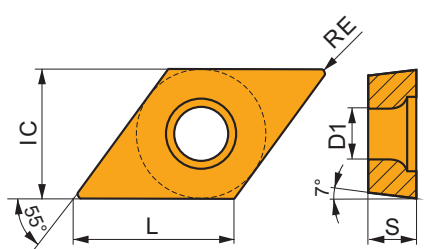
CCMT

	IC (mm)	D1 (mm)	L (mm)	S (mm)
0602	6.350	2.80	6.40	2.38
09T3	9.525	4.40	9.70	3.97
1204	12.700	5.50	12.90	4.76



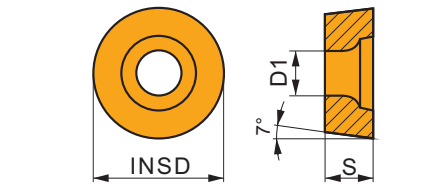
DCMT

	IC (mm)	D1 (mm)	L (mm)	S (mm)
0702	6.350	2.80	7.80	2.38
11T3	9.525	4.40	11.60	3.97



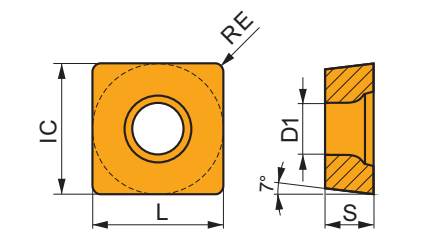
RCMT

	IC (mm)	D1 (mm)	S (mm)
0602	6.000	2.80	2.38
0803	8.000	3.40	3.18
10T3	10.000	4.40	3.97
1204	12.000	4.40	4.76



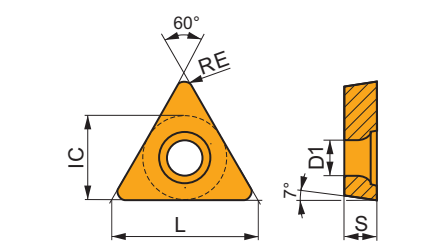
SCMT

	IC (mm)	D1 (mm)	L (mm)	S (mm)
09T3	9.525	4.40	9.53	3.97
1204	12.700	5.50	12.70	4.76



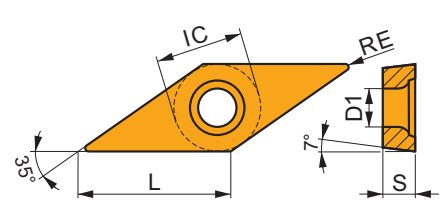
TCMT

	IC (mm)	D1 (mm)	L (mm)	S (mm)
1102	6.350	2.80	11.00	2.38
16T3	9.525	4.40	16.50	3.97



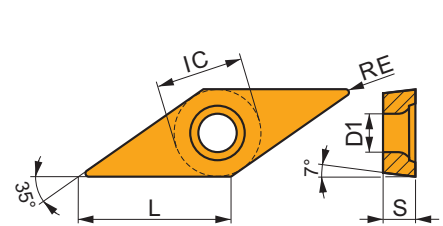
VBMT

	IC (mm)	D1 (mm)	L (mm)	S (mm)
1103	6.350	2.80	11.10	3.18
1604	9.525	4.40	16.60	4.76



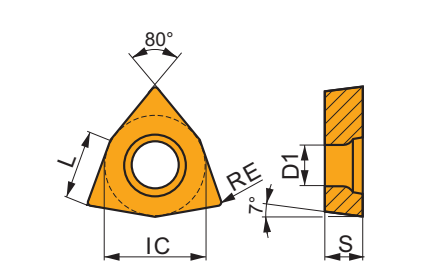
VCMT

	IC (mm)	D1 (mm)	L (mm)	S (mm)
1604	9.525	4.40	16.60	4.76



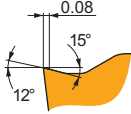
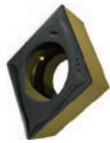
WCMT

	IC (mm)	D1 (mm)	L (mm)	S (mm)
06T3	9.525	4.40	6.50	3.97
0804	12.700	5.50	8.70	4.76



Idoneità e valori iniziali per velocità di taglio (Vc), avanzamento (f) e profondità di taglio (ap). Fare riferimento alla nostra App Machining Calculator per ulteriori calcoli.

Product		RE (mm)	P			M			K			N			S			H		
			vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap
			(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)

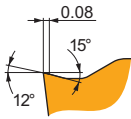


FM rompitruciolo versatile e di prima scelta per la finitura degli acciai. È caratterizzato da un angolo di spoglia positivo e da un ridotto rinforzo a T positivo. È adatto anche per gli acciai inossidabili e, in modo condizionato, per le ghise e le leghe non ferrose.

CCMT 060202E-FM:T7325	●	0.2	210	0.10	1.0	160	0.09	1.0	—	—	—	—	—	—	—	—	—	—	—	—
CCMT 060202E-FM:T7335	●	0.2	210	0.10	1.0	160	0.09	1.0	—	—	—	—	—	—	—	—	—	—	—	—
CCMT 060202E-FM:T8315	●	0.2	195	0.10	1.0	115	0.09	1.0	185	0.10	1.0	585	0.12	1.0	—	—	—	—	—	—
CCMT 060202E-FM:T8415	●	0.2	240	0.10	1.0	125	0.09	1.0	215	0.10	1.0	600	0.12	1.0	—	—	—	—	—	—
CCMT 060202E-FM:T8430	●	0.2	230	0.10	1.0	125	0.09	1.0	185	0.10	1.0	630	0.12	1.0	—	—	—	—	—	—
CCMT 060202E-FM:T9325	●	0.2	285	0.10	1.0	170	0.09	1.0	270	0.10	1.0	—	—	—	—	—	—	—	—	—
CCMT 060202E-FM:T9415	●	0.2	335	0.10	1.0	—	—	—	315	0.10	1.0	—	—	—	—	—	—	—	—	—
CCMT 060204E-FM:T7325	●	0.4	200	0.15	1.0	155	0.15	1.0	—	—	—	—	—	—	—	—	—	—	—	—
CCMT 060204E-FM:T7335	●	0.4	195	0.15	1.0	150	0.15	1.0	—	—	—	—	—	—	—	—	—	—	—	—
CCMT 060204E-FM:T8315	●	0.4	185	0.15	1.0	110	0.14	1.0	175	0.15	1.0	555	0.18	1.0	—	—	—	—	—	—
CCMT 060204E-FM:T8415	●	0.4	225	0.15	1.0	115	0.14	1.0	205	0.15	1.0	570	0.18	1.0	—	—	—	—	—	—
CCMT 060204E-FM:T8430	●	0.4	205	0.15	1.0	110	0.14	1.0	170	0.15	1.0	570	0.18	1.0	—	—	—	—	—	—
CCMT 060204E-FM:T9315	●	0.4	285	0.15	1.0	—	—	—	270	0.15	1.0	—	—	—	—	—	—	—	—	—
CCMT 060204E-FM:T9325	●	0.4	250	0.15	1.0	150	0.15	1.0	235	0.15	1.0	—	—	—	—	—	—	—	—	—
CCMT 060204E-FM:T9415	●	0.4	310	0.15	1.0	—	—	—	290	0.15	1.0	—	—	—	—	—	—	—	—	—
CCMT 060208E-FM:T7325	●	0.8	220	0.20	1.0	170	0.18	1.0	—	—	—	—	—	—	—	—	—	—	—	—
CCMT 060208E-FM:T8430	●	0.8	220	0.20	1.0	120	0.18	1.0	180	0.20	1.0	600	0.24	1.0	—	—	—	—	—	—
CCMT 060208E-FM:T9325	●	0.8	265	0.20	1.0	155	0.18	1.0	250	0.20	1.0	—	—	—	—	—	—	—	—	—
CCMT 060208E-FM:T9415	●	0.8	335	0.20	1.0	—	—	—	315	0.20	1.0	—	—	—	—	—	—	—	—	—
CCMT 09T302E-FM:T7325	●	0.2	205	0.10	1.2	155	0.09	1.2	—	—	—	—	—	—	—	—	—	—	—	—
CCMT 09T302E-FM:T7335	●	0.2	205	0.10	1.2	155	0.09	1.2	—	—	—	—	—	—	—	—	—	—	—	—
CCMT 09T302E-FM:T8315	●	0.2	190	0.10	1.2	110	0.09	1.2	180	0.10	1.2	570	0.12	1.2	—	—	—	—	—	—
CCMT 09T302E-FM:T8415	●	0.2	230	0.10	1.2	120	0.09	1.2	210	0.10	1.2	585	0.12	1.2	—	—	—	—	—	—
CCMT 09T302E-FM:T8430	●	0.2	225	0.10	1.2	120	0.09	1.2	185	0.10	1.2	615	0.12	1.2	—	—	—	—	—	—
CCMT 09T302E-FM:T9325	●	0.2	275	0.10	1.2	165	0.09	1.2	260	0.10	1.2	—	—	—	—	—	—	—	—	—
CCMT 09T302E-FM:T9415	●	0.2	330	0.10	1.2	—	—	—	310	0.10	1.2	—	—	—	—	—	—	—	—	—
CCMT 09T304E-FM:T7325	●	0.4	195	0.15	1.2	150	0.15	1.2	—	—	—	—	—	—	—	—	—	—	—	—
CCMT 09T304E-FM:T7335	●	0.4	190	0.15	1.2	145	0.15	1.2	—	—	—	—	—	—	—	—	—	—	—	—
CCMT 09T304E-FM:T8315	●	0.4	180	0.15	1.2	105	0.14	1.2	170	0.15	1.2	540	0.18	1.2	—	—	—	—	—	—
CCMT 09T304E-FM:T8415	●	0.4	220	0.15	1.2	115	0.14	1.2	200	0.15	1.2	555	0.18	1.2	—	—	—	—	—	—
CCMT 09T304E-FM:T8430	●	0.4	200	0.15	1.2	110	0.14	1.2	165	0.15	1.2	555	0.18	1.2	—	—	—	—	—	—
CCMT 09T304E-FM:T9315	●	0.4	275	0.15	1.2	—	—	—	260	0.15	1.2	—	—	—	—	—	—	—	—	—
CCMT 09T304E-FM:T9325	●	0.4	245	0.15	1.2	145	0.15	1.2	230	0.15	1.2	—	—	—	—	—	—	—	—	—
CCMT 09T304E-FM:T9415	●	0.4	305	0.15	1.2	—	—	—	285	0.15	1.2	—	—	—	—	—	—	—	—	—
CCMT 09T308E-FM:T7325	●	0.8	215	0.20	1.2	165	0.18	1.2	—	—	—	—	—	—	—	—	—	—	—	—
CCMT 09T308E-FM:T7335	●	0.8	205	0.20	1.2	155	0.18	1.2	—	—	—	—	—	—	—	—	—	—	—	—
CCMT 09T308E-FM:T8315	●	0.8	195	0.20	1.2	115	0.18	1.2	185	0.20	1.2	585	0.24	1.2	—	—	—	—	—	—
CCMT 09T308E-FM:T8415	●	0.8	240	0.20	1.2	125	0.18	1.2	215	0.20	1.2	600	0.24	1.2	—	—	—	—	—	—
CCMT 09T308E-FM:T8430	●	0.8	210	0.20	1.2	115	0.18	1.2	175	0.20	1.2	585	0.24	1.2	—	—	—	—	—	—
CCMT 09T308E-FM:T9325	●	0.8	260	0.20	1.2	155	0.18	1.2	245	0.20	1.2	—	—	—	—	—	—	—	—	—
CCMT 09T308E-FM:T9415	●	0.8	330	0.20	1.2	—	—	—	310	0.20	1.2	—	—	—	—	—	—	—	—	—
CCMT 120404E-FM:T7325	●	0.4	190	0.15	1.7	145	0.15	1.7	—	—	—	—	—	—	—	—	—	—	—	—
CCMT 120404E-FM:T7335	●	0.4	185	0.15	1.7	140	0.15	1.7	—	—	—	—	—	—	—	—	—	—	—	—
CCMT 120404E-FM:T8315	●	0.4	170	0.15	1.7	100	0.14	1.7	160	0.15	1.7	510	0.18	1.7	—	—	—	—	—	—
CCMT 120404E-FM:T8415	●	0.4	210	0.15	1.7	110	0.14	1.7	190	0.15	1.7	525	0.18	1.7	—	—	—	—	—	—
CCMT 120404E-FM:T8430	●	0.4	195	0.15	1.7	105	0.14	1.7	160	0.15	1.7	540	0.18	1.7	—	—	—	—	—	—
CCMT 120404E-FM:T9325	●	0.4	240	0.15	1.7	140	0.15	1.7	225	0.15	1.7	—	—	—	—	—	—	—	—	—
CCMT 120404E-FM:T9415	●	0.4	295	0.15	1.7	—	—	—	280	0.15	1.7	—	—	—	—	—	—	—	—	—
CCMT 120408E-FM:T7325	●	0.8	205	0.20	1.7	155	0.18	1.7	—	—	—	—	—	—	—	—	—	—	—	—
CCMT 120408E-FM:T7335	●	0.8	200	0.20	1.7	155	0.18	1.7	—	—	—	—	—	—	—	—	—	—	—	—
CCMT 120408E-FM:T8315	●	0.8	190	0.20	1.7	110	0.18	1.7	180	0.20	1.7	570	0.24	1.7	—	—	—	—	—	—
CCMT 120408E-FM:T8415	●	0.8	230	0.20	1.7	120	0.18	1.7	210	0.20	1.7	585	0.24	1.7	—	—	—	—	—	—
CCMT 120408E-FM:T8430	●	0.8	205	0.20	1.7	110	0.18	1.7	170	0.20	1.7	570	0.24	1.7	—	—	—	—	—	—
CCMT 120408E-FM:T9325	●	0.8	250	0.20	1.7	150	0.18	1.7	235	0.20	1.7	—	—	—	—	—	—	—	—	—
CCMT 120408E-FM:T9415	●	0.8	315	0.20	1.7	—	—	—	295	0.20	1.7	—	—	—	—	—	—	—	—	—
CCMT 120412E-FM:T8430	●	1.2	190	0.27	1.7	105	0.24	1.7	155	0.27	1.7	525	0.32	1.7	—	—	—	—	—	—
CCMT 120412E-FM:T9325	●	1.2	235	0.27	1.7	140	0.24	1.7	220	0.27	1.7	—	—	—	—	—	—	—	—	—

Idoneità e valori iniziali per velocità di taglio (Vc), avanzamento (f) e profondità di taglio (ap). Fare riferimento alla nostra App Machining Calculator per ulteriori calcoli.

Product		RE (mm)	P			M			K			N			S			H		
			vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap
			(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)

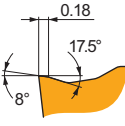


FM rompitrucciolo versatile e di prima scelta per la finitura degli acciai. È caratterizzato da un angolo di spoglia positivo e da un ridotto rinforzo a T positivo. È adatto anche per gli acciai inossidabili e, in modo condizionato, per le ghise e le leghe non ferrose.

DCMT 070202E-FM:T7325	●	0.2	✓	175	0.10	0.8	■	135	0.09	0.8	—	—	—	—	—	—	—	—	—	—
DCMT 070202E-FM:T8315	●	0.2	✓	160	0.10	0.8	■	95	0.09	0.8	✓	150	0.10	0.8	✓	480	0.12	0.8	—	—
DCMT 070202E-FM:T8415	●	0.2	■	190	0.10	0.8	■	100	0.09	0.8	✓	170	0.10	0.8	✓	480	0.12	0.8	—	—
DCMT 070202E-FM:T8430	●	0.2	■	185	0.10	0.8	■	100	0.09	0.8	✓	150	0.10	0.8	✓	510	0.12	0.8	—	—
DCMT 070202E-FM:T9325	●	0.2	■	230	0.10	0.8	■	135	0.09	0.8	✓	215	0.10	0.8	—	—	—	—	—	—
DCMT 070202E-FM:T9415	●	0.2	■	275	0.10	0.8	—	—	—	—	✓	260	0.10	0.8	—	—	—	—	—	—
DCMT 070204E-FM:T7325	●	0.4	✓	155	0.17	0.8	■	120	0.15	0.8	—	—	—	—	—	—	—	—	—	—
DCMT 070204E-FM:T7335	●	0.4	✓	155	0.17	0.8	■	120	0.15	0.8	—	—	—	—	—	—	—	—	—	—
DCMT 070204E-FM:T8315	●	0.4	✓	160	0.12	0.8	■	95	0.11	0.8	✓	150	0.12	0.8	✓	480	0.14	0.8	—	—
DCMT 070204E-FM:T8415	●	0.4	■	190	0.12	0.8	■	100	0.11	0.8	✓	170	0.12	0.8	✓	480	0.14	0.8	—	—
DCMT 070204E-FM:T8430	●	0.4	■	185	0.12	0.8	■	100	0.11	0.8	✓	150	0.12	0.8	✓	510	0.14	0.8	—	—
DCMT 070204E-FM:T9325	●	0.4	■	190	0.18	0.8	■	110	0.16	0.8	✓	180	0.18	0.8	—	—	—	—	—	—
DCMT 070204E-FM:T9415	●	0.4	■	275	0.12	0.8	—	—	—	—	✓	260	0.12	0.8	—	—	—	—	—	—
DCMT 11T302E-FM:T7325	●	0.2	✓	175	0.10	0.8	■	135	0.09	0.8	—	—	—	—	—	—	—	—	—	—
DCMT 11T302E-FM:T8315	●	0.2	✓	160	0.10	0.8	■	95	0.09	0.8	✓	150	0.10	0.8	✓	480	0.12	0.8	—	—
DCMT 11T302E-FM:T8415	●	0.2	■	190	0.10	0.8	■	100	0.09	0.8	✓	170	0.10	0.8	✓	480	0.12	0.8	—	—
DCMT 11T302E-FM:T8430	●	0.2	■	185	0.10	0.8	■	100	0.09	0.8	✓	150	0.10	0.8	✓	510	0.12	0.8	—	—
DCMT 11T302E-FM:T9325	●	0.2	■	230	0.10	0.8	■	135	0.09	0.8	✓	215	0.10	0.8	—	—	—	—	—	—
DCMT 11T302E-FM:T9415	●	0.2	■	275	0.10	0.8	—	—	—	—	✓	260	0.10	0.8	—	—	—	—	—	—
DCMT 11T304E-FM:T7325	●	0.4	✓	155	0.17	0.8	■	120	0.15	0.8	—	—	—	—	—	—	—	—	—	—
DCMT 11T304E-FM:T7335	●	0.4	✓	155	0.17	0.8	■	120	0.15	0.8	—	—	—	—	—	—	—	—	—	—
DCMT 11T304E-FM:T8315	●	0.4	✓	160	0.12	0.8	■	95	0.11	0.8	✓	150	0.12	0.8	✓	480	0.14	0.8	—	—
DCMT 11T304E-FM:T8415	●	0.4	■	190	0.12	0.8	■	100	0.11	0.8	✓	170	0.12	0.8	✓	480	0.14	0.8	—	—
DCMT 11T304E-FM:T8430	●	0.4	■	155	0.17	0.8	■	85	0.15	0.8	✓	130	0.17	0.8	✓	435	0.20	0.8	—	—
DCMT 11T304E-FM:T9310	●	0.4	■	285	0.12	0.8	—	—	—	—	✓	270	0.12	0.8	—	—	—	—	—	—
DCMT 11T304E-FM:T9315	●	0.4	■	255	0.12	0.8	—	—	—	—	✓	240	0.12	0.8	—	—	—	—	—	—
DCMT 11T304E-FM:T9325	●	0.4	■	190	0.18	0.8	■	110	0.16	0.8	✓	180	0.18	0.8	—	—	—	—	—	—
DCMT 11T304E-FM:T9415	●	0.4	■	275	0.12	0.8	—	—	—	—	✓	260	0.12	0.8	—	—	—	—	—	—
DCMT 11T308E-FM:T7325	●	0.8	✓	185	0.17	0.8	■	140	0.15	0.8	—	—	—	—	—	—	—	—	—	—
DCMT 11T308E-FM:T7335	●	0.8	✓	180	0.17	0.8	■	140	0.15	0.8	—	—	—	—	—	—	—	—	—	—
DCMT 11T308E-FM:T8315	●	0.8	✓	170	0.17	0.8	■	100	0.15	0.8	✓	160	0.17	0.8	✓	510	0.20	0.8	—	—
DCMT 11T308E-FM:T8415	●	0.8	■	210	0.17	0.8	■	110	0.15	0.8	✓	190	0.17	0.8	✓	525	0.20	0.8	—	—
DCMT 11T308E-FM:T8430	●	0.8	■	190	0.17	0.8	■	105	0.15	0.8	✓	155	0.17	0.8	✓	525	0.20	0.8	—	—
DCMT 11T308E-FM:T9310	●	0.8	■	285	0.17	0.8	—	—	—	—	✓	270	0.17	0.8	—	—	—	—	—	—
DCMT 11T308E-FM:T9315	●	0.8	■	260	0.17	0.8	—	—	—	—	✓	245	0.17	0.8	—	—	—	—	—	—
DCMT 11T308E-FM:T9325	●	0.8	■	235	0.17	0.8	■	140	0.15	0.8	✓	220	0.17	0.8	—	—	—	—	—	—
DCMT 11T308E-FM:T9415	●	0.8	■	290	0.17	0.8	—	—	—	—	✓	275	0.17	0.8	—	—	—	—	—	—
DCMT 11T312E-FM:T8430	●	1.2	■	175	0.22	1.2	■	95	0.22	1.2	✓	140	0.22	1.2	✓	480	0.26	1.2	—	—
DCMT 11T312E-FM:T9325	●	1.2	■	210	0.22	1.2	■	125	0.22	1.2	✓	195	0.22	1.2	—	—	—	—	—	—
DCMT 11T312E-FM:T9415	●	1.2	■	265	0.22	1.2	—	—	—	—	✓	250	0.22	1.2	—	—	—	—	—	—

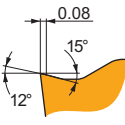
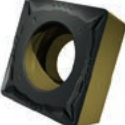
Idoneità e valori iniziali per velocità di taglio (Vc), avanzamento (f) e profondità di taglio (ap). Fare riferimento alla nostra App Machining Calculator per ulteriori calcoli.

Product		RE (mm)	P			M			K			N			S			H		
			vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap
			(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)



FM rompitruciolo versatile e di prima scelta per la finitura degli acciai. È caratterizzato da un angolo di spoglia positivo e da un ridotto rinforzo a T positivo. È adatto anche per gli acciai inossidabili e, in modo condizionato, per le ghise e le leghe non ferrose.

RCMT 0602M0E-FM:T7325	●	—	215	0.45	1.2	165	0.41	1.2	—	—	—	—	—	—	—	—	—	—	—	—
RCMT 0602M0E-FM:T8430	●	—	200	0.45	1.2	110	0.41	1.2	165	0.45	1.2	555	0.54	1.2	—	—	—	—	—	—
RCMT 0602M0E-FM:T9325	●	—	235	0.45	1.2	140	0.41	1.2	220	0.45	1.2	—	—	—	—	—	—	—	—	—
RCMT 0602M0E-FM:T9415	●	—	320	0.45	1.2	—	—	—	300	0.45	1.2	—	—	—	—	—	—	—	—	—
RCMT 0803M0E-FM:T7325	●	—	190	0.60	1.6	145	0.54	1.6	—	—	—	—	—	—	—	—	—	—	—	—
RCMT 0803M0E-FM:T8430	●	—	175	0.60	1.6	95	0.54	1.6	140	0.60	1.6	480	0.72	1.6	—	—	—	—	—	—
RCMT 0803M0E-FM:T9325	●	—	200	0.60	1.6	120	0.54	1.6	190	0.60	1.6	—	—	—	—	—	—	—	—	—
RCMT 0803M0E-FM:T9415	●	—	280	0.60	1.6	—	—	—	265	0.60	1.6	—	—	—	—	—	—	—	—	—
RCMT 10T3M0E-FM:T7325	●	—	185	0.65	1.7	140	0.59	1.7	—	—	—	—	—	—	—	—	—	—	—	—
RCMT 10T3M0E-FM:T8430	●	—	170	0.65	1.7	90	0.59	1.7	135	0.65	1.7	465	0.78	1.7	—	—	—	—	—	—
RCMT 10T3M0E-FM:T9325	●	—	195	0.65	1.7	115	0.59	1.7	185	0.65	1.7	—	—	—	—	—	—	—	—	—
RCMT 10T3M0E-FM:T9415	●	—	275	0.65	1.7	—	—	—	260	0.65	1.7	—	—	—	—	—	—	—	—	—
RCMT 1204M0E-FM:T7325	●	—	175	0.70	1.8	135	0.63	1.8	—	—	—	—	—	—	—	—	—	—	—	—
RCMT 1204M0E-FM:T8430	●	—	155	0.70	1.8	85	0.63	1.8	130	0.70	1.8	435	0.84	1.8	—	—	—	—	—	—
RCMT 1204M0E-FM:T9325	●	—	190	0.70	1.8	110	0.63	1.8	180	0.70	1.8	—	—	—	—	—	—	—	—	—
RCMT 1204M0E-FM:T9415	●	—	260	0.70	1.8	—	—	—	245	0.70	1.8	—	—	—	—	—	—	—	—	—

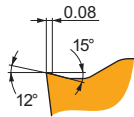


FM rompitruciolo versatile e di prima scelta per la finitura degli acciai. È caratterizzato da un angolo di spoglia positivo e da un ridotto rinforzo a T positivo. È adatto anche per gli acciai inossidabili e, in modo condizionato, per le ghise e le leghe non ferrose.

SCMT 09T304E-FM:T7325	●	0.4	205	0.15	1.2	155	0.15	1.2	—	—	—	—	—	—	—	—	—	—	—	—
SCMT 09T304E-FM:T7335	●	0.4	200	0.15	1.2	155	0.15	1.2	—	—	—	—	—	—	—	—	—	—	—	—
SCMT 09T304E-FM:T8315	●	0.4	190	0.15	1.2	110	0.14	1.2	180	0.15	1.2	570	0.18	1.2	—	—	—	—	—	—
SCMT 09T304E-FM:T8415	●	0.4	230	0.15	1.2	120	0.14	1.2	210	0.15	1.2	585	0.18	1.2	—	—	—	—	—	—
SCMT 09T304E-FM:T8430	●	0.4	210	0.15	1.2	115	0.14	1.2	175	0.15	1.2	585	0.18	1.2	—	—	—	—	—	—
SCMT 09T304E-FM:T9325	●	0.4	260	0.15	1.2	155	0.15	1.2	245	0.15	1.2	—	—	—	—	—	—	—	—	—
SCMT 09T304E-FM:T9415	●	0.4	320	0.15	1.2	—	—	—	300	0.15	1.2	—	—	—	—	—	—	—	—	—
SCMT 09T308E-FM:T7325	●	0.8	225	0.20	1.2	175	0.18	1.2	—	—	—	—	—	—	—	—	—	—	—	—
SCMT 09T308E-FM:T7335	●	0.8	215	0.20	1.2	165	0.18	1.2	—	—	—	—	—	—	—	—	—	—	—	—
SCMT 09T308E-FM:T8315	●	0.8	205	0.20	1.2	120	0.18	1.2	190	0.20	1.2	615	0.24	1.2	—	—	—	—	—	—
SCMT 09T308E-FM:T8415	●	0.8	250	0.20	1.2	130	0.18	1.2	225	0.20	1.2	630	0.24	1.2	—	—	—	—	—	—
SCMT 09T308E-FM:T8430	●	0.8	225	0.20	1.2	120	0.18	1.2	185	0.20	1.2	615	0.24	1.2	—	—	—	—	—	—
SCMT 09T308E-FM:T9325	●	0.8	275	0.20	1.2	165	0.18	1.2	260	0.20	1.2	—	—	—	—	—	—	—	—	—
SCMT 09T308E-FM:T9415	●	0.8	350	0.20	1.2	—	—	—	330	0.20	1.2	—	—	—	—	—	—	—	—	—
SCMT 120404E-FM:T7325	●	0.4	195	0.15	1.6	150	0.15	1.6	—	—	—	—	—	—	—	—	—	—	—	—
SCMT 120404E-FM:T8315	●	0.4	185	0.15	1.6	110	0.14	1.6	175	0.15	1.6	555	0.18	1.6	—	—	—	—	—	—
SCMT 120404E-FM:T8415	●	0.4	225	0.15	1.6	115	0.14	1.6	205	0.15	1.6	570	0.18	1.6	—	—	—	—	—	—
SCMT 120404E-FM:T8430	●	0.4	205	0.15	1.6	110	0.14	1.6	170	0.15	1.6	570	0.18	1.6	—	—	—	—	—	—
SCMT 120404E-FM:T9325	●	0.4	250	0.15	1.6	150	0.15	1.6	235	0.15	1.6	—	—	—	—	—	—	—	—	—
SCMT 120404E-FM:T9415	●	0.4	315	0.15	1.6	—	—	—	295	0.15	1.6	—	—	—	—	—	—	—	—	—
SCMT 120408E-FM:T7325	●	0.8	215	0.20	1.6	165	0.18	1.6	—	—	—	—	—	—	—	—	—	—	—	—
SCMT 120408E-FM:T7335	●	0.8	210	0.20	1.6	160	0.18	1.6	—	—	—	—	—	—	—	—	—	—	—	—
SCMT 120408E-FM:T8315	●	0.8	200	0.20	1.6	120	0.18	1.6	190	0.20	1.6	600	0.24	1.6	—	—	—	—	—	—
SCMT 120408E-FM:T8415	●	0.8	245	0.20	1.6	125	0.18	1.6	220	0.20	1.6	615	0.24	1.6	—	—	—	—	—	—
SCMT 120408E-FM:T8430	●	0.8	220	0.20	1.6	120	0.18	1.6	180	0.20	1.6	600	0.24	1.6	—	—	—	—	—	—
SCMT 120408E-FM:T9325	●	0.8	265	0.20	1.6	155	0.18	1.6	250	0.20	1.6	—	—	—	—	—	—	—	—	—
SCMT 120408E-FM:T9415	●	0.8	340	0.20	1.6	—	—	—	320	0.20	1.6	—	—	—	—	—	—	—	—	—
SCMT 120412E-FM:T8430	●	1.2	200	0.27	1.6	110	0.24	1.6	165	0.27	1.6	555	0.32	1.6	—	—	—	—	—	—
SCMT 120412E-FM:T9325	●	1.2	245	0.27	1.6	145	0.24	1.6	230	0.27	1.6	—	—	—	—	—	—	—	—	—
SCMT 120412E-FM:T9415	●	1.2	320	0.27	1.6	—	—	—	300	0.27	1.6	—	—	—	—	—	—	—	—	—

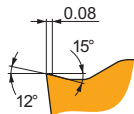
Idoneità e valori iniziali per velocità di taglio (Vc), avanzamento (f) e profondità di taglio (ap). Fare riferimento alla nostra App Machining Calculator per ulteriori calcoli.

Product		RE (mm)	P			M			K			N			S			H		
			vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap
			(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)



FM rompitruciolo versatile e di prima scelta per la finitura degli acciai. È caratterizzato da un angolo di spoglia positivo e da un ridotto rinforzo a T positivo. È adatto anche per gli acciai inossidabili e, in modo condizionato, per le ghise e le leghe non ferrose.

TCMT 110202E-FM:T7325	●	0.2	185	0.10	0.8	140	0.09	0.8	—	—	—	—	—	—	—	—	—	—	—	—
TCMT 110202E-FM:T7335	●	0.2	185	0.10	0.8	140	0.09	0.8	—	—	—	—	—	—	—	—	—	—	—	—
TCMT 110202E-FM:T8315	●	0.2	170	0.10	0.8	100	0.09	0.8	160	0.10	0.8	510	0.12	0.8	—	—	—	—	—	—
TCMT 110202E-FM:T8415	●	0.2	200	0.10	0.8	105	0.09	0.8	185	0.10	0.8	510	0.12	0.8	—	—	—	—	—	—
TCMT 110202E-FM:T8430	●	0.2	195	0.10	0.8	105	0.09	0.8	160	0.10	0.8	540	0.12	0.8	—	—	—	—	—	—
TCMT 110202E-FM:T9325	●	0.2	245	0.10	0.8	145	0.09	0.8	230	0.10	0.8	—	—	—	—	—	—	—	—	—
TCMT 110202E-FM:T9415	●	0.2	290	0.10	0.8	—	—	—	275	0.10	0.8	—	—	—	—	—	—	—	—	—
TCMT 110204E-FM:T7325	●	0.4	160	0.19	0.8	120	0.17	0.8	—	—	—	—	—	—	—	—	—	—	—	—
TCMT 110204E-FM:T7335	●	0.4	155	0.19	0.8	120	0.17	0.8	—	—	—	—	—	—	—	—	—	—	—	—
TCMT 110204E-FM:T8315	●	0.4	170	0.12	0.8	100	0.11	0.8	160	0.12	0.8	510	0.14	0.8	—	—	—	—	—	—
TCMT 110204E-FM:T8415	●	0.4	210	0.12	0.8	110	0.11	0.8	190	0.12	0.8	525	0.14	0.8	—	—	—	—	—	—
TCMT 110204E-FM:T8430	●	0.4	195	0.12	0.8	105	0.11	0.8	160	0.12	0.8	540	0.14	0.8	—	—	—	—	—	—
TCMT 110204E-FM:T9315	●	0.4	270	0.12	0.8	—	—	—	255	0.12	0.8	—	—	—	—	—	—	—	—	—
TCMT 110204E-FM:T9325	●	0.4	205	0.18	0.8	120	0.16	0.8	190	0.18	0.8	—	—	—	—	—	—	—	—	—
TCMT 110204E-FM:T9415	●	0.4	295	0.12	0.8	—	—	—	280	0.12	0.8	—	—	—	—	—	—	—	—	—
TCMT 110208E-FM:T7325	●	0.8	195	0.17	0.8	150	0.15	0.8	—	—	—	—	—	—	—	—	—	—	—	—
TCMT 110208E-FM:T8430	●	0.8	200	0.17	0.8	110	0.15	0.8	165	0.17	0.8	555	0.20	0.8	—	—	—	—	—	—
TCMT 110208E-FM:T9325	●	0.8	250	0.17	0.8	150	0.15	0.8	235	0.17	0.8	—	—	—	—	—	—	—	—	—
TCMT 110208E-FM:T9415	●	0.8	310	0.17	0.8	—	—	—	290	0.17	0.8	—	—	—	—	—	—	—	—	—
TCMT 16T304E-FM:T7325	●	0.4	150	0.19	1.7	115	0.17	1.7	—	—	—	—	—	—	—	—	—	—	—	—
TCMT 16T304E-FM:T7335	●	0.4	145	0.19	1.7	110	0.17	1.7	—	—	—	—	—	—	—	—	—	—	—	—
TCMT 16T304E-FM:T8315	●	0.4	155	0.12	1.7	90	0.11	1.7	145	0.12	1.7	465	0.14	1.7	—	—	—	—	—	—
TCMT 16T304E-FM:T8415	●	0.4	190	0.12	1.7	100	0.11	1.7	170	0.12	1.7	480	0.14	1.7	—	—	—	—	—	—
TCMT 16T304E-FM:T8430	●	0.4	180	0.12	1.7	95	0.11	1.7	145	0.12	1.7	495	0.14	1.7	—	—	—	—	—	—
TCMT 16T304E-FM:T9325	●	0.4	190	0.18	1.7	110	0.16	1.7	180	0.18	1.7	—	—	—	—	—	—	—	—	—
TCMT 16T304E-FM:T9415	●	0.4	270	0.12	1.7	—	—	—	255	0.12	1.7	—	—	—	—	—	—	—	—	—
TCMT 16T308E-FM:T7325	●	0.8	180	0.17	1.7	140	0.15	1.7	—	—	—	—	—	—	—	—	—	—	—	—
TCMT 16T308E-FM:T7335	●	0.8	175	0.17	1.7	135	0.15	1.7	—	—	—	—	—	—	—	—	—	—	—	—
TCMT 16T308E-FM:T8315	●	0.8	170	0.17	1.7	100	0.15	1.7	160	0.17	1.7	510	0.20	1.7	—	—	—	—	—	—
TCMT 16T308E-FM:T8415	●	0.8	210	0.17	1.7	110	0.15	1.7	190	0.17	1.7	525	0.20	1.7	—	—	—	—	—	—
TCMT 16T308E-FM:T8430	●	0.8	185	0.17	1.7	100	0.15	1.7	150	0.17	1.7	510	0.20	1.7	—	—	—	—	—	—
TCMT 16T308E-FM:T9325	●	0.8	230	0.17	1.7	135	0.15	1.7	215	0.17	1.7	—	—	—	—	—	—	—	—	—
TCMT 16T308E-FM:T9415	●	0.8	285	0.17	1.7	—	—	—	270	0.17	1.7	—	—	—	—	—	—	—	—	—

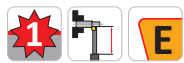
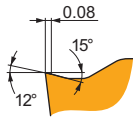


FM rompitruciolo versatile e di prima scelta per la finitura degli acciai. È caratterizzato da un angolo di spoglia positivo e da un ridotto rinforzo a T positivo. È adatto anche per gli acciai inossidabili e, in modo condizionato, per le ghise e le leghe non ferrose.

VBMT 110302E-FM:T7325	●	0.2	160	0.10	0.8	120	0.09	0.8	—	—	—	—	—	—	—	—	—	—	—	—
VBMT 110302E-FM:T8315	●	0.2	145	0.10	0.8	85	0.09	0.8	135	0.10	0.8	435	0.12	0.8	—	—	—	—	—	—
VBMT 110302E-FM:T8415	●	0.2	180	0.10	0.8	90	0.09	0.8	160	0.10	0.8	450	0.12	0.8	—	—	—	—	—	—
VBMT 110302E-FM:T8430	●	0.2	170	0.10	0.8	90	0.09	0.8	135	0.10	0.8	465	0.12	0.8	—	—	—	—	—	—
VBMT 110302E-FM:T9325	●	0.2	210	0.10	0.8	125	0.09	0.8	195	0.10	0.8	—	—	—	—	—	—	—	—	—
VBMT 110304E-FM:T7325	●	0.4	140	0.19	0.8	105	0.17	0.8	—	—	—	—	—	—	—	—	—	—	—	—
VBMT 110304E-FM:T7335	●	0.4	135	0.19	0.8	105	0.17	0.8	—	—	—	—	—	—	—	—	—	—	—	—
VBMT 110304E-FM:T8315	●	0.4	145	0.12	0.8	85	0.11	0.8	135	0.12	0.8	435	0.14	0.8	—	—	—	—	—	—
VBMT 110304E-FM:T8415	●	0.4	180	0.12	0.8	90	0.11	0.8	160	0.12	0.8	450	0.14	0.8	—	—	—	—	—	—
VBMT 110304E-FM:T8430	●	0.4	170	0.12	0.8	90	0.11	0.8	135	0.12	0.8	465	0.14	0.8	—	—	—	—	—	—
VBMT 110304E-FM:T9325	●	0.4	175	0.19	0.8	105	0.17	0.8	165	0.19	0.8	—	—	—	—	—	—	—	—	—
VBMT 110304E-FM:T9415	●	0.4	255	0.12	0.8	—	—	—	240	0.12	0.8	—	—	—	—	—	—	—	—	—
VBMT 110308E-FM:T7325	●	0.8	170	0.17	0.8	130	0.15	0.8	—	—	—	—	—	—	—	—	—	—	—	—
VBMT 110308E-FM:T8430	●	0.8	175	0.17	0.8	95	0.15	0.8	140	0.17	0.8	480	0.20	0.8	—	—	—	—	—	—
VBMT 110308E-FM:T9315	●	0.8	240	0.17	0.8	—	—	—	225	0.17	0.8	—	—	—	—	—	—	—	—	—
VBMT 110308E-FM:T9325	●	0.8	215	0.17	0.8	125	0.15	0.8	200	0.17	0.8	—	—	—	—	—	—	—	—	—
VBMT 110308E-FM:T9415	●	0.8	270	0.17	0.8	—	—	—	255	0.17	0.8	—	—	—	—	—	—	—	—	—
VBMT 160402E-FM:T7325	●	0.2	150	0.10	1.2	115	0.09	1.2	—	—	—	—	—	—	—	—	—	—	—	—
VBMT 160402E-FM:T8430	●	0.2	165	0.10	1.2	90	0.09	1.2	135	0.10	1.2	450	0.12	1.2	—	—	—	—	—	—
VBMT 160402E-FM:T9325	●	0.2	205	0.10	1.2	120	0.09	1.2	190	0.10	1.2	—	—	—	—	—	—	—	—	—
VBMT 160402E-FM:T9415	●	0.2	245	0.10	1.2	—	—	—	230	0.10	1.2	—	—	—	—	—	—	—	—	—

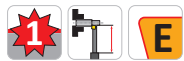
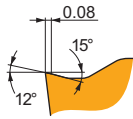
Idoneità e valori iniziali per velocità di taglio (Vc), avanzamento (f) e profondità di taglio (ap). Fare riferimento alla nostra App Machining Calculator per ulteriori calcoli.

Product		RE (mm)	P			M			K			N			S			H		
			vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap
			(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)



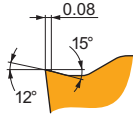
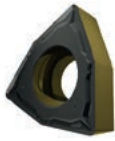
FM rompitruciolo versatile e di prima scelta per la finitura degli acciai. È caratterizzato da un angolo di spoglia positivo e da un ridotto rinforzo a T positivo. È adatto anche per gli acciai inossidabili e, in modo condizionato, per le ghise e le leghe non ferrose.

VBMT 160404E-FM:T5315	●	0.4	225	0.12	1.2	—	—	—	210	0.12	1.2	—	—	—	—	—	—	—	—	—
VBMT 160404E-FM:T7325	●	0.4	130	0.19	1.2	100	0.17	1.2	—	—	—	—	—	—	—	—	—	—	—	—
VBMT 160404E-FM:T7335	●	0.4	130	0.19	1.2	100	0.17	1.2	—	—	—	—	—	—	—	—	—	—	—	—
VBMT 160404E-FM:T8315	●	0.4	140	0.12	1.2	80	0.11	1.2	130	0.12	1.2	420	0.14	1.2	—	—	—	—	—	—
VBMT 160404E-FM:T8415	●	0.4	170	0.12	1.2	90	0.11	1.2	155	0.12	1.2	435	0.14	1.2	—	—	—	—	—	—
VBMT 160404E-FM:T8430	●	0.4	165	0.12	1.2	90	0.11	1.2	135	0.12	1.2	450	0.14	1.2	—	—	—	—	—	—
VBMT 160404E-FM:T9315	●	0.4	225	0.12	1.2	—	—	—	210	0.12	1.2	—	—	—	—	—	—	—	—	—
VBMT 160404E-FM:T9325	●	0.4	165	0.19	1.2	95	0.17	1.2	155	0.19	1.2	—	—	—	—	—	—	—	—	—
VBMT 160404E-FM:T9415	●	0.4	245	0.12	1.2	—	—	—	230	0.12	1.2	—	—	—	—	—	—	—	—	—
VBMT 160408E-FM:T5315	●	0.8	235	0.17	1.2	—	—	—	220	0.17	1.2	—	—	—	—	—	—	—	—	—
VBMT 160408E-FM:T7325	●	0.8	165	0.17	1.2	125	0.15	1.2	—	—	—	—	—	—	—	—	—	—	—	—
VBMT 160408E-FM:T7335	●	0.8	160	0.17	1.2	120	0.15	1.2	—	—	—	—	—	—	—	—	—	—	—	—
VBMT 160408E-FM:T8315	●	0.8	150	0.17	1.2	90	0.15	1.2	140	0.17	1.2	450	0.20	1.2	—	—	—	—	—	—
VBMT 160408E-FM:T8415	●	0.8	185	0.17	1.2	95	0.15	1.2	165	0.17	1.2	465	0.20	1.2	—	—	—	—	—	—
VBMT 160408E-FM:T8430	●	0.8	170	0.17	1.2	90	0.15	1.2	135	0.17	1.2	465	0.20	1.2	—	—	—	—	—	—
VBMT 160408E-FM:T9315	●	0.8	230	0.17	1.2	—	—	—	215	0.17	1.2	—	—	—	—	—	—	—	—	—
VBMT 160408E-FM:T9325	●	0.8	205	0.17	1.2	120	0.15	1.2	190	0.17	1.2	—	—	—	—	—	—	—	—	—
VBMT 160408E-FM:T9415	●	0.8	260	0.17	1.2	—	—	—	245	0.17	1.2	—	—	—	—	—	—	—	—	—
VBMT 160412E-FM:T7325	●	1.2	160	0.22	1.2	120	0.22	1.2	—	—	—	—	—	—	—	—	—	—	—	—
VBMT 160412E-FM:T8430	●	1.2	155	0.22	1.2	85	0.22	1.2	130	0.22	1.2	435	0.26	1.2	—	—	—	—	—	—
VBMT 160412E-FM:T9315	●	1.2	215	0.22	1.2	—	—	—	200	0.22	1.2	—	—	—	—	—	—	—	—	—
VBMT 160412E-FM:T9325	●	1.2	195	0.22	1.2	115	0.22	1.2	185	0.22	1.2	—	—	—	—	—	—	—	—	—
VBMT 160412E-FM:T9415	●	1.2	245	0.22	1.2	—	—	—	230	0.22	1.2	—	—	—	—	—	—	—	—	—



FM rompitruciolo versatile e di prima scelta per la finitura degli acciai. È caratterizzato da un angolo di spoglia positivo e da un ridotto rinforzo a T positivo. È adatto anche per gli acciai inossidabili e, in modo condizionato, per le ghise e le leghe non ferrose.

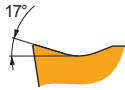
VCMT 160404E-FM:T7325	●	0.4	125	0.19	1.2	95	0.17	1.2	—	—	—	—	—	—	—	—	—	—	—	—
VCMT 160404E-FM:T8430	●	0.4	150	0.12	1.2	80	0.11	1.2	125	0.12	1.2	420	0.14	1.2	—	—	—	—	—	—
VCMT 160404E-FM:T9325	●	0.4	155	0.19	1.2	90	0.17	1.2	145	0.19	1.2	—	—	—	—	—	—	—	—	—
VCMT 160404E-FM:T9415	●	0.4	230	0.12	1.2	—	—	—	215	0.12	1.2	—	—	—	—	—	—	—	—	—
VCMT 160408E-FM:T7325	●	0.8	155	0.17	1.2	120	0.15	1.2	—	—	—	—	—	—	—	—	—	—	—	—
VCMT 160408E-FM:T8430	●	0.8	155	0.17	1.2	85	0.15	1.2	130	0.17	1.2	435	0.20	1.2	—	—	—	—	—	—
VCMT 160408E-FM:T9325	●	0.8	195	0.17	1.2	115	0.15	1.2	185	0.17	1.2	—	—	—	—	—	—	—	—	—
VCMT 160408E-FM:T9415	●	0.8	245	0.17	1.2	—	—	—	230	0.17	1.2	—	—	—	—	—	—	—	—	—



FM rompitruciolo versatile e di prima scelta per la finitura degli acciai. È caratterizzato da un angolo di spoglia positivo e da un ridotto rinforzo a T positivo. È adatto anche per gli acciai inossidabili e, in modo condizionato, per le ghise e le leghe non ferrose.

WCMT 06T304E-FM:T8315	●	0.4	180	0.15	1.2	105	0.14	1.2	170	0.15	1.2	540	0.18	1.2	—	—	—	—	—	—
WCMT 06T304E-FM:T8415	●	0.4	220	0.15	1.2	115	0.14	1.2	200	0.15	1.2	555	0.18	1.2	—	—	—	—	—	—
WCMT 06T304E-FM:T8430	●	0.4	200	0.15	1.2	110	0.14	1.2	165	0.15	1.2	555	0.18	1.2	—	—	—	—	—	—
WCMT 06T304E-FM:T9325	●	0.4	245	0.15	1.2	145	0.15	1.2	230	0.15	1.2	—	—	—	—	—	—	—	—	—
WCMT 06T304E-FM:T9415	●	0.4	305	0.15	1.2	—	—	—	285	0.15	1.2	—	—	—	—	—	—	—	—	—
WCMT 06T308E-FM:T7325	●	0.8	215	0.20	1.2	165	0.18	1.2	—	—	—	—	—	—	—	—	—	—	—	—
WCMT 06T308E-FM:T7335	●	0.8	205	0.20	1.2	155	0.18	1.2	—	—	—	—	—	—	—	—	—	—	—	—
WCMT 06T308E-FM:T8315	●	0.8	195	0.20	1.2	115	0.18	1.2	185	0.20	1.2	585	0.24	1.2	—	—	—	—	—	—
WCMT 06T308E-FM:T8415	●	0.8	240	0.20	1.2	125	0.18	1.2	215	0.20	1.2	600	0.24	1.2	—	—	—	—	—	—
WCMT 06T308E-FM:T8430	●	0.8	210	0.20	1.2	115	0.18	1.2	175	0.20	1.2	585	0.24	1.2	—	—	—	—	—	—
WCMT 06T308E-FM:T9325	●	0.8	260	0.20	1.2	155	0.18	1.2	245	0.20	1.2	—	—	—	—	—	—	—	—	—
WCMT 06T308E-FM:T9415	●	0.8	330	0.20	1.2	—	—	—	310	0.20	1.2	—	—	—	—	—	—	—	—	—
WCMT 080404E-FM:T8430	●	0.4	195	0.15	1.7	105	0.14	1.7	160	0.15	1.7	540	0.18	1.7	—	—	—	—	—	—
WCMT 080404E-FM:T9325	●	0.4	240	0.15	1.7	140	0.15	1.7	225	0.15	1.7	—	—	—	—	—	—	—	—	—
WCMT 080408E-FM:T8430	●	0.8	205	0.20	1.7	110	0.18	1.7	170	0.20	1.7	570	0.24	1.7	—	—	—	—	—	—
WCMT 080408E-FM:T9325	●	0.8	250	0.20	1.7	150	0.18	1.7	235	0.20	1.7	—	—	—	—	—	—	—	—	—
WCMT 080408E-FM:T9415	●	0.8	315	0.20	1.7	—	—	—	295	0.20	1.7	—	—	—	—	—	—	—	—	—
WCMT 080412E-FM:T8430	●	1.2	190	0.27	1.7	105	0.24	1.7	155	0.27	1.7	525	0.32	1.7	—	—	—	—	—	—
WCMT 080412E-FM:T9325	●	1.2	235	0.27	1.7	140	0.24	1.7	220	0.27	1.7	—	—	—	—	—	—	—	—	—

NF2





NF2 rompitruciolo affilato, è la prima scelta per la finitura degli acciai inossidabili. È caratterizzato da un angolo di spoglia positivo, senza rinforzo a T. È adatto anche per le superleghe e, in via condizionata, per acciai, ghise e leghe non ferrose.



CCMT

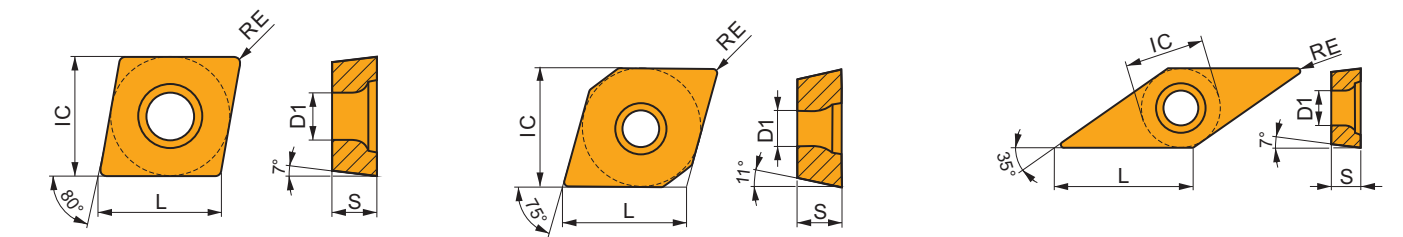
EPMT

VCGT

	IC	D1	L	S
	(mm)	(mm)	(mm)	(mm)
0602	6.350	2.80	6.40	2.38
0803	7.940	3.40	8.10	3.18
09T3	9.525	4.40	9.70	3.97

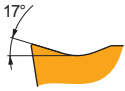
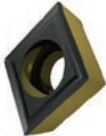
	IC	D1	L	S
	(mm)	(mm)	(mm)	(mm)
0502	5.560	2.50	5.70	2.38

	IC	D1	L	S
	(mm)	(mm)	(mm)	(mm)
1303	7.940	3.40	13.80	3.18



Idoneità e valori iniziali per velocità di taglio (Vc), avanzamento (f) e profondità di taglio (ap). Fare riferimento alla nostra App Machining Calculator per ulteriori calcoli.

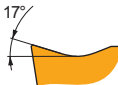
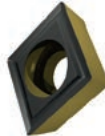
Product		P			M			K			N			S			H		
		vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap
	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)



CCMT 060202E-NF2:T6310	●	0.2	170	0.10	0.8	120	0.09	0.8	135	0.10	0.8	510	0.12	0.8	50	0.08	0.6	—	—	—
CCMT 060202E-NF2:T7325	●	0.2	195	0.10	0.8	150	0.09	0.8	—	—	—	—	—	—	60	0.08	0.6	—	—	—
CCMT 060202E-NF2:T8415	●	0.2	220	0.10	0.8	115	0.09	0.8	200	0.10	0.8	555	0.12	0.8	50	0.08	0.6	—	—	—
CCMT 060202E-NF2:T8430	●	0.2	210	0.10	0.8	115	0.09	0.8	175	0.10	0.8	585	0.12	0.8	45	0.08	0.6	—	—	—
CCMT 060202E-NF2:T9325	●	0.2	260	0.10	0.8	155	0.09	0.8	245	0.10	0.8	—	—	—	55	0.08	0.6	—	—	—
CCMT 060204E-NF2:T6310	●	0.4	170	0.12	0.8	120	0.11	0.8	135	0.12	0.8	510	0.14	0.8	50	0.11	0.6	—	—	—
CCMT 060204E-NF2:T7325	●	0.4	200	0.12	0.8	155	0.11	0.8	—	—	—	—	—	—	65	0.11	0.6	—	—	—
CCMT 060204E-NF2:T8415	●	0.4	220	0.12	0.8	115	0.11	0.8	200	0.12	0.8	555	0.14	0.8	50	0.11	0.6	—	—	—
CCMT 060204E-NF2:T8430	●	0.4	205	0.12	0.8	110	0.11	0.8	170	0.12	0.8	570	0.14	0.8	45	0.11	0.6	—	—	—
CCMT 060204E-NF2:T9325	●	0.4	255	0.12	0.8	150	0.11	0.8	240	0.12	0.8	—	—	—	55	0.11	0.6	—	—	—
CCMT 060204E-NF2:T9335	●	0.4	220	0.12	0.8	130	0.11	0.8	—	—	—	—	—	—	45	0.11	0.6	—	—	—
CCMT 060204E-NF2:T9415	●	0.4	315	0.12	0.8	—	—	—	295	0.12	0.8	—	—	—	—	—	—	—	—	—
CCMT 080304E-NF2:T5315	●	0.4	280	0.12	1.0	—	—	—	265	0.12	1.0	—	—	—	—	—	—	—	—	—
CCMT 080304E-NF2:T7325	●	0.4	190	0.12	1.0	145	0.11	1.0	—	—	—	—	—	—	60	0.11	0.8	—	—	—
CCMT 080304E-NF2:T7335	●	0.4	190	0.12	1.0	145	0.11	1.0	—	—	—	—	—	—	60	0.11	0.8	—	—	—
CCMT 080304E-NF2:T9325	●	0.4	255	0.12	1.0	150	0.11	1.0	240	0.12	1.0	—	—	—	55	0.11	0.8	—	—	—
CCMT 080304E-NF2:T9335	●	0.4	215	0.12	1.2	125	0.11	1.2	—	—	—	—	—	—	45	0.11	1.0	—	—	—
CCMT 080304E-NF2:T9415	●	0.4	305	0.12	1.0	—	—	—	285	0.12	1.0	—	—	—	—	—	—	—	—	—
CCMT 080308E-NF2:H07	●	0.8	—	—	—	95	0.13	1.2	150	0.14	1.2	485	0.17	1.2	45	0.13	1.0	—	—	—
CCMT 080308E-NF2:T5315	●	0.8	295	0.17	1.0	—	—	—	280	0.17	1.0	—	—	—	—	—	—	—	—	—
CCMT 080308E-NF2:T7325	⊕	0.8	205	0.17	1.0	155	0.15	1.0	—	—	—	—	—	—	65	0.14	0.8	—	—	—
CCMT 080308E-NF2:T7335	⊕	0.8	205	0.17	1.0	155	0.15	1.0	—	—	—	—	—	—	65	0.14	0.8	—	—	—
CCMT 080308E-NF2:T9325	⊕	0.8	260	0.17	1.0	155	0.15	1.0	245	0.17	1.0	—	—	—	55	0.14	0.8	—	—	—
CCMT 09T304E-NF2:H07	●	0.4	—	—	—	85	0.11	1.2	135	0.12	1.2	430	0.14	1.2	40	0.11	1.0	—	—	—
CCMT 09T304E-NF2:T6310	●	0.4	165	0.12	1.2	115	0.11	1.2	130	0.12	1.2	495	0.14	1.2	45	0.11	1.0	—	—	—
CCMT 09T304E-NF2:T7325	●	0.4	190	0.12	1.2	145	0.11	1.2	—	—	—	—	—	—	60	0.11	1.0	—	—	—
CCMT 09T304E-NF2:T8415	●	0.4	215	0.12	1.2	110	0.11	1.2	195	0.12	1.2	540	0.14	1.2	45	0.11	1.0	—	—	—
CCMT 09T304E-NF2:T8430	●	0.4	200	0.12	1.2	110	0.11	1.2	165	0.12	1.2	555	0.14	1.2	40	0.11	1.0	—	—	—
CCMT 09T304E-NF2:T9325	●	0.4	250	0.12	1.2	150	0.11	1.2	235	0.12	1.2	—	—	—	55	0.11	1.0	—	—	—
CCMT 09T304E-NF2:T9415	●	0.4	300	0.12	1.2	—	—	—	285	0.12	1.2	—	—	—	—	—	—	—	—	—

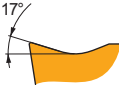
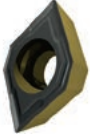
Idoneità e valori iniziali per velocità di taglio (Vc), avanzamento (f) e profondità di taglio (ap). Fare riferimento alla nostra App Machining Calculator per ulteriori calcoli.

Product		RE (mm)	P			M			K			N			S			H		
			vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap
			(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)



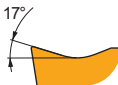
NF2 rompitruciolo affilato, è la prima scelta per la finitura degli acciai inossidabili. È caratterizzato da un angolo di spoglia positivo, senza rinforzo a T. È adatto anche per le superleghe e, in via condizionata, per acciai, ghise e leghe non ferrose.

CCMT 09T308E-NF2:H07	●	0.8	—	—	—	■	95	0.13	1.2	■	150	0.14	1.2	■	485	0.17	1.2	■	45	0.13	1.0	—	—	—	
CCMT 09T308E-NF2:T6310	●	0.8	■	190	0.14	1.2	■	135	0.13	1.2	■	150	0.14	1.2	■	570	0.17	1.2	■	55	0.13	1.0	—	—	—
CCMT 09T308E-NF2:T7325	●	0.8	■	215	0.14	1.2	■	165	0.13	1.2	—	—	—	—	—	—	—	—	■	65	0.13	1.0	—	—	—
CCMT 09T308E-NF2:T8415	●	0.8	■	245	0.14	1.2	■	125	0.13	1.2	■	220	0.14	1.2	■	615	0.17	1.2	■	55	0.13	1.0	—	—	—
CCMT 09T308E-NF2:T8430	●	0.8	■	225	0.14	1.2	■	120	0.13	1.2	■	185	0.14	1.2	■	615	0.17	1.2	■	45	0.13	1.0	—	—	—
CCMT 09T308E-NF2:T9325	●	0.8	■	275	0.14	1.2	■	165	0.13	1.2	■	260	0.14	1.2	—	—	—	—	■	60	0.13	1.0	—	—	—
CCMT 09T308E-NF2:T9335	●	0.8	■	235	0.14	1.2	■	140	0.13	1.2	—	—	—	—	—	—	—	■	50	0.13	1.0	—	—	—	
CCMT 09T308E-NF2:T9415	●	0.8	■	340	0.14	1.2	—	—	—	■	320	0.14	1.2	—	—	—	—	—	—	—	—	—	—	—	



NF2 rompitruciolo affilato, è la prima scelta per la finitura degli acciai inossidabili. È caratterizzato da un angolo di spoglia positivo, senza rinforzo a T. È adatto anche per le superleghe e, in via condizionata, per acciai, ghise e leghe non ferrose.

EPMT 050202E-NF2:H07	●	0.2	—	—	—	■	80	0.09	0.8	■	125	0.10	0.8	■	405	0.12	0.8	■	40	0.07	0.6	—	—	—
EPMT 050202E-NF2:T7325	●	0.2	■	215	0.07	0.8	■	165	0.06	0.8	—	—	—	—	—	—	—	■	65	0.06	0.6	—	—	—
EPMT 050202E-NF2:T7335	●	0.2	■	220	0.07	0.8	■	170	0.06	0.8	—	—	—	—	—	—	—	■	70	0.06	0.6	—	—	—
EPMT 050202E-NF2:T9325	●	0.2	■	305	0.07	0.8	■	180	0.06	0.8	■	285	0.07	0.8	—	—	—	■	65	0.06	0.6	—	—	—
EPMT 050202E-NF2:T9335	●	0.2	■	200	0.10	0.8	■	120	0.09	0.8	—	—	—	—	—	—	—	■	45	0.07	0.6	—	—	—
EPMT 050202E-NF2:T9415	●	0.2	■	355	0.05	0.8	—	—	—	■	335	0.05	0.8	—	—	—	—	—	—	—	—	—	—	—
EPMT 050202E-NF2:TT010	●	0.2	■	345	0.05	0.5	■	205	0.05	0.5	—	—	—	—	—	—	—	—	—	—	—	—	—	—



NF2 rompitruciolo affilato, è la prima scelta per la finitura degli acciai inossidabili. È caratterizzato da un angolo di spoglia positivo, senza rinforzo a T. È adatto anche per le superleghe e, in via condizionata, per acciai, ghise e leghe non ferrose.

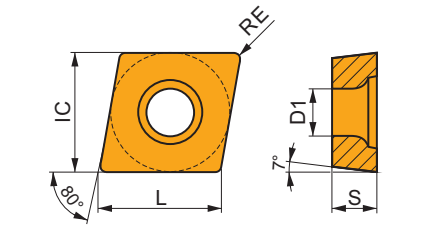
VCGT 130302E-NF2:H07	●	0.2	—	—	—	■	60	0.09	1.0	■	95	0.10	1.0	■	310	0.12	1.0	■	30	0.07	0.8	—	—	—	
VCGT 130302E-NF2:T6310	●	0.2	■	125	0.07	1.0	■	90	0.06	1.0	■	100	0.07	1.0	■	375	0.08	1.0	■	35	0.06	0.8	—	—	—
VCGT 130302E-NF2:T7325	●	0.2	■	150	0.07	1.0	■	115	0.06	1.0	—	—	—	—	—	—	—	■	45	0.06	0.8	—	—	—	
VCGT 130302E-NF2:T7335	●	0.2	■	150	0.07	1.0	■	115	0.06	1.0	—	—	—	—	—	—	—	■	45	0.06	0.8	—	—	—	
VCGT 130302E-NF2:T8415	●	0.2	■	160	0.07	1.0	■	85	0.06	1.0	■	145	0.07	1.0	■	405	0.08	1.0	■	35	0.06	0.8	—	—	—
VCGT 130302E-NF2:T9325	●	0.2	■	210	0.07	1.0	■	125	0.06	1.0	■	195	0.07	1.0	—	—	—	■	45	0.06	0.8	—	—	—	
VCGT 130302E-NF2:T9335	●	0.2	■	155	0.10	1.0	■	90	0.09	1.0	—	—	—	—	—	—	—	■	30	0.07	0.8	—	—	—	
VCGT 130302E-NF2:TT010	●	0.2	■	240	0.05	0.5	■	140	0.05	0.5	—	—	—	—	—	—	—	—	—	—	—	—	—	—	
VCGT 130304E-NF2:H07	●	0.4	—	—	—	■	60	0.11	1.0	■	95	0.12	1.0	■	310	0.14	1.0	■	30	0.11	0.8	—	—	—	
VCGT 130304E-NF2:T5315	●	0.4	■	195	0.12	1.0	—	—	—	■	185	0.12	1.0	—	—	—	—	—	—	—	—	—	—	—	
VCGT 130304E-NF2:T6310	●	0.4	■	115	0.12	1.0	■	80	0.11	1.0	■	90	0.12	1.0	■	345	0.14	1.0	■	30	0.11	0.8	—	—	—
VCGT 130304E-NF2:T7325	●	0.4	■	135	0.12	1.0	■	105	0.11	1.0	—	—	—	—	—	—	—	■	40	0.08	0.8	—	—	—	
VCGT 130304E-NF2:T7335	●	0.4	■	135	0.12	1.0	■	105	0.11	1.0	—	—	—	—	—	—	—	■	40	0.08	0.8	—	—	—	
VCGT 130304E-NF2:T8415	●	0.4	■	150	0.12	1.0	■	75	0.11	1.0	■	135	0.12	1.0	■	375	0.14	1.0	■	30	0.11	0.8	—	—	—
VCGT 130304E-NF2:T9325	●	0.4	■	175	0.12	1.0	■	105	0.11	1.0	■	165	0.12	1.0	—	—	—	■	35	0.08	0.8	—	—	—	
VCGT 130304E-NF2:T9335	●	0.4	■	150	0.12	1.0	■	90	0.11	1.0	—	—	—	—	—	—	—	■	30	0.11	0.8	—	—	—	
VCGT 130304E-NF2:T9415	●	0.4	■	225	0.10	1.0	—	—	—	■	210	0.10	1.0	—	—	—	—	—	—	—	—	—	—	—	
VCGT 130304E-NF2:TT010	●	0.4	■	245	0.06	0.5	■	145	0.06	0.5	—	—	—	—	—	—	—	—	—	—	—	—	—	—	
VCGT 130308E-NF2:T5315	●	0.8	■	205	0.17	1.0	—	—	—	■	190	0.17	1.0	—	—	—	—	—	—	—	—	—	—	—	
VCGT 130308E-NF2:T6310	●	0.8	■	125	0.17	1.0	■	90	0.15	1.0	■	100	0.17	1.0	■	375	0.20	1.0	■	35	0.12	0.8	—	—	—
VCGT 130308E-NF2:T7325	●	0.8	■	145	0.17	1.0	■	110	0.15	1.0	—	—	—	—	—	—	—	■	45	0.12	0.8	—	—	—	
VCGT 130308E-NF2:T7335	●	0.8	■	140	0.17	1.0	■	105	0.15	1.0	—	—	—	—	—	—	—	■	45	0.12	0.8	—	—	—	
VCGT 130308E-NF2:T8415	●	0.8	■	160	0.17	1.0	■	85	0.15	1.0	■	145	0.17	1.0	■	405	0.20	1.0	■	35	0.12	0.8	—	—	—
VCGT 130308E-NF2:T9325	●	0.8	■	180	0.17	1.0	■	105	0.15	1.0	■	170	0.17	1.0	—	—	—	■	40	0.12	0.8	—	—	—	
VCGT 130308E-NF2:T9335	●	0.8	■	155	0.18	1.0	■	90	0.16	1.0	—	—	—	—	—	—	—	■	30	0.16	0.8	—	—	—	
VCGT 130308E-NF2:T9415	●	0.8	■	225	0.17	1.0	—	—	—	■	210	0.17	1.0	—	—	—	—	—	—	—	—	—	—	—	
VCGT 130308E-NF2:TT010	●	0.8	■	245	0.10	0.8	■	145	0.09	0.8	—	—	—	—	—	—	—	—	—	—	—	—	—	—	

UR

UR rompitruciolo versatile e di prima scelta per la finitura delle ghise. È dotato di un angolo di spoglia positivo, rinforzo a T. È adatto anche per gli acciai e, in modo condizionato, per gli acciai inossidabili.

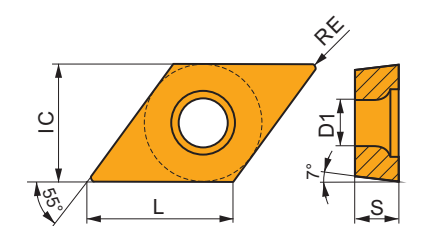
CCMT

	IC (mm)	D1 (mm)	L (mm)	S (mm)
0602	6.350	2.80	6.40	2.38
09T3	9.525	4.40	9.70	3.97
1204	12.700	5.50	12.90	4.76



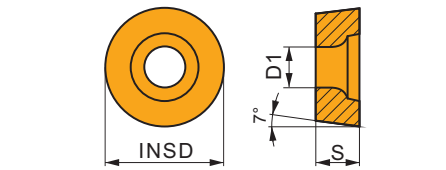
DCMT

	IC (mm)	D1 (mm)	L (mm)	S (mm)
0702	6.350	2.80	7.80	2.38
11T3	9.525	4.40	11.60	3.97



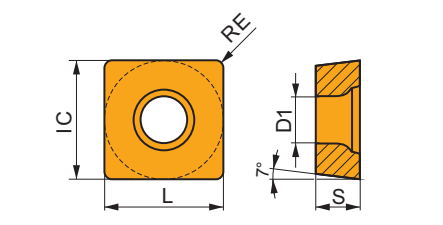
RCMT

	INSD (mm)	D1 (mm)	S (mm)
0602	6.000	2.80	2.38
0803	8.000	3.40	3.18
10T3	10.000	4.40	3.97
1204	12.000	4.40	4.76



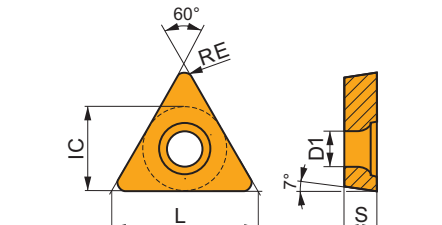
SCMT

	IC (mm)	D1 (mm)	L (mm)	S (mm)
09T3	9.525	4.40	9.53	3.97
1204	12.700	5.50	12.70	4.76



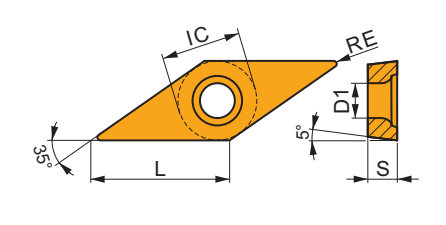
TCMT

	IC (mm)	D1 (mm)	L (mm)	S (mm)
1102	6.350	2.80	11.00	2.38
16T3	9.525	4.40	16.50	3.97



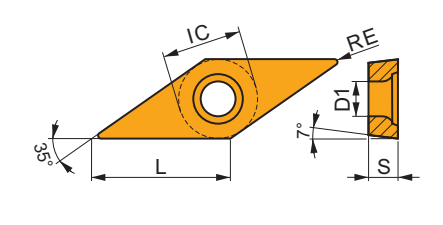
VBMT

	IC (mm)	D1 (mm)	L (mm)	S (mm)
1102	6.350	2.80	11.10	2.38
1604	9.525	4.40	16.60	4.76



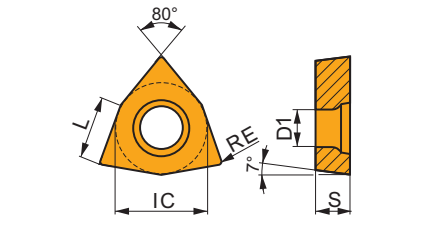
VCMT

	IC (mm)	D1 (mm)	L (mm)	S (mm)
1103	6.350	2.80	11.10	3.18
1604	9.525	4.40	16.60	4.76



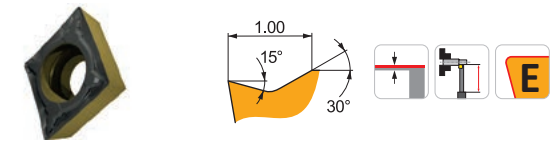
WCMT

	IC (mm)	D1 (mm)	L (mm)	S (mm)
06T3	9.525	4.40	6.50	3.97



Idoneità e valori iniziali per velocità di taglio (Vc), avanzamento (f) e profondità di taglio (ap). Fare riferimento alla nostra App Machining Calculator per ulteriori calcoli.

Product		RE	P			M			K			N			S			H		
			vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap
		(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)

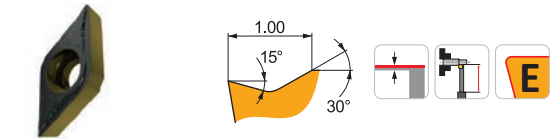


UR romptruciolo versatile e di prima scelta per la finitura delle ghise. È dotato di un angolo di spoglia positivo, rinforzo a T. È adatto anche per gli acciai e, in modo condizionato, per gli acciai inossidabili.

CCMT 060202E-UR:T8315	●	0.2	170	0.10	0.8	100	0.09	0.8	160	0.10	0.8	—	—	—	—	—	—	—	—	—
CCMT 060202E-UR:T8415	●	0.2	210	0.10	0.8	110	0.09	0.8	190	0.10	0.8	—	—	—	—	—	—	—	—	—
CCMT 060202E-UR:T8430	●	0.2	200	0.10	0.8	110	0.09	0.8	165	0.10	0.8	—	—	—	—	—	—	—	—	—
CCMT 060202E-UR:T9325	●	0.2	250	0.10	0.8	150	0.09	0.8	235	0.10	0.8	—	—	—	—	—	—	—	—	—
CCMT 060202E-UR:T9415	●	0.2	295	0.10	0.8	—	—	—	280	0.10	0.8	—	—	—	—	—	—	—	—	—
CCMT 060202E-UR:TT310	●	0.2	275	0.10	0.5	165	0.09	0.5	—	—	—	—	—	—	—	—	—	—	—	—
CCMT 060204E-UR:T5315	●	0.4	245	0.15	1.0	—	—	—	230	0.15	1.0	—	—	—	—	—	—	—	—	—
CCMT 060204E-UR:T7325	●	0.4	170	0.15	1.0	130	0.15	1.0	—	—	—	—	—	—	—	—	—	—	—	—
CCMT 060204E-UR:T7335	●	0.4	170	0.15	1.0	130	0.15	1.0	—	—	—	—	—	—	—	—	—	—	—	—
CCMT 060204E-UR:T8315	●	0.4	160	0.15	1.0	95	0.14	1.0	150	0.15	1.0	—	—	—	—	—	—	—	—	—
CCMT 060204E-UR:T8415	●	0.4	190	0.15	1.0	100	0.14	1.0	170	0.15	1.0	—	—	—	—	—	—	—	—	—
CCMT 060204E-UR:T8430	●	0.4	175	0.15	1.0	95	0.14	1.0	140	0.15	1.0	—	—	—	—	—	—	—	—	—
CCMT 060204E-UR:T9325	●	0.4	215	0.15	1.0	125	0.15	1.0	200	0.15	1.0	—	—	—	—	—	—	—	—	—
CCMT 060204E-UR:T9415	●	0.4	270	0.15	1.0	—	—	—	255	0.15	1.0	—	—	—	—	—	—	—	—	—
CCMT 060204E-UR:TT310	●	0.4	255	0.15	0.5	150	0.14	0.5	—	—	—	—	—	—	—	—	—	—	—	—
CCMT 060208E-UR:T5315	●	0.8	270	0.20	1.0	—	—	—	255	0.20	1.0	—	—	—	—	—	—	—	—	—
CCMT 060208E-UR:T8430	⊕	0.8	185	0.20	1.0	100	0.18	1.0	150	0.20	1.0	—	—	—	—	—	—	—	—	—
CCMT 060208E-UR:T9325	●	0.8	230	0.20	1.0	135	0.18	1.0	215	0.20	1.0	—	—	—	—	—	—	—	—	—
CCMT 060208E-UR:T9415	●	0.8	290	0.20	1.0	—	—	—	275	0.20	1.0	—	—	—	—	—	—	—	—	—
CCMT 09T302E-UR:T6310	●	0.2	160	0.10	1.0	115	0.09	1.0	125	0.10	1.0	—	—	—	—	—	—	—	—	—
CCMT 09T302E-UR:T8415	●	0.2	200	0.10	1.0	105	0.09	1.0	185	0.10	1.0	—	—	—	—	—	—	—	—	—
CCMT 09T302E-UR:T8430	●	0.2	195	0.10	1.0	105	0.09	1.0	160	0.10	1.0	—	—	—	—	—	—	—	—	—
CCMT 09T302E-UR:TT310	●	0.2	255	0.10	1.0	150	0.09	1.0	—	—	—	—	—	—	—	—	—	—	—	—
CCMT 09T304E-UR:T5315	●	0.4	245	0.15	1.2	—	—	—	230	0.15	1.2	—	—	—	—	—	—	—	—	—
CCMT 09T304E-UR:T7325	●	0.4	170	0.15	1.2	130	0.15	1.2	—	—	—	—	—	—	—	—	—	—	—	—
CCMT 09T304E-UR:T7335	●	0.4	165	0.15	1.2	125	0.15	1.2	—	—	—	—	—	—	—	—	—	—	—	—
CCMT 09T304E-UR:T8315	●	0.4	155	0.15	1.2	90	0.14	1.2	145	0.15	1.2	—	—	—	—	—	—	—	—	—
CCMT 09T304E-UR:T8415	●	0.4	190	0.15	1.2	100	0.14	1.2	170	0.15	1.2	—	—	—	—	—	—	—	—	—
CCMT 09T304E-UR:T8430	●	0.4	175	0.15	1.2	95	0.14	1.2	140	0.15	1.2	—	—	—	—	—	—	—	—	—
CCMT 09T304E-UR:T9315	●	0.4	235	0.15	1.2	—	—	—	220	0.15	1.2	—	—	—	—	—	—	—	—	—
CCMT 09T304E-UR:T9325	●	0.4	215	0.15	1.2	125	0.15	1.2	200	0.15	1.2	—	—	—	—	—	—	—	—	—
CCMT 09T304E-UR:T9415	●	0.4	265	0.15	1.2	—	—	—	250	0.15	1.2	—	—	—	—	—	—	—	—	—
CCMT 09T304E-UR:TT310	●	0.4	235	0.15	1.2	140	0.14	1.2	—	—	—	—	—	—	—	—	—	—	—	—
CCMT 09T308E-UR:T5315	●	0.8	265	0.20	1.2	—	—	—	250	0.20	1.2	—	—	—	—	—	—	—	—	—
CCMT 09T308E-UR:T7325	●	0.8	185	0.20	1.2	140	0.18	1.2	—	—	—	—	—	—	—	—	—	—	—	—
CCMT 09T308E-UR:T7335	●	0.8	175	0.20	1.2	135	0.18	1.2	—	—	—	—	—	—	—	—	—	—	—	—
CCMT 09T308E-UR:T8315	●	0.8	170	0.20	1.2	100	0.18	1.2	160	0.20	1.2	—	—	—	—	—	—	—	—	—
CCMT 09T308E-UR:T8415	●	0.8	200	0.20	1.2	105	0.18	1.2	185	0.20	1.2	—	—	—	—	—	—	—	—	—
CCMT 09T308E-UR:T8430	⊕	0.8	185	0.20	1.2	100	0.18	1.2	150	0.20	1.2	—	—	—	—	—	—	—	—	—
CCMT 09T308E-UR:T9325	●	0.8	225	0.20	1.2	135	0.18	1.2	210	0.20	1.2	—	—	—	—	—	—	—	—	—
CCMT 09T308E-UR:T9415	●	0.8	285	0.20	1.2	—	—	—	270	0.20	1.2	—	—	—	—	—	—	—	—	—
CCMT 09T308E-UR:TT310	●	0.8	255	0.20	1.2	150	0.18	1.2	—	—	—	—	—	—	—	—	—	—	—	—
CCMT 120404E-UR:T5315	●	0.4	235	0.15	1.7	—	—	—	220	0.15	1.7	—	—	—	—	—	—	—	—	—
CCMT 120404E-UR:T7325	●	0.4	160	0.15	1.7	120	0.15	1.7	—	—	—	—	—	—	—	—	—	—	—	—
CCMT 120404E-UR:T8430	●	0.4	170	0.15	1.7	90	0.14	1.7	135	0.15	1.7	—	—	—	—	—	—	—	—	—
CCMT 120404E-UR:T9325	●	0.4	205	0.15	1.7	120	0.15	1.7	190	0.15	1.7	—	—	—	—	—	—	—	—	—
CCMT 120404E-UR:T9415	●	0.4	255	0.15	1.7	—	—	—	240	0.15	1.7	—	—	—	—	—	—	—	—	—
CCMT 120408E-UR:T5315	●	0.8	255	0.20	1.7	—	—	—	240	0.20	1.7	—	—	—	—	—	—	—	—	—
CCMT 120408E-UR:T7325	●	0.8	175	0.20	1.7	135	0.18	1.7	—	—	—	—	—	—	—	—	—	—	—	—
CCMT 120408E-UR:T8430	⊕	0.8	180	0.20	1.7	95	0.18	1.7	145	0.20	1.7	—	—	—	—	—	—	—	—	—
CCMT 120408E-UR:T9325	●	0.8	215	0.20	1.7	125	0.18	1.7	200	0.20	1.7	—	—	—	—	—	—	—	—	—
CCMT 120408E-UR:T9415	●	0.8	275	0.20	1.7	—	—	—	260	0.20	1.7	—	—	—	—	—	—	—	—	—
CCMT 120412E-UR:T5315	●	1.2	240	0.27	1.7	—	—	—	225	0.27	1.7	—	—	—	—	—	—	—	—	—
CCMT 120412E-UR:T8430	⊕	1.2	165	0.27	1.7	90	0.24	1.7	135	0.27	1.7	—	—	—	—	—	—	—	—	—
CCMT 120412E-UR:T9325	⊕	1.2	205	0.27	1.7	120	0.24	1.7	190	0.27	1.7	—	—	—	—	—	—	—	—	—
CCMT 120412E-UR:T9415	●	1.2	265	0.27	1.7	—	—	—	250	0.27	1.7	—	—	—	—	—	—	—	—	—

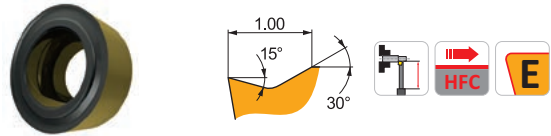
Idoneità e valori iniziali per velocità di taglio (Vc), avanzamento (f) e profondità di taglio (ap). Fare riferimento alla nostra App Machining Calculator per ulteriori calcoli.

Product		RE (mm)	P			M			K			N			S			H		
			vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap
			(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)



UR rompitruciolo versatile e di prima scelta per la finitura delle ghise. È dotato di un angolo di spoglia positivo, rinforzo a T. È adatto anche per gli acciai e, in modo condizionato, per gli acciai inossidabili.

DCMT 070202E-UR:T7325	●	0.2	150	0.10	0.8	115	0.09	0.8	—	—	—	—	—	—	—	—	—	—	—	—
DCMT 070202E-UR:T8315	●	0.2	135	0.10	0.8	80	0.09	0.8	125	0.10	0.8	—	—	—	—	—	—	—	—	—
DCMT 070202E-UR:T8415	●	0.2	165	0.10	0.8	85	0.09	0.8	150	0.10	0.8	—	—	—	—	—	—	—	—	—
DCMT 070202E-UR:T8430	●	0.2	155	0.10	0.8	85	0.09	0.8	130	0.10	0.8	—	—	—	—	—	—	—	—	—
DCMT 070202E-UR:T9325	●	0.2	200	0.10	0.8	120	0.09	0.8	190	0.10	0.8	—	—	—	—	—	—	—	—	—
DCMT 070202E-UR:T9415	●	0.2	235	0.10	0.8	—	—	—	220	0.10	0.8	—	—	—	—	—	—	—	—	—
DCMT 070204E-UR:T7325	●	0.4	135	0.17	0.8	105	0.15	0.8	—	—	—	—	—	—	—	—	—	—	—	—
DCMT 070204E-UR:T8315	●	0.4	135	0.12	0.8	80	0.11	0.8	125	0.12	0.8	—	—	—	—	—	—	—	—	—
DCMT 070204E-UR:T8415	●	0.4	165	0.12	0.8	85	0.11	0.8	150	0.12	0.8	—	—	—	—	—	—	—	—	—
DCMT 070204E-UR:T8430	●	0.4	155	0.12	0.8	85	0.11	0.8	130	0.12	0.8	—	—	—	—	—	—	—	—	—
DCMT 070204E-UR:T9325	●	0.4	165	0.18	0.8	95	0.16	0.8	155	0.18	0.8	—	—	—	—	—	—	—	—	—
DCMT 070204E-UR:T9415	●	0.4	240	0.12	0.8	—	—	—	225	0.12	0.8	—	—	—	—	—	—	—	—	—
DCMT 11T302E-UR:T7325	●	0.2	150	0.10	0.8	115	0.09	0.8	—	—	—	—	—	—	—	—	—	—	—	—
DCMT 11T302E-UR:T8430	●	0.2	155	0.10	0.8	85	0.09	0.8	130	0.10	0.8	—	—	—	—	—	—	—	—	—
DCMT 11T302E-UR:T9325	●	0.2	200	0.10	0.8	120	0.09	0.8	190	0.10	0.8	—	—	—	—	—	—	—	—	—
DCMT 11T302E-UR:T9415	●	0.2	235	0.10	0.8	—	—	—	220	0.10	0.8	—	—	—	—	—	—	—	—	—
DCMT 11T302E-UR:TT310	●	0.2	210	0.10	0.8	125	0.09	0.8	—	—	—	—	—	—	—	—	—	—	—	—
DCMT 11T304E-UR:T5315	●	0.4	220	0.12	0.8	—	—	—	205	0.12	0.8	—	—	—	—	—	—	—	—	—
DCMT 11T304E-UR:T7325	●	0.4	135	0.17	0.8	105	0.15	0.8	—	—	—	—	—	—	—	—	—	—	—	—
DCMT 11T304E-UR:T7335	●	0.4	130	0.17	0.8	100	0.15	0.8	—	—	—	—	—	—	—	—	—	—	—	—
DCMT 11T304E-UR:T8315	●	0.4	135	0.12	0.8	80	0.11	0.8	125	0.12	0.8	—	—	—	—	—	—	—	—	—
DCMT 11T304E-UR:T8415	●	0.4	165	0.12	0.8	85	0.11	0.8	150	0.12	0.8	—	—	—	—	—	—	—	—	—
DCMT 11T304E-UR:T8430	●	0.4	155	0.12	0.8	85	0.11	0.8	130	0.12	0.8	—	—	—	—	—	—	—	—	—
DCMT 11T304E-UR:T9325	●	0.4	165	0.18	0.8	95	0.16	0.8	155	0.18	0.8	—	—	—	—	—	—	—	—	—
DCMT 11T304E-UR:T9415	●	0.4	240	0.12	0.8	—	—	—	225	0.12	0.8	—	—	—	—	—	—	—	—	—
DCMT 11T304E-UR:TT310	●	0.4	210	0.12	0.8	125	0.11	0.8	—	—	—	—	—	—	—	—	—	—	—	—
DCMT 11T308E-UR:T5315	●	0.8	230	0.17	0.8	—	—	—	215	0.17	0.8	—	—	—	—	—	—	—	—	—
DCMT 11T308E-UR:T7325	●	0.8	160	0.17	0.8	120	0.15	0.8	—	—	—	—	—	—	—	—	—	—	—	—
DCMT 11T308E-UR:T7335	●	0.8	155	0.17	0.8	120	0.15	0.8	—	—	—	—	—	—	—	—	—	—	—	—
DCMT 11T308E-UR:T8315	●	0.8	145	0.17	0.8	85	0.15	0.8	135	0.17	0.8	—	—	—	—	—	—	—	—	—
DCMT 11T308E-UR:T8415	●	0.8	180	0.17	0.8	90	0.15	0.8	160	0.17	0.8	—	—	—	—	—	—	—	—	—
DCMT 11T308E-UR:T8430	●	0.8	165	0.17	0.8	90	0.15	0.8	135	0.17	0.8	—	—	—	—	—	—	—	—	—
DCMT 11T308E-UR:T9325	●	0.8	200	0.17	0.8	120	0.15	0.8	190	0.17	0.8	—	—	—	—	—	—	—	—	—
DCMT 11T308E-UR:T9415	●	0.8	250	0.17	0.8	—	—	—	235	0.17	0.8	—	—	—	—	—	—	—	—	—
DCMT 11T308E-UR:TT310	●	0.8	225	0.17	0.8	135	0.15	0.8	—	—	—	—	—	—	—	—	—	—	—	—
DCMT 11T312E-UR:T9325	●	1.2	180	0.22	1.2	105	0.20	1.2	170	0.22	1.2	—	—	—	—	—	—	—	—	—
DCMT 11T312E-UR:T9415	●	1.2	230	0.22	1.2	—	—	—	215	0.22	1.2	—	—	—	—	—	—	—	—	—

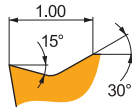
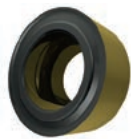


UR rompitruciolo versatile e di prima scelta per la finitura delle ghise. È dotato di un angolo di spoglia positivo, rinforzo a T. È adatto anche per gli acciai e, in modo condizionato, per gli acciai inossidabili.

RCMT 0602MOE-UR:T6310	●	—	170	0.40	1.2	120	0.36	1.2	135	0.40	1.2	—	—	—	—	—	—	—	—	—
RCMT 0602MOE-UR:T8415	●	—	220	0.40	1.2	115	0.36	1.2	200	0.40	1.2	—	—	—	—	—	—	—	—	—
RCMT 0602MOE-UR:T8430	●	—	180	0.40	1.2	95	0.36	1.2	145	0.40	1.2	—	—	—	—	—	—	—	—	—
RCMT 0602MOE-UR:T9325	●	—	215	0.40	1.2	125	0.36	1.2	200	0.40	1.2	—	—	—	—	—	—	—	—	—
RCMT 0602MOE-UR:T9415	●	—	285	0.40	1.2	—	—	—	270	0.40	1.2	—	—	—	—	—	—	—	—	—
RCMT 0803MOE-UR:T6310	●	—	160	0.45	1.6	115	0.41	1.6	125	0.45	1.6	—	—	—	—	—	—	—	—	—
RCMT 0803MOE-UR:T7325	●	—	180	0.45	1.6	140	0.41	1.6	—	—	—	—	—	—	—	—	—	—	—	—
RCMT 0803MOE-UR:T8415	●	—	200	0.45	1.6	105	0.41	1.6	185	0.45	1.6	—	—	—	—	—	—	—	—	—
RCMT 0803MOE-UR:T8430	●	—	170	0.45	1.6	90	0.41	1.6	135	0.45	1.6	—	—	—	—	—	—	—	—	—
RCMT 0803MOE-UR:T9325	●	—	200	0.45	1.6	120	0.41	1.6	190	0.45	1.6	—	—	—	—	—	—	—	—	—
RCMT 0803MOE-UR:T9415	●	—	265	0.45	1.6	—	—	—	250	0.45	1.6	—	—	—	—	—	—	—	—	—

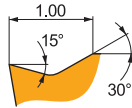
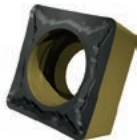
Idoneità e valori iniziali per velocità di taglio (Vc), avanzamento (f) e profondità di taglio (ap). Fare riferimento alla nostra App Machining Calculator per ulteriori calcoli.

Product		RE (mm)	P			M			K			N			S			H		
			vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap
			(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)



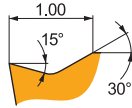
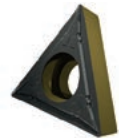
UR rompitriciolo versatile e di prima scelta per la finitura delle ghise. È dotato di un angolo di spoglia positivo, rinforzo a T. È adatto anche per gli acciai e, in modo condizionato, per gli acciai inossidabili.

RCMT 10T3M0E-UR:T6310		—	160	0.50	1.4	115	0.45	1.4	125	0.50	1.4	—	—	—	—	—	—	—	—	—
RCMT 10T3M0E-UR:T7325		—	175	0.50	1.4	135	0.45	1.4	—	—	—	—	—	—	—	—	—	—	—	—
RCMT 10T3M0E-UR:T8415		—	200	0.50	1.4	105	0.45	1.4	185	0.50	1.4	—	—	—	—	—	—	—	—	—
RCMT 10T3M0E-UR:T8430		—	165	0.50	1.4	90	0.45	1.4	135	0.50	1.4	—	—	—	—	—	—	—	—	—
RCMT 10T3M0E-UR:T9325		—	190	0.50	1.4	110	0.45	1.4	180	0.50	1.4	—	—	—	—	—	—	—	—	—
RCMT 10T3M0E-UR:T9415		—	260	0.50	1.4	—	—	—	245	0.50	1.4	—	—	—	—	—	—	—	—	—
RCMT 1204M0E-UR:T6310		—	150	0.55	1.8	105	0.50	1.8	120	0.55	1.8	—	—	—	—	—	—	—	—	—
RCMT 1204M0E-UR:T8415		—	190	0.55	1.8	100	0.49	1.8	170	0.55	1.8	—	—	—	—	—	—	—	—	—
RCMT 1204M0E-UR:T8430		—	145	0.55	1.8	80	0.50	1.8	120	0.55	1.8	—	—	—	—	—	—	—	—	—
RCMT 1204M0E-UR:T9315		—	200	0.55	1.8	—	—	—	190	0.55	1.8	—	—	—	—	—	—	—	—	—
RCMT 1204M0E-UR:T9325		—	180	0.55	1.8	105	0.50	1.8	170	0.55	1.8	—	—	—	—	—	—	—	—	—
RCMT 1204M0E-UR:T9415		—	245	0.55	1.8	—	—	—	230	0.55	1.8	—	—	—	—	—	—	—	—	—



UR rompitriciolo versatile e di prima scelta per la finitura delle ghise. È dotato di un angolo di spoglia positivo, rinforzo a T. È adatto anche per gli acciai e, in modo condizionato, per gli acciai inossidabili.

SCMT 09T304E-UR:T8430		0.4	180	0.15	1.2	95	0.14	1.2	145	0.15	1.2	—	—	—	—	—	—	—	—	—
SCMT 09T304E-UR:T9325		0.4	225	0.15	1.2	135	0.15	1.2	210	0.15	1.2	—	—	—	—	—	—	—	—	—
SCMT 09T304E-UR:T9415		0.4	280	0.15	1.2	—	—	—	265	0.15	1.2	—	—	—	—	—	—	—	—	—
SCMT 09T308E-UR:T5315		0.8	280	0.20	1.2	—	—	—	265	0.20	1.2	—	—	—	—	—	—	—	—	—
SCMT 09T308E-UR:T8430		0.8	190	0.20	1.2	105	0.18	1.2	155	0.20	1.2	—	—	—	—	—	—	—	—	—
SCMT 09T308E-UR:T9325		0.8	235	0.20	1.2	140	0.18	1.2	220	0.20	1.2	—	—	—	—	—	—	—	—	—
SCMT 09T308E-UR:T9415		0.8	300	0.20	1.2	—	—	—	285	0.20	1.2	—	—	—	—	—	—	—	—	—
SCMT 09T308E-UR:TT310		0.8	270	0.20	1.2	160	0.18	1.2	—	—	—	—	—	—	—	—	—	—	—	—
SCMT 120408E-UR:T5315		0.8	270	0.20	1.6	—	—	—	255	0.20	1.6	—	—	—	—	—	—	—	—	—
SCMT 120408E-UR:T8430		0.8	185	0.20	1.6	100	0.18	1.6	150	0.20	1.6	—	—	—	—	—	—	—	—	—
SCMT 120408E-UR:T9325		0.8	230	0.20	1.6	135	0.18	1.6	215	0.20	1.6	—	—	—	—	—	—	—	—	—
SCMT 120412E-UR:T8430		1.2	175	0.27	1.6	95	0.24	1.6	140	0.27	1.6	—	—	—	—	—	—	—	—	—

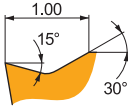
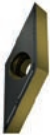


UR rompitriciolo versatile e di prima scelta per la finitura delle ghise. È dotato di un angolo di spoglia positivo, rinforzo a T. È adatto anche per gli acciai e, in modo condizionato, per gli acciai inossidabili.

TCMT 110204E-UR:T7325		0.4	135	0.19	0.8	105	0.17	0.8	—	—	—	—	—	—	—	—	—	—	—	—
TCMT 110204E-UR:T8430		0.4	170	0.12	0.8	90	0.11	0.8	135	0.12	0.8	—	—	—	—	—	—	—	—	—
TCMT 110204E-UR:T9325		0.4	175	0.18	0.8	105	0.16	0.8	165	0.18	0.8	—	—	—	—	—	—	—	—	—
TCMT 110204E-UR:T9415		0.4	255	0.12	0.8	—	—	—	240	0.12	0.8	—	—	—	—	—	—	—	—	—
TCMT 16T304E-UR:T8430		0.4	170	0.12	0.8	90	0.11	0.8	135	0.12	0.8	—	—	—	—	—	—	—	—	—
TCMT 16T304E-UR:T9325		0.4	175	0.18	0.8	105	0.16	0.8	165	0.18	0.8	—	—	—	—	—	—	—	—	—
TCMT 16T304E-UR:T9415		0.4	255	0.12	0.8	—	—	—	240	0.12	0.8	—	—	—	—	—	—	—	—	—
TCMT 16T304E-UR:TT310		0.4	225	0.12	0.8	135	0.11	0.8	—	—	—	—	—	—	—	—	—	—	—	—
TCMT 16T308E-UR:T5315		0.8	245	0.17	0.8	—	—	—	230	0.17	0.8	—	—	—	—	—	—	—	—	—
TCMT 16T308E-UR:T7325		0.8	170	0.17	0.8	130	0.15	0.8	—	—	—	—	—	—	—	—	—	—	—	—
TCMT 16T308E-UR:T8430		0.8	175	0.17	0.8	95	0.15	0.8	140	0.17	0.8	—	—	—	—	—	—	—	—	—
TCMT 16T308E-UR:T9325		0.8	215	0.17	0.8	125	0.15	0.8	200	0.17	0.8	—	—	—	—	—	—	—	—	—
TCMT 16T308E-UR:T9415		0.8	265	0.17	0.8	—	—	—	250	0.17	0.8	—	—	—	—	—	—	—	—	—

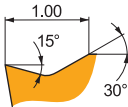
Idoneità e valori iniziali per velocità di taglio (Vc), avanzamento (f) e profondità di taglio (ap). Fare riferimento alla nostra App Machining Calculator per ulteriori calcoli.

Product		RE	P			M			K			N			S			H		
			vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap
		(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)



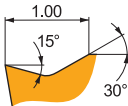
UR rompitruciolo versatile e di prima scelta per la finitura delle ghise. È dotato di un angolo di spoglia positivo, rinforzo a T. È adatto anche per gli acciai e, in modo condizionato, per gli acciai inossidabili.

VBMT 110202E-UR:TT310	●	0.2	195	0.10	0.8	115	0.09	0.8	—	—	—	—	—	—	—	—	—	—	—	—
VBMT 110204E-UR:T8430	●	0.4	145	0.12	0.8	80	0.11	0.8	120	0.12	0.8	—	—	—	—	—	—	—	—	—
VBMT 110204E-UR:T9325	●	0.4	150	0.19	0.8	90	0.17	0.8	140	0.19	0.8	—	—	—	—	—	—	—	—	—
VBMT 160402E-UR:T8430	●	0.2	140	0.10	1.2	75	0.09	1.2	115	0.10	1.2	—	—	—	—	—	—	—	—	—
VBMT 160404E-UR:T5315	●	0.4	195	0.12	1.2	—	—	—	185	0.12	1.2	—	—	—	—	—	—	—	—	—
VBMT 160404E-UR:T7325	●	0.4	115	0.19	1.2	85	0.17	1.2	—	—	—	—	—	—	—	—	—	—	—	—
VBMT 160404E-UR:T8430	●	0.4	140	0.12	1.2	75	0.11	1.2	115	0.12	1.2	—	—	—	—	—	—	—	—	—
VBMT 160404E-UR:T9325	●	0.4	145	0.18	1.2	85	0.16	1.2	135	0.18	1.2	—	—	—	—	—	—	—	—	—
VBMT 160404E-UR:T9415	●	0.4	210	0.12	1.2	—	—	—	195	0.12	1.2	—	—	—	—	—	—	—	—	—
VBMT 160404E-UR:TT310	●	0.4	185	0.12	1.2	110	0.11	1.2	—	—	—	—	—	—	—	—	—	—	—	—
VBMT 160408E-UR:T5315	●	0.8	205	0.17	1.2	—	—	—	190	0.17	1.2	—	—	—	—	—	—	—	—	—
VBMT 160408E-UR:T7325	●	0.8	140	0.17	1.2	105	0.15	1.2	—	—	—	—	—	—	—	—	—	—	—	—
VBMT 160408E-UR:T8430	●	0.8	145	0.17	1.2	80	0.15	1.2	120	0.17	1.2	—	—	—	—	—	—	—	—	—
VBMT 160408E-UR:T9310	●	0.8	220	0.17	1.2	—	—	—	205	0.17	1.2	—	—	—	—	—	—	—	—	—
VBMT 160408E-UR:T9325	●	0.8	180	0.17	1.2	105	0.15	1.2	170	0.17	1.2	—	—	—	—	—	—	—	—	—
VBMT 160408E-UR:T9415	●	0.8	225	0.17	1.2	—	—	—	210	0.17	1.2	—	—	—	—	—	—	—	—	—
VBMT 160408E-UR:TT310	●	0.8	200	0.17	1.2	120	0.15	1.2	—	—	—	—	—	—	—	—	—	—	—	—
VBMT 160412E-UR:T8430	●	1.2	135	0.22	1.2	75	0.20	1.2	110	0.22	1.2	—	—	—	—	—	—	—	—	—
VBMT 160412E-UR:T9325	●	1.2	170	0.22	1.2	100	0.20	1.2	160	0.22	1.2	—	—	—	—	—	—	—	—	—
VBMT 160412E-UR:T9415	●	1.2	210	0.22	1.2	—	—	—	195	0.22	1.2	—	—	—	—	—	—	—	—	—



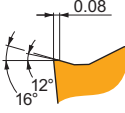
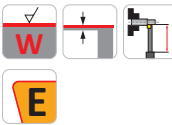
UR rompitruciolo versatile e di prima scelta per la finitura delle ghise. È dotato di un angolo di spoglia positivo, rinforzo a T. È adatto anche per gli acciai e, in modo condizionato, per gli acciai inossidabili.

VCMT 110304E-UR:T7325	●	0.4	110	0.19	0.8	85	0.17	0.8	—	—	—	—	—	—	—	—	—	—	—	—
VCMT 110304E-UR:T8430	●	0.4	135	0.12	0.8	75	0.11	0.8	110	0.12	0.8	—	—	—	—	—	—	—	—	—
VCMT 110304E-UR:T9325	●	0.4	140	0.19	0.8	80	0.17	0.8	130	0.19	0.8	—	—	—	—	—	—	—	—	—
VCMT 110304E-UR:T9415	●	0.4	210	0.12	0.8	—	—	—	195	0.12	0.8	—	—	—	—	—	—	—	—	—
VCMT 110308E-UR:T7325	●	0.8	140	0.17	0.8	105	0.15	0.8	—	—	—	—	—	—	—	—	—	—	—	—
VCMT 110308E-UR:T8430	●	0.8	140	0.17	0.8	75	0.15	0.8	115	0.17	0.8	—	—	—	—	—	—	—	—	—
VCMT 110308E-UR:T9325	●	0.8	175	0.17	0.8	105	0.15	0.8	165	0.17	0.8	—	—	—	—	—	—	—	—	—
VCMT 110308E-UR:T9415	●	0.8	220	0.17	0.8	—	—	—	205	0.17	0.8	—	—	—	—	—	—	—	—	—
VCMT 160404E-UR:T7325	●	0.4	110	0.19	1.2	85	0.17	1.2	—	—	—	—	—	—	—	—	—	—	—	—
VCMT 160404E-UR:T8430	●	0.4	130	0.12	1.2	70	0.11	1.2	105	0.12	1.2	—	—	—	—	—	—	—	—	—
VCMT 160404E-UR:T9325	●	0.4	135	0.19	1.2	80	0.17	1.2	125	0.19	1.2	—	—	—	—	—	—	—	—	—
VCMT 160404E-UR:T9415	●	0.4	200	0.12	1.2	—	—	—	190	0.12	1.2	—	—	—	—	—	—	—	—	—
VCMT 160408E-UR:T7325	●	0.8	135	0.17	1.2	105	0.15	1.2	—	—	—	—	—	—	—	—	—	—	—	—
VCMT 160408E-UR:T8430	●	0.8	135	0.17	1.2	75	0.15	1.2	110	0.17	1.2	—	—	—	—	—	—	—	—	—
VCMT 160408E-UR:T9325	●	0.8	170	0.17	1.2	100	0.15	1.2	160	0.17	1.2	—	—	—	—	—	—	—	—	—
VCMT 160408E-UR:T9415	●	0.8	210	0.17	1.2	—	—	—	195	0.17	1.2	—	—	—	—	—	—	—	—	—



UR rompitruciolo versatile e di prima scelta per la finitura delle ghise. È dotato di un angolo di spoglia positivo, rinforzo a T. È adatto anche per gli acciai e, in modo condizionato, per gli acciai inossidabili.

WCMT 06T308E-UR:T7325	●	0.8	185	0.20	1.2	140	0.18	1.2	—	—	—	—	—	—	—	—	—	—	—	—
WCMT 06T308E-UR:T9325	●	0.8	225	0.20	1.2	135	0.18	1.2	210	0.20	1.2	—	—	—	—	—	—	—	—	—

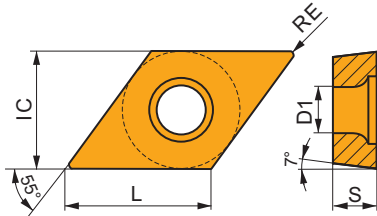
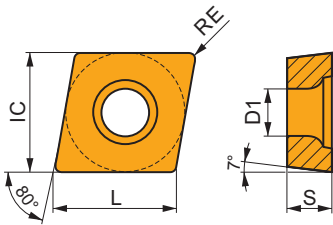
W-FM			W-FM Romptruciolo raschiante per la finitura di acciai, acciai inossidabili e ghise. È caratterizzato da un angolo di spoglia positivo e da una fascetta a T stretta e positiva.	
W-UR			W-UR Romptruciolo raschiante progettato per la finitura di acciai e ghise. È caratterizzato da un angolo di spoglia positivo, senza T-land. È adatto anche agli acciai inossidabili.	

CCMT

	IC	D1	L	S
	(mm)	(mm)	(mm)	(mm)
0602	6.350	2.80	6.40	2.38
09T3	9.525	4.40	9.70	3.97

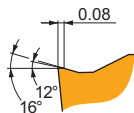
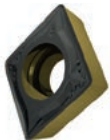
DCMX

	IC	D1	L	S
	(mm)	(mm)	(mm)	(mm)
11T3	9.525	4.40	11.60	3.97



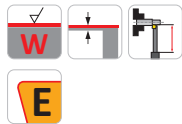
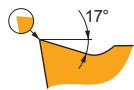
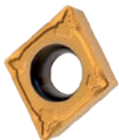
Idoneità e valori iniziali per velocità di taglio (Vc), avanzamento (f) e profondità di taglio (ap). Fare riferimento alla nostra App Machining Calculator per ulteriori calcoli.

Product		RE (mm)	P			M			K			N			S			H		
			vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap
			(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)



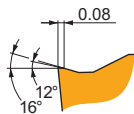
W-FM Romptruciolo raschiante per la finitura di acciai, acciai inossidabili e ghise. È caratterizzato da un angolo di spoglia positivo e da una fascetta a T stretta e positiva.

CCMT 060204W-FM:T8430	●	0.4	165	0.30	0.8	90	0.27	0.8	135	0.30	0.8	—	—	—	—	—	—	—	—	—
CCMT 060204W-FM:T9325	●	0.4	190	0.30	0.8	110	0.27	0.8	180	0.30	0.8	—	—	—	—	—	—	—	—	—
CCMT 060204W-FM:T9415	●	0.4	250	0.30	0.8	—	—	—	235	0.30	0.8	—	—	—	—	—	—	—	—	—
CCMT 09T304W-FM:T8430	●	0.4	165	0.30	0.8	90	0.27	0.8	135	0.30	0.8	—	—	—	—	—	—	—	—	—
CCMT 09T304W-FM:T9325	●	0.4	190	0.30	0.8	110	0.27	0.8	180	0.30	0.8	—	—	—	—	—	—	—	—	—
CCMT 09T304W-FM:T9415	●	0.4	305	0.15	1.2	—	—	—	285	0.15	1.2	—	—	—	—	—	—	—	—	—
CCMT 09T308W-FM:T8430	●	0.8	170	0.40	1.0	90	0.36	1.0	135	0.40	1.0	—	—	—	—	—	—	—	—	—
CCMT 09T308W-FM:T9325	●	0.8	200	0.40	1.0	120	0.36	1.0	190	0.40	1.0	—	—	—	—	—	—	—	—	—



W-UR Romptruciolo raschiante progettato per la finitura di acciai e ghise. È caratterizzato da un angolo di spoglia positivo, senza T-land. È adatto anche agli acciai inossidabili.

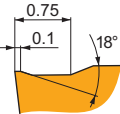
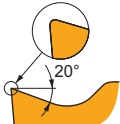
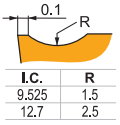
CCMT 060204W-UR:TT310	●	0.4	255	0.15	0.5	150	0.14	0.5	—	—	—	—	—	—	—	—	—	—	—	—
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W-FM Romptruciolo raschiante per la finitura di acciai, acciai inossidabili e ghise. È caratterizzato da un angolo di spoglia positivo e da una fascetta a T stretta e positiva.

DCMX 11T304W-FM:T7325	●	0.4	130	0.30	0.8	100	0.27	0.8	—	—	—	—	—	—	—	—	—	—	—	—
DCMX 11T304W-FM:T8430	●	0.4	130	0.30	0.8	70	0.27	0.8	105	0.30	0.8	—	—	—	—	—	—	—	—	—
DCMX 11T304W-FM:T9325	●	0.4	155	0.30	0.8	90	0.27	0.8	145	0.30	0.8	—	—	—	—	—	—	—	—	—
DCMX 11T304W-FM:T9415	●	0.4	200	0.30	0.8	—	—	—	190	0.30	0.8	—	—	—	—	—	—	—	—	—
DCMX 11T308W-FM:T8430	●	0.8	130	0.40	1.0	70	0.36	1.0	105	0.40	1.0	—	—	—	—	—	—	—	—	—
DCMX 11T308W-FM:T9325	●	0.8	160	0.40	1.0	95	0.36	1.0	150	0.40	1.0	—	—	—	—	—	—	—	—	—

LAVORAZIONE MEDIA – NAVIGATORE

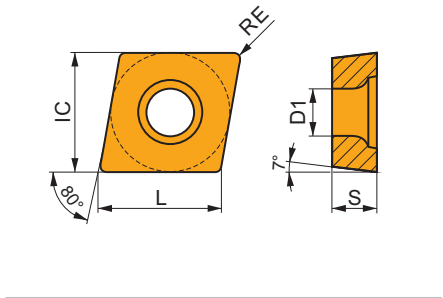
FM2			FM2 Rompitruciolo robusto che rappresenta la prima scelta per la lavorazione media degli acciai. È caratterizzato da un angolo di spoglia positivo e da una fascetta a T stabile media. È adatto anche per le ghise e, in via subordinata, per gli acciai inossidabili.
SI			SI rompitruciolo affilato e di prima scelta per la lavorazione media degli acciai inossidabili. È caratterizzato da un angolo di spoglia altamente positivo senza T-land. È adatto anche per acciai e superleghe e, in via condizionata, per le ghise.
RF			RF Rompitruciolo robusto che rappresenta la prima scelta per la lavorazione media delle ghise. È caratterizzato da un angolo di spoglia leggermente positivo e da una fascetta a T stabile media. È adatto anche per gli acciai e, in via subordinata, per gli acciai inossidabili e i materiali duri.
.CMW			.CMW inserto piatto progettato per la lavorazione media delle ghise. Presenta un angolo di spoglia neutro senza rinforzo a T. È anche condizionatamente adatto per materiali duri.

FM2

FM2 Rompitruciolo robusto che rappresenta la prima scelta per la lavorazione media degli acciai. È caratterizzato da un angolo di spoglia positivo e da una fascetta a T stabile media. È adatto anche per le ghise e, in via subordinata, per gli acciai inossidabili.

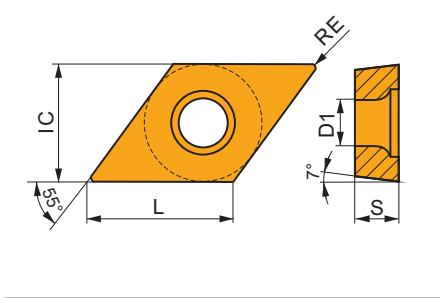
CCMT

	IC	D1	L	S
	(mm)	(mm)	(mm)	(mm)
0803	7.940	3.40	8.10	3.18
09T3	9.525	4.40	9.70	3.97
1204	12.700	5.50	12.90	4.76



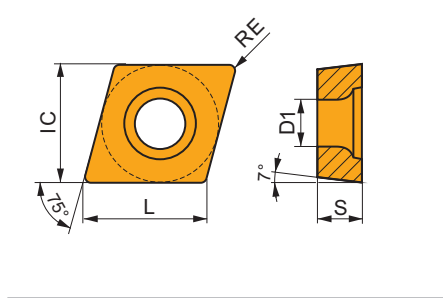
DCMT

	IC	D1	L	S
	(mm)	(mm)	(mm)	(mm)
0702	6.350	2.80	7.80	2.38
11T3	9.525	4.40	11.60	3.97
1504	12.700	5.50	15.50	4.76



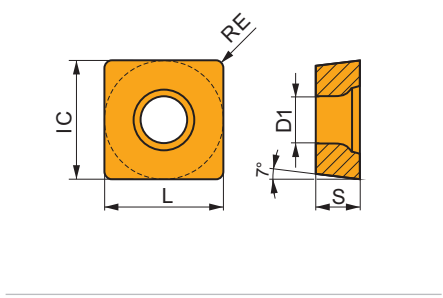
ECMT

	IC	D1	L	S
	(mm)	(mm)	(mm)	(mm)
0602	6.350	2.80	6.50	2.38
0803	7.940	3.40	8.20	3.18



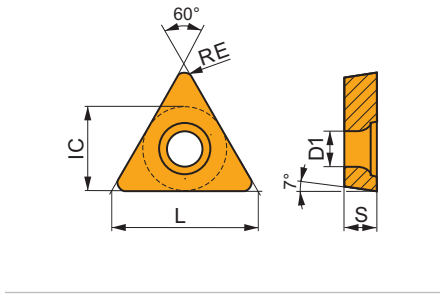
SCMT

	IC	D1	L	S
	(mm)	(mm)	(mm)	(mm)
09T3	9.525	4.40	9.53	3.97



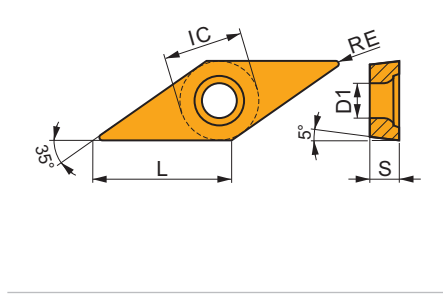
TCMT

	IC	D1	L	S
	(mm)	(mm)	(mm)	(mm)
1102	6.350	2.80	11.00	2.38
16T3	9.525	4.40	16.50	3.97



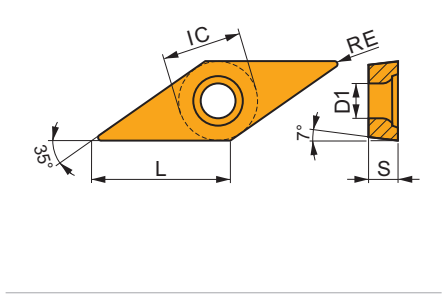
VBMT

	IC	D1	L	S
	(mm)	(mm)	(mm)	(mm)
1604	9.525	4.40	16.60	4.76



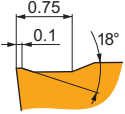
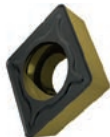
VCGT

	IC	D1	L	S
	(mm)	(mm)	(mm)	(mm)
1303	7.940	3.40	13.80	3.18



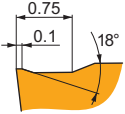
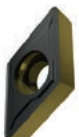
Idoneità e valori iniziali per velocità di taglio (Vc), avanzamento (f) e profondità di taglio (ap). Fare riferimento alla nostra App Machining Calculator per ulteriori calcoli.

Product		RE (mm)	P			M			K			N			S			H		
			vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap
			(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)



FM2 Rompitriciulo robusto che rappresenta la prima scelta per la lavorazione media degli acciai. È caratterizzato da un angolo di spoglia positivo e da una fascetta a T stabile media. È adatto anche per le ghise e, in via subordinata, per gli acciai inossidabili.

CCMT 080304E-FM2:T8430	●	0.4	■	205	0.12	1.0	■	110	0.11	1.0	■	170	0.12	1.0	—	—	—	—	—	—
CCMT 080304E-FM2:T9325	●	0.4	■	255	0.12	1.0	■	150	0.11	1.0	■	240	0.12	1.0	—	—	—	—	—	—
CCMT 080304E-FM2:T9335	●	0.4	■	215	0.12	1.0	■	125	0.11	1.0	—	—	—	—	—	—	—	—	—	—
CCMT 080304E-FM2:T9415	●	0.4	■	305	0.12	1.0	—	—	—	—	■	285	0.12	1.0	—	—	—	—	—	—
CCMT 080308E-FM2:T8430	●	0.8	■	210	0.17	1.0	■	115	0.15	1.0	■	175	0.17	1.0	—	—	—	—	—	—
CCMT 080308E-FM2:T9325	●	0.8	■	260	0.17	1.0	■	155	0.15	1.0	■	245	0.17	1.0	—	—	—	—	—	—
CCMT 080308E-FM2:T9335	●	0.8	■	225	0.17	1.0	■	135	0.15	1.0	—	—	—	—	—	—	—	—	—	—
CCMT 09T304E-FM2:T6310	●	0.4	■	165	0.12	1.0	■	115	0.11	1.0	■	130	0.12	1.0	—	—	—	—	—	—
CCMT 09T304E-FM2:T8430	●	0.4	■	205	0.12	1.0	■	110	0.11	1.0	■	170	0.12	1.0	—	—	—	—	—	—
CCMT 09T304E-FM2:T9325	●	0.4	■	255	0.12	1.0	■	150	0.11	1.0	■	240	0.12	1.0	—	—	—	—	—	—
CCMT 09T304E-FM2:T9415	●	0.4	■	305	0.12	1.0	—	—	—	—	■	285	0.12	1.0	—	—	—	—	—	—
CCMT 09T308E-FM2:T6310	●	0.8	■	180	0.17	1.0	■	125	0.15	1.0	■	145	0.17	1.0	—	—	—	—	—	—
CCMT 09T308E-FM2:T7325	●	0.8	■	205	0.17	1.0	■	155	0.15	1.0	—	—	—	—	—	—	—	—	—	—
CCMT 09T308E-FM2:T8430	●	0.8	■	210	0.17	1.0	■	115	0.15	1.0	■	175	0.17	1.0	—	—	—	—	—	—
CCMT 09T308E-FM2:T9325	●	0.8	■	260	0.17	1.0	■	155	0.15	1.0	■	245	0.17	1.0	—	—	—	—	—	—
CCMT 09T308E-FM2:T9335	●	0.8	■	225	0.17	1.0	■	135	0.15	1.0	—	—	—	—	—	—	—	—	—	—
CCMT 09T308E-FM2:T9415	●	0.8	■	320	0.17	1.0	—	—	—	—	■	300	0.17	1.0	—	—	—	—	—	—
CCMT 120408E-FM2:T7325	●	0.8	■	190	0.20	1.5	■	145	0.18	1.5	—	—	—	—	—	—	—	—	—	—
CCMT 120408E-FM2:T8430	●	0.8	■	190	0.20	1.5	■	105	0.18	1.5	■	155	0.20	1.5	—	—	—	—	—	—
CCMT 120408E-FM2:T9325	●	0.8	■	235	0.20	1.5	■	140	0.18	1.5	■	220	0.20	1.5	—	—	—	—	—	—
CCMT 120408E-FM2:T9335	●	0.8	■	200	0.20	1.5	■	120	0.18	1.5	—	—	—	—	—	—	—	—	—	—

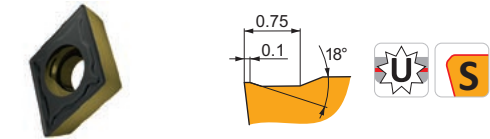


FM2 Rompitriciulo robusto che rappresenta la prima scelta per la lavorazione media degli acciai. È caratterizzato da un angolo di spoglia positivo e da una fascetta a T stabile media. È adatto anche per le ghise e, in via subordinata, per gli acciai inossidabili.

DCMT 070204E-FM2:T6310	●	0.4	■	135	0.12	0.8	■	95	0.11	0.8	■	105	0.12	0.8	—	—	—	—	—	—
DCMT 070204E-FM2:T7325	●	0.4	■	160	0.12	0.8	■	120	0.11	0.8	—	—	—	—	—	—	—	—	—	—
DCMT 070204E-FM2:T8430	●	0.4	■	170	0.12	0.8	■	90	0.11	0.8	■	135	0.12	0.8	—	—	—	—	—	—
DCMT 070204E-FM2:T9325	●	0.4	■	205	0.12	0.8	■	120	0.11	0.8	■	190	0.12	0.8	—	—	—	—	—	—
DCMT 070204E-FM2:T9415	●	0.4	■	250	0.12	0.8	—	—	—	—	■	235	0.12	0.8	—	—	—	—	—	—
DCMT 11T304E-FM2:T6310	●	0.4	■	135	0.12	0.8	■	95	0.11	0.8	■	105	0.12	0.8	—	—	—	—	—	—
DCMT 11T304E-FM2:T7325	●	0.4	■	160	0.12	0.8	■	120	0.11	0.8	—	—	—	—	—	—	—	—	—	—
DCMT 11T304E-FM2:T8430	●	0.4	■	170	0.12	0.8	■	90	0.11	0.8	■	135	0.12	0.8	—	—	—	—	—	—
DCMT 11T304E-FM2:T9325	●	0.4	■	205	0.12	0.8	■	120	0.11	0.8	■	190	0.12	0.8	—	—	—	—	—	—
DCMT 11T304E-FM2:T9335	●	0.4	■	175	0.12	0.8	■	105	0.11	0.8	—	—	—	—	—	—	—	—	—	—
DCMT 11T304E-FM2:T9415	●	0.4	■	250	0.12	0.8	—	—	—	—	■	235	0.12	0.8	—	—	—	—	—	—
DCMT 11T308E-FM2:T6310	●	0.8	■	150	0.17	0.8	■	105	0.15	0.8	■	120	0.17	0.8	—	—	—	—	—	—
DCMT 11T308E-FM2:T7325	●	0.8	■	170	0.17	0.8	■	130	0.15	0.8	—	—	—	—	—	—	—	—	—	—
DCMT 11T308E-FM2:T8430	●	0.8	■	175	0.17	0.8	■	95	0.15	0.8	■	140	0.17	0.8	—	—	—	—	—	—
DCMT 11T308E-FM2:T9325	●	0.8	■	215	0.17	0.8	■	125	0.15	0.8	■	200	0.17	0.8	—	—	—	—	—	—
DCMT 11T308E-FM2:T9335	●	0.8	■	180	0.17	0.8	■	105	0.15	0.8	—	—	—	—	—	—	—	—	—	—
DCMT 11T308E-FM2:T9415	●	0.8	■	265	0.17	0.8	—	—	—	—	■	250	0.17	0.8	—	—	—	—	—	—
DCMT 11T312E-FM2:T8430	●	1.2	■	155	0.22	1.2	■	85	0.20	1.2	■	130	0.22	1.2	—	—	—	—	—	—
DCMT 11T312E-FM2:T9325	●	1.2	■	190	0.22	1.2	■	110	0.20	1.2	■	180	0.22	1.2	—	—	—	—	—	—
DCMT 150408E-FM2:T9325	●	0.8	■	185	0.20	1.5	■	110	0.18	1.5	■	175	0.20	1.5	—	—	—	—	—	—
DCMT 150408E-FM2:T9335	●	0.8	■	160	0.20	1.5	■	95	0.18	1.5	—	—	—	—	—	—	—	—	—	—

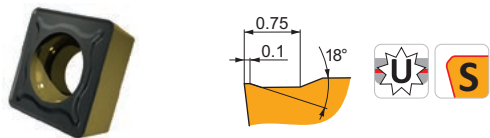
Idoneità e valori iniziali per velocità di taglio (Vc), avanzamento (f) e profondità di taglio (ap). Fare riferimento alla nostra App Machining Calculator per ulteriori calcoli.

Product		RE	P			M			K			N			S			H		
			vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap
			(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)



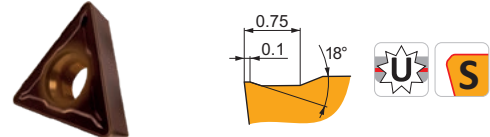
FM2 Rompitruciolo robusto che rappresenta la prima scelta per la lavorazione media degli acciai. È caratterizzato da un angolo di spoglia positivo e da una fascetta a T stabile media. È adatto anche per le ghise e, in via subordinata, per gli acciai inossidabili.

ECMT 060204E-FM2:T7325	●	0.4	180	0.12	0.8	140	0.11	0.8	—	—	—	—	—	—	—	—	—	—	—	—
ECMT 060204E-FM2:T8430	●	0.4	205	0.12	0.8	110	0.11	0.8	170	0.12	0.8	—	—	—	—	—	—	—	—	—
ECMT 060204E-FM2:T9325	●	0.4	255	0.12	0.8	150	0.11	0.8	240	0.12	0.8	—	—	—	—	—	—	—	—	—
ECMT 060204E-FM2:T9335	●	0.4	220	0.12	0.8	130	0.11	0.8	—	—	—	—	—	—	—	—	—	—	—	—
ECMT 060204E-FM2:T9415	●	0.4	285	0.12	0.8	—	—	—	270	0.12	0.8	—	—	—	—	—	—	—	—	—
ECMT 080304E-FM2:T5315	●	0.4	280	0.12	1.0	—	—	—	265	0.12	1.0	—	—	—	—	—	—	—	—	—
ECMT 080304E-FM2:T7325	●	0.4	170	0.12	1.0	130	0.11	1.0	—	—	—	—	—	—	—	—	—	—	—	—
ECMT 080304E-FM2:T8430	●	0.4	205	0.12	1.0	110	0.11	1.0	170	0.12	1.0	—	—	—	—	—	—	—	—	—
ECMT 080304E-FM2:T9325	●	0.4	255	0.12	1.0	150	0.11	1.0	240	0.12	1.0	—	—	—	—	—	—	—	—	—
ECMT 080304E-FM2:T9335	●	0.4	215	0.12	1.0	125	0.11	1.0	—	—	—	—	—	—	—	—	—	—	—	—
ECMT 080304E-FM2:T9415	●	0.4	275	0.12	1.0	—	—	—	260	0.12	1.0	—	—	—	—	—	—	—	—	—
ECMT 080308E-FM2:T7325	●	0.8	185	0.17	1.0	140	0.15	1.0	—	—	—	—	—	—	—	—	—	—	—	—
ECMT 080308E-FM2:T8430	●	0.8	210	0.17	1.0	115	0.15	1.0	175	0.17	1.0	—	—	—	—	—	—	—	—	—
ECMT 080308E-FM2:T9325	●	0.8	260	0.17	1.0	155	0.15	1.0	245	0.17	1.0	—	—	—	—	—	—	—	—	—
ECMT 080308E-FM2:T9335	●	0.8	225	0.17	1.0	135	0.15	1.0	—	—	—	—	—	—	—	—	—	—	—	—
ECMT 080308E-FM2:T9415	●	0.8	290	0.17	1.0	—	—	—	275	0.17	1.0	—	—	—	—	—	—	—	—	—



FM2 Rompitruciolo robusto che rappresenta la prima scelta per la lavorazione media degli acciai. È caratterizzato da un angolo di spoglia positivo e da una fascetta a T stabile media. È adatto anche per le ghise e, in via subordinata, per gli acciai inossidabili.

SCMT 09T304E-FM2:T8430	●	0.4	220	0.12	1.0	120	0.11	1.0	180	0.12	1.0	—	—	—	—	—	—	—	—	—
SCMT 09T304E-FM2:T9325	●	0.4	265	0.12	1.0	155	0.11	1.0	250	0.12	1.0	—	—	—	—	—	—	—	—	—
SCMT 09T308E-FM2:T8430	●	0.8	225	0.17	1.0	120	0.15	1.0	185	0.17	1.0	—	—	—	—	—	—	—	—	—
SCMT 09T308E-FM2:T9325	●	0.8	270	0.17	1.0	160	0.15	1.0	255	0.17	1.0	—	—	—	—	—	—	—	—	—
SCMT 09T308E-FM2:T9415	●	0.8	340	0.17	1.0	—	—	—	320	0.17	1.0	—	—	—	—	—	—	—	—	—

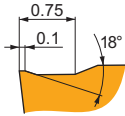


FM2 Rompitruciolo robusto che rappresenta la prima scelta per la lavorazione media degli acciai. È caratterizzato da un angolo di spoglia positivo e da una fascetta a T stabile media. È adatto anche per le ghise e, in via subordinata, per gli acciai inossidabili.

TCMT 110204E-FM2:T8430	●	0.4	180	0.12	0.8	95	0.11	0.8	145	0.12	0.8	—	—	—	—	—	—	—	—	—
TCMT 110204E-FM2:T9325	●	0.4	220	0.12	0.8	130	0.11	0.8	205	0.12	0.8	—	—	—	—	—	—	—	—	—
TCMT 110208E-FM2:T8430	●	0.8	185	0.17	0.8	100	0.15	0.8	150	0.17	0.8	—	—	—	—	—	—	—	—	—
TCMT 110208E-FM2:T9325	●	0.8	225	0.17	0.8	135	0.15	0.8	210	0.17	0.8	—	—	—	—	—	—	—	—	—
TCMT 16T308E-FM2:T7325	●	0.8	170	0.20	1.0	130	0.18	1.0	—	—	—	—	—	—	—	—	—	—	—	—
TCMT 16T308E-FM2:T8430	●	0.8	170	0.20	1.0	90	0.18	1.0	135	0.20	1.0	—	—	—	—	—	—	—	—	—
TCMT 16T308E-FM2:T9325	●	0.8	205	0.20	1.0	120	0.18	1.0	190	0.20	1.0	—	—	—	—	—	—	—	—	—
TCMT 16T308E-FM2:T9335	●	0.8	175	0.20	1.0	105	0.18	1.0	—	—	—	—	—	—	—	—	—	—	—	—

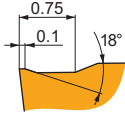
Idoneità e valori iniziali per velocità di taglio (Vc), avanzamento (f) e profondità di taglio (ap). Fare riferimento alla nostra App Machining Calculator per ulteriori calcoli.

Product		RE	P			M			K			N			S			H		
			vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap
			(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)



FM2 Rompitrucciolo robusto che rappresenta la prima scelta per la lavorazione media degli acciai. È caratterizzato da un angolo di spoglia positivo e da una fascetta a T stabile media. È adatto anche per le ghise e, in via subordinata, per gli acciai inossidabili.

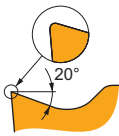
VBMT 160404E-FM2:T6310	●	0.4	■	120	0.12	1.2	■	85	0.11	1.2	■	95	0.12	1.2	—	—	—	—	—	—
VBMT 160404E-FM2:T7325	●	0.4	■	140	0.12	1.2	■	105	0.11	1.2	■	—	—	—	—	—	—	—	—	—
VBMT 160404E-FM2:T8430	●	0.4	■	145	0.12	1.2	■	80	0.11	1.2	■	120	0.12	1.2	—	—	—	—	—	—
VBMT 160404E-FM2:T9325	●	0.4	■	185	0.12	1.2	■	110	0.11	1.2	■	175	0.12	1.2	—	—	—	—	—	—
VBMT 160404E-FM2:T9335	●	0.4	■	155	0.12	1.2	■	90	0.11	1.2	■	—	—	—	—	—	—	—	—	—
VBMT 160404E-FM2:T9415	●	0.4	■	220	0.12	1.2	—	—	—	■	205	0.12	1.2	—	—	—	—	—	—	—
VBMT 160408E-FM2:T6310	●	0.8	■	125	0.20	1.2	■	90	0.18	1.2	■	100	0.20	1.2	—	—	—	—	—	—
VBMT 160408E-FM2:T7325	●	0.8	■	145	0.20	1.2	■	110	0.18	1.2	■	—	—	—	—	—	—	—	—	—
VBMT 160408E-FM2:T8430	●	0.8	■	140	0.20	1.2	■	75	0.18	1.2	■	115	0.20	1.2	—	—	—	—	—	—
VBMT 160408E-FM2:T9325	●	0.8	■	175	0.20	1.2	■	105	0.18	1.2	■	165	0.20	1.2	—	—	—	—	—	—
VBMT 160408E-FM2:T9335	●	0.8	■	150	0.20	1.2	■	90	0.18	1.2	■	—	—	—	—	—	—	—	—	—
VBMT 160408E-FM2:T9415	●	0.8	■	220	0.20	1.2	—	—	—	■	205	0.20	1.2	—	—	—	—	—	—	—
VBMT 160412E-FM2:T8430	●	1.2	■	145	0.22	1.2	■	80	0.20	1.2	■	120	0.22	1.2	—	—	—	—	—	—
VBMT 160412E-FM2:T9315	●	1.2	■	195	0.22	1.2	—	—	—	■	185	0.22	1.2	—	—	—	—	—	—	—
VBMT 160412E-FM2:T9325	●	1.2	■	175	0.22	1.2	■	105	0.20	1.2	■	165	0.22	1.2	—	—	—	—	—	—
VBMT 160412E-FM2:T9415	●	1.2	■	225	0.22	1.2	—	—	—	■	210	0.22	1.2	—	—	—	—	—	—	—

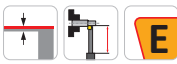


FM2 Rompitrucciolo robusto che rappresenta la prima scelta per la lavorazione media degli acciai. È caratterizzato da un angolo di spoglia positivo e da una fascetta a T stabile media. È adatto anche per le ghise e, in via subordinata, per gli acciai inossidabili.

VCMT 130308E-FM2:T8430	●	0.8	■	145	0.17	1.0	■	80	0.15	1.0	■	120	0.17	1.0	—	—	—	—	—	—
VCMT 130308E-FM2:T9325	●	0.8	■	180	0.17	1.0	■	105	0.15	1.0	■	170	0.17	1.0	—	—	—	—	—	—

SI





SI rompitrucciolo affilato e di prima scelta per la lavorazione media degli acciai inossidabili. È caratterizzato da un angolo di spoglia altamente positivo senza T-land. È adatto anche per acciai e superleghe e, in via condizionata, per le ghise.



CCGT

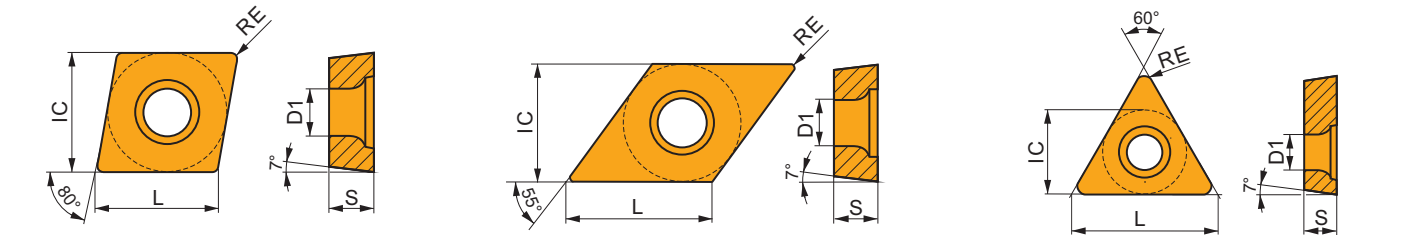
DCGT

TCGT

	IC	D1	L	S
	(mm)	(mm)	(mm)	(mm)
0602	6.350	2.80	6.40	2.38
09T3	9.525	4.40	9.70	3.97
1204	12.700	5.50	12.90	4.76

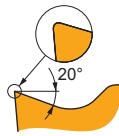
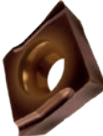
	IC	D1	L	S
	(mm)	(mm)	(mm)	(mm)
11T3	9.525	4.40	11.60	3.97

	IC	D1	L	S
	(mm)	(mm)	(mm)	(mm)
1102	6.350	2.80	11.00	2.38

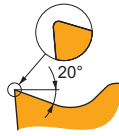
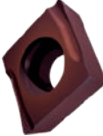


Idoneità e valori iniziali per velocità di taglio (Vc), avanzamento (f) e profondità di taglio (ap). Fare riferimento alla nostra App Machining Calculator per ulteriori calcoli.

Product		RE (mm)	P			M			K			N			S			H		
			vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap
			(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)



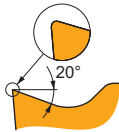
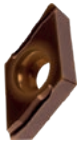
CCGT 060202ER-SI-T8430	●	0.2	260	0.10	0.8	140	0.09	0.8	215	0.10	0.8	—	—	—	55	0.08	0.6	—	—	—
CCGT 060204ER-SI-T8315	●	0.4	225	0.12	0.8	135	0.11	0.8	210	0.12	0.8	—	—	—	55	0.10	0.6	—	—	—
CCGT 060204ER-SI-T8430	●	0.4	260	0.12	0.8	140	0.11	0.8	215	0.12	0.8	—	—	—	55	0.10	0.6	—	—	—
CCGT 09T304ER-SI-T8315	●	0.4	205	0.17	0.8	120	0.15	0.8	190	0.17	0.8	—	—	—	50	0.15	0.6	—	—	—
CCGT 09T304ER-SI-T8430	●	0.4	230	0.17	0.8	125	0.15	0.8	185	0.17	0.8	—	—	—	45	0.15	0.6	—	—	—
CCGT 120408ER-SI-T8430	●	0.8	230	0.24	1.0	125	0.22	1.0	185	0.24	1.0	—	—	—	45	0.22	0.8	—	—	—



CCGT 060202EL-SI-T8430	●	0.2	260	0.10	0.8	140	0.09	0.8	215	0.10	0.8	—	—	—	55	0.08	0.6	—	—	—
CCGT 060204EL-SI-T8315	●	0.4	225	0.12	0.8	135	0.11	0.8	210	0.12	0.8	—	—	—	55	0.10	0.6	—	—	—
CCGT 060204EL-SI-T8415	●	0.4	275	0.12	0.8	140	0.11	0.8	250	0.12	0.8	—	—	—	60	0.10	0.6	—	—	—
CCGT 060204EL-SI-T8430	●	0.4	260	0.12	0.8	140	0.11	0.8	215	0.12	0.8	—	—	—	55	0.10	0.6	—	—	—
CCGT 09T304EL-SI-T8315	●	0.4	205	0.17	0.8	120	0.15	0.8	190	0.17	0.8	—	—	—	50	0.15	0.6	—	—	—
CCGT 09T304EL-SI-T8415	●	0.4	250	0.17	0.8	130	0.15	0.8	225	0.17	0.8	—	—	—	55	0.15	0.6	—	—	—
CCGT 09T304EL-SI-T8430	●	0.4	230	0.17	0.8	125	0.15	0.8	185	0.17	0.8	—	—	—	45	0.15	0.6	—	—	—
CCGT 120408EL-SI-T8430	●	0.8	230	0.24	1.0	125	0.22	1.0	185	0.24	1.0	—	—	—	45	0.22	0.8	—	—	—

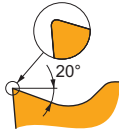
Idoneità e valori iniziali per velocità di taglio (Vc), avanzamento (f) e profondità di taglio (ap). Fare riferimento alla nostra App Machining Calculator per ulteriori calcoli.

Product		RE (mm)	P			M			K			N			S			H		
			vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap
			(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)



SI rompitruciolo affilato e di prima scelta per la lavorazione media degli acciai inossidabili. È caratterizzato da un angolo di spoglia altamente positivo senza T-land. È adatto anche per acciai e superleghe e, in via condizionata, per le ghise.

DCGT 11T304ER-SI:T8430	●	0.4	■	205	0.12	0.8	■	110	0.11	0.8	■	170	0.12	0.8	—	—	—	■	45	0.10	0.6	—	—	—
DCGT 11T308ER-SI:T8430	●	0.8	■	190	0.22	1.0	■	105	0.20	1.0	■	155	0.22	1.0	—	—	—	■	40	0.18	0.8	—	—	—

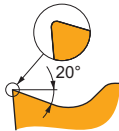
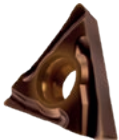


SI rompitruciolo affilato e di prima scelta per la lavorazione media degli acciai inossidabili. È caratterizzato da un angolo di spoglia altamente positivo senza T-land. È adatto anche per acciai e superleghe e, in via condizionata, per le ghise.

DCGT 11T304EL-SI:T8430	●	0.4	■	205	0.12	0.8	■	110	0.11	0.8	■	170	0.12	0.8	—	—	—	■	45	0.10	0.6	—	—	—
DCGT 11T308EL-SI:T8430	●	0.8	■	190	0.22	1.0	■	105	0.20	1.0	■	155	0.22	1.0	—	—	—	■	40	0.18	0.8	—	—	—

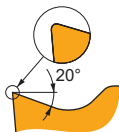
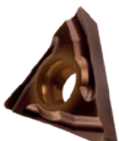
Idoneità e valori iniziali per velocità di taglio (Vc), avanzamento (f) e profondità di taglio (ap). Fare riferimento alla nostra App Machining Calculator per ulteriori calcoli.

Product		RE (mm)	Interrupted/ Continuous cut	P			M			K			N			S			H		
				vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap
				(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)



SI rompitruciolo affilato e di prima scelta per la lavorazione media degli acciai inossidabili. È caratterizzato da un angolo di spoglia altamente positivo senza T-land. È adatto anche per acciai e superleghe e, in via condizionata, per le ghise.

TCGT 110202ER-SI:T8315	●	0.2	■	190	0.10	0.8	■	110	0.09	0.8	■	180	0.10	0.8	—	—	—	■	45	0.08	0.6	—	—	—
TCGT 110202ER-SI:T8430	●	0.2	■	225	0.10	0.8	■	120	0.09	0.8	■	185	0.10	0.8	—	—	—	■	45	0.08	0.6	—	—	—
TCGT 110204ER-SI:T8430	●	0.4	■	225	0.12	0.8	■	120	0.11	0.8	■	185	0.12	0.8	—	—	—	■	45	0.10	0.6	—	—	—



SI rompitruciolo affilato e di prima scelta per la lavorazione media degli acciai inossidabili. È caratterizzato da un angolo di spoglia altamente positivo senza T-land. È adatto anche per acciai e superleghe e, in via condizionata, per le ghise.

TCGT 110202EL-SI:T8315	●	0.2	■	190	0.10	0.8	■	110	0.09	0.8	■	180	0.10	0.8	—	—	—	■	45	0.08	0.6	—	—	—
TCGT 110202EL-SI:T8415	●	0.2	■	230	0.10	0.8	■	120	0.09	0.8	■	210	0.10	0.8	—	—	—	■	50	0.08	0.6	—	—	—
TCGT 110202EL-SI:T8430	●	0.2	■	225	0.10	0.8	■	120	0.09	0.8	■	185	0.10	0.8	—	—	—	■	45	0.08	0.6	—	—	—
TCGT 110204EL-SI:T8315	●	0.4	■	195	0.12	0.8	■	115	0.11	0.8	■	185	0.12	0.8	—	—	—	■	45	0.10	0.6	—	—	—
TCGT 110204EL-SI:T8415	●	0.4	■	230	0.12	0.8	■	120	0.11	0.8	■	210	0.12	0.8	—	—	—	■	50	0.10	0.6	—	—	—
TCGT 110204EL-SI:T8430	●	0.4	■	225	0.12	0.8	■	120	0.11	0.8	■	185	0.12	0.8	—	—	—	■	45	0.10	0.6	—	—	—

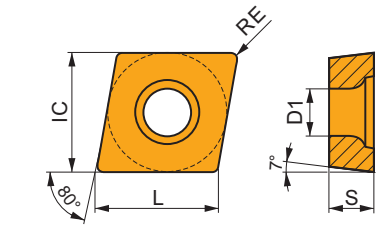
RF

I.C.	R
9.525	1.5
12.7	2.5

RF Rompitrucciolo robusto che rappresenta la prima scelta per la lavorazione media delle ghise. È caratterizzato da un angolo di spoglia leggermente positivo e da una fascetta a T stabile media. È adatto anche per gli acciai e, in via subordinata, per gli acciai inossidabili e i materiali duri.

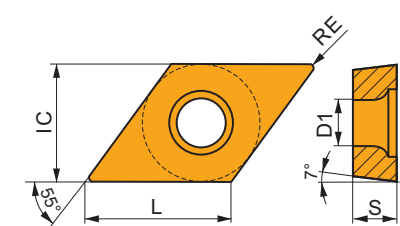
CCMT

	IC	D1	L	S
	(mm)	(mm)	(mm)	(mm)
0602	6.350	2.80	6.40	2.38
09T3	9.525	4.40	9.70	3.97
1204	12.700	5.50	12.90	4.76



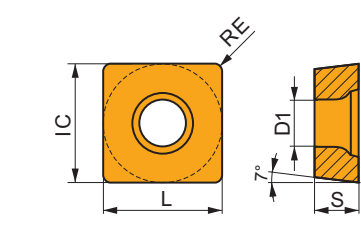
DCMT

	IC	D1	L	S
	(mm)	(mm)	(mm)	(mm)
11T3	9.525	4.40	11.60	3.97



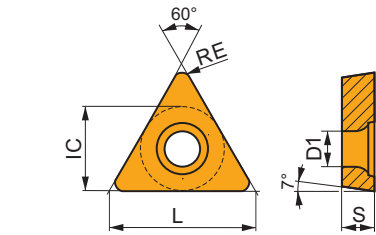
SCMT

	IC	D1	L	S
	(mm)	(mm)	(mm)	(mm)
09T3	9.525	4.40	9.53	3.97
1204	12.700	5.50	12.70	4.76



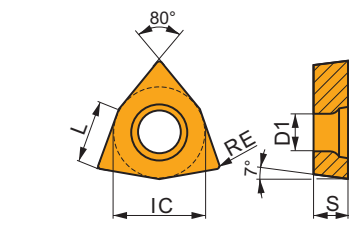
TCMT

	IC	D1	L	S
	(mm)	(mm)	(mm)	(mm)
16T3	9.525	4.40	16.50	3.97



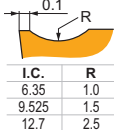
WCMT

	IC	D1	L	S
	(mm)	(mm)	(mm)	(mm)
06T3	9.525	4.40	6.50	3.97
0804	12.700	5.50	8.70	4.76



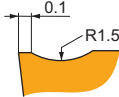
Idoneità e valori iniziali per velocità di taglio (Vc), avanzamento (f) e profondità di taglio (ap). Fare riferimento alla nostra App Machining Calculator per ulteriori calcoli.

Product		RE (mm)	P			M			K			N			S			H		
			vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap
			(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)



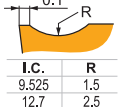
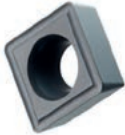
RF Rompitruciolo robusto che rappresenta la prima scelta per la lavorazione media delle ghise. È caratterizzato da un angolo di spoglia leggermente positivo e da una fascetta a T stabile media. È adatto anche per gli acciai e, in via subordinata, per gli acciai inossidabili e i materiali duri.

CCMT 060202E-RF-T7335	●	0.2	150	0.15	1.0	115	0.14	1.0	—	—	—	—	—	—	—	—	—	—	—	—
CCMT 060204E-RF-T5315	●	0.4	235	0.15	1.0	—	—	—	220	0.15	1.0	—	—	—	—	—	—	45	0.11	0.3
CCMT 060204E-RF-T7335	●	0.4	160	0.15	1.0	120	0.15	1.0	—	—	—	—	—	—	—	—	—	—	—	—
CCMT 060204E-RF-T9325	●	0.4	205	0.15	1.0	120	0.15	1.0	190	0.15	1.0	—	—	—	—	—	—	—	—	—
CCMT 09T304E-RF-T7335	●	0.4	135	0.20	1.5	105	0.18	1.5	—	—	—	—	—	—	—	—	—	—	—	—
CCMT 09T304E-RF-T9325	●	0.4	175	0.20	1.5	105	0.18	1.5	165	0.20	1.5	—	—	—	—	—	—	—	—	—
CCMT 09T308E-RF-T5315	●	0.8	245	0.20	1.5	—	—	—	230	0.20	1.5	—	—	—	—	—	—	45	0.14	0.7
CCMT 09T308E-RF-T7335	●	0.8	165	0.20	1.5	125	0.18	1.5	—	—	—	—	—	—	—	—	—	—	—	—
CCMT 09T308E-RF-T9325	●	0.8	210	0.20	1.5	125	0.18	1.5	195	0.20	1.5	—	—	—	—	—	—	—	—	—
CCMT 120408E-RF-T5315	●	0.8	230	0.22	2.2	—	—	—	215	0.22	2.2	—	—	—	—	—	—	45	0.13	0.7
CCMT 120408E-RF-T7335	●	0.8	150	0.22	2.2	115	0.22	2.2	—	—	—	—	—	—	—	—	—	—	—	—
CCMT 120408E-RF-T9325	●	0.8	195	0.22	2.2	115	0.22	2.2	185	0.22	2.2	—	—	—	—	—	—	—	—	—



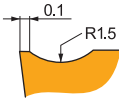
RF Rompitruciolo robusto che rappresenta la prima scelta per la lavorazione media delle ghise. È caratterizzato da un angolo di spoglia leggermente positivo e da una fascetta a T stabile media. È adatto anche per gli acciai e, in via subordinata, per gli acciai inossidabili e i materiali duri.

DCMT 11T304E-RF-T5315	●	0.4	175	0.20	0.8	—	—	—	165	0.20	0.8	—	—	—	—	—	—	35	0.14	0.3
DCMT 11T304E-RF-T7335	●	0.4	115	0.20	0.8	85	0.18	0.8	—	—	—	—	—	—	—	—	—	—	—	—
DCMT 11T304E-RF-T9325	●	0.4	150	0.20	0.8	90	0.18	0.8	140	0.20	0.8	—	—	—	—	—	—	—	—	—
DCMT 11T308E-RF-T5315	●	0.8	205	0.20	0.8	—	—	—	190	0.20	0.8	—	—	—	—	—	—	40	0.10	0.7
DCMT 11T308E-RF-T7335	●	0.8	140	0.20	0.8	105	0.18	0.8	—	—	—	—	—	—	—	—	—	—	—	—
DCMT 11T308E-RF-T9325	●	0.8	175	0.20	0.8	105	0.18	0.8	165	0.20	0.8	—	—	—	—	—	—	—	—	—



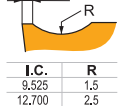
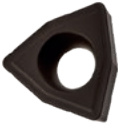
RF Rompitruciolo robusto che rappresenta la prima scelta per la lavorazione media delle ghise. È caratterizzato da un angolo di spoglia leggermente positivo e da una fascetta a T stabile media. È adatto anche per gli acciai e, in via subordinata, per gli acciai inossidabili e i materiali duri.

SCMT 09T308E-RF-T5315	●	0.8	255	0.20	1.5	—	—	—	240	0.20	1.5	—	—	—	—	—	—	50	0.10	0.7
SCMT 09T308E-RF-T9325	●	0.8	220	0.20	1.5	130	0.18	1.5	205	0.20	1.5	—	—	—	—	—	—	—	—	—
SCMT 120408E-RF-T5315	●	0.8	240	0.22	2.2	—	—	—	225	0.22	2.2	—	—	—	—	—	—	45	0.13	0.7
SCMT 120408E-RF-T7335	●	0.8	160	0.22	2.2	120	0.22	2.2	—	—	—	—	—	—	—	—	—	—	—	—
SCMT 120408E-RF-T9325	●	0.8	205	0.22	2.2	120	0.22	2.2	190	0.22	2.2	—	—	—	—	—	—	—	—	—



RF Rompitruciolo robusto che rappresenta la prima scelta per la lavorazione media delle ghise. È caratterizzato da un angolo di spoglia leggermente positivo e da una fascetta a T stabile media. È adatto anche per gli acciai e, in via subordinata, per gli acciai inossidabili e i materiali duri.

TCMT 16T308E-RF-T9325	●	0.8	175	0.20	1.5	105	0.18	1.5	165	0.20	1.5	—	—	—	—	—	—	—	—	—
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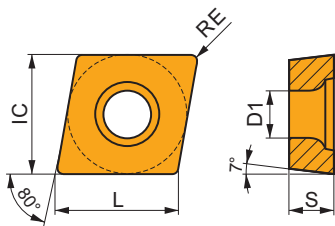
RF Rompitruciolo robusto che rappresenta la prima scelta per la lavorazione media delle ghise. È caratterizzato da un angolo di spoglia leggermente positivo e da una fascetta a T stabile media. È adatto anche per gli acciai e, in via subordinata, per gli acciai inossidabili e i materiali duri.

WCMT 06T308E-RF-T7335	●	0.8	165	0.20	1.5	125	0.18	1.5	—	—	—	—	—	—	—	—	—	—	—	—
WCMT 080412E-RF-T7335	⚙	1.2	160	0.22	2.2	120	0.22	2.2	—	—	—	—	—	—	—	—	—	—	—	—

.CMW inserto piatto progettato per la lavorazione media delle ghise. Presenta un angolo di spoglia neutro senza rinforzo a T. È anche condizionatamente adatto per materiali duri.

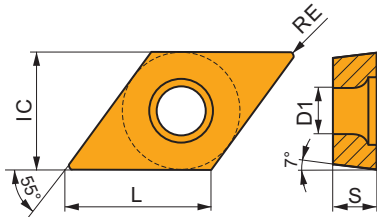
CCMW

	IC	D1	L	S
	(mm)	(mm)	(mm)	(mm)
0602	6.350	2.80	6.40	2.38
09T3	9.525	4.40	9.70	3.97
1204	12.700	5.50	12.90	4.76



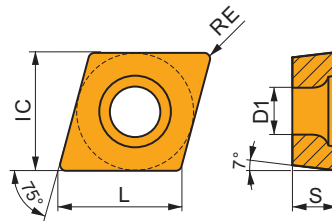
DCMW

	IC	D1	L	S
	(mm)	(mm)	(mm)	(mm)
0702	6.350	2.80	7.80	2.38
11T3	9.525	4.40	11.60	3.97



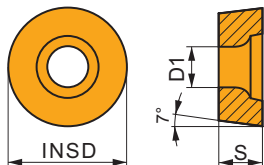
ECMW

	IC	D1	L	S
	(mm)	(mm)	(mm)	(mm)
0602	6.350	2.80	6.50	2.38
0803	7.940	3.40	8.20	3.18



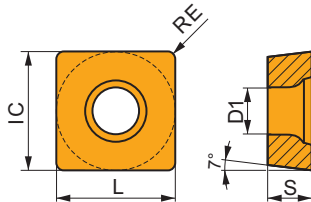
RCMW

	INS D	D1	S
	(mm)	(mm)	(mm)
0602	6.000	2.80	2.38
0803	8.000	3.40	3.18
10T3	10.000	4.40	3.97
1204	12.000	4.40	4.76



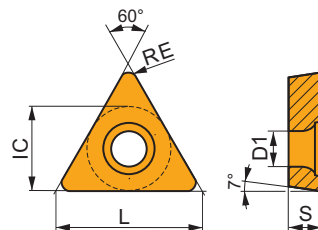
SCMW

	IC	D1	L	S
	(mm)	(mm)	(mm)	(mm)
09T3	9.525	4.40	9.53	3.97
1204	12.700	5.50	12.70	4.76



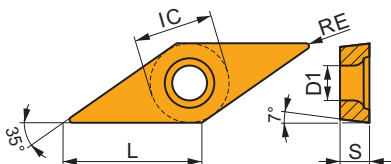
TCMW

	IC	D1	L	S
	(mm)	(mm)	(mm)	(mm)
1102	6.350	2.80	11.00	2.38
16T3	9.525	4.40	16.50	3.97



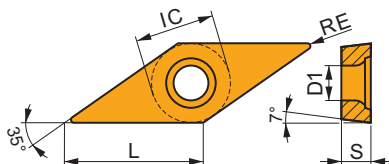
VCGW

	IC	D1	L	S
	(mm)	(mm)	(mm)	(mm)
1303	7.940	3.40	13.80	3.18



VCMW

	IC	D1	L	S
	(mm)	(mm)	(mm)	(mm)
1103	6.350	2.80	11.10	3.18
1604	9.525	4.40	16.60	4.76



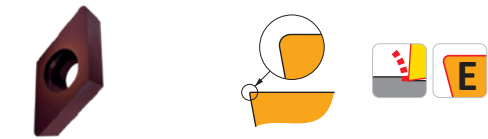
Idoneità e valori iniziali per velocità di taglio (Vc), avanzamento (f) e profondità di taglio (ap). Fare riferimento alla nostra App Machining Calculator per ulteriori calcoli.

Product		RE (mm)	P			M			K			N			S			H		
			vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap
			(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)



.CMW inserto piatto progettato per la lavorazione media delle ghise. Presenta un angolo di spoglia neutro senza rinforzo a T. È anche condizionatamente adatto per materiali duri.

CCMW 060202:T5305	●	0.2	—	—	—	—	—	—	■	230	0.08	2.0	—	—	—	—	—	■	45	0.08	0.2
CCMW 060204:T5305	●	0.4	—	—	—	—	—	—	■	230	0.10	2.0	—	—	—	—	—	■	45	0.10	0.3
CCMW 060204:T5315	●	0.4	—	—	—	—	—	—	■	195	0.10	2.0	—	—	—	—	—	■	40	0.10	0.3
CCMW 060204:T6310	●	0.4	—	—	—	—	—	—	■	95	0.10	2.0	—	—	—	—	—	■	20	0.10	0.3
CCMW 060204:T8415	●	0.4	—	—	—	—	—	—	■	145	0.10	2.0	—	—	—	—	—	■	25	0.10	0.3
CCMW 09T304:T5305	●	0.4	—	—	—	—	—	—	■	215	0.10	3.0	—	—	—	—	—	■	45	0.10	0.3
CCMW 09T304:T5315	●	0.4	—	—	—	—	—	—	■	190	0.10	3.0	—	—	—	—	—	■	40	0.10	0.3
CCMW 09T304:T6310	●	0.4	—	—	—	—	—	—	■	95	0.10	3.0	—	—	—	—	—	■	20	0.10	0.3
CCMW 09T304:T8415	●	0.4	—	—	—	—	—	—	■	135	0.10	3.0	—	—	—	—	—	■	25	0.10	0.3
CCMW 09T308:T5305	●	0.8	—	—	—	—	—	—	■	200	0.20	3.0	—	—	—	—	—	■	40	0.11	0.7
CCMW 09T308:T5315	●	0.8	—	—	—	—	—	—	■	180	0.20	3.0	—	—	—	—	—	■	35	0.11	0.7
CCMW 09T308:T6310	●	0.8	—	—	—	—	—	—	■	90	0.20	3.0	—	—	—	—	—	■	20	0.11	0.7
CCMW 09T308:T8415	●	0.8	—	—	—	—	—	—	■	135	0.20	3.0	—	—	—	—	—	■	25	0.11	0.7
CCMW 120404:T5305	●	0.4	—	—	—	—	—	—	■	210	0.10	4.0	—	—	—	—	—	■	45	0.10	0.3
CCMW 120404:T5315	●	0.4	—	—	—	—	—	—	■	185	0.10	4.0	—	—	—	—	—	■	35	0.10	0.3
CCMW 120408:T5305	●	0.8	—	—	—	—	—	—	■	195	0.20	4.0	—	—	—	—	—	■	40	0.11	0.7
CCMW 120408:T5315	●	0.8	—	—	—	—	—	—	■	175	0.20	4.0	—	—	—	—	—	■	35	0.11	0.7



.CMW inserto piatto progettato per la lavorazione media delle ghise. Presenta un angolo di spoglia neutro senza rinforzo a T. È anche condizionatamente adatto per materiali duri.

DCMW 070202:T5305	●	0.2	—	—	—	—	—	—	■	200	0.08	0.8	—	—	—	—	—	■	40	0.08	0.2
DCMW 070204:T5305	●	0.4	—	—	—	—	—	—	■	195	0.10	0.8	—	—	—	—	—	■	40	0.10	0.3
DCMW 070204:T6310	●	0.4	—	—	—	—	—	—	■	85	0.10	0.8	—	—	—	—	—	■	20	0.10	0.3
DCMW 070204:T8415	●	0.4	—	—	—	—	—	—	■	125	0.10	0.8	—	—	—	—	—	■	20	0.10	0.3
DCMW 11T304:T5305	●	0.4	—	—	—	—	—	—	■	190	0.10	1.2	—	—	—	—	—	■	40	0.10	0.3
DCMW 11T304:T5315	●	0.4	—	—	—	—	—	—	■	165	0.10	1.2	—	—	—	—	—	■	35	0.10	0.3
DCMW 11T304:T6310	●	0.4	—	—	—	—	—	—	■	80	0.10	1.2	—	—	—	—	—	■	20	0.10	0.3
DCMW 11T304:T8415	●	0.4	—	—	—	—	—	—	■	120	0.10	1.2	—	—	—	—	—	■	20	0.10	0.3
DCMW 11T308:T5305	●	0.8	—	—	—	—	—	—	■	185	0.18	1.2	—	—	—	—	—	■	35	0.11	0.7
DCMW 11T308:T5315	●	0.8	—	—	—	—	—	—	■	160	0.18	1.2	—	—	—	—	—	■	30	0.11	0.7
DCMW 11T308:T6310	●	0.8	—	—	—	—	—	—	■	80	0.18	1.2	—	—	—	—	—	■	20	0.11	0.7
DCMW 11T308:T8415	●	0.8	—	—	—	—	—	—	■	125	0.18	1.2	—	—	—	—	—	■	20	0.11	0.7



.CMW inserto piatto progettato per la lavorazione media delle ghise. Presenta un angolo di spoglia neutro senza rinforzo a T. È anche condizionatamente adatto per materiali duri.

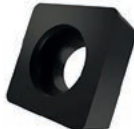
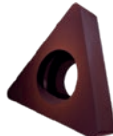
ECMW 060204:H07	●	0.4	—	—	—	—	—	—	■	100	0.10	2.0	—	—	—	—	—	—	—	—	—
ECMW 080304:H07	●	0.4	—	—	—	—	—	—	■	100	0.10	2.5	—	—	—	—	—	—	—	—	—



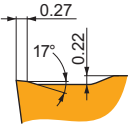
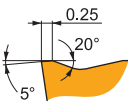
.CMW inserto piatto progettato per la lavorazione media delle ghise. Presenta un angolo di spoglia neutro senza rinforzo a T. È anche condizionatamente adatto per materiali duri.

RCMW 0602M0:T5305	●	—	—	—	—	—	—	—	■	280	0.25	0.6	—	—	—	—	—	■	55	0.17	0.4
RCMW 0602M0:T5315	●	—	—	—	—	—	—	—	■	250	0.25	0.6	—	—	—	—	—	■	50	0.17	0.4
RCMW 0803M0:T5305	●	—	—	—	—	—	—	—	■	255	0.30	0.8	—	—	—	—	—	■	50	0.17	0.5
RCMW 0803M0:T5315	●	—	—	—	—	—	—	—	■	230	0.30	0.8	—	—	—	—	—	■	45	0.17	0.5
RCMW 10T3M0:T5305	●	—	—	—	—	—	—	—	■	225	0.40	1.0	—	—	—	—	—	■	45	0.20	0.7
RCMW 10T3M0:T5315	●	—	—	—	—	—	—	—	■	200	0.40	1.0	—	—	—	—	—	■	40	0.20	0.7
RCMW 1204M0:T5305	●	—	—	—	—	—	—	—	■	205	0.45	1.2	—	—	—	—	—	■	40	0.20	0.8

Idoneità e valori iniziali per velocità di taglio (Vc), avanzamento (f) e profondità di taglio (ap). Fare riferimento alla nostra App Machining Calculator per ulteriori calcoli.

Product		RE (mm)	P			M			K			N			S			H				
			vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap		
			(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)		
					.CMW inserto piatto progettato per la lavorazione media delle ghise. Presenta un angolo di spoglia neutro senza rinforzo a T. È anche condizionatamente adatto per materiali duri.																	
SCMW 09T304:T5305	●	0.4	—	—	—	—	—	—	■	240	0.10	2.0	—	—	—	—	—	—	■	50	0.10	0.3
SCMW 09T304:T5315	●	0.4	—	—	—	—	—	—	■	205	0.10	2.0	—	—	—	—	—	—	■	40	0.10	0.3
SCMW 09T308:T5305	●	0.8	—	—	—	—	—	—	■	220	0.20	2.0	—	—	—	—	—	—	■	45	0.11	0.7
SCMW 09T308:T5315	⚙	0.8	—	—	—	—	—	—	■	190	0.20	2.0	—	—	—	—	—	—	■	40	0.11	0.7
SCMW 120408:T5305	●	0.8	—	—	—	—	—	—	■	205	0.20	4.0	—	—	—	—	—	—	■	40	0.11	0.7
SCMW 120408:T5315	⚙	0.8	—	—	—	—	—	—	■	185	0.20	4.0	—	—	—	—	—	—	■	35	0.11	0.7
					.CMW inserto piatto progettato per la lavorazione media delle ghise. Presenta un angolo di spoglia neutro senza rinforzo a T. È anche condizionatamente adatto per materiali duri.																	
TCMW 110204:T5305	●	0.4	—	—	—	—	—	—	■	200	0.10	1.2	—	—	—	—	—	—	■	40	0.10	0.3
TCMW 110204:T5315	●	0.4	—	—	—	—	—	—	■	180	0.10	1.2	—	—	—	—	—	—	■	35	0.10	0.3
TCMW 16T304:T5305	●	0.4	—	—	—	—	—	—	■	195	0.10	1.5	—	—	—	—	—	—	■	40	0.10	0.3
TCMW 16T304:T5315	●	0.4	—	—	—	—	—	—	■	175	0.10	1.5	—	—	—	—	—	—	■	35	0.10	0.3
TCMW 16T308:T5305	●	0.8	—	—	—	—	—	—	■	190	0.18	1.5	—	—	—	—	—	—	■	40	0.11	0.7
TCMW 16T308:T5315	●	0.8	—	—	—	—	—	—	■	165	0.18	1.5	—	—	—	—	—	—	■	35	0.11	0.7
TCMW 16T308:T6310	●	0.8	—	—	—	—	—	—	■	85	0.18	1.5	—	—	—	—	—	—	■	20	0.11	0.7
TCMW 16T308:T8415	⚙	0.8	—	—	—	—	—	—	■	125	0.18	1.5	—	—	—	—	—	—	■	20	0.11	0.7
					.CMW inserto piatto progettato per la lavorazione media delle ghise. Presenta un angolo di spoglia neutro senza rinforzo a T. È anche condizionatamente adatto per materiali duri.																	
VCGW 130302:T5305	●	0.2	—	—	—	—	—	—	■	170	0.08	1.3	—	—	—	—	—	—	■	35	0.08	0.2
VCGW 130304:T5305	●	0.4	—	—	—	—	—	—	■	165	0.10	1.3	—	—	—	—	—	—	■	35	0.10	0.3
					.CMW inserto piatto progettato per la lavorazione media delle ghise. Presenta un angolo di spoglia neutro senza rinforzo a T. È anche condizionatamente adatto per materiali duri.																	
VCMW 110302:T5305	●	0.2	—	—	—	—	—	—	■	170	0.08	1.2	—	—	—	—	—	—	■	35	0.08	0.2
VCMW 110304:T5305	●	0.4	—	—	—	—	—	—	■	165	0.10	1.2	—	—	—	—	—	—	■	35	0.10	0.3
VCMW 110304:T6310	●	0.4	—	—	—	—	—	—	■	70	0.10	1.2	—	—	—	—	—	—	■	15	0.10	0.3
VCMW 110304:T8415	●	0.4	—	—	—	—	—	—	■	105	0.10	1.2	—	—	—	—	—	—	■	20	0.10	0.3
VCMW 160404:T5305	●	0.4	—	—	—	—	—	—	■	165	0.10	1.5	—	—	—	—	—	—	■	35	0.10	0.3
VCMW 160404:T6310	●	0.4	—	—	—	—	—	—	■	70	0.10	1.5	—	—	—	—	—	—	■	15	0.10	0.3
VCMW 160404:T8415	●	0.4	—	—	—	—	—	—	■	100	0.10	1.5	—	—	—	—	—	—	■	15	0.10	0.3
VCMW 160408:T5305	●	0.8	—	—	—	—	—	—	■	155	0.18	1.5	—	—	—	—	—	—	■	30	0.11	0.7
VCMW 160408:T5315	●	0.8	—	—	—	—	—	—	■	135	0.18	1.5	—	—	—	—	—	—	■	25	0.11	0.7
VCMW 160408:T6310	●	0.8	—	—	—	—	—	—	■	70	0.18	1.5	—	—	—	—	—	—	■	15	0.11	0.7
VCMW 160408:T8415	●	0.8	—	—	—	—	—	—	■	100	0.18	1.5	—	—	—	—	—	—	■	15	0.11	0.7

SGROSSATURA – NAVIGATORE

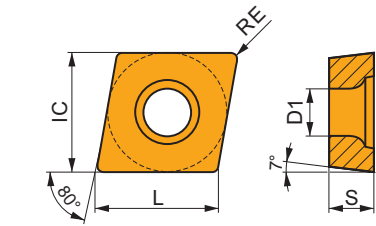
RM			RM Rompitruciolo robusto che rappresenta la prima scelta per la sgrossatura di acciai e ghise. È caratterizzato da un angolo di spoglia positivo e da un'ampia fascetta a T stabile. È adatto anche per gli acciai inossidabili e, in via subordinata, per le superleghe e i materiali duri.
RM3			RM3 rompitruciolo robusto e progettato per la sgrossatura di acciai e ghise. È caratterizzato da un angolo di spoglia positivo e da un ampio rinforzo a T negativo. È adatto anche per acciai inossidabili e materiali duri.

RM

RM Rompitruciolo robusto che rappresenta la prima scelta per la sgrossatura di acciai e ghise. È caratterizzato da un angolo di spoglia positivo e da un'ampia fascetta a T stabile. È adatto anche per gli acciai inossidabili e, in via subordinata, per le superleghe e i materiali duri.

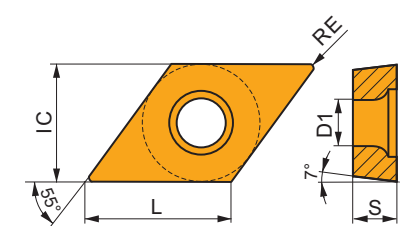
CCMT

	IC	D1	L	S
	(mm)	(mm)	(mm)	(mm)
09T3	9.525	4.40	9.70	3.97
1204	12.700	5.50	12.90	4.76



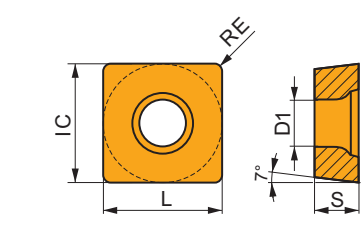
DCMT

	IC	D1	L	S
	(mm)	(mm)	(mm)	(mm)
11T3	9.525	4.40	11.60	3.97
1504	12.700	5.50	15.50	4.76



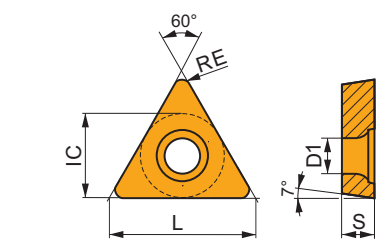
SCMT

	IC	D1	L	S
	(mm)	(mm)	(mm)	(mm)
09T3	9.525	4.40	9.53	3.97
1204	12.700	5.50	12.70	4.76



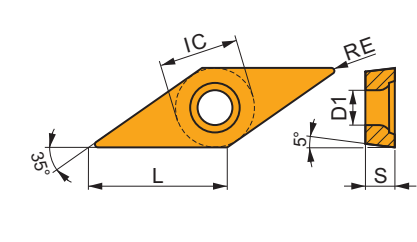
TCMT

	IC	D1	L	S
	(mm)	(mm)	(mm)	(mm)
16T3	9.525	4.40	16.50	3.97



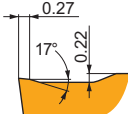
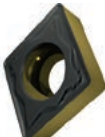
VBMT

	IC	D1	L	S
	(mm)	(mm)	(mm)	(mm)
1604	9.525	4.40	16.60	4.76



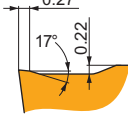
Idoneità e valori iniziali per velocità di taglio (Vc), avanzamento (f) e profondità di taglio (ap). Fare riferimento alla nostra App Machining Calculator per ulteriori calcoli.

Product		RE (mm)	P			M			K			N			S			H		
			vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap
			(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)



RM Rompitruciolo robusto che rappresenta la prima scelta per la sgrossatura di acciai e ghise. È caratterizzato da un angolo di spoglia positivo e da un'ampia fascetta a T stabile. È adatto anche per gli acciai inossidabili e, in via subordinata, per le superleghe e i materiali duri.

CCMT 09T304E-RM-T5305	●	0.4	260	0.25	2.2	—	—	—	245	0.25	2.2	—	—	—	—	—	—	50	0.18	0.3
CCMT 09T304E-RM-T5315	●	0.4	235	0.25	2.2	—	—	—	220	0.25	2.2	—	—	—	—	—	—	45	0.18	0.3
CCMT 09T304E-RM-T7335	●	0.4	160	0.25	2.2	120	0.23	2.2	—	—	—	—	—	—	50	0.18	1.8	—	—	—
CCMT 09T304E-RM-T8430	●	0.4	155	0.25	2.2	85	0.23	2.2	130	0.25	2.2	—	—	—	30	0.18	1.8	25	0.18	0.3
CCMT 09T304E-RM-T9325	●	0.4	195	0.25	2.2	115	0.23	2.2	185	0.25	2.2	—	—	—	40	0.18	1.8	—	—	—
CCMT 09T304E-RM-T9415	●	0.4	255	0.25	2.2	—	—	—	240	0.25	2.2	—	—	—	—	—	—	50	0.18	0.3
CCMT 09T308E-RM-T5305	●	0.8	290	0.30	2.2	—	—	—	275	0.30	2.2	—	—	—	—	—	—	55	0.15	0.7
CCMT 09T308E-RM-T5315	●	0.8	265	0.30	2.2	—	—	—	250	0.30	2.2	—	—	—	—	—	—	50	0.15	0.7
CCMT 09T308E-RM-T7335	●	0.8	175	0.30	2.2	135	0.27	2.2	—	—	—	—	—	—	55	0.24	1.8	—	—	—
CCMT 09T308E-RM-T8430	●	0.8	180	0.30	2.2	95	0.27	2.2	145	0.30	2.2	—	—	—	35	0.24	1.8	30	0.15	0.7
CCMT 09T308E-RM-T9325	●	0.8	215	0.30	2.2	125	0.27	2.2	200	0.30	2.2	—	—	—	45	0.24	1.8	—	—	—
CCMT 09T308E-RM-T9415	●	0.8	285	0.30	2.2	—	—	—	270	0.30	2.2	—	—	—	—	—	—	55	0.15	0.7
CCMT 120408E-RM-T5305	●	0.8	290	0.30	2.7	—	—	—	275	0.30	2.7	—	—	—	—	—	—	55	0.15	0.7
CCMT 120408E-RM-T5315	●	0.8	260	0.30	2.7	—	—	—	245	0.30	2.7	—	—	—	—	—	—	50	0.15	0.7
CCMT 120408E-RM-T7335	●	0.8	175	0.30	2.7	135	0.27	2.7	—	—	—	—	—	—	55	0.24	2.2	—	—	—
CCMT 120408E-RM-T8430	●	0.8	175	0.30	2.7	95	0.27	2.7	140	0.30	2.7	—	—	—	35	0.24	2.2	30	0.15	0.7
CCMT 120408E-RM-T9325	●	0.8	210	0.30	2.7	125	0.27	2.7	195	0.30	2.7	—	—	—	45	0.24	2.2	—	—	—
CCMT 120408E-RM-T9415	●	0.8	280	0.30	2.7	—	—	—	265	0.30	2.7	—	—	—	—	—	—	55	0.15	0.7
CCMT 120412E-RM-T8430	●	1.2	180	0.33	2.7	95	0.30	2.7	145	0.33	2.7	—	—	—	35	0.23	2.2	30	0.17	1.0
CCMT 120412E-RM-T9325	●	1.2	215	0.33	2.7	125	0.30	2.7	200	0.33	2.7	—	—	—	45	0.23	2.2	—	—	—
CCMT 120412E-RM-T9415	●	1.2	280	0.33	2.7	—	—	—	265	0.33	2.7	—	—	—	—	—	—	55	0.17	1.0

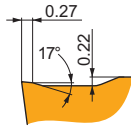
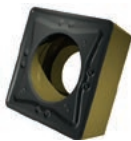


RM Rompitruciolo robusto che rappresenta la prima scelta per la sgrossatura di acciai e ghise. È caratterizzato da un angolo di spoglia positivo e da un'ampia fascetta a T stabile. È adatto anche per gli acciai inossidabili e, in via subordinata, per le superleghe e i materiali duri.

DCMT 11T304E-RM-T5305	●	0.4	250	0.20	1.0	—	—	—	235	0.20	1.0	—	—	—	—	—	—	50	0.14	0.3
DCMT 11T304E-RM-T5315	●	0.4	220	0.20	1.0	—	—	—	205	0.20	1.0	—	—	—	—	—	—	40	0.14	0.3
DCMT 11T304E-RM-T7335	●	0.4	145	0.20	1.0	110	0.18	1.0	—	—	—	—	—	—	45	0.14	0.8	—	—	—
DCMT 11T304E-RM-T8430	●	0.4	150	0.20	1.0	80	0.18	1.0	125	0.20	1.0	—	—	—	30	0.14	0.8	25	0.14	0.3
DCMT 11T304E-RM-T9325	●	0.4	185	0.20	1.0	110	0.18	1.0	175	0.20	1.0	—	—	—	40	0.14	0.8	—	—	—
DCMT 11T304E-RM-T9415	●	0.4	235	0.20	1.0	—	—	—	220	0.20	1.0	—	—	—	—	—	—	45	0.14	0.3
DCMT 11T308E-RM-T5305	●	0.8	270	0.27	0.8	—	—	—	255	0.27	0.8	—	—	—	—	—	—	50	0.14	0.7
DCMT 11T308E-RM-T5315	●	0.8	240	0.27	0.8	—	—	—	225	0.27	0.8	—	—	—	—	—	—	45	0.14	0.7
DCMT 11T308E-RM-T7335	●	0.8	165	0.27	0.8	125	0.24	0.8	—	—	—	—	—	—	50	0.19	0.6	—	—	—
DCMT 11T308E-RM-T8430	●	0.8	165	0.27	0.8	90	0.24	0.8	135	0.27	0.8	—	—	—	35	0.19	0.6	25	0.14	0.7
DCMT 11T308E-RM-T9325	●	0.8	200	0.27	0.8	120	0.24	0.8	190	0.27	0.8	—	—	—	45	0.19	0.6	—	—	—
DCMT 11T308E-RM-T9415	●	0.8	255	0.27	1.0	—	—	—	240	0.27	1.0	—	—	—	—	—	—	50	0.14	0.7
DCMT 11T312E-RM-T8430	●	1.2	170	0.27	1.2	90	0.24	1.2	135	0.27	1.2	—	—	—	35	0.19	1.2	25	0.14	0.9
DCMT 11T312E-RM-T9315	●	1.2	225	0.27	1.2	—	—	—	210	0.27	1.2	—	—	—	—	—	—	45	0.14	0.9
DCMT 11T312E-RM-T9325	●	1.2	200	0.27	1.2	120	0.24	1.2	190	0.27	1.2	—	—	—	45	0.19	1.2	—	—	—
DCMT 11T312E-RM-T9415	●	1.2	260	0.27	1.2	—	—	—	245	0.27	1.2	—	—	—	—	—	—	50	0.14	0.9
DCMT 150408E-RM-T8430	●	0.8	150	0.27	1.9	80	0.24	1.9	125	0.27	1.9	—	—	—	30	0.22	1.5	25	0.14	0.7
DCMT 150408E-RM-T9325	●	0.8	180	0.27	1.9	105	0.24	1.9	170	0.27	1.9	—	—	—	40	0.22	1.5	—	—	—
DCMT 150408E-RM-T9415	●	0.8	235	0.27	1.9	—	—	—	220	0.27	1.9	—	—	—	—	—	—	45	0.14	0.7

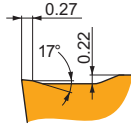
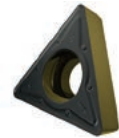
Idoneità e valori iniziali per velocità di taglio (Vc), avanzamento (f) e profondità di taglio (ap). Fare riferimento alla nostra App Machining Calculator per ulteriori calcoli.

Product		RE (mm)	P			M			K			N			S			H		
			vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap
			(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)



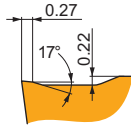
RM Rompitrucciolo robusto che rappresenta la prima scelta per la sgrossatura di acciai e ghise. È caratterizzato da un angolo di spoglia positivo e da un'ampia fascetta a T stabile. È adatto anche per gli acciai inossidabili e, in via subordinata, per le superleghe e i materiali duri.

SCMT 09T308E-RM:T5315	☹	0.8	🟢	275	0.30	2.0	🟡	—	—	—	🔴	260	0.30	2.0	🟢	—	—	—	🟢	55	0.15	0.7
SCMT 09T308E-RM:T7335	☹	0.8	🟢	190	0.30	2.0	🔴	145	0.27	2.0	🔴	—	—	—	🟢	60	0.24	1.6	🟢	—	—	—
SCMT 09T308E-RM:T8430	☹	0.8	🔴	190	0.30	2.0	🔴	105	0.27	2.0	🟢	155	0.30	2.0	🟢	40	0.24	1.6	🟢	30	0.15	0.7
SCMT 09T308E-RM:T9325	☹	0.8	🔴	230	0.30	2.0	🔴	135	0.27	2.0	🟢	215	0.30	2.0	🟢	50	0.24	1.6	🟢	—	—	—
SCMT 09T308E-RM:T9415	☹	0.8	🔴	295	0.30	2.0	🟡	—	—	—	🟢	280	0.30	2.0	🟢	—	—	—	🟢	55	0.15	0.7
SCMT 120408E-RM:T5305	🔴	0.8	🟢	305	0.30	2.3	🟡	—	—	—	🔴	285	0.30	2.3	🟢	—	—	—	🟢	60	0.15	0.7
SCMT 120408E-RM:T5315	☹	0.8	🟢	275	0.30	2.3	🟡	—	—	—	🔴	260	0.30	2.3	🟢	—	—	—	🟢	55	0.15	0.7
SCMT 120408E-RM:T7335	☹	0.8	🟢	185	0.30	2.3	🔴	140	0.27	2.3	🟢	—	—	—	🟢	60	0.24	1.8	🟢	—	—	—
SCMT 120408E-RM:T8430	☹	0.8	🔴	190	0.30	2.3	🔴	105	0.27	2.3	🟢	155	0.30	2.3	🟢	40	0.24	1.8	🟢	30	0.15	0.7
SCMT 120408E-RM:T9325	☹	0.8	🔴	225	0.30	2.3	🔴	135	0.27	2.3	🟢	210	0.30	2.3	🟢	50	0.24	1.8	🟢	—	—	—
SCMT 120408E-RM:T9415	☹	0.8	🔴	295	0.30	2.3	🟡	—	—	—	🟢	280	0.30	2.3	🟢	—	—	—	🟢	55	0.15	0.7



RM Rompitrucciolo robusto che rappresenta la prima scelta per la sgrossatura di acciai e ghise. È caratterizzato da un angolo di spoglia positivo e da un'ampia fascetta a T stabile. È adatto anche per gli acciai inossidabili e, in via subordinata, per le superleghe e i materiali duri.

TCMT 16T308E-RM:T5305	●	0.8	▣	265	0.27	1.9		—	—	—	■	250	0.27	1.9		—	—	—		▣	50	0.14	0.7			
TCMT 16T308E-RM:T5315	●	0.8	▣	235	0.27	1.9		—	—	—	■	220	0.27	1.9		—	—	—		▣	45	0.14	0.7			
TCMT 16T308E-RM:T7335	●	0.8	▣	155	0.27	1.9	■	120	0.24	1.9		—	—	—		—	—	—	▣	50	0.19	1.5		—	—	—
TCMT 16T308E-RM:T8430	⚙	0.8	■	165	0.27	1.9	■	90	0.24	1.9	▣	135	0.27	1.9		—	—	—	▣	35	0.19	1.5	▣	25	0.14	0.7
TCMT 16T308E-RM:T9325	●	0.8	■	195	0.27	1.9	■	115	0.24	1.9	▣	185	0.27	1.9		—	—	—	▣	40	0.19	1.5		—	—	—
TCMT 16T308E-RM:T9415	●	0.8	■	250	0.27	1.9		—	—	—	▣	235	0.27	1.9		—	—	—		—	—	—	▣	50	0.14	0.7
TCMT 16T312E-RM:T5305	●	1.2	▣	280	0.27	1.9		—	—	—	■	265	0.27	1.9		—	—	—		—	—	—	▣	55	0.14	0.9
TCMT 16T312E-RM:T5315	●	1.2	▣	250	0.27	1.9		—	—	—	■	235	0.27	1.9		—	—	—		—	—	—	▣	50	0.14	0.9
TCMT 16T312E-RM:T8430	⚙	1.2	▣	170	0.27	1.9	■	90	0.24	1.9	▣	135	0.27	1.9		—	—	—	▣	35	0.19	1.5	▣	25	0.14	0.9
TCMT 16T312E-RM:T9325	⚙	1.2	■	205	0.27	1.9	■	120	0.24	1.9	▣	190	0.27	1.9		—	—	—	▣	45	0.19	1.5		—	—	—
TCMT 16T312E-RM:T9415	⚙	1.2	■	265	0.27	1.9		—	—	—	▣	250	0.27	1.9		—	—	—		—	—	—	▣	50	0.14	0.9



RM Rompitrucciolo robusto che rappresenta la prima scelta per la sgrossatura di acciai e ghise. È caratterizzato da un angolo di spoglia positivo e da un'ampia fascetta a T stabile. È adatto anche per gli acciai inossidabili e, in via subordinata, per le superleghe e i materiali duri.

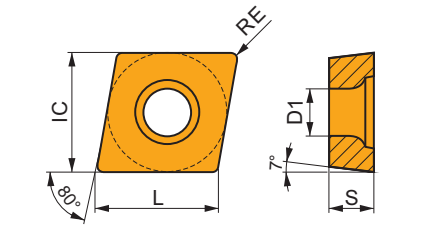
VBMT 160404E-RM:T5305	●	0.4	▣	270	0.12	1.2		—	—	—	■	255	0.12	1.2		—	—	—		▣	50	0.12	0.3			
VBMT 160404E-RM:T5315	●	0.4	▣	235	0.12	1.2		—	—	—	■	220	0.12	1.2		—	—	—		▣	45	0.12	0.3			
VBMT 160404E-RM:T7335	●	0.4	▣	140	0.18	1.2	■	105	0.16	1.2		—	—	—		—	—	—	▣	45	0.16	1.0	—	—	—	
VBMT 160404E-RM:T8430	●	0.4	■	170	0.12	1.2	■	90	0.11	1.2	▣	135	0.12	1.2		—	—	—	▣	35	0.11	1.0	▣	25	0.12	0.3
VBMT 160404E-RM:T9325	●	0.4	■	170	0.20	1.2	■	100	0.18	1.2	▣	160	0.20	1.2		—	—	—	▣	35	0.18	1.0		—	—	—
VBMT 160404E-RM:T9415	●	0.4	■	255	0.12	1.2		—	—	—	▣	240	0.12	1.2		—	—	—		—	—	—	▣	50	0.12	0.3
VBMT 160408E-RM:T5305	●	0.8	▣	285	0.17	1.2		—	—	—	■	270	0.17	1.2		—	—	—		—	—	—	▣	55	0.11	0.7
VBMT 160408E-RM:T5315	●	0.8	▣	250	0.17	1.2		—	—	—	■	235	0.17	1.2		—	—	—		—	—	—	▣	50	0.11	0.7
VBMT 160408E-RM:T7335	●	0.8	▣	155	0.20	1.2	■	120	0.18	1.2		—	—	—		—	—	—	▣	50	0.18	1.0		—	—	—
VBMT 160408E-RM:T8430	●	0.8	■	175	0.17	1.2	■	95	0.15	1.2	▣	140	0.17	1.2		—	—	—	▣	35	0.12	1.0	▣	30	0.11	0.7
VBMT 160408E-RM:T9325	●	0.8	■	200	0.20	1.2	■	120	0.18	1.2	▣	190	0.20	1.2		—	—	—	▣	45	0.18	1.0		—	—	—
VBMT 160408E-RM:T9415	●	0.8	■	270	0.17	1.2		—	—	—	▣	255	0.17	1.2		—	—	—		—	—	—	▣	50	0.12	0.7
VBMT 160412E-RM:T7335	●	1.2	▣	150	0.27	1.2	■	115	0.24	1.2		—	—	—		—	—	—	▣	45	0.19	1.0		—	—	—
VBMT 160412E-RM:T8430	⚙	1.2	■	155	0.27	1.2	■	85	0.24	1.2	▣	130	0.27	1.2		—	—	—	▣	30	0.19	1.0	▣	25	0.14	0.9
VBMT 160412E-RM:T9325	●	1.2	■	185	0.27	1.2	■	110	0.24	1.2	▣	175	0.27	1.2		—	—	—	▣	40	0.19	1.0		—	—	—
VBMT 160412E-RM:T9415	●	1.2	■	240	0.27	1.2		—	—	—	▣	225	0.27	1.2		—	—	—		—	—	—	▣	45	0.14	0.9

RM3

RM3 rompitruciolo robusto e progettato per la sgrossatura di acciai e ghise. È caratterizzato da un angolo di spoglia positivo e da un ampio rinforzo a T negativo. È adatto anche per acciai inossidabili e materiali duri.

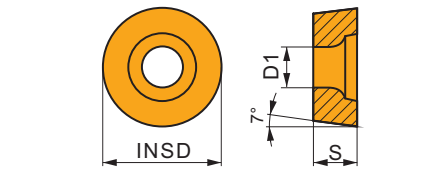
CCMT

	IC	D1	L	S
	(mm)	(mm)	(mm)	(mm)
1204	12.700	5.50	12.90	4.76



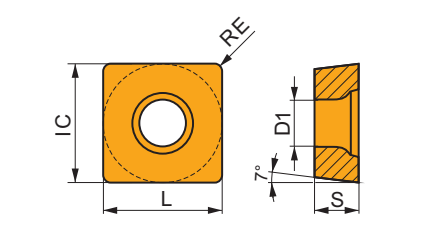
RCMT

	INSD	D1	S
	(mm)	(mm)	(mm)
0803	8.000	3.40	3.18
1204	12.000	4.40	4.76
1606	16.000	5.50	6.35



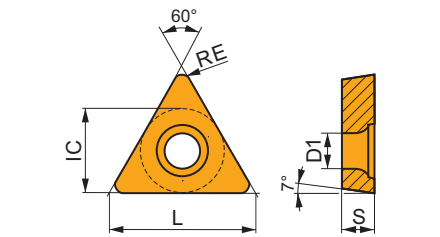
SCMT

	IC	D1	L	S
	(mm)	(mm)	(mm)	(mm)
1204	12.700	5.50	12.70	4.76



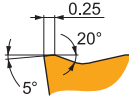
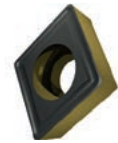
TCMT

	IC	D1	L	S
	(mm)	(mm)	(mm)	(mm)
16T3	9.525	4.40	16.50	3.97



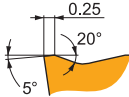
Idoneità e valori iniziali per velocità di taglio (Vc), avanzamento (f) e profondità di taglio (ap). Fare riferimento alla nostra App Machining Calculator per ulteriori calcoli.

Product		RE (mm)	P			M			K			N			S			H		
			vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap
			(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)



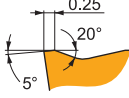
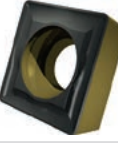
RM3 rompitruciolo robusto e progettato per la sgrossatura di acciai e ghise. È caratterizzato da un angolo di spoglia positivo e da un ampio rinforzo a T negativo. È adatto anche per acciai inossidabili e materiali duri.

CCMT 120404E-RM3:T9325	●	0.4	165	0.25	2.5	95	0.25	2.5	155	0.25	2.5	—	—	—	—	—	—	—	—	—
CCMT 120404E-RM3:T9415	●	0.4	215	0.25	2.5	—	—	—	200	0.25	2.5	—	—	—	—	—	—	40	0.13	0.3
CCMT 120408E-RM3:T6310	●	0.8	145	0.27	2.5	100	0.27	2.5	115	0.27	2.5	—	—	—	—	—	—	25	0.14	0.7
CCMT 120408E-RM3:T9325	●	0.8	195	0.27	2.5	115	0.27	2.5	185	0.27	2.5	—	—	—	—	—	—	—	—	—
CCMT 120408E-RM3:T9415	●	0.8	250	0.27	2.5	—	—	—	235	0.27	2.5	—	—	—	—	—	—	50	0.14	0.7
CCMT 120412E-RM3:T9415	●	1.2	255	0.30	2.5	—	—	—	240	0.30	2.5	—	—	—	—	—	—	50	0.15	1.0



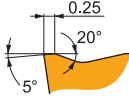
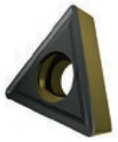
RM3 rompitruciolo robusto e progettato per la sgrossatura di acciai e ghise. È caratterizzato da un angolo di spoglia positivo e da un ampio rinforzo a T negativo. È adatto anche per acciai inossidabili e materiali duri.

RCMT 0803MOE-RM3:T9415	●	—	275	0.50	1.3	—	—	—	260	0.50	1.3	—	—	—	—	—	—	55	0.25	0.5
RCMT 1204MOE-RM3:H07	●	—	—	—	—	65	0.54	1.8	105	0.60	1.8	—	—	—	—	—	—	—	—	—
RCMT 1204MOE-RM3:T7325	●	—	165	0.60	1.8	125	0.54	1.8	—	—	—	—	—	—	—	—	—	—	—	—
RCMT 1204MOE-RM3:T8430	●	—	150	0.60	1.8	80	0.54	1.8	125	0.60	1.8	—	—	—	—	—	—	25	0.30	0.8
RCMT 1204MOE-RM3:T9415	●	—	255	0.60	1.8	—	—	—	240	0.60	1.8	—	—	—	—	—	—	50	0.30	0.8
RCMT 1606MOE-RM3:T7325	●	—	160	0.65	2.0	120	0.59	2.0	—	—	—	—	—	—	—	—	—	—	—	—
RCMT 1606MOE-RM3:T8430	●	—	145	0.65	2.0	80	0.59	2.0	120	0.65	2.0	—	—	—	—	—	—	25	0.33	1.1
RCMT 1606MOE-RM3:T9415	●	—	245	0.65	2.0	—	—	—	230	0.65	2.0	—	—	—	—	—	—	45	0.33	1.1



RM3 rompitruciolo robusto e progettato per la sgrossatura di acciai e ghise. È caratterizzato da un angolo di spoglia positivo e da un ampio rinforzo a T negativo. È adatto anche per acciai inossidabili e materiali duri.

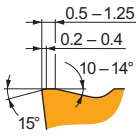
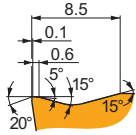
SCMT 120408E-RM3:T8430	●	0.8	170	0.27	2.3	90	0.27	2.3	135	0.27	2.3	—	—	—	—	—	—	25	0.14	0.7
SCMT 120408E-RM3:T9325	●	0.8	205	0.27	2.3	120	0.27	2.3	190	0.27	2.3	—	—	—	—	—	—	—	—	—
SCMT 120408E-RM3:T9335	●	0.8	175	0.27	2.3	105	0.27	2.3	—	—	—	—	—	—	—	—	—	—	—	—
SCMT 120408E-RM3:T9415	●	0.8	265	0.27	2.3	—	—	—	250	0.27	2.3	—	—	—	—	—	—	50	0.14	0.7
SCMT 120412E-RM3:T9325	●	1.2	205	0.30	2.3	120	0.27	2.3	190	0.30	2.3	—	—	—	—	—	—	—	—	—



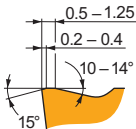
RM3 rompitruciolo robusto e progettato per la sgrossatura di acciai e ghise. È caratterizzato da un angolo di spoglia positivo e da un ampio rinforzo a T negativo. È adatto anche per acciai inossidabili e materiali duri.

TCMT 16T304E-RM3:T6310	●	0.4	115	0.20	2.0	80	0.20	2.0	90	0.20	2.0	—	—	—	—	—	—	20	0.14	0.3
TCMT 16T304E-RM3:T8415	●	0.4	150	0.20	2.0	75	0.20	2.0	135	0.20	2.0	—	—	—	—	—	—	25	0.14	0.3
TCMT 16T304E-RM3:T8430	●	0.4	130	0.20	2.0	70	0.20	2.0	105	0.20	2.0	—	—	—	—	—	—	20	0.14	0.3
TCMT 16T304E-RM3:T9325	●	0.4	145	0.25	2.0	85	0.25	2.0	135	0.25	2.0	—	—	—	—	—	—	—	—	—
TCMT 16T304E-RM3:T9335	●	0.4	125	0.25	2.0	75	0.25	2.0	—	—	—	—	—	—	—	—	—	—	—	—
TCMT 16T304E-RM3:T9415	●	0.4	205	0.20	2.0	—	—	—	190	0.20	2.0	—	—	—	—	—	—	40	0.14	0.3
TCMT 16T308E-RM3:T6310	●	0.8	125	0.27	2.0	90	0.27	2.0	100	0.27	2.0	—	—	—	—	—	—	25	0.14	0.7
TCMT 16T308E-RM3:T8415	●	0.8	160	0.27	2.0	85	0.27	2.0	145	0.27	2.0	—	—	—	—	—	—	25	0.14	0.7
TCMT 16T308E-RM3:T8430	●	0.8	135	0.27	2.0	75	0.27	2.0	110	0.27	2.0	—	—	—	—	—	—	20	0.14	0.7
TCMT 16T308E-RM3:T9325	●	0.8	170	0.27	2.0	100	0.27	2.0	160	0.27	2.0	—	—	—	—	—	—	—	—	—
TCMT 16T308E-RM3:T9335	●	0.8	145	0.27	2.0	85	0.27	2.0	—	—	—	—	—	—	—	—	—	—	—	—
TCMT 16T308E-RM3:T9415	●	0.8	220	0.27	2.0	—	—	—	205	0.27	2.0	—	—	—	—	—	—	40	0.14	0.7

SGROSSATURA PESANTE – NAVIGATORE

OR			OR Rompitruciolo robusto che rappresenta la prima scelta per la sgrossatura pesante degli acciai inossidabili. È caratterizzato da un angolo di spoglia positivo e da una doppia fascetta a T negativa/stabile ed extra-larga. È adatto anche per acciai, ghise e, in via condizionata, per le superleghe.
DR4			DR4 Rompitruciolo robusto che rappresenta la prima scelta per la sgrossatura pesante degli acciai. È dotato di un angolo di spoglia positivo e di una doppia fascetta a T negativa/stabile ed extra-larga. È adatto anche per le ghise e, in via subordinata, per gli acciai inossidabili.

OR

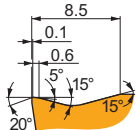




OR Rompitruciolo robusto che rappresenta la prima scelta per la sgrossatura pesante degli acciai inossidabili. È caratterizzato da un angolo di spoglia positivo e da una doppia fascetta a T negativa/stabile ed extra-larga. È adatto anche per acciai, ghise e, in via condizionata, per le superleghe.



DR4



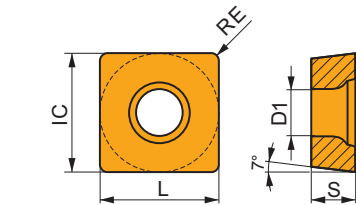


DR4 Rompitruciolo robusto che rappresenta la prima scelta per la sgrossatura pesante degli acciai. È dotato di un angolo di spoglia positivo e di una doppia fascetta a T negativa/stabile ed extra-larga. È adatto anche per le ghise e, in via subordinata, per gli acciai inossidabili.



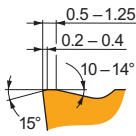
SCMT

	IC	D1	L	S
	(mm)	(mm)	(mm)	(mm)
2509	25.400	8.70	25.40	9.53
3809	38.100	8.70	38.10	9.53



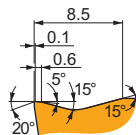
Idoneità e valori iniziali per velocità di taglio (V_c), avanzamento (f) e profondità di taglio (a_p). Fare riferimento alla nostra App Machining Calculator per ulteriori calcoli.

Product		RE (mm)	P			M			K			N			S			H		
			v_c	f	a_p	v_c	f	a_p	v_c	f	a_p	v_c	f	a_p	v_c	f	a_p	v_c	f	a_p
			(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)



OR Rompitruciolo robusto che rappresenta la prima scelta per la sgrossatura pesante degli acciai inossidabili. È caratterizzato da un angolo di spoglia positivo e da una doppia fascetta a T negativa/stabile ed extra-larga. È adatto anche per acciai, ghise e, in via condizionata, per le superleghe.

SCMT 250924E-OR:T9226		2.4		80	1.00	10.0		45	0.90	10.0		75	1.00	10.0		15	0.70	8.0		—	—	—
SCMT 250924E-OR:T9325		2.4		90	1.00	10.0		50	0.90	10.0		85	1.00	10.0		20	0.70	8.0		—	—	—
SCMT 250924E-OR:T9335		2.4		70	1.00	10.0		40	0.90	10.0		—	—	—		15	0.70	8.0		—	—	—
SCMT 380932E-OR:6635		3.2		60	1.20	18.0		35	1.08	18.0		—	—	—		15	1.08	9.9		—	—	—
SCMT 380932E-OR:T9315		3.2		85	1.20	18.0		—	—	—		80	1.20	18.0		—	—	—		—	—	—
SCMT 380932E-OR:T9325		3.2		80	1.20	18.0		45	1.08	18.0		75	1.20	18.0		15	1.08	9.9		—	—	—
SCMT 380932E-OR:T9335		3.2		60	1.20	18.0		35	1.08	18.0		—	—	—		10	1.08	9.9		—	—	—



DR4 Rompitruciolo robusto che rappresenta la prima scelta per la sgrossatura pesante degli acciai. È dotato di un angolo di spoglia positivo e di una doppia fascetta a T negativa/stabile ed extra-larga. È adatto anche per le ghise e, in via subordinata, per gli acciai inossidabili.

SCMT 380932E-DR4:T9335		3.2		50	1.33	16.0		30	1.20	16.0		—	—	—		—	—	—		—	—	—
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CC

TORNITURA ISO - ESTERNA – NAVIGATORE

SCAC(RL) EXT

90°

77

SCBC(RL) EXT

75°

78

SCDCR EXT

45°

79

SCFC(RL) EXT

90°

80

SCLC(RL) EXT

95°

81

C.-SCLC(RL) EXT

95°

83

CC

TORNITURA ISO INTERNA – NAVIGATORE

SCFC(RL) INT

90°

84

SCKC(RL) INT

75°

85

SCLC(RL) INT

45°

86

SCXC(RL) INT

90°

88

C.-SCLC(RL) INT

95°

89

DC

TORNITURA ISO - ESTERNA – NAVIGATORE

SDFC(RL) EXT91° DC.. 90	SDJC(RL) EXT93° DC.. 91	SDNCN EXT62°30′ DC.. 93	SDUCL EXT93° DC.. 94
SDXC(RL) EXT62°30′ DC.. 95	C.-SDJC(RL) EXT93° DC.. 96	C.-SDNCN EXT62°30′ DC.. 97	

DC

TORNITURA ISO INTERNA – NAVIGATORE

SDQC(RL) INT95° DC.. 98	SDUC(RL) INT93° DC.. 99	SDUC(RL)-E INT62°30′ DC.. 100	SDZC(RL) INT90° DC.. 101
C.-SDUC(RL) INT93° DC.. 102			

EC

TORNITURA ISO - ESTERNA – NAVIGATORE

SEGC(RL) EXT

90°

EC..

103

EC

TORNITURA ISO INTERNA – NAVIGATORE

SEUC(RL) INT

93°

EC..

104

EP

TORNITURA ISO INTERNA – NAVIGATORE

SELP(RL) INT

95°

EP..

105

SELP(RL)-E INT

95°

EP..

106

SEUP(RL) INT

93°

EP..

107

SEXP(RL) INT

52°30′

EP..

108

SEXP(RL)-E INT

52°30′

EP..

109

RC

TORNITURA ISO - ESTERNA – NAVIGATORE

PRDCN EXT

RC..

110

PRSC(RL) EXT

RC..

111

SRDC(RL) EXT

RC..

112

SRDCN EXT

RC..

113

SRCS(RL) EXT

RC..

114

C.-SRDCN EXT

RC..

116

RC

TORNITURA ISO - SGROSSATURA PESANTE – NAVIGATORE

KHP-RSCR/L

RC..

117

DKH(RL)

118

SC

TORNITURA ISO - ESTERNA – NAVIGATORE

SSBC(RL) EXT75°

SC..

SSDCN EXT45°

SC..

SSKC(RL) EXT75°

SC..

SC

TORNITURA ISO INTERNA – NAVIGATORE

SSSC(RL) INT45°

SC..

SC

TORNITURA ISO - SGROSSATURA PESANTE – NAVIGATORE

KHS-SBCR75°

SC..

DKH(RL)

TC

TORNITURA ISO - ESTERNA – NAVIGATORE

STAC(RL) EXT 90°

TC..

125

STFC(RL) EXT 90°

TC..

126

STFC(RL)-A EXT 90°

TC..

127

STJC(RL) EXT 93°

TC..

128

TC

TORNITURA ISO INTERNA – NAVIGATORE

STFC(RL) INT 90°

TC..

129

STFC(RL)-E INT 90°

TC..

131

VB

TORNITURA ISO - ESTERNA – NAVIGATORE

SVHB(C)(RL) EXT 107°30' VB, VC..	SVJB(C)(RL) EXT 93° VB, VC..	SVPB(C)(RL) EXT 117°30' VB, VC..	SVVB(C)N EXT 72°30' VB, VC..
SVXB(C)(RL) EXT 98° VB, VC..	C.-SVHB(RL) EXT 107°30' VB, VC..	C.-SVJB(RL) EXT 93° VB, VC..	C.-SVVBN EXT 72°30' VB, VC..

VB

TORNITURA ISO INTERNA – NAVIGATORE

SVJB(RL) INT 93° VB, VC..	SVQB(C)(RL) INT 107°30' VB, VC..	SVUB(C)(RL) INT 93° VB, VC..	C.-SVQB(C)(RL) INT 108° VB, VC..
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VC

TORNITURA ISO - ESTERNA – NAVIGATORE

SVAC(RL)-DC EXT

90°

VC..

145

SVJC(RL)-DC EXT

93°

VC..

146

VC

TORNITURA ISO INTERNA – NAVIGATORE

SVLC(RL) INT

95°

VC..

147

SVJB(RL) INT

93°

VB, VC..

148

SVXC(RL)-E INT

113°

VC..

149

WC

TORNITURA ISO - ESTERNA – NAVIGATORE

SWLC(RL) EXT

95°

WC..

150

WC

TORNITURA ISO INTERNA – NAVIGATORE

SWLC(RL) INT

95°

WC..

151

SWUC(RL) INT

93°

WC..

152

SWUC(RL)-E INT

93°

WC..

153

SCAC(RL) EXT

P M K N S H

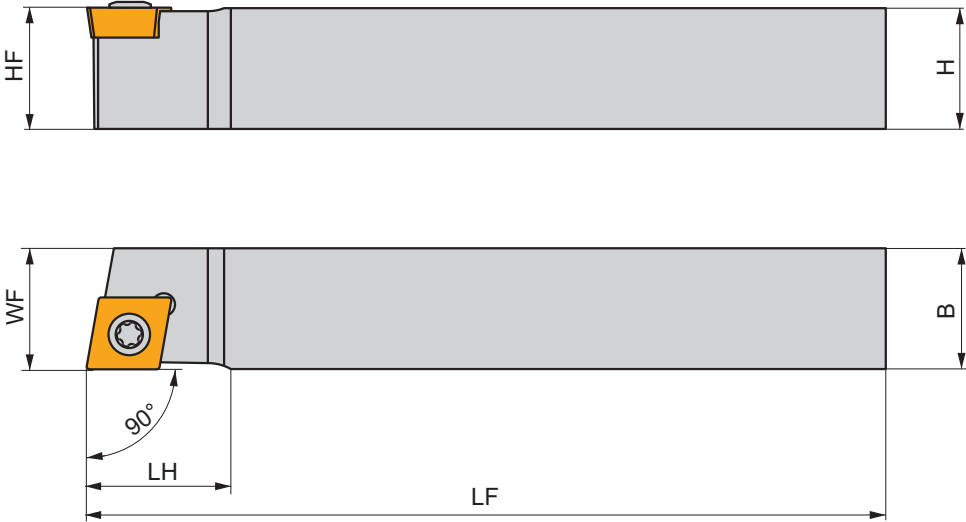
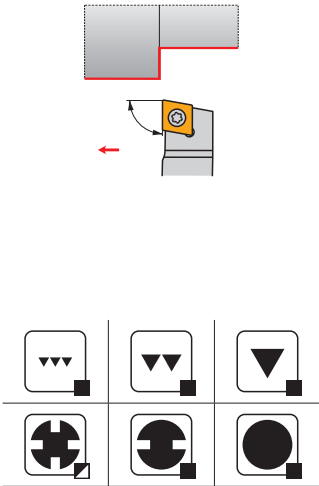
PRAMET

S



Portautensile esterno con bloccaggio a vite , angolo d'attacco di 90° , per inserto CC..

Portautensile esterno destro/sinistro con angolo d'attacco di 90° per inserti positivi CC., con bloccaggio a vite. Adatto per la tornitura esterna longitudinale , conica e per l'esecuzione di smussi, specifico per macchine a fantina mobile. Corpo trattato per una maggior durata dell'utensile.



Product		H	B	HF	WF	LF	LH	LAMS	GAMO	kg		
		(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(°)	(°)			
R	SCACR 0808 D 06	8	8	8	8.5	60	—	0	0	0.04	GI045	S07
	SCACR 1010 E 06	10	10	10	10.5	70	—	0	0	0.08	GI045	S07
	SCACR 1212 F 09	12	12	12	12.5	80	—	0	0	0.11	GI041	S04
	SCACR 1212 K 09-S	12	12	12	12	125	19.0	0	0	0.14	GI041	S04
	SCACR 1616 H 09	16	16	16	16.5	100	—	0	0	0.22	GI041	S04
	SCACR 1616 K 09-S	16	16	16	16	125	19.0	0	0	0.24	GI041	S04
L	SCACL 0808 D 06	8	8	8	8.5	60	—	0	0	0.05	GI045	S07
	SCACL 1010 E 06	10	10	10	10.5	70	—	0	0	0.06	GI045	S07
	SCACL 1212 F 09	12	12	12	12.5	80	—	0	0	0.12	GI041	S04
	SCACL 1212 K 09-S	12	12	12	12	125	19.0	0	0	0.14	GI041	S04
	SCACL 1616 H 09	16	16	16	16.5	100	—	0	0	0.22	GI041	S04
	SCACL 1616 K 09-S	16	16	16	16	125	19.0	0	0	0.24	GI041	S04

	
GI041	CC.. 09T3..
GI045	CC.. 0602..

					
S04	US 3510-T15P	3.0	M 3.5	10.6	FLAG T15P
S07	US 2506-T07P	0.9	M 2.5	6.3	FLAG T07P

SCBC(RL) EXT

P

M

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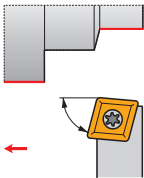
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S

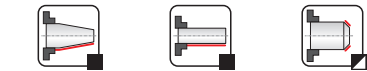
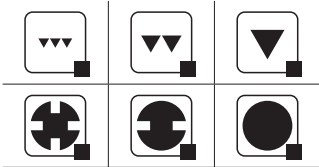
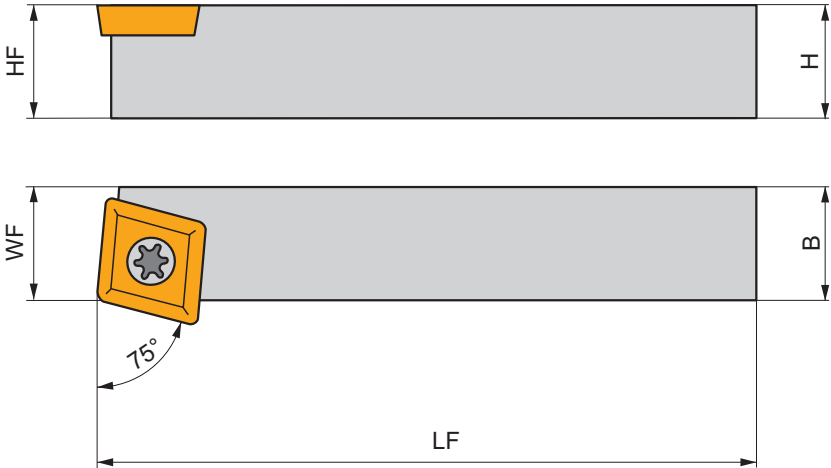
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PRAMET

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Utensile esterno, bloccaggio a vite, angolo d'attacco di 75° per inserti CC...
Utensile di tornitura esterna destro/sinistro con bloccaggio a vite, angolo d'attacco di 75° per inserti positivi CC.. Adatto per operazioni di tornitura longitudinale e smussi. Corpo trattato per una maggiore durata.



Product		H	B	HF	WF	LF	LAMS	GAMO			
		(mm)	(mm)	(mm)	(mm)	(mm)	(°)	(°)			
R	SCBCR 1212 F 09	12	12	12	11	80	0	0	0.10	GI041	S08
	SCBCR 1616 H 09	16	16	16	13	100	0	0	0.20	GI041	S08
	SCBCR 2020 K 12-M-A	20	20	20	17	125	0	0	0.45	GI011	SC20
	SCBCR 2525 M 12-M-A	25	25	25	22	150	0	0	0.61	GI011	SC20
L	SCBCL 1212 F 09	12	12	12	11	80	0	0	0.10	GI041	S08
	SCBCL 1616 H 09	16	16	16	13	100	0	0	0.22	GI041	S08
	SCBCL 2020 K 12-M-A	20	20	20	17	125	0	0	0.43	GI011	SC20
	SCBCL 2525 M 12-M-A	25	25	25	22	150	0	0	0.75	GI011	SC20

	
GI011	CC.. 1204..
GI041	CC.. 09T3..

								
SC20	US 5012-T15P	5.0	M 5	12.2	SCN 120304	MS 5008	FLAG T15P	HXK 5
S08	US 3510-T15P	3.0	M 3.5	10.6	—	—	FLAG T15P	—

SCDCR EXT

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K

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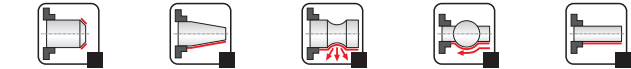
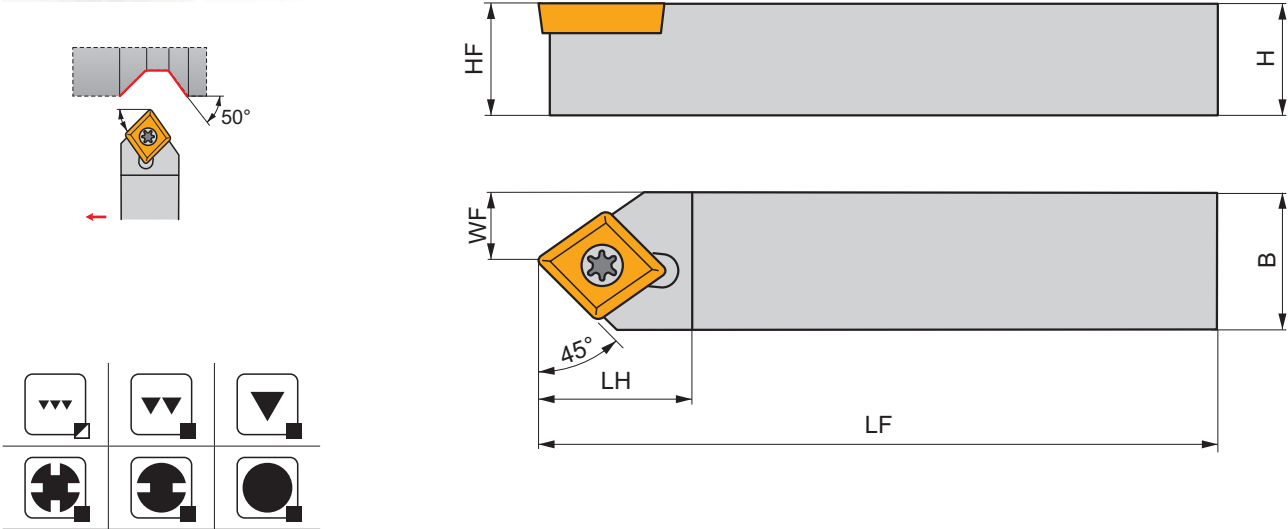
PRAMET

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Utensile esterno, bloccaggio a vite, angolo d'attacco di 45° per inserti CC..

Utensile destro di tornitura esterna con angolo d'attacco di 45 ° per inserti positivi CC .. con bloccaggio a vite. Adatto per tornitura longitudinale esterna senza spallamento, conica, copiatura multidirezionale e smussi. Corpo trattato per una maggiore durata dell'utensile.



Product	H	B	HF	WF	LF	LH	LAMS	GAMO	kg		
	(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(°)	(°)			
R SCDCR 1010 E 06	10	10	10	5.11	70	11.0	0	0	0.06	GI045	SC21

	
GI045	CC.. 0602..

					
SC21	5513 020-03	0.8	M 2.5	6.5	PT-8001

SCFC(RL) EXT

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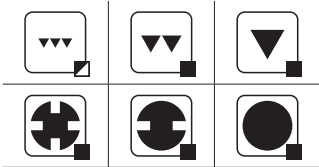
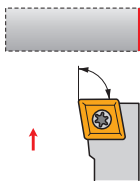
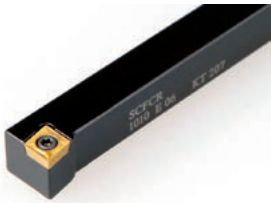
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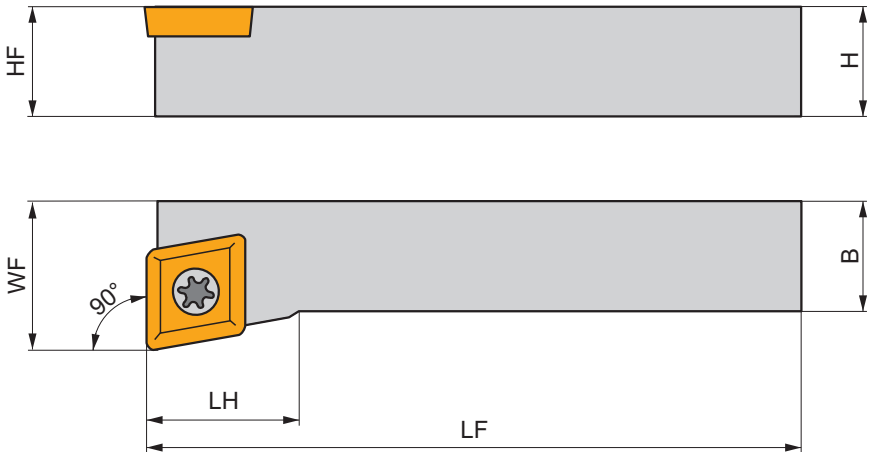
PRAMET

S



Utensile esterno, bloccaggio a vite, angolo d'attacco di 90° per inserti CC...

Utensile di tornitura esterna destro/sinistro con bloccaggio a vite, angolo d'attacco di 90° per inserti positivi CC.. Adatto per operazioni di intestatura e tornitura longitudinale con spallamento, conicità e smussi. Corpo trattato per una maggiore durata.



Product		H	B	HF	WF	LF	LH	LAMS	GAMO	kg		
		(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(°)	(°)			
R	SCFCR 0808 D 06	8	8	8	10	60	8.0	0	0	0.04	GI045	S07
	SCFCR 1010 E 06	10	10	10	12	70	8.0	0	0	0.07	GI045	S07
	SCFCR 1212 F 09	12	12	12	16	80	16.0	0	0	0.12	GI041	S04
	SCFCR 1616 H 09	16	16	16	20	100	16.0	0	0	0.22	GI041	S04
L	SCFCL 1010 E 06	10	10	10	12	70	8.0	0	0	0.06	GI045	S07
	SCFCL 1212 F 09	12	12	12	16	80	16.0	0	0	0.10	GI041	S04
	SCFCL 1616 H 09	16	16	16	20	100	16.0	0	0	0.22	GI041	S04

	
GI041	CC.. 09T3..
GI045	CC.. 0602..

					
S04	US 3510-T15P	3.0	M 3.5	10.6	FLAGT15P
S07	US 2506-T07P	0.9	M 2.5	6.3	FLAGT07P

SCLC(RL) EXT

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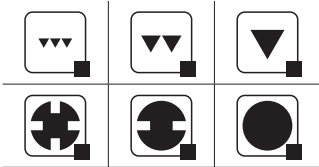
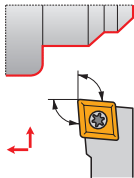
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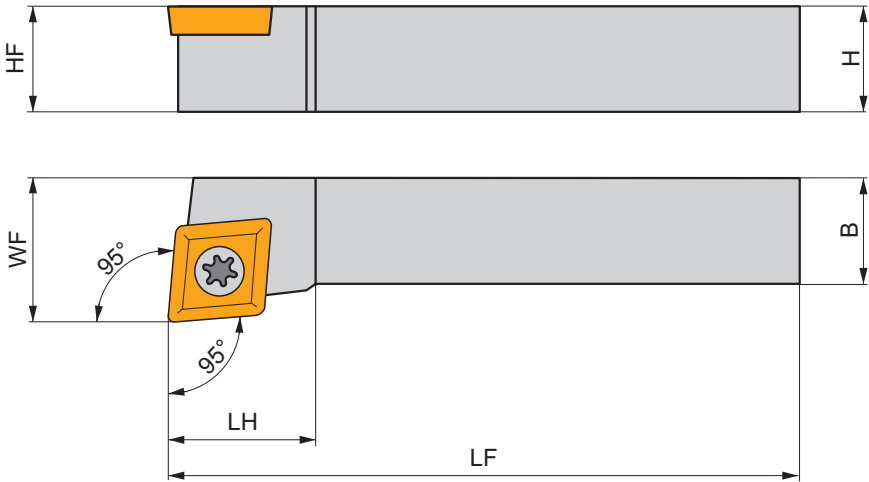
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Portautensile esterno con bloccaggio a vite, angolo d'attacco di 95°, per inserto CC..
Portautensile esterno destro/sinistro con angolo d'attacco di 95° per inserti positivi CC.., con bloccaggio a vite. Adatto per la tornitura longitudinale esterna, per l'intestatura, per la tornitura conica e per l'esecuzione di smussi. Specifico per macchine a fantina mobile. Corpo trattato per una maggiore durata dell'utensile.



	Product	H	B	HF	WF	LF	LH	LAMS	GAMO	kg		
		(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(°)	(°)			
R	SCLCR 0808 D 06	8	8	8	10	60	8.0	0	0	0.05	GI045	S01
	SCLCR 1010 E 06	10	10	10	12	70	8.0	0	0	0.09	GI045	S01
	SCLCR 1010 E 08	10	10	10	12	70	13.2	0	0	0.03	GI232	SC22
	SCLCR 1212 F 08	12	12	12	16	80	13.4	0	0	0.01	GI232	SC22
	SCLCR 1212 F 09	12	12	12	16	80	16.0	0	0	0.12	GI041	S08
	SCLCR 1212 K 09-S	12	12	12	12	125	21.3	0	0	0.13	GI041	S08
	SCLCR 1616 H 08	16	16	16	20	100	15.2	0	0	0.22	GI232	SC22
	SCLCR 1616 H 09	16	16	16	20	100	16.0	0	0	0.22	GI041	S08
	SCLCR 1616 K 09-S	16	16	16	16	125	21.3	0	0	0.24	GI041	S08
	SCLCR 2020 K 12-M-A	20	20	20	25	125	20.0	0	0	0.43	GI011	SC20
L	SCLCR 2525 M 12-M-A	20	25	20	32	150	20.0	0	0	0.77	GI011	SC20
	SCLCL 0808 D 06	8	8	8	10	60	8.0	0	0	0.06	GI045	S01
	SCLCL 1010 E 06	10	10	10	12	70	8.0	0	0	0.06	GI045	S01
	SCLCL 1212 F 08	12	12	12	16	80	13.4	0	0	0.03	GI232	SC22
	SCLCL 1212 F 09	12	12	12	16	80	16.0	0	0	0.10	GI041	S08
	SCLCL 1212 K 09-S	12	12	12	12	125	21.3	0	0	0.13	GI041	S08
	SCLCL 1616 H 08	16	16	16	20	100	15.2	0	0	0.23	GI232	SC22
	SCLCL 1616 H 09	16	16	16	20	100	16.0	0	0	0.22	GI041	S08
	SCLCL 1616 K 09-S	16	16	16	16	125	21.3	0	0	0.24	GI041	S08
	SCLCL 2020 K 12-M-A	20	20	20	25	125	20.0	0	0	0.40	GI011	SC20
	SCLCL 2525 M 12-M-A	25	25	25	32	150	20.0	0	0	0.77	GI011	SC20

	
GI011	CC.. 1204..
GI041	CC.. 09T3..
GI045	CC.. 0602..

	
GI232	CC.. 0803..

								
SC20	US 5012-T15P	5.0	M 5	12.2	SCN 120304	MS 5008	FLAG T15P	HXK 5
SC22	5513 020-04	1.5	M 3	7.2	—	—	PT-8003	—
S01	US 2506-T07P	0.9	M 2.5	6.3	—	—	FLAG T07P	—
S08	US 3510-T15P	3.0	M 3.5	10.6	—	—	FLAG T15P	—

C.-SCLC(RL) EXT

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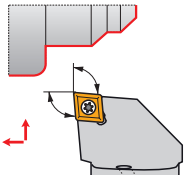
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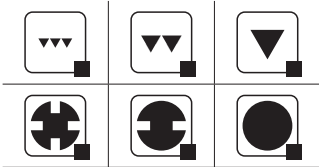
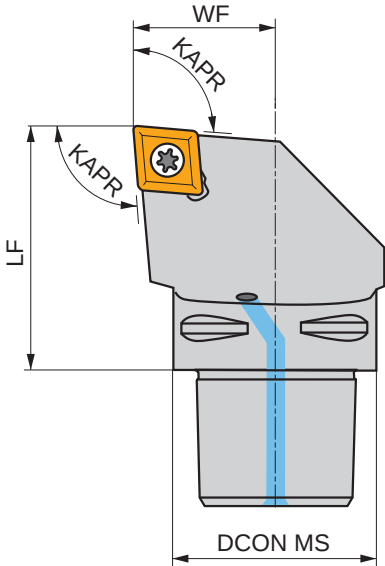
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Utensile PSC esterno a cambio rapido, bloccaggio a vite con angolo d'attacco di 95° per inserti CC..
Utensile destro/sinistro per tornitura esterna con bloccaggio a vite e passaggio refrigerante interno, angolo d'attacco di 95° per inserti positivi CC..
Adatto per la tornitura esterna longitudinale, spallamenti, conicità e smussi. Attacco PSC (Attacco Poligonale) . Corpo trattato per una maggiore durata.



Product		DCON MS	WF	LF	KAPR	LAMS	GAMO		kg		
		(mm)	(mm)	(mm)	(°)	(°)	(°)				
R	C3-SCLCR-22040-09	32	22	40	95	0	0	✓	0.21	GI041	C-SC09S
	C4-SCLCR-27050-09	40	27	50	95	0	0	✓	0.39	GI041	C-SC09S
	C4-SCLCR-27050-12	40	27	50	95	0	0	✓	0.40	GI011	C-SC12-1
	C5-SCLCR-35060-12	50	35	60	95	0	0	✓	0.72	GI011	C-SC12-2
L	C3-SCLCL-22040-09	32	22	40	95	0	0	✓	0.21	GI041	C-SC09S
	C4-SCLCL-27050-09	40	27	50	95	0	0	✓	0.39	GI041	C-SC09S
	C5-SCLCL-35060-12	50	35	60	95	0	0	✓	0.72	GI011	C-SC12-2

											
GI011	CC.. 1204..										
GI041	CC.. 09T3..										

								
C-SC09S	US 2001-T15P	3.0	M 3.5	12.1	SCS 232-01	MS 9001	FLAG T15P/3,5	CN 034-01
C-SC12-1	US 2018-T15P	3.0	M 4	14	SCS 232-02	MS 9003	FLAG T15P/4	CN 034-01
C-SC12-2	US 2018-T15P	3.0	M 4	14	SCS 232-02	MS 9003	FLAG T15P/4	CN 034-02

SCFC(RL) INT

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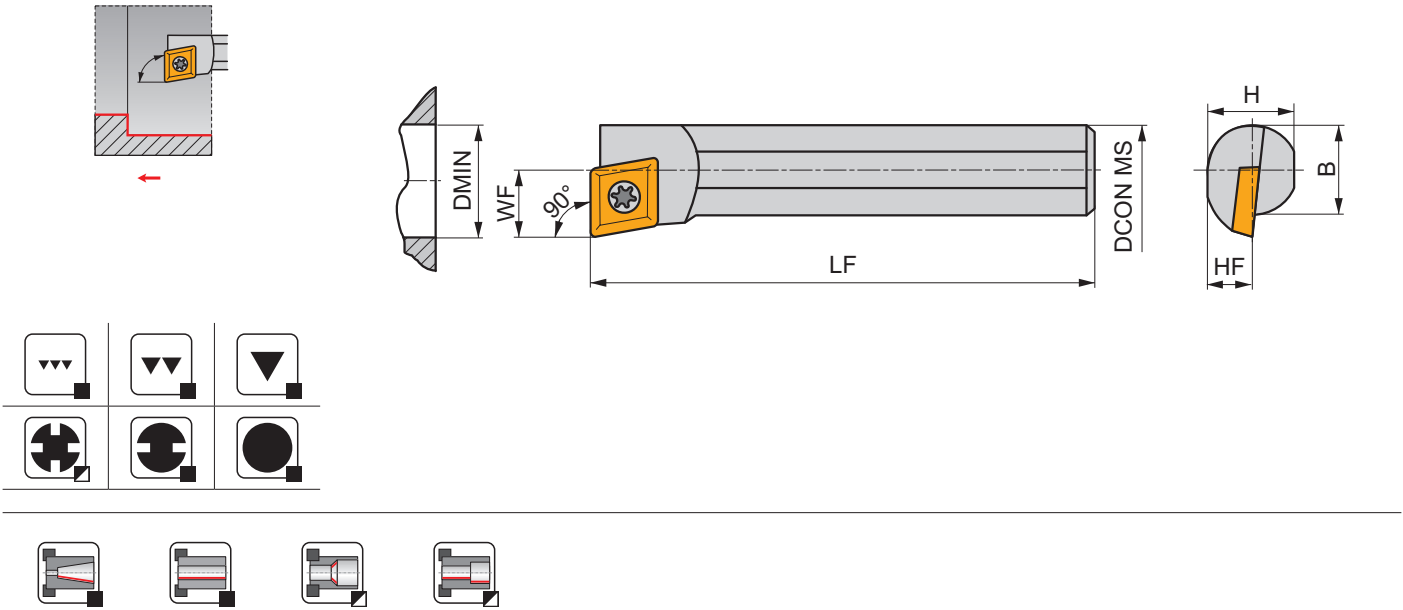
PRAMET

S



Utensile da interno, bloccaggio a vite, inserti CC... angolo di attacco di 90°

Bareno destro/sinistro per tornitura interna con bloccaggio a vite, angolo di attacco di 90° per inserto positivo CC.. Adatto per operazioni di sfacciatura interna e tornitura longitudinale con spallamento, conicità e smussi. Corpo trattato per una maggiore durata.



Product		DCON MS	DMIN	WF	H	B	LF	LAMS	GAMO			
		(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(°)	(°)			
R	S10H-SCFCR 06	10	13	7	9	9.5	100	-10	0	0.08	GI045	S06
	S12K-SCFCR 06	12	16	9	11	11.5	125	-7	0	0.11	GI045	S06
L	S10H-SCFCL 06	10	13	7	9	9.5	100	-10	0	0.08	GI045	S06
	S12K-SCFCL 06	12	16	9	11	11.5	125	-7	0	0.13	GI045	S06

	
GI045	CC.. 0602..

					
S06	US 2505-T07P	0.9	M 2.5	5.2	FLAG T07P

SCKC(RL) INT

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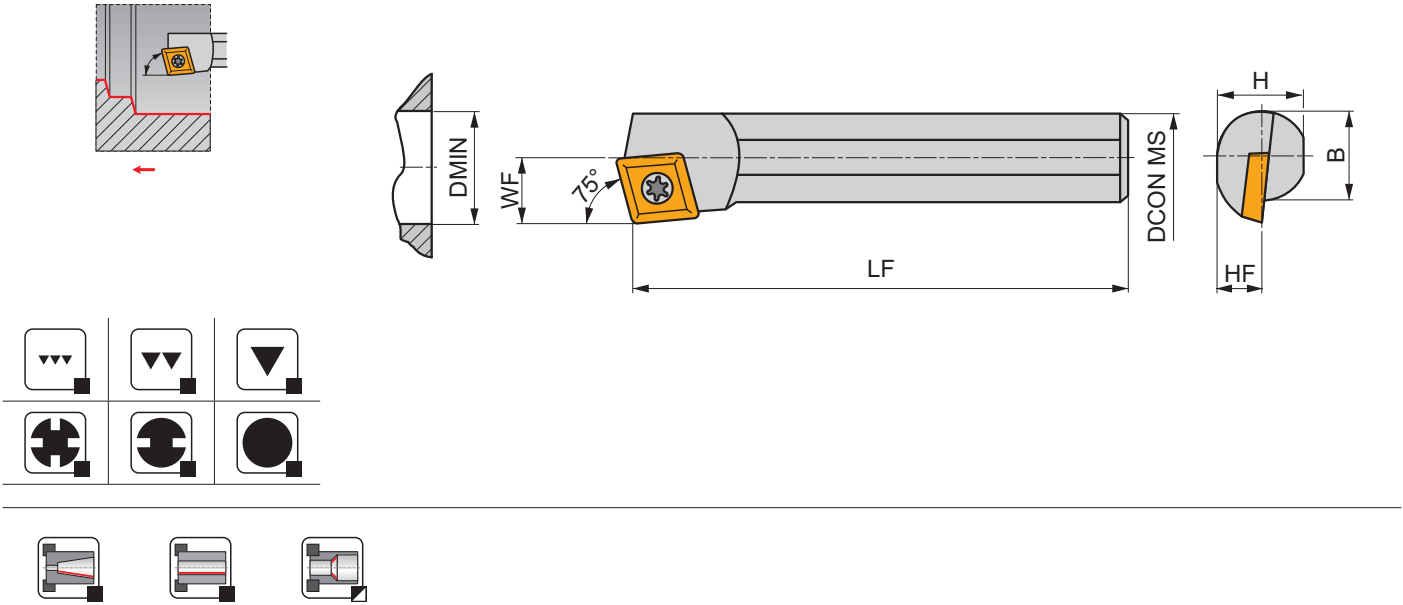
PRAMET

S



Utensile da interno, bloccaggio a vite, inserti CC... angolo di attacco di 75°

Bareno destro/sinistro per tornitura interna con bloccaggio a vite, angolo di attacco di 75° per inserti positivi CC.. Adatto per operazioni di tornitura longitudinale interna con spallamento, conicità e smussi. Corpo trattato per una maggiore durata.



Product		DCON MS	DMIN	WF	H	B	LF	LAMS	GAMO			
		(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(°)	(°)			
R	S08F-SCKCR 06	8	11	6	7.2	7.6	80	-12	0	0.03	GI045	S02
	S12K-SCKCR 06	12	16	9	11	11.5	125	-8	0	0.11	GI045	S02
	S16M-SCKCR 09-A	16	20	11	14.5	15	150	-8	0	0.25	GI041	S05
	S20S-SCKCR 09	20	25	13	18.5	18.5	250	-5	0	0.60	GI041	S08
	S25T-SCKCR 09	25	32	17	23	23	300	-3	0	1.15	GI041	S08
	S32U-SCKCR 12-A	32	40	22	30	30	350	-10	0	2.10	GI011	SC20
L	S20S-SCKCL 09	20	25	13	18.5	18.5	250	-5	0	0.60	GI041	S08

GI011		CC.. 1204..
GI041		CC.. 09T3..
GI045		CC.. 0602..

								
SC20	US 5012-T15P	5.0	M 5	12.2	SCN 120304	MS 5008	FLAG T15P	HXK 5
S02	US 2505-T07P	0.9	M 2.5	5.2	—	—	FLAG T07P	—
S05	US 4008-T15P	3.5	M 4	8	—	—	FLAG T15P	—
S08	US 3510-T15P	3.0	M 3.5	10.6	—	—	FLAG T15P	—

SCLC(RL) INT

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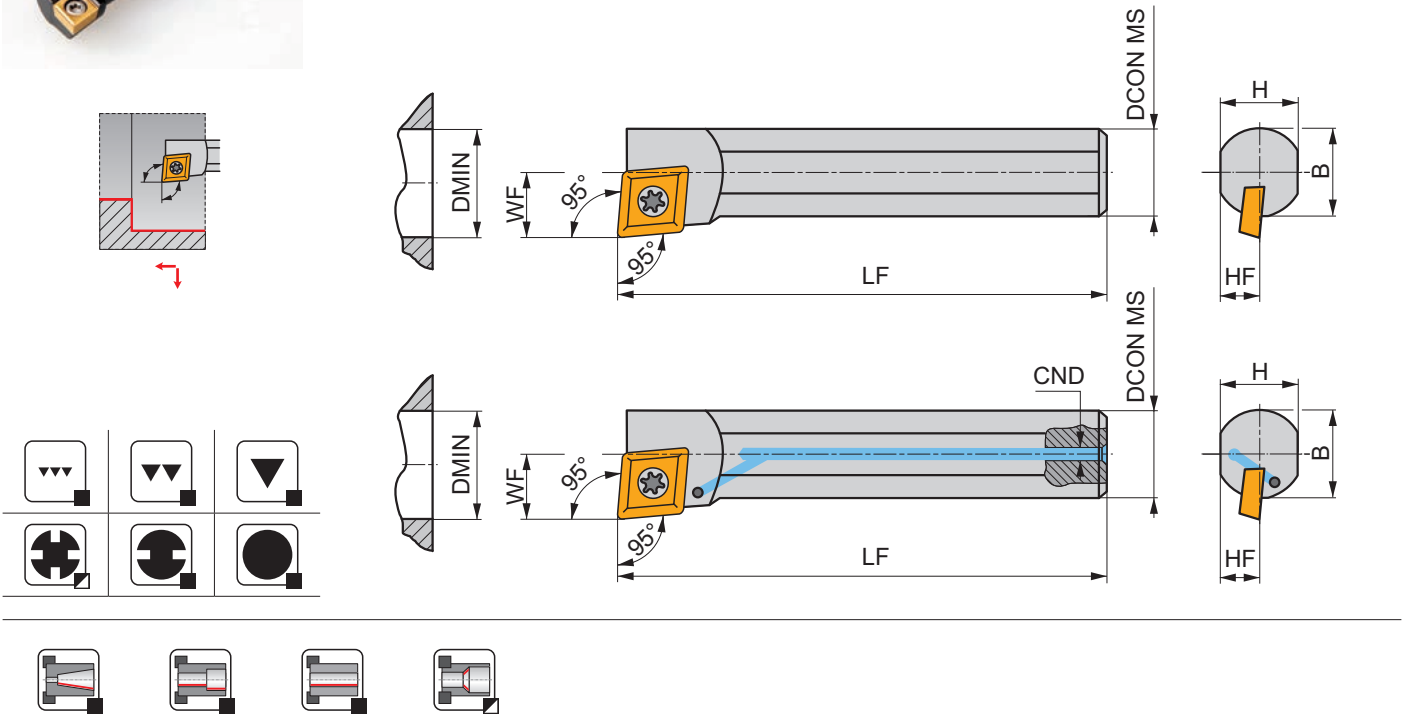
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PRAMET

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Utensile interno, bloccaggio a vite, inserti CC... angolo di attacco di 95°
Bareno destro/sinistro per tornitura interna con bloccaggio a vite e passaggio refrigerante interno, angolo di attacco di 95° per inserti positivi CC..
Adatto per operazioni di tornitura longitudinale, spallamento, conici e smussi. Corpo trattato per una maggiore durata.



Product		DCON MS	DMIN	WF	H	B	LF	CND	LAMS	GAMO				
		(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(°)	(°)		kg		
R	A08H-SCLCR 06	8	11	6	7.2	7.6	100	3.5	-13	0	✓	0.03	GI045	S02
	S08F-SCLCR 06	8	11	6	7.2	7.6	80	—	-13	0	—	0.05	GI045	S02
	A10H-SCLCR 06	10	13	7	9	—	100	4	-10	0	✓	0.07	GI045	S02
	S10H-SCLCR 06	10	13	7	9	9.5	100	—	-10	0	—	0.07	GI045	S02
	A12K-SCLCR 06	12	16	9	11	—	125	5	-8	0	✓	0.09	GI045	S01
	S12K-SCLCR 06	12	16	9	11	11.5	125	—	-8	0	—	0.12	GI045	S01
	S16M-SCLCR 06	16	20	11	14.5	15	150	—	-8	0	—	0.25	GI045	S01
	A10K-SCLCR 08	10	12	6	9	9.5	125	4	-14	0	✓	0.09	GI232	SC22
	A12M-SCLCR 08	12	16	9	11	11.5	150	5	-5	0	✓	0.14	GI232	SC22
	A16R-SCLCR 08	16	20	11	14	15	200	6	-8	0	✓	0.28	GI232	SC22
	A16M-SCLCR 09-A	16	20	11	14.5	—	150	6	-8	0	✓	0.22	GI041	S05
	S16M-SCLCR 09-A	16	20	11	14.5	15	150	—	-8	0	—	0.25	GI041	S05
	A20Q-SCLCR 09	20	25	13	18	—	180	8	-5	0	✓	0.37	GI041	S08
	S20S-SCLCR 09	20	25	13	18	18.5	250	—	-5	0	—	0.59	GI041	S08
	A25R-SCLCR 09	25	32	17	23	23	200	8	-3	0	✓	0.60	GI041	S08
	S25T-SCLCR 09	25	32	17	23	23	300	—	-3	0	—	1.08	GI041	S08
L	A32S-SCLCR 12-A	32	40	22	30	30	250	8	-10	0	✓	1.35	GI011	SC20
	S32U-SCLCR 12-A	32	40	22	30	30	350	—	-10	0	—	2.10	GI011	SC20
	A08H-SCLCL 06	8	11	6	7.2	7.6	100	—	-13	0	✓	0.05	GI045	S02
	S08F-SCLCL 06	8	11	6	7.2	7.6	80	—	-13	0	—	0.05	GI045	S02
	A10H-SCLCL 06	10	13	7	9	—	100	4	-10	0	✓	0.06	GI045	S02
	S10H-SCLCL 06	10	13	7	9	9.5	100	—	-10	0	—	0.06	GI045	S02
	A12K-SCLCL 06	12	16	9	11	—	125	5	-8	0	✓	0.10	GI045	S01
	S12K-SCLCL 06	12	16	9	11	11.5	125	—	-8	0	—	0.11	GI045	S01
	S16M-SCLCL 06	16	20	11	14.5	15	150	—	-8	0	—	0.24	GI045	S01
	A10K-SCLCL 08	10	12	6	9	9.5	125	4	-14	0	✓	0.00	GI232	SC22
	A12M-SCLCL 08	12	16	9	11	11.5	150	5	-5	0	✓	0.14	GI232	SC22

Product		D CON MS	D MIN	W F	H	B	L F	C ND	L A MS	G A MO				
		(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(°)	(°)		kg		
L	A16R-SCLCL 08	16	20	11	14	15	200	6	-8	0	✓	0.30	GI232	SC22
	A16M-SCLCL 09-A	16	20	11	14.5	—	150	6	-8	0	✓	0.22	GI041	S05
	S16M-SCLCL 09-A	16	20	11	14.5	15	150	—	-8	0	—	0.24	GI041	S05
	A20Q-SCLCL 09	20	25	13	18	—	180	8	-5	0	✓	0.37	GI041	S08
	S20S-SCLCL 09	20	25	13	18	18.5	250	—	-5	0	—	0.60	GI041	S08
	A25R-SCLCL 09	25	32	17	23	23	200	8	-3	0	✓	0.67	GI041	S08
	S25T-SCLCL 09	25	32	17	23	23	300	—	-3	0	—	1.08	GI041	S08
	A32S-SCLCL 12-A	32	40	22	30	30	250	8	-10	0	✓	1.35	GI011	SC20
	S32U-SCLCL 12-A	32	40	22	30	30	350	—	-10	0	—	2.00	GI011	SC20

	
GI011	CC.. 1204..
GI041	CC.. 09T3..
GI045	CC.. 0602..
GI232	CC.. 0803..

								
SC20	US 5012-T15P	5.0	M 5	12.2	SCN 120304	MS 5008	FLAG T15P	HXX 5
SC22	5513 020-04	1.5	M 3	7.2	—	—	PT-8003	—
S01	US 2506-T07P	0.9	M 2.5	6.3	—	—	FLAG T07P	—
S02	US 2505-T07P	0.9	M 2.5	5.2	—	—	FLAG T07P	—
S05	US 4008-T15P	3.5	M 4	8	—	—	FLAG T15P	—
S08	US 3510-T15P	3.0	M 3.5	10.6	—	—	FLAG T15P	—

SCXC(RL) INT

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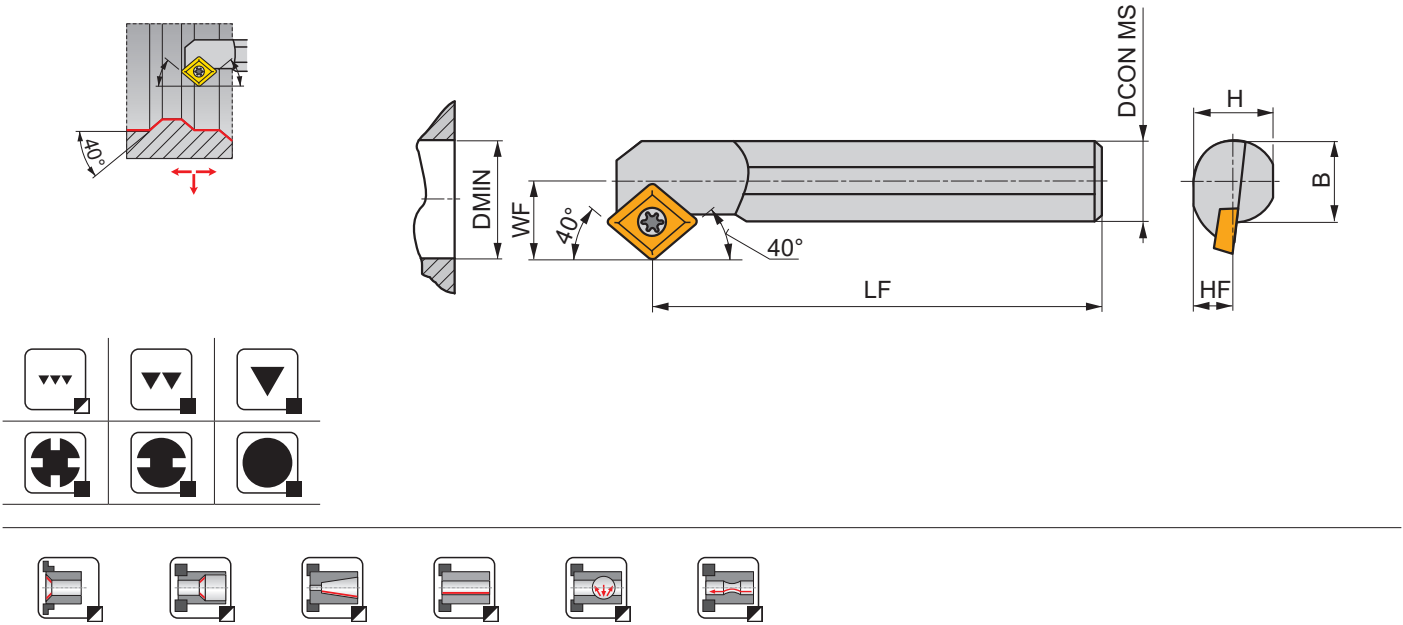
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Utensile interno, bloccaggio a vite, inserti CC... angolo di attacco di 40°
Bareno destro/sinistro per tornitura interna con bloccaggio a vite, angolo di attacco di 40° per inserto positivo CC... Adatto per operazioni di retro smussi e copiatura frontale interna, tornitura longitudinale, conicità e smussi. Corpo trattato per una maggiore durata.



Product	DCON MS	DMIN	WF	H	B	LF	LAMS	GAMO	kg		
	(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(°)	(°)			
R	S10H-SCXCR 06	10	13	7	9	9.5	100	-10	0	0.06	GI045 S06
	S12K-SCXCR 06	12	16	9	11	11.5	125	-8	0	0.11	GI045 S06
	S16Q-SCXCR 06	16	20	11	14.5	15	180	-7	0	0.29	GI045 S07
L	S10H-SCXCL 06	10	13	7	9	9.5	100	-10	0	0.06	GI045 S06
	S12K-SCXCL 06	12	16	9	11	11.5	125	-8	0	0.11	GI045 S06
	S16Q-SCXCL 06	16	20	11	14.5	15	180	-7	0	0.30	GI045 S07

	
GI045	CC.. 0602..

					
S06	US 2505-T07P	0.9	M 2.5	5.2	FLAG T07P
S07	US 2506-T07P	0.9	M 2.5	6.3	FLAG T07P

C.-SCLC(RL) INT

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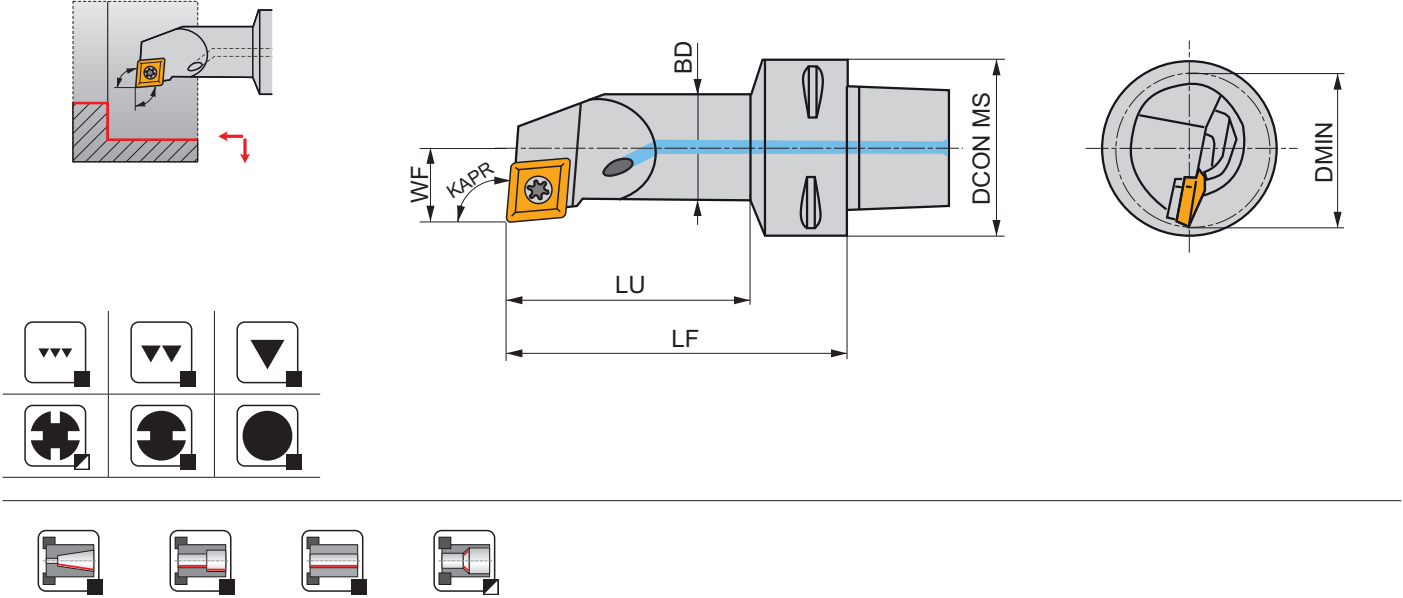
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Utensile PSC interno a cambio rapido, bloccaggio a vite per inserto CC... angolo di attacco di 95°
Bareno destro/sinistro per tornitura interna con bloccaggio a vite e passaggio refrigerante interno, angolo di attacco di 95° per inserto positivo CC.. Adatto per un'ampia gamma di applicazioni di tornitura interna. Attacco PSC (Attacco Poligonale) con lunghezze diverse. Corpo trattato per una maggiore durata.



Product		DCON MS	DMIN	WF	LF	LU	BD	KAPR	LAMS	GAMO		kg		
		(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(°)	(°)	(°)				
R	C3-SCLCR-11065-09	32	20	11	65	48	16	95	-8.4	0	✓	0.21	GI041	SC09M
	C3-SCLCR-13075-09	32	25	13	75	58	20	95	-5.8	0	✓	0.26	GI041	SC09M
	C4-SCLCR-11070-09	40	20	11	70	47	16	95	-8.4	0	✓	0.36	GI041	SC09M
	C4-SCLCR-13080-09	40	25	13	80	57	20	95	-5.8	0	✓	0.41	GI041	SC09M
	C5-SCLCR-17090-09	40	32	17	90	68	25	95	-3.4	0	✓	0.50	GI041	SC09M
	C5-SCLCR-11070-09	50	20	11	70	46	16	95	-8.4	0	✓	0.55	GI041	SC09M
L	C5-SCLCR-13080-09	50	25	13	80	56	20	95	-5.8	0	✓	0.60	GI041	SC09M
	C4-SCLCL-11070-09	40	20	11	70	47	16	95	-8.4	0	✓	0.36	GI041	SC09M
	C4-SCLCL-13080-09	40	25	13	80	57	20	95	-5.8	0	✓	0.41	GI041	SC09M
	C5-SCLCL-11070-09	50	20	11	70	46	16	95	-8.4	0	✓	0.55	GI041	SC09M
	C5-SCLCL-13080-09	50	25	13	80	56	20	95	-5.8	0	✓	0.60	GI041	SC09M



GI041



CC.. 09T3..



SC09M



US 2009-T15P



3.0



M 3.5



8.1



FLAG T15P/3,5

SDFC(RL) EXT

P M K N S H

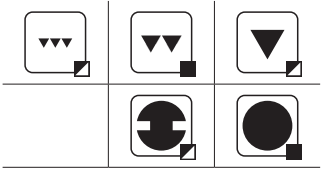
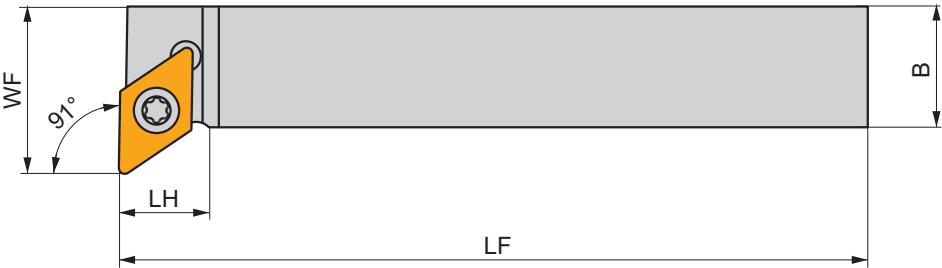
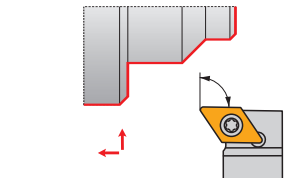
PRAMET

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Portautensile esterno con bloccaggio a vite con angolo d'attacco di 91° , per inserto DC..

Portautensile esterno destro/sinistro con angolo d'attacco di 91° per inserti positivi DC..con bloccaggio a vite. Adatto per la tornitura longitudinale esterna , per intestatura, copiatura, tornitura conica ed esecuzione smussi. Specifico per macchine a fantina mobile. Corpo trattato per una maggiore durata dell'utensile.



Product		H	B	HF	WF	LF	LH	LAMS	GAMO	kg		
		(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(°)	(°)			
R	SDFCR 1212 K 07-S	12	12	12	16	125	8.8	0	0	0.14	GI052	S01
	SDFCR 1616 K 11-S	16	16	16	22	125	11.9	0	0	0.25	GI012	S08
L	SDFCL 1212 K 07-S	12	12	12	16	125	8.8	0	0	0.14	GI052	S01
	SDFCL 1616 K 11-S	16	16	16	22	125	11.9	0	0	0.25	GI012	S08

	
GI012	DC.. 11T3..
GI052	DC.. 0702..

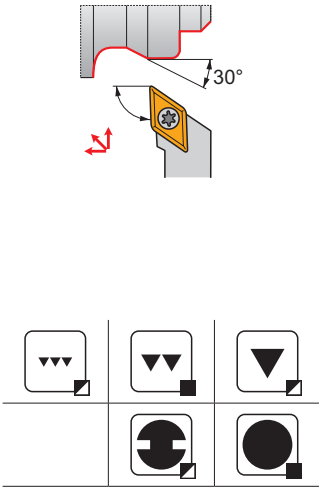
					
S01	US 2506-T07P	0.9	M 2.5	6.3	FLAG T07P
S08	US 3510-T15P	3.0	M 3.5	10.6	FLAG T15P

SDJC(RL) EXT



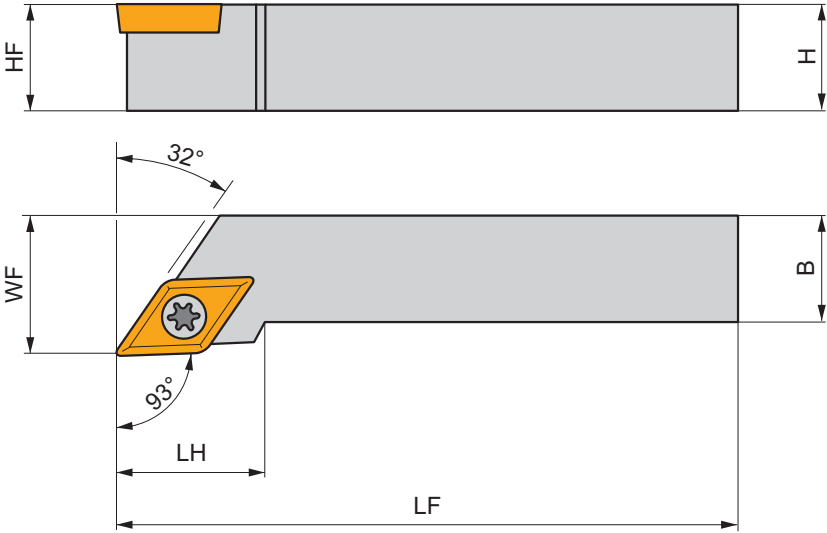
PRAMET

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Portautensile esterno con bloccaggio a vite con angolo d'attacco di 93° per inserto DC..

Portautensile esterno destro/sinistro con angolo d'attacco di 93° per inserti positivi DC.. ,con bloccaggio a vite . Adatto per tornitura longitudinale esterna , tornitura di spallamento, copiatura,tornitura conica ed esecuzione di smussi. Specifico per macchine a fantina mobile. Corpo trattato per una maggiore durata dell'utensile.



Product		H	B	HF	WF	LF	LH	LAMS	GAMO	kg		
		(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(°)	(°)			
R	SDJCR 0808 D 07	8	8	8	10	60	14.0	0	0	0.05	GI052	S01
	SDJCR 1010 E 07	10	10	10	12	70	14.0	0	0	0.06	GI052	S01
	SDJCR 1212 F 07	12	12	12	16	80	14.0	0	0	0.11	GI052	S01
	SDJCR 1212 F 11	12	12	12	16	80	20.0	0	0	0.10	GI012	S08
	SDJCR 1212 K 07-S	12	12	12	12	125	18.2	0	0	0.13	GI052	S01
	SDJCR 1212 K 11-S	12	12	12	12	125	22.6	0	0	0.13	GI012	S08
	SDJCR 1616 H 11	16	16	16	20	100	20.0	0	0	0.22	GI012	S08
	SDJCR 1616 K 11-S	16	16	16	16	125	22.6	0	0	0.23	GI012	S08
	SDJCR 2020 K 11-M-A	20	20	20	25	125	20.0	0	0	0.40	GI012	SD10
	SDJCR 2525 M 11-M-A	25	25	25	32	150	20.0	0	0	0.74	GI012	SD10
L	SDJCR 2525 M 15	25	25	25	32	150	28.0	0	0	0.74	GI243	SD11
	SDJCL 0808 D 07	8	8	8	10	60	14.0	0	0	0.04	GI052	S01
	SDJCL 1010 E 07	10	10	10	12	70	14.0	0	0	0.07	GI052	S01
	SDJCL 1212 F 07	12	12	12	16	80	14.0	0	0	0.11	GI052	S01
	SDJCL 1212 F 11	12	12	12	16	80	20.0	0	0	0.11	GI012	S08
	SDJCL 1212 K 07-S	12	12	12	12	125	18.2	0	0	0.13	GI052	S01
	SDJCL 1212 K 11-S	12	12	12	12	125	22.6	0	0	0.13	GI012	S08
	SDJCL 1616 H 11	16	16	16	20	100	20.0	0	0	0.20	GI012	S08
	SDJCL 1616 K 11-S	16	16	16	16	125	22.6	0	0	0.23	GI012	S08
	SDJCL 2020 K 11-M-A	20	20	20	25	125	20.0	0	0	0.41	GI012	SD10
	SDJCL 2525 M 11-M-A	25	25	25	32	150	20.0	0	0	0.74	GI012	SD10
	SDJCL 2525 M 15	25	25	25	32	150	28.0	0	0	0.07	GI243	SD11

	
GI012	DC.. 11T3..
GI052	DC.. 0702..
GI243	DC.. 1504..

		 Nm						
SD10	US 3510-T15P	3.0	M 3.5	10.6	SDN 110304	MS 3510	FLAG T15P	HXK 3.5
SD11	US 64518-T15P	5.0	M 4.5	18	SDN 150304	MS 4512	FLAG T15P	HXK 5
S01	US 2506-T07P	0.9	M 2.5	6.3	—	—	FLAG T07P	—
S08	US 3510-T15P	3.0	M 3.5	10.6	—	—	FLAG T15P	—

SDNCN EXT

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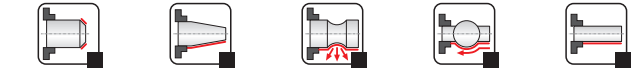
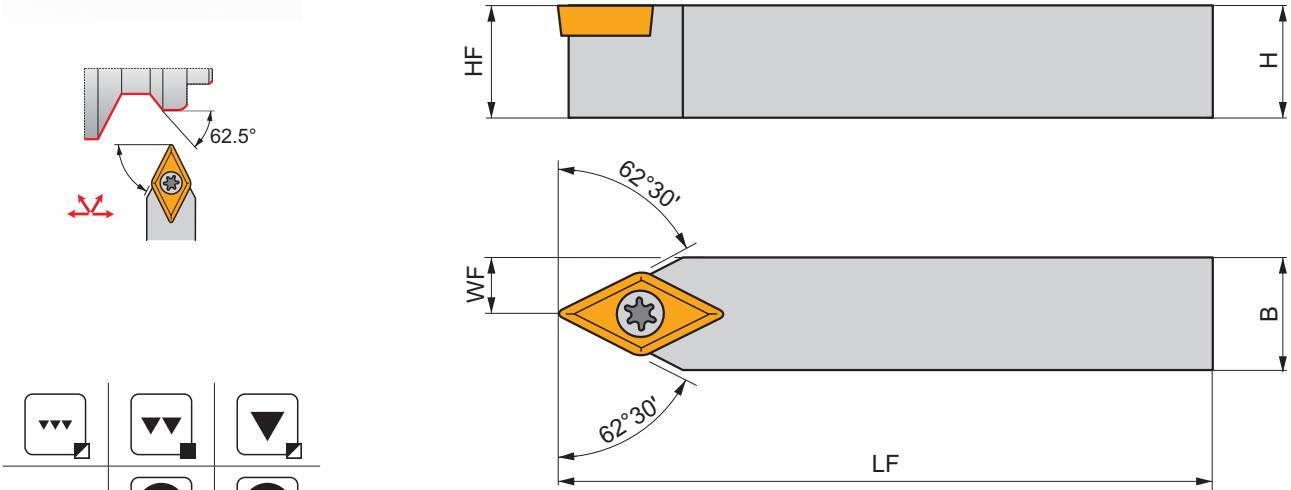
PRAMET

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Portautensile esterno con bloccaggio a vite con angolo d'attacco di 62,5° per inserto DC..

Utensile esterno neutro di tornitura con angolo d'attacco di 62,5 ° per inserti positivi DC .. con bloccaggio a vite. Adatto per tornitura longitudinale esterna senza spallamento, copiatura, conicità e smussi. Corpo trattato per una maggiore durata dell'utensile.



Product	H	B	HF	WF	LF	LAMS	GAMO				
	(mm)	(mm)	(mm)	(mm)	(mm)	(°)	(°)				
N	SDNCN 0808 D 07	8	8	8	4	60	0	0	0.05	GI052	S01
	SDNCN 1010 E 07	10	10	10	5	70	0	0	0.07	GI052	S01
	SDNCN 1212 F 07	12	12	12	6	80	0	0	0.11	GI052	S01
	SDNCN 1212 F 11	12	12	12	6	80	0	0	0.11	GI012	S08
	SDNCN 1616 H 11	16	16	16	8	100	0	0	0.20	GI012	S08
	SDNCN 2020 K 11-M-A	20	20	20	10	125	0	0	0.35	GI012	SD10
	SDNCN 2525 M 11-M-A	25	25	25	12.5	150	0	0	0.70	GI012	SD10

	
GI012	DC.. 11T3..
GI052	DC.. 0702..

								
SD10	US 3510-T15P	3.0	M 3.5	10.6	SDN 110304	MS 3510	FLAG T15P	HXK 3.5
S01	US 2506-T07P	0.9	M 2.5	6.3	—	—	FLAG T07P	—
S08	US 3510-T15P	3.0	M 3.5	10.6	—	—	FLAG T15P	—

SDUCL EXT

P M K N S H

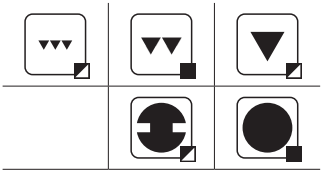
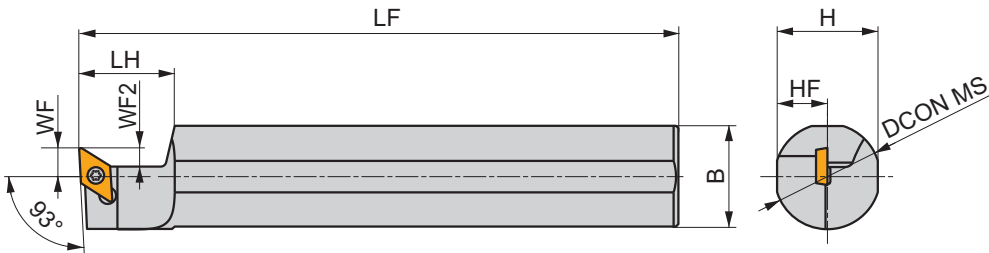
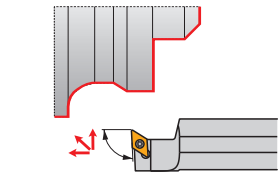
PRAMET

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Portautensile esterno con bloccaggio a vite con angolo d'attacco di 93° per inserto DC..

Portautensile esterno destro/sinistro con angolo d'attacco di 93° per inserti positivi DC.. con bloccaggio a vite. Adatto per la tornitura esterna di spallamenti , copiatura, intestatura , tornitura conica ed esecuzione di smussi . Specifico per macchine a fantina mobile. Corpo trattato per una maggior durata dell'utensile.



Product	DCON MS	H	B	HF	WF	LF	LH	WF2	LAM S	GAMO	kg		
	(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(°)	(°)			
L S20K-SDUCL07-S	20	19	19	9.5	6	125	18.0	4	0	0	0.23	GI052	S01
	S22K-SDUCL07-S	22	21	21	10.5	6	125	18.0	4	0	0.27	GI052	S01

	
GI052	DC.. 0702..

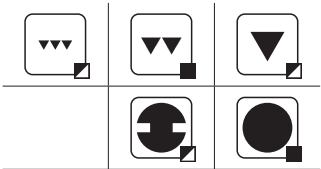
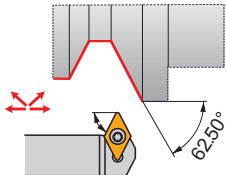
					
S01	US 2506-T07P	0.9	M 2.5	6.3	FLAG T07P

SDXC(RL) EXT

P M K N S H

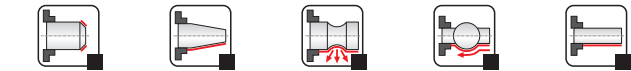
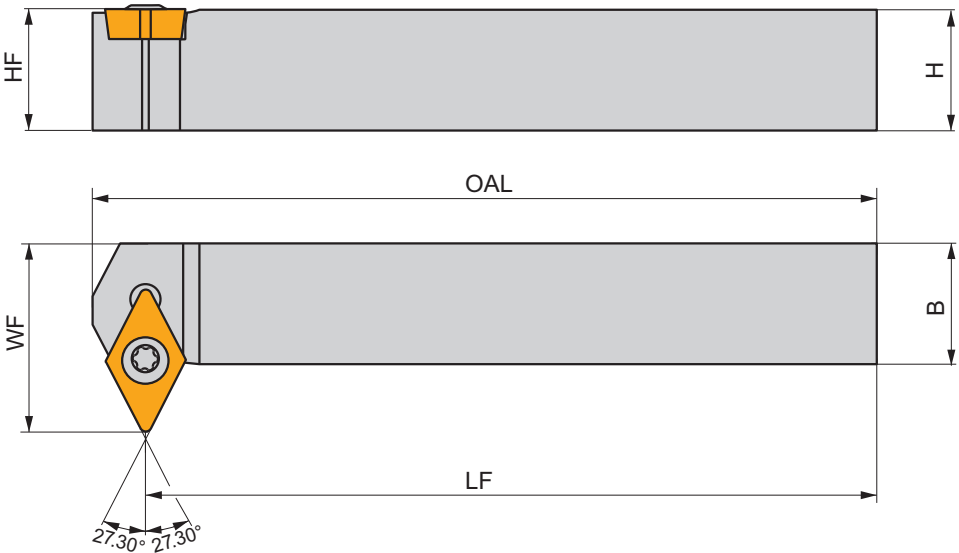
PRAMET

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Portautensile esterno con bloccaggio a vite con angolo d'attacco di 62.5° , per inserto DC..

Portautensile esterno destro/sinistro con angolo d'attacco di 62,5° per inserti positivi DC.. con bloccaggio a vite. Adatto per tornitura longitudinale esterna, tornitura di spallamenti , copiatura , tornitura conica ed esecuzione di smussi. Specifico per macchine a fantina mobile. Corpo trattato per una maggiore durata dell'utensile.



Product		H	B	HF	WF	LF	OAL	LAMS	GAMO	kg		
		(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(°)	(°)			
R	SDXCR 1212 K 07-S	12	12	12	18	125	130	0	0	0.15	GI052	S01
	SDXCR 1616 K 11-S	16	16	16	25	125	132	0	0	0.26	GI012	S08
L	SDXCL 1212 K 07-S	12	12	12	18	125	130	0	0	0.15	GI052	S01
	SDXCL 1616 K 11-S	16	16	16	25	125	132	0	0	0.26	GI012	S08

	
GI012	DC.. 11T3..
GI052	DC.. 0702..

					
S01	US 2506-T07P	0.9	M 2.5	6.3	FLAG T07P
S08	US 3510-T15P	3.0	M 3.5	10.6	FLAG T15P

C.-SDJC(RL) EXT

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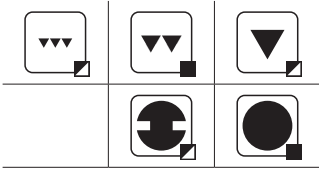
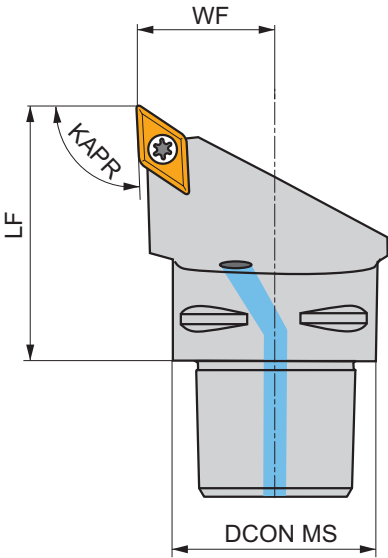
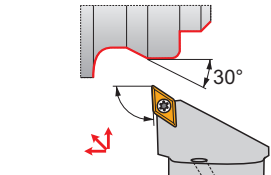
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Utensile PSC esterno a cambio rapido, bloccaggio a vite , angolo d’attacco di 93° per inserto DC...
Utensile destro/sinistro per tornitura esterna con bloccaggio a vite e passaggio refrigerante interno, angolo d’attacco di 93° per inserti positivi DC... Adatto per la tornitura esterna longitudinale, spallamenti, copiatura e smussi. Disponibile con attacco PSC (Attacco Poligonale) . Corpo trattato per una maggiore durata.



Product	DCON MS	WF	LF	KAPR	LAMS	GAMO				
	(mm)	(mm)	(mm)	(°)	(°)	(°)				
R	C3-SDJCR-22040-11	32	22	40	93	0	0	✓	0.20	GI012 C-SD11V-1
	C4-SDJCR-27050-11	40	27	50	93	0	0	✓	0.38	GI012 C-SD11V-1
	C5-SDJCR-35060-11	50	35	60	93	0	0	✓	0.69	GI012 C-SD11V-2
L	C3-SDJCL-22040-11	32	22	40	93	0	0	✓	0.20	GI012 C-SD11V-1
	C4-SDJCL-27050-11	40	27	50	93	0	0	✓	0.38	GI012 C-SD11V-1
	C5-SDJCL-35060-11	50	35	60	93	0	0	✓	0.70	GI012 C-SD11V-2

	
GI012	DC.. 11T3..

								
C-SD11V-1	US 2001-T15P	3.0	M 3.5	12.1	SDS 263-01	MS 9001	FLAG T15P/3,5	CN 034-01
C-SD11V-2	US 2001-T15P	3.0	M 3.5	12.1	SDS 263-01	MS 9001	FLAG T15P/3,5	CN 034-02

C.-SDNCN EXT

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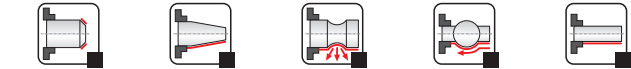
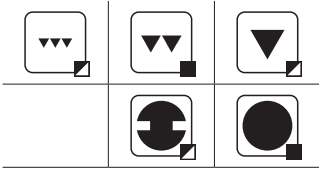
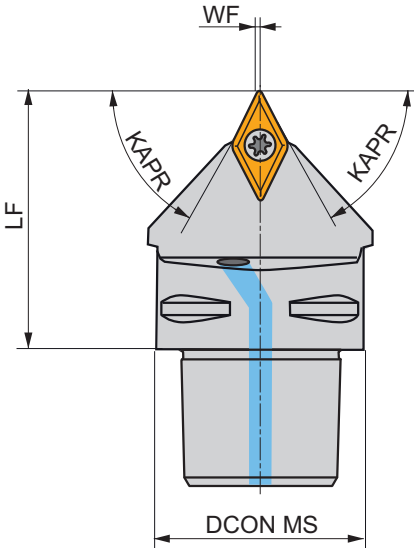
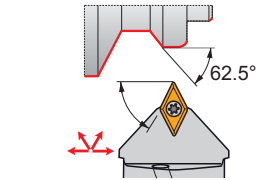
PRAMET

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Utensile PSC esterno a cambio rapido, bloccaggio a vite , angolo d'attacco di 62.5° per inserto DC...

Utensile destro/sinistro per tornitura esterna con bloccaggio a vite e passaggio refrigerante interno, angolo d'attacco di 62.5° per inserti positivi DC.. Adatto per la tornitura esterna longitudinale, conicità, copiatura e smussi. Disponibile con attacco PSC (Attacco Poligonale) . Corpo trattato per una maggiore durata.



Product		DCON MS	WF	LF	KAPR	LAMS	GAMO				
		(mm)	(mm)	(mm)	(°)	(°)	(°)				
N	C4-SDNCN-00050-11	40	0.5	50	62.5	0	0	✓	0.35	GI012	C-SD11V-1
	C5-SDNCN-00060-11	50	0.5	60	62.5	0	0	✓	0.62	GI012	C-SD11V-2

	
GI012	DC.. 11T3..

								
C-SD11V-1	US 2001-T15P	3.0	M 3.5	12.1	SDS 263-01	MS 9001	FLAG T15P/3,5	CN 034-01
C-SD11V-2	US 2001-T15P	3.0	M 3.5	12.1	SDS 263-01	MS 9001	FLAG T15P/3,5	CN 034-02

SDQC(RL) INT

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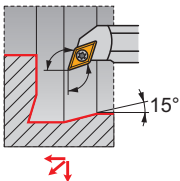
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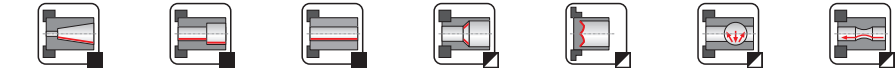
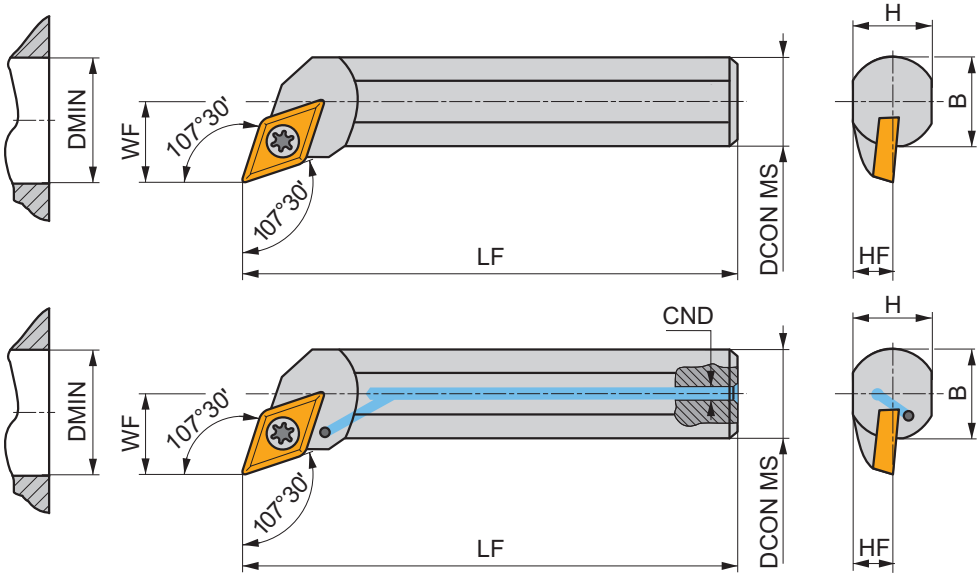
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Utensile da interno, bloccaggio a vite, inserti DC... angolo di attacco di 107.5°
Bareno destro/sinistro per tornitura interna con bloccaggio a vite e passaggio refrigerante interno, angolo di attacco di 107.5° per inserti positivi da DC... Adatto per operazioni di tornitura longitudinale, spallamento, conicità e smussi. Corpo trattato per una maggiore durata.



Product		DCON MS	DMIN	WF	H	B	LF	CND	LAMS	GAMO				
		(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(°)	(°)		kg		
R	A10H-SDQCR 07	10	13	7	9	—	100	4	-10	0	✓	0.07	GI052	S02
	A12K-SDQCR 07	12	16	9	11	—	125	5	-7	0	✓	0.10	GI052	S02
	A16M-SDQCR 07	16	20	11	14.5	—	150	6	-7	0	✓	0.22	GI052	S01
	A20Q-SDQCR 11	20	25	13	18	—	180	8	-5	0	✓	0.36	GI012	S08
	S20S-SDQCR 11	20	25	13	18	18.5	250	—	-5	0	—	0.60	GI012	S08
	A25R-SDQCR 11	25	32	17	23	23	200	8	-3	0	✓	0.65	GI012	S08
	S25T-SDQCR 11	25	32	17	23	23	300	—	-3	0	—	1.08	GI012	S08
	A32S-SDQCR 11-A	32	40	22	30	30	250	8	-10	0	✓	1.25	GI012	SD10
	S32U-SDQCR 11-A	32	40	22	30	30	350	—	-10	0	—	2.10	GI012	SD10
L	A10H-SDQCL 07	10	13	7	9	—	100	4	-10	0	✓	0.06	GI052	S02
	A12K-SDQCL 07	12	16	9	11	—	125	5	-7	0	✓	0.11	GI052	S02
	A16M-SDQCL 07	16	20	11	14.5	—	150	6	-7	0	✓	0.22	GI052	S01
	A20Q-SDQCL 11	20	25	13	18	—	180	8	-5	0	✓	0.37	GI012	S08
	S20S-SDQCL 11	20	25	13	18	18.5	250	—	-5	0	—	0.63	GI012	S08
	A25R-SDQCL 11	25	32	17	23	23	200	8	-3	0	✓	0.64	GI012	S08
	S25T-SDQCL 11	25	32	17	23	23	300	—	-3	0	—	1.15	GI012	S08
	A32S-SDQCL 11-A	32	40	22	30	30	250	8	-10	0	✓	1.32	GI012	SD10
	S32U-SDQCL 11-A	32	40	22	30	30	350	—	-10	0	—	2.08	GI012	SD10

														
GI012	DC.. 11T3..													
GI052	DC.. 0702..													

								
SD10	US 3510-T15P	3.0	M 3.5	10.6	SDN 110304	MS 3510	FLAG T15P	HXK 3.5
S01	US 2506-T07P	0.9	M 2.5	6.3	—	—	FLAG T07P	—
S02	US 2505-T07P	0.9	M 2.5	5.2	—	—	FLAG T07P	—
S08	US 3510-T15P	3.0	M 3.5	10.6	—	—	FLAG T15P	—

SDUC(RL) INT

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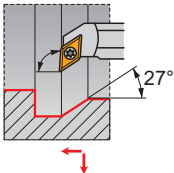
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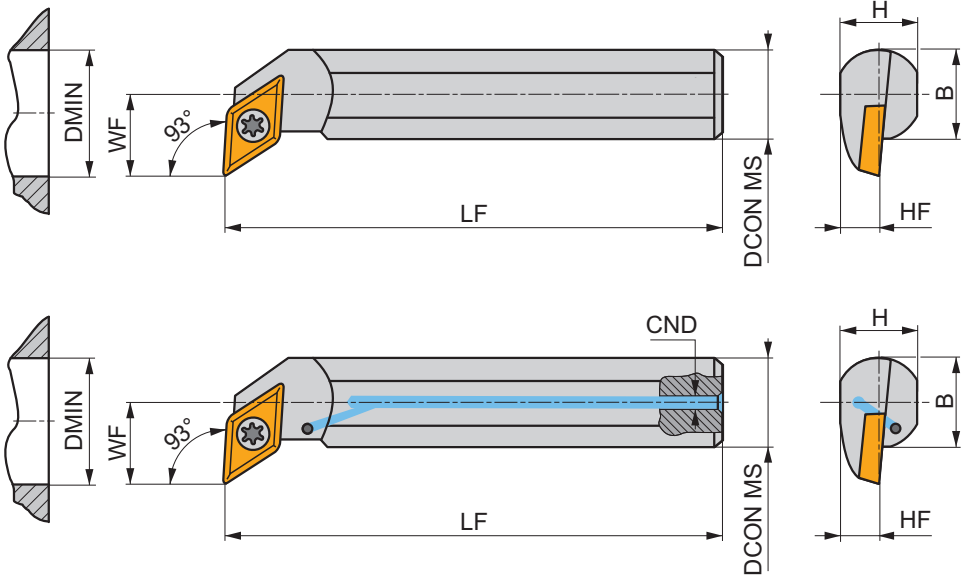
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Utensile interno, bloccaggio a vite, inserti DC... angolo di attacco di 93°
Bareno destro/sinistro per tornitura interna con bloccaggio a vite e passaggio refrigerante interno, angolo di attacco di 93° per inserti positivi DC.. Adatto per operazioni di tornitura longitudinale, spallamento, conicità e smussi. Corpo trattato per una maggiore durata.



Product	DCON MS	DMIN	WF	H	B	LF	CND	LAMS	GAMO				
	(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(°)	(°)		kg		
R	A10H-SDUCR 07	10	13	7	9	—	100	4	-10	0	✓	0.07	GI052 S02
	A12K-SDUCR 07	12	16	9	11	—	125	5	-7	0	✓	0.12	GI052 S02
	A16M-SDUCR 07	16	20	11	14.5	—	150	6	-7	0	✓	0.22	GI052 S01
	A20Q-SDUCR 11	20	25	13	18	—	180	8	-3	0	✓	0.37	GI012 S08
	S20S-SDUCR 11	20	25	13	18	18.5	250	—	-5	0	—	0.60	GI012 S08
	A25R-SDUCR 11	25	32	17	23	23	200	8	-3	0	✓	0.60	GI012 S08
	S25T-SDUCR 11	25	32	17	23	23	300	—	-3	0	—	1.09	GI012 S08
	A32S-SDUCR 11-A	32	40	22	30	30	250	8	-10	0	✓	1.30	GI012 SD10
	S32U-SDUCR 11-A	32	40	22	30	30	350	—	-10	0	—	2.10	GI012 SD10
L	A10H-SDUCL 07	10	13	7	9	—	100	4	-10	0	✓	0.07	GI052 S02
	A12K-SDUCL 07	12	16	9	11	—	125	5	-7	0	✓	0.11	GI052 S02
	A16M-SDUCL 07	16	20	11	14.5	—	150	6	-7	0	✓	0.22	GI052 S01
	A20Q-SDUCL 11	20	25	13	18	—	180	8	-3	0	✓	0.37	GI012 S08
	S20S-SDUCL 11	20	25	13	18	18.5	250	—	-5	0	—	0.60	GI012 S08
	A25R-SDUCL 11	25	32	17	23	23	200	8	-3	0	✓	0.66	GI012 S08
	S25T-SDUCL 11	25	32	17	23	23	300	—	-3	0	—	1.09	GI012 S08
	A32S-SDUCL 11-A	32	40	22	30	30	250	8	-10	0	✓	0.00	GI012 SD10
	S32U-SDUCL 11-A	32	40	22	30	30	350	—	-10	0	—	2.09	GI012 SD10

													
GI012	DC.. 11T3..												
GI052	DC.. 0702..												

								
SD10	US 3510-T15P	3.0	M 3.5	10.6	SDN 110304	MS 3510	FLAG T15P	HXK 3.5
S01	US 2506-T07P	0.9	M 2.5	6.3	—	—	FLAG T07P	—
S02	US 2505-T07P	0.9	M 2.5	5.2	—	—	FLAG T07P	—
S08	US 3510-T15P	3.0	M 3.5	10.6	—	—	FLAG T15P	—

SDUC(RL)-E INT

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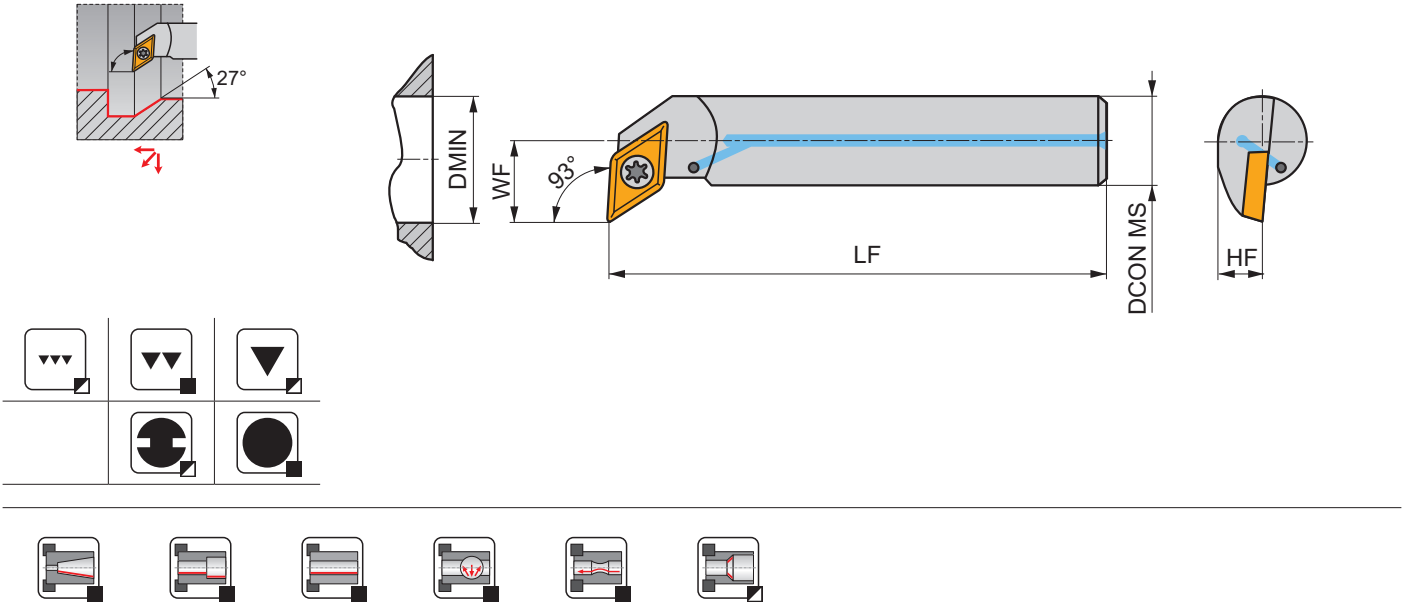
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Utensile da interno in metallo duro, bloccaggio a vite, per inserto DC... angolo di attacco di 93°
Bareno da interni destro/sinistro in metallo duro con bloccaggio a vite e passaggio refrigerante interno, angolo di attacco di 93° per inserto positivo DC.. Adatto per operazioni di tornitura longitudinale, spallamento, conicità e smussi. Per sporgenze utensile >3xD.



Product		DCON MS	DMIN	WF	HF	LF	LAMS	GAMO				
		(mm)	(mm)	(mm)	(mm)	(mm)	(°)	(°)				
R	E10M-SDUCR 07-ER	10	15	9	5.6	150	-5	0	✓	0.14	GI052	SD21
	E12Q-SDUCR 07-ER	12	18	11	6.5	150	-5	0	✓	0.26	GI052	SD21
	E16R-SDUCR 07-ER	16	22	13	8.5	150	-5	0	✓	0.49	GI052	SD21
L	E10M-SDUCL 07-ER	10	15	9	5.6	150	-5	0	✓	0.15	GI052	SD21
	E12Q-SDUCL 07-ER	12	18	11	6.5	150	-5	0	✓	0.26	GI052	SD21
	E16R-SDUCL 07-ER	16	22	13	8.5	150	-5	0	✓	0.50	GI052	SD21





GI052

DC.. 0702..













SD21

5513 020-03

0.8

M 2.5

6.5

PT-8001

SDZC(RL) INT

P M K N S H

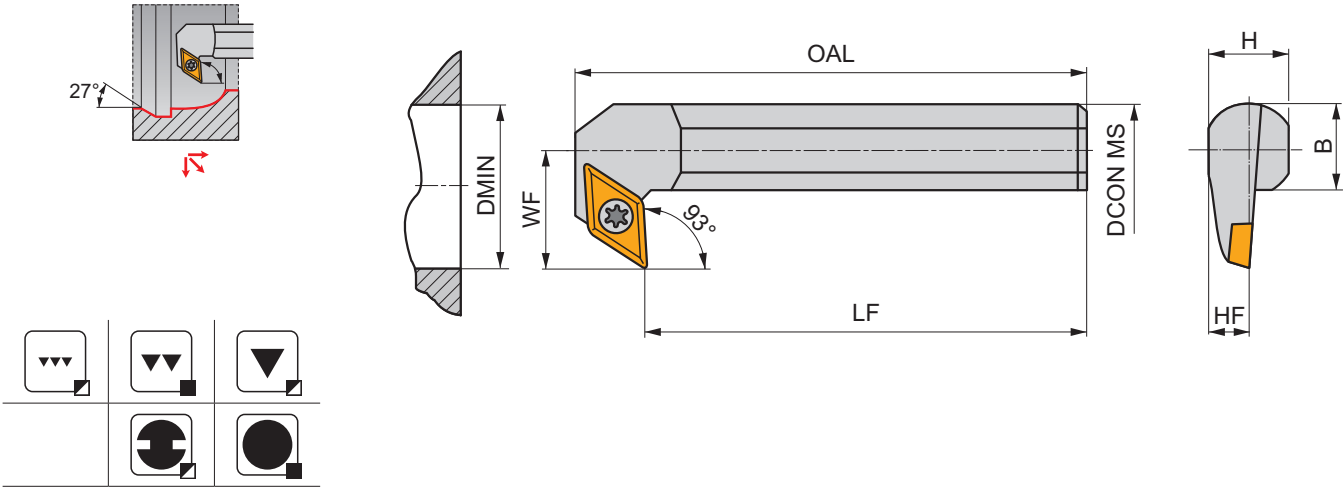
PRAMET

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Utensile da interno, bloccaggio a vite, inserti DC... angolo di attacco di 93°

Bareno destro/sinistro per tornitura interna con bloccaggio a vite, angolo di attacco di 93° per inserti positivi DC.. Adatto per operazioni di copiatura, tornitura in tirata longitudinale con spallamento, conicità e smussi. Corpo trattato per una maggiore durata.



Product		DCON MS	DMIN	WF	H	B	LF	OAL	LAMS	GAMO	kg		
		(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(°)	(°)			
R	S16M-SDZCR 07-93	16	27	17	14.5	15	150	163	-4	0	0.26	GI052	S01
	S20Q-SDZCR 11-93	20	35	22	18	18.5	180	198	-5	0	0.49	GI012	S08
	S25R-SDZCR 11-93	25	42	27	23	23	200	218	-3	0	0.79	GI012	S08
	S32S-SDZCR 11-93-A	32	53	35	30	30	250	268	-6	0	1.62	GI012	SD10
	S40T-SDZCR 11-93-A	40	65	43	38	38	300	322	-5	0	3.00	GI012	SD10
L	S16M-SDZCL 07-93	16	27	17	14.5	15	150	163	-4	0	0.27	GI052	S01
	S20Q-SDZCL 11-93	20	35	22	18	18.5	180	198	-5	0	0.48	GI012	S08
	S25R-SDZCL 11-93	25	42	27	23	23	200	218	-3	0	0.80	GI012	S08
	S32S-SDZCL 11-93-A	32	53	35	30	30	250	268	-6	0	1.60	GI012	SD10
	S40T-SDZCL 11-93-A	40	65	43	38	38	300	322	-5	0	3.00	GI012	SD10

	
GI012	DC.. 11T3..
GI052	DC.. 0702..

								
SD10	US 3510-T15P	3.0	M 3.5	10.6	SDN 110304	MS 3510	FLAG T15P	HXK 3.5
S01	US 2506-T07P	0.9	M 2.5	6.3	—	—	FLAG T07P	—
S08	US 3510-T15P	3.0	M 3.5	10.6	—	—	FLAG T15P	—

C.-SDUC(RL) INT

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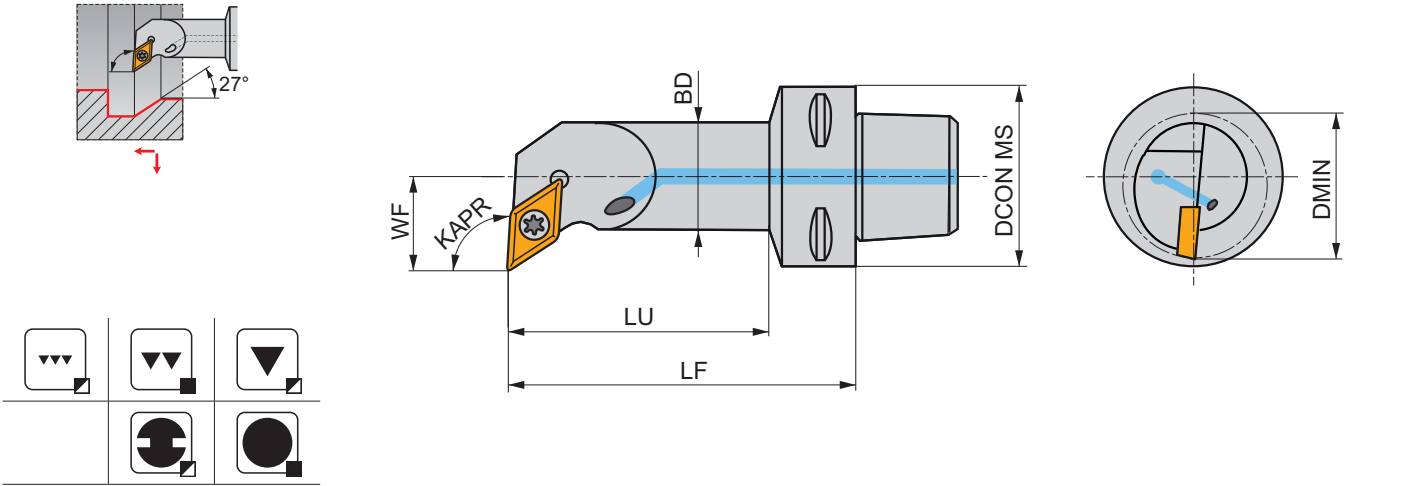
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Utensile PSC interno a cambio rapido, bloccaggio a vite per inserto DC... angolo di attacco di 93°
Utensile destro/sinistro per tornitura interna con bloccaggio a vite e passaggio refrigerante interno, angolo di attacco di 93° per inserti positivi DC.. Adatto per un'ampia gamma di applicazioni di tornitura interna. Attacco PSC (Attacco Poligonale) con lunghezze diverse. Corpo trattato per una maggiore durata.



Product		DCON MS	DMIN	WF	LF	LU	BD	KAPR	LAMS	GAMO		kg		
		(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(°)	(°)	(°)				
R	C3-SDUCR-11065-07	50	20	11	65	48	16	93	-4.3	0	✓	0.20	GI052	SV11
	C4-SDUCR-11070-07	40	20	11	70	47	16	93	-4.3	0	✓	0.35	GI052	SV11
	C4-SDUCR-13080-11	40	25	13	80	57	20	93	-5.8	0	✓	0.41	GI012	SC09M
	C4-SDUCR-17090-11	40	32	17	90	68	25	93	-3.4	0	✓	0.49	GI012	SV16
	C5-SDUCR-13080-11	50	25	13	80	56	20	93	-5.8	0	✓	0.60	GI012	SC09M
	C5-SDUCR-17090-11	50	32	17	90	67	25	93	-3.4	0	✓	0.68	GI012	SV16
L	C4-SDUCL-11070-07	40	20	11	70	47	16	93	-4.3	0	✓	0.35	GI052	SV11
	C4-SDUCL-13080-11	40	25	13	80	57	20	93	-5.8	0	✓	0.41	GI012	SC09M
	C4-SDUCL-17090-11	40	32	17	90	68	25	93	-3.4	0	✓	0.49	GI012	SV16
	C5-SDUCL-13080-11	50	25	13	80	56	20	93	-5.8	0	✓	0.60	GI012	SC09M

		
GI012		DC.. 11T3..
GI052		DC.. 0702..

						
SC09M	US 2009-T15P	3.0	M 3.5	8.1	FLAG T15P/3,5	—
SV11	US 2003-T07P	0.8	M 2.5	6.5	—	FLAG T07P
SV16	US 2010-T15P	3.0	M 3.5	10.1	—	FLAG T15P/3,5

SEGC(RL) EXT

P M K N S H

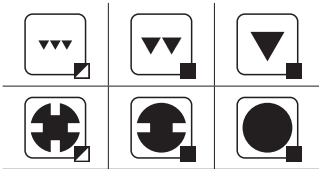
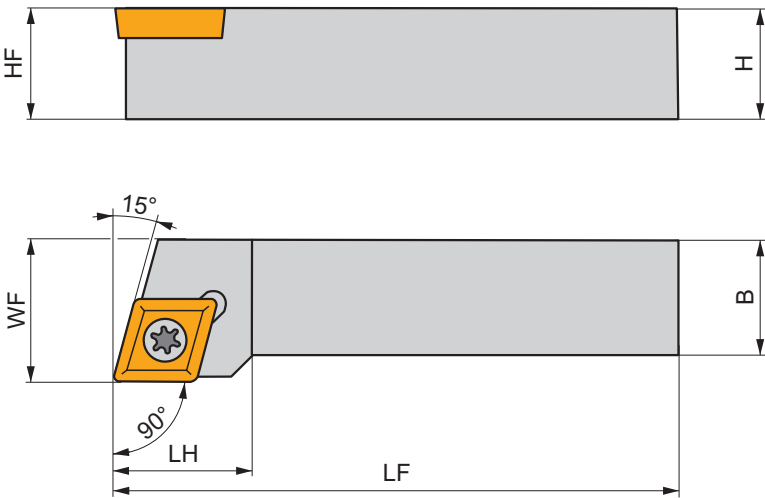
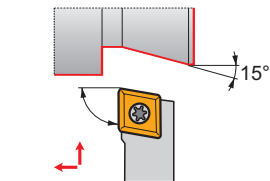
PRAMET

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Utensile esterno, bloccaggio a vite, angolo d'attacco di 90° per inserti EC...

Utensile di tornitura esterna destro/sinistro con bloccaggio a vite, angolo d'attacco di 90° per inserti positivi EC... Adatto per operazioni di intestatura, tornitura longitudinale con spallamento, conicità e smussi. Corpo trattato per una maggiore durata.



Product		H	B	HF	WF	LF	LH	LAMS	GAMO	kg		
		(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(°)	(°)			
R	SEGCR 1212 N 08	12	12	12	16	160	12.0	0	0	0.15	GI210	SE08
	SEGCR 1616 H 08	16	16	16	20	100	12.0	0	0	0.22	GI210	SE08
L	SEGCL 1212 N 08	12	12	12	16	160	12.0	0	0	0.22	GI210	SE08
	SEGCL 1616 H 08	16	16	16	20	100	12.0	0	0	2.14	GI210	SE08

	
GI210	EC.. 0803..

					
SE08	416.1-832	3.6	M 3	8.5	PT-8002

SEUC(RL) INT

P M K N S H

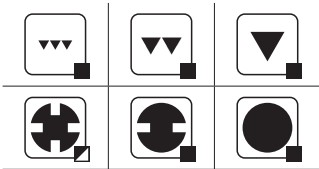
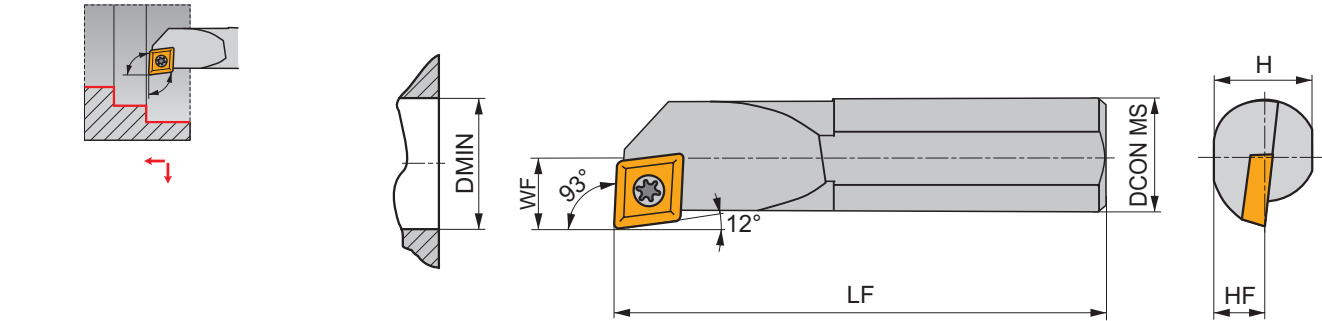
PRAMET

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Utensile da interno, bloccaggio a vite, inserti EC... angolo di attacco di 93°

Bareno destro/sinistro per tornitura interna con bloccaggio a vite, angolo di attacco di 93° per inserti positivi EC... Adatto per operazioni di tornitura longitudinale, spallamento, conicità e smussi. Corpo trattato per una maggiore durata.



	Product	DCON MS	DMIN	WF	H	HF	LF	LAMS	GAMO			
		(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(°)	(°)			
R	S08K-SEUCR 06	8	11	7	7	3.5	125	-5	0	0.06	G1213	SE23
	S10M-SEUCR 06	10	13	8	9	4.5	150	-5	0	0.10	G1213	SE23
	S12M-SEUCR 08	12	15	9	11	5.5	150	-5	0	0.14	G1210	SE24
	S16R-SEUCR 08	16	20	11	15	7.5	200	-5	0	0.32	G1210	SE24
	S20S-SEUCR 08	20	25	13	18	9	250	-5	0	0.58	G1210	SE24
	S25T-SEUCR 08	25	32	17	23	11.5	300	-4	0	1.06	G1210	SE24
L	S08K-SEUCL 06	8	11	7	7	3.5	125	-5	0	0.06	G1213	SE23
	S10M-SEUCL 06	10	13	8	9	4.5	150	-5	0	0.10	G1213	SE23
	S12M-SEUCL 08	12	15	9	11	5.5	150	-5	0	0.14	G1210	SE24
	S16R-SEUCL 08	16	20	11	15	7.5	200	-5	0	0.32	G1210	SE24
	S20S-SEUCL 08	20	25	13	18	9	250	-5	0	0.58	G1210	SE24

											
G1210	EC.. 0803..										
G1213	EC.. 0602..										

					
SE23	5513 020-03	0.8	M 2.5	6.5	PT-8001
SE24	416.1-832	3.6	M 3	8.5	PT-8003

SELP(RL) INT

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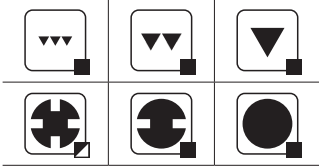
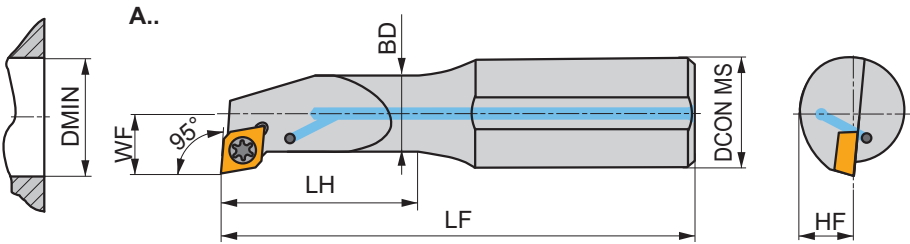
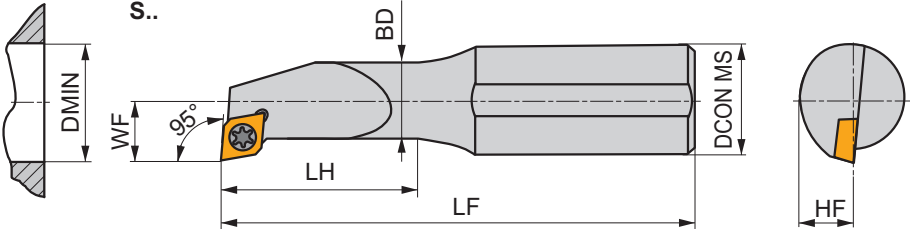
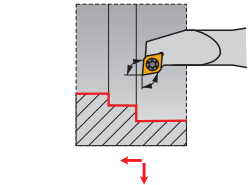
H

S



Utensile interno, bloccaggio a vite, inserti EP... angolo di attacco di 95°

Bareno destro/sinistro per tornitura interna con bloccaggio a vite e passaggio refrigerante interno, angolo di attacco di 95° per inserto positivo EP... Adatto per operazioni di tornitura longitudinale, spallamento, conici e smussi. Corpo trattato per una maggiore durata.



Product		DCON MS	DMIN	BD	WF	LF	LH	LAMS	GAMO				
		(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(°)	(°)		kg		
R	S0608H-SELPR 05	8	8	6	4.5	100	20.0	-10	0	—	0.04	GI212	SE21
	S0810J-SELPR 05	10	11	8	6	110	26.0	-5	0	—	0.06	GI212	SE22
	S1012K-SELPR 05	12	13	10	7	125	32.0	-5	0	—	0.11	GI212	SE22
	A1216M-SELPR 05	16	16	12	9	150	40.0	-2	0	✓	0.18	GI212	SE22
	S1216M-SELPR 05	16	16	12	9	150	40.0	-2	0	—	0.21	GI212	SE22
L	S0608H-SELPL 05	8	8	6	4.5	100	20.0	-10	0	—	0.04	GI212	SE21
	S0810J-SELPL 05	10	11	8	6	110	26.0	-5	0	—	0.06	GI212	SE22
	S1012K-SELPL 05	12	13	10	7	125	32.0	-5	0	—	0.11	GI212	SE22
	S1216M-SELPL 05	16	16	12	9	150	40.0	-2	0	—	0.21	GI212	SE22

	
GI212	EP.. 0502..

					
SE21	28992	0.8	M 2.2	4.2	MA2-8304
SE22	28588	0.8	M 2.2	5.6	MA2-8304

SELP(RL)-E INT

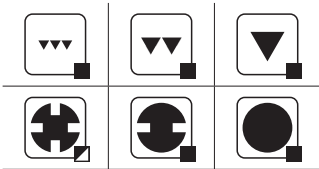
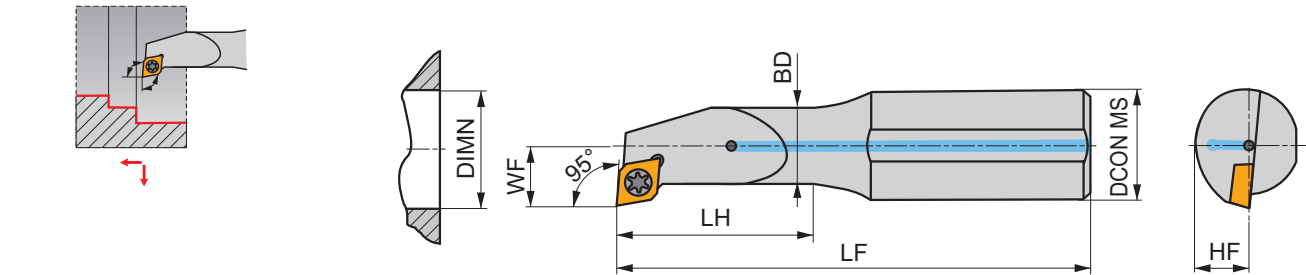
P M K N S H

PRAMET

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Utensile da interno in metallo duro, bloccaggio a vite, per inserto EP... angolo di attacco di 95°
Bareno da interni destro/sinistro in metallo duro con bloccaggio a vite e passaggio refrigerante interno, angolo di attacco di 95° per inserto positivo EP.. Adatto per operazioni di tornitura longitudinale, spallamento, conicità e smussi. Per sporgenze utensile >3xD.



Product		DCON MS	DMIN	BD	WF	LF	LH	LAMS	GAMO				
		(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(°)	(°)				
R	E0608H-SELPR 05	8	8	6	4.5	100	28.0	-10	0	✓	0.06	GI212	SE22
	E0810J-SELPR 05	10	11	8	6	110	36.0	-5	0	✓	0.10	GI212	SE22
	E1012K-SELPR 05	12	13	10	7	125	44.0	-5	0	✓	0.17	GI212	SE22
L	E0608H-SELPL 05	8	8	6	4.5	100	28.0	-10	0	✓	0.06	GI212	SE22
	E0810J-SELPL 05	10	11	8	6	110	36.0	-5	0	✓	0.10	GI212	SE22
	E1216M-SELPL 05	16	16	12	9	150	55.0	-2	0	✓	0.33	GI212	SE22

	
GI212	EP.. 0502..

					
SE22	28588	0.8	M 2.2	5.6	MA2-8304

SEUP(RL) INT

P M K N S H

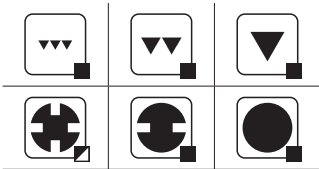
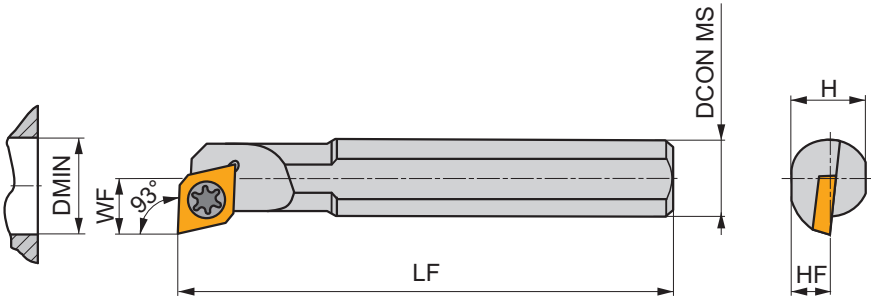
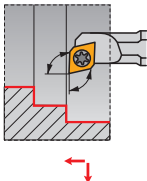
PRAMET

S



Utensile da interno, bloccaggio a vite, inserti EP... angolo di attacco di 93°

Bareno destro/sinistro per tornitura interna con bloccaggio a vite, angolo di attacco di 93° per inserto positivo EP... Adatto per operazioni di tornitura longitudinale, spallamento, conicità e smussi. Corpo trattato per una maggiore durata.



Product		DCON MS	DMIN	WF	H	HF	LF	LAMS	GAMO	kg		
		(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(°)	(°)			
R	S06H-SEUPR 05	6	8.3	5	5.4	2.7	100	-7	0	0.04	GI212	SE21
L	S06H-SEUPL 05	6	8.3	5	5.4	2.7	100	-7	0	0.05	GI212	SE21

	
GI212	EP.. 0502..

					
SE21	28992	0.8	M 2.2	4.2	MA2-8304

SEXP(RL) INT

P M K N S H

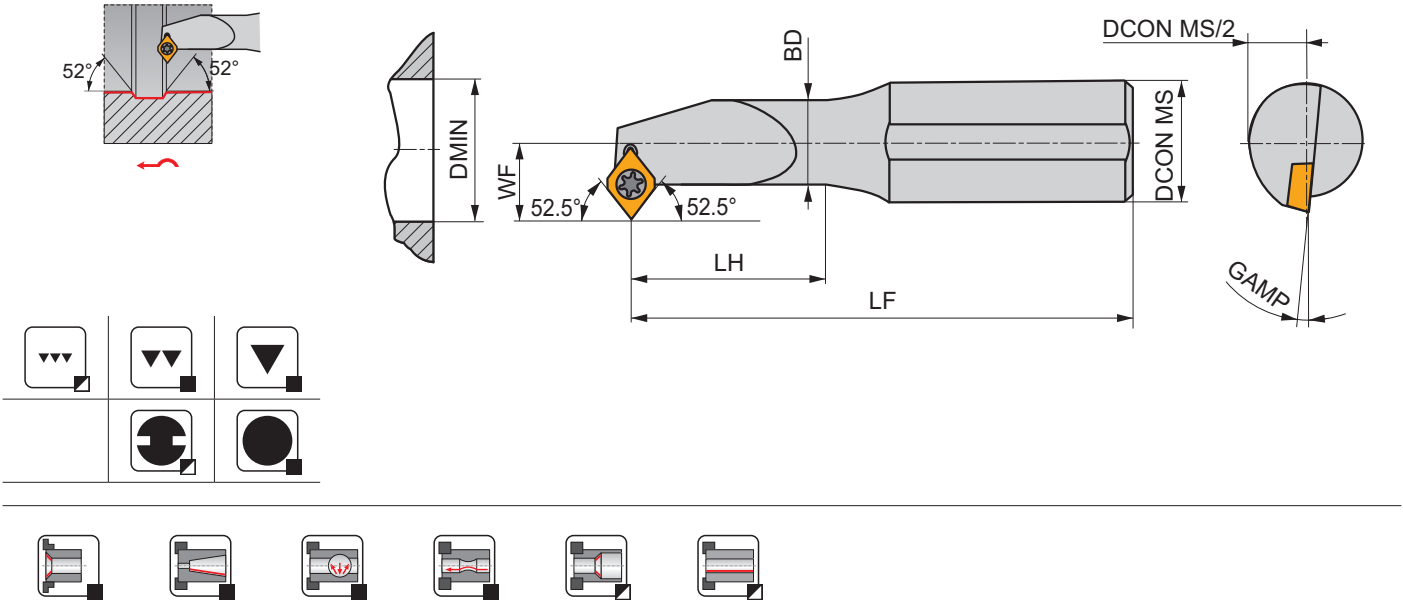
PRAMET

S



Utensile interno, bloccaggio a vite, inserti EP... angolo di attacco di 52.5°

Bareno destro/sinistro per tornitura interna con bloccaggio a vite, angolo di attacco di 52.5° per inserto positivo EP.. Adatto per operazioni di retro smussi, tornitura multidirezionale e longitudinale, conicità e smussi. Corpo trattato per una maggiore durata.



	Product	DCON MS	DMIN	BD	WF	LF	LH	GAMP	kg		
		(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(°)			
R	S0608H-SEXPR 05	8	9.5	6	5.5	100	20.0	-7	0.04	GI212	SE21
	S0810J-SEXPR 05	10	11	8	6	110	26.0	-5	0.06	GI212	SE22
	S1012K-SEXPR 05	12	13	10	7	125	32.0	-5	0.11	GI212	SE22
	S1216M-SEXPR 05	16	16	12	9	150	40.0	-2	0.21	GI212	SE22
L	S0608H-SEXPL 05	8	9.5	6	5.5	100	20.0	-7	0.04	GI212	SE21
	S0810J-SEXPL 05	10	11	8	6	110	26.0	-5	0.06	GI212	SE22
	S1012K-SEXPL 05	12	13	10	7	125	32.0	-5	0.11	GI212	SE22
	S1216M-SEXPL 05	16	16	12	9	150	40.0	-2	0.21	GI212	SE22

	
GI212	EP. 0502..

					
SE21	28992	0.8	M 2.2	4.2	MA2-8304
SE22	28588	0.8	M 2.2	5.6	MA2-8304

SEXP(RL)-E INT

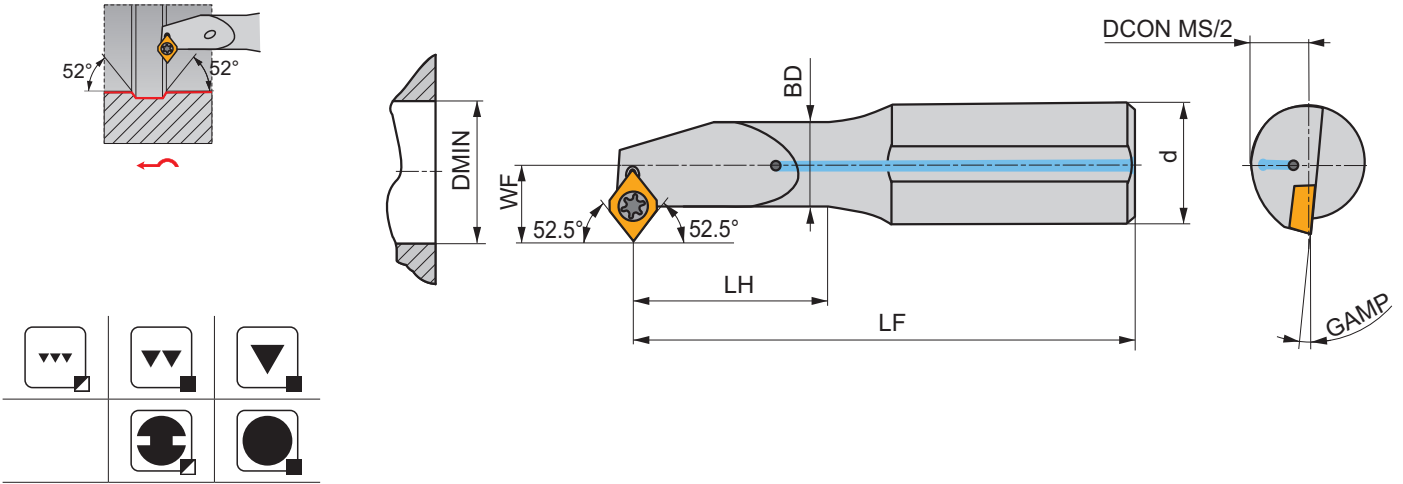
P M K N S H

PRAMET

S



Utensile da interno in metallo duro, bloccaggio a vite, per inserto EP... angolo di attacco di 52.5°
Bareno da interni destro/sinistro in metallo duro con bloccaggio a vite e passaggio refrigerante interno, angolo di attacco di 52.5° per inserto positivo EP.. Adatto per operazioni di smussi in tirata ed in spinta , tornitura multidirezionale , longitudinale e conicità . Per sporgenze utensile >3xD.



Product	DCON MS	DMIN	BD	WF	LF	LH	GAMP				
	(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(°)				
R	E0608H-SEXPR 05	8	9.5	6	5.5	100	-7	✓	0.07	G1212	SE21
	E0810J-SEXPR 05	10	11	8	6	110	-5	✓	0.10	G1212	SE22
	E1012K-SEXPR 05	12	13	10	7	125	-5	✓	0.16	G1212	SE22
	E1216M-SEXPR 05	16	16	12	9	150	-2	✓	0.32	G1212	SE22
L	E0608H-SEXPL 05	8	9.5	6	5.5	100	-7	✓	0.06	G1212	SE21

	
G1212	EP. 0502..

					
SE21	28992	0.8	M 2.2	4.2	MA2-8304
SE22	28588	0.8	M 2.2	5.6	MA2-8304

PRDCN EXT

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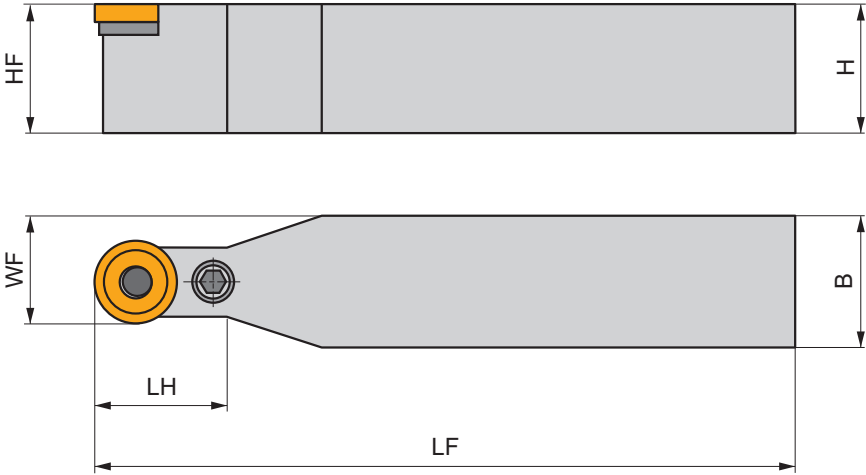
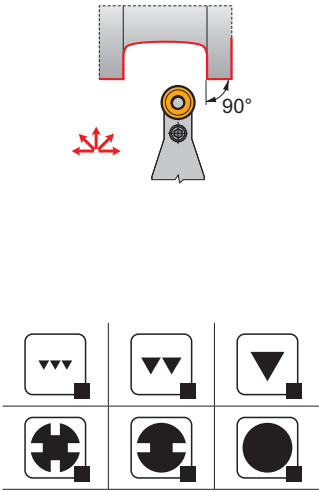
S

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Utensile esterno, bloccaggio a leva per inserti tondi RC..
Utensile neutro di tornitura esterna, con bloccaggio a leva per inserti positivi RC.. Adatto per ingestatura e tornitura longitudinale senza spallamento, tornitura a copiare fino a 90 °, tornitura conica e smussi. Corpo trattato per una maggiore durata dell'utensile.



Product		H	B	HF	WF	LF	LH	LAMS	GAMO	kg		
		(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(°)	(°)			
N	PRDCN 3225 P 16	32	25	32	20.5	170	34.0	0	0	0.80	G1090	PR01
	PRDCN 3232 P 20	32	32	32	26	170	42.0	0	0	1.16	G1069	PR03
	PRDCN 4040 S 20	40	40	40	30	250	40.0	0	0	2.82	G1069	PR03
	PRDCN 4040 S 25	40	40	40	32.5	250	40.0	0	0	2.75	G1122	PR02
	PRDCN 5050 V 32	50	50	50	41	400	52.0	0	0	7.30	G1096	PR04

			
G1069			RCMX 2006MO
G1090			RCMX 1606MO
G1096			RCMX 3209MO
G1122			RCMX 2507MO

									
PR01	PRS 816	CL 116	CS 706	2.0	M 6x1	20.7	TR 16	MT 05	HXK 2.5
PR02	PRS 825	CL 125	CS 710	3.5	M 10x1	30.4	TR 19	MT 06	HXK 4
PR03	PRS 820	CL 120	CS 708	3.0	M 8x1	23.5	TR 15	MT 07	HXK 3
PR04	PRS 832	CL 132	CS 612	4.0	M 12x1	36	TR 25	MT 08	HXK 5

PRSC(RL) EXT

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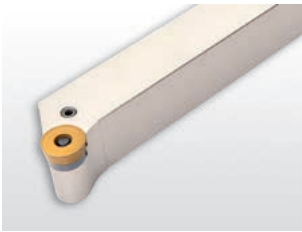
N

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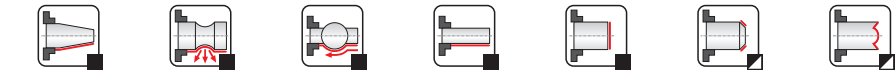
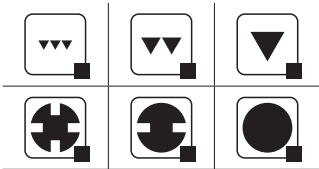
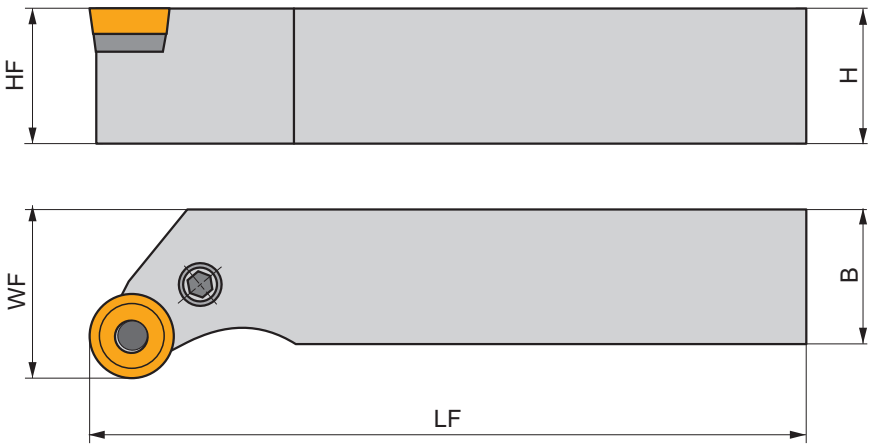
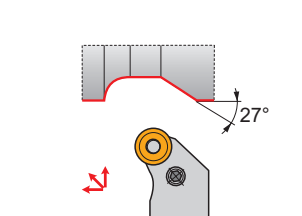
PRAMET

P



Utensile esterno, bloccaggio a leva, per inserti tondi RC..

Utensile di tornitura esterno destro / sinistro, bloccaggio a leva per inserti positivi RC .. Adatto per tornitura ed intestatura esterna e longitudinale senza spallamento, tornitura a copiare fino a 27 °, tornitura conica e smussi. Corpo trattato per una maggiore durata dell'utensile.



Product		H	B	HF	WF	LF	LAMS	GAMO	kg		
		(mm)	(mm)	(mm)	(mm)	(mm)	(°)	(°)			
R	PRSCR 3225 P 16	32	25	32	32	170	0	0	1.05	GI090	PR01
	PRSCR 3232 P 20	32	32	32	40	170	0	0	1.29	GI069	PR03
	PRSCR 4040 S 16	40	40	40	50	250	0	0	3.00	GI090	PR01
	PRSCR 4040 S 25	40	40	40	50	250	0	0	3.04	GI122	PR02
L	PRSCL 3225 P 16	32	25	32	32	170	0	0	0.90	GI090	PR01
	PRSCL 4040 S 16	40	40	40	50	250	0	0	2.38	GI090	PR01
	PRSCL 3232 P 20	32	32	32	40	170	0	0	1.32	GI069	PR03
	PRSCL 4040 S 25	40	40	40	50	250	0	0	3.06	GI122	PR02

	
GI069	RCMX 2006MO
GI090	RCMX 1606MO
GI122	RCMX 2507MO

									
PR01	PRS 816	CL 116	CS 706	2.0	M 6x1	20.7	TR 16	MT 05	HXK 2.5
PR02	PRS 825	CL 125	CS 710	3.5	M 10x1	30.4	TR 19	MT 06	HXK 4
PR03	PRS 820	CL 120	CS 708	3.0	M 8x1	23.5	TR 15	MT 07	HXK 3

SRDC(RL) EXT

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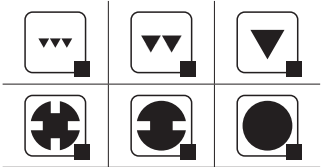
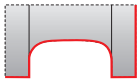
N

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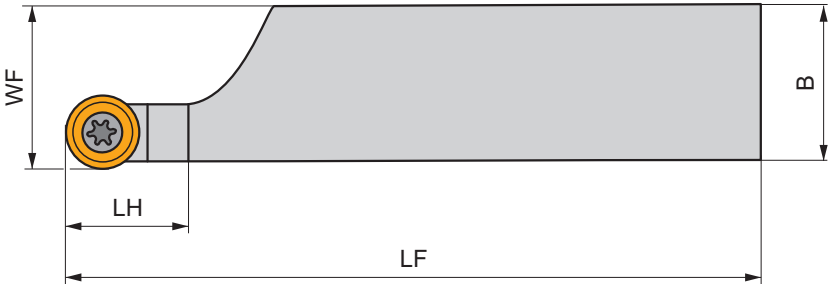
PRAMET

S



Utensile esterno, bloccaggio a vite, per inserti tondi RC..

Utensile di tornitura esterno destro / sinistro, bloccaggio a vite per inserti positivi RC .. Adatto per intestatura e tornitura esterna longitudinale senza spallamenti, conicità e smussi. Corpo trattato per una maggiore durata dell'utensile.



Product		H	B	HF	WF	LF	LH	LAMS	GAMO	kg		
		(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(°)	(°)			
R	SRDCR 2020 K 08-A	20	20	20	20.5	125	20.0	0	0	0.36	GI051	SR21
	SRDCR 2525 M 08-A	25	25	25	25.5	150	20.0	0	0	0.66	GI051	SR21
	SRDCR 3225 P 08-A	32	25	32	25.5	170	20.0	0	0	0.95	GI051	SR21
L	SRDCL 2020 K 08-A	20	20	20	20.5	125	20.0	0	0	0.37	GI051	SR21
	SRDCL 2525 M 08-A	25	25	25	25.5	150	20.0	0	0	0.66	GI051	SR21
	SRDCL 3225 P 08-A	32	25	32	25.5	170	20.0	0	0	0.96	GI051	SR21

	
GI051	RC.. 0803M0

					
SR21	5513 020-04	1.5	M 3	7.2	PT-8002

SRDCN EXT

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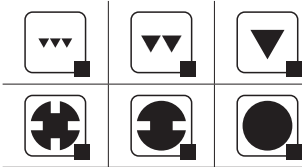
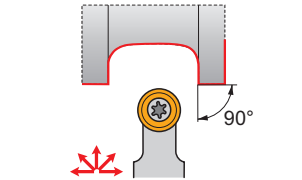
K

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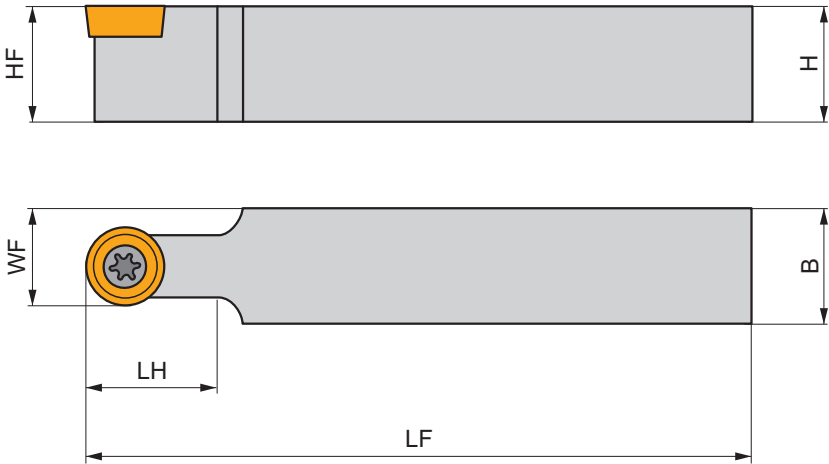
S

H

S



Utensile esterno, bloccaggio a vite per inserti tondi RC..
Utensile neutro di tornitura esterna con bloccaggio a vite, per inserti positivi RC.. Adatto per tornitura esterna ed intestatura senza spallamento, copiatura, tornitura conica e smussi. Corpo trattato per una maggiore durata dell'utensile.



Product		H	B	HF	WF	LF	LH	LAMS	GAMO	kg		
		(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(°)	(°)			
N	SRDCN 1212 F 06	12	12	12	9	80	12.0	0	0	0.10	GI054	S01
	SRDCN 1616 H 06	16	16	16	11	100	12.0	0	0	0.20	GI054	S01
	SRDCN 2020 K 08	20	20	20	14	125	20.0	0	0	0.37	GI051	S03
	SRDCN 2020 K 1003-M-A	20	20	20	15	125	25.0	0	0	0.38	GI064	SR10
	SRDCN 2020 K 10-M-A	20	20	20	15	125	25.0	0	0	0.37	GI013	SR10
	SRDCN 2525 M 10-M-A	25	25	25	17.5	150	25.0	0	0	0.67	GI013	SR10
	SRDCN 2525 M 12-M-A	25	25	25	18.5	150	30.0	0	0	0.08	GI014	SR12
	SRDCN 3225 P 10-M	32	25	32	17.5	170	25.0	0	0	0.90	GI013	SR10
	SRDCN 3225 P 12-M	32	25	32	18.5	170	30.0	0	0	0.90	GI014	SR12
	SRDCN 3225 P 16-M	32	25	32	20.5	170	32.0	0	0	1.00	GI161	SR16

			
GI013	RC.. 10T3MO		
GI014	RC.. 1204MO		
GI051	RC.. 0803MO		
GI054	RC.. 0602MO		
GI064	RC.. 1003MO		
GI161	RC.. 1606MO		

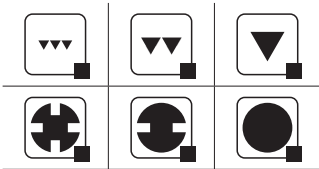
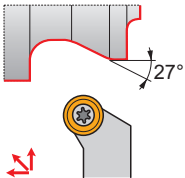
								
S01	US 2506-T07P	0.9	M 2.5	6.3	—	—	FLAG T07P	—
S03	US 3007-T09P	2.0	M 3	7.3	—	—	FLAG T09P	—
SR10	US 3510-T15P	3.0	M 3.5	10.6	SRN 100300	MS 3510	FLAG T15P	HXK 3.5
SR12	US 3510-T15P	3.0	M 3.5	10.6	SRN 120300	MS 3510	FLAG T15P	HXK 3.5
SR16	US 5018-T20P	5.0	M 5	18.2	SRN 16T3MO	MS 5015	FLAG T20P	HXK 5

SRSC(RL) EXT

P M K N S H

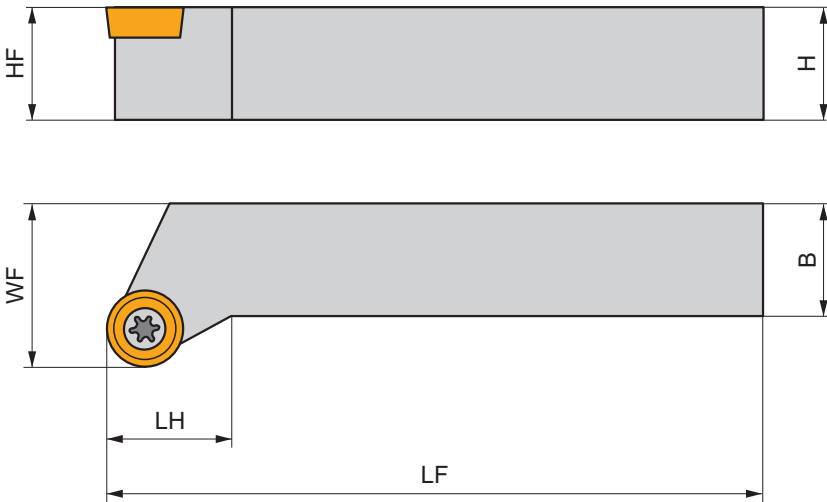
PRAMET

S



Utensile esterno, bloccaggio a vite, per inserti tondi RC..

Utensile destro/sinistro di tornitura esterna, con bloccaggio a vite per inserti positivi RC.. Adatto per intestature e torniture esterne e longitudinali senza spallamento, copiatura, conicità e smussi. Corpo trattato per una maggiore durata dell'utensile.



Product		H	B	HF	WF	LF	LH	LAMS	GAMO	kg		
		(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(°)	(°)			
R	SRSCR 1212 F 06	12	12	12	16	80	12.0	0	0	0.09	GI054	SO1
	SRSCR 1616 H 06	16	16	16	20	100	12.0	0	0	0.21	GI054	SO1
	SRSCR 2020 K 08	20	20	20	25	125	20.0	0	0	0.40	GI051	SO3
	SRSCR 2020 K 10-M-A	20	20	20	25	125	20.0	0	0	0.41	GI013	SR10
	SRSCR 2525 M 10-M-A	25	25	25	32	150	20.0	0	0	0.75	GI013	SR10
	SRSCR 3225 P 10-M	32	25	32	32	170	20.0	0	0	1.06	GI013	SR10
	SRSCR 2525 M 12-M-A	25	25	25	32	150	20.0	0	0	0.75	GI014	SR12
	SRSCR 3225 P 16-M	32	25	32	32	170	20.0	0	0	1.08	GI161	SR16
L	SRSCL 1212 F 06	12	12	12	16	80	12.0	0	0	0.10	GI054	SO1
	SRSCL 1616 H 06	16	16	16	20	100	12.0	0	0	0.22	GI054	SO1
	SRSCL 2020 K 08	20	20	20	25	125	20.0	0	0	0.45	GI051	SO3
	SRSCL 2020 K 10-M-A	20	20	20	25	125	20.0	0	0	0.42	GI013	SR10
	SRSCL 2525 M 10-M-A	25	25	25	32	150	20.0	0	0	0.74	GI013	SR10
	SRSCL 3225 P 10-M	32	25	32	32	170	20.0	0	0	1.06	GI013	SR10
	SRSCL 2525 M 12-M-A	25	25	25	32	150	20.0	0	0	0.75	GI014	SR12
	SRSCL 3225 P 16-M	32	25	32	32	170	20.0	0	0	1.08	GI161	SR16

			
GI013			RC.. 10T3MO
GI014			RC.. 1204MO
GI051			RC.. 0803MO
GI054			RC.. 0602MO
GI161			RC.. 1606MO

		 Nm						
S01	US 2506-T07P	0.9	M 2.5	6.3	—	—	FLAG T07P	—
S03	US 3007-T09P	2.0	M 3	7.3	—	—	FLAG T09P	—
SR10	US 3510-T15P	3.0	M 3.5	10.6	SRN 100300	MS 3510	FLAG T15P	HXK 3.5
SR12	US 3510-T15P	3.0	M 3.5	10.6	SRN 120300	MS 3510	FLAG T15P	HXK 3.5
SR16	US 5018-T20P	5.0	M 5	18.2	SRN 16T3M0	MS 5015	FLAG T20P	HXK 5

C.-SRDCN EXT

P

M

K

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S

H

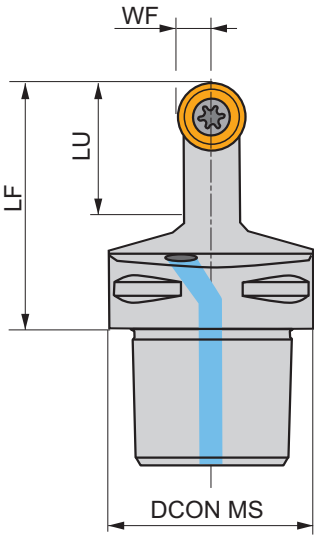
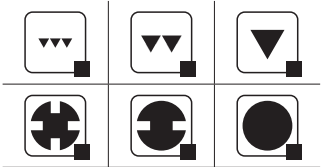
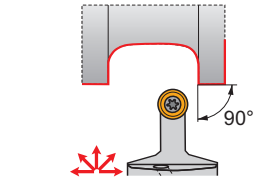
PRAMET

S



Utensile esterno PSC a cambio rapido, bloccaggio a vite, inserti RC..

Utensile neutro di tornitura esterna , con fori per refrigerante interno, bloccaggio a vite per inserti positivi RC.. Adatto per inestatura e tornitura esterna longitudinale senza spallamento, copiatura, conicità e smussi. Attacco a cambio rapido PSC (Attacco poligonale) . Corpo trattato per una maggiore durata dell'utensile.



Product		DCON MS	WF	LF	LU	LAMS	GAMO				
		(mm)	(mm)	(mm)	(mm)	(°)	(°)				
N	C4-SRDCN-00050-12A	40	6	50	28	0	0	✓	0.32	GI014	C-SR12V-1
	C5-SRDCN-00060-10A	50	5	60	25	0	0	✓	0.56	GI013	C-SR10V
	C5-SRDCN-00060-12A	50	6	60	28	0	0	✓	0.56	GI014	C-SR12V-2

										
GI013	RC.. 10T3MO									
GI014	RC.. 1204MO									

								
C-SR10V	US 2010-T15P	3.0	M 3.5	10.1	SRS 110-01	MS 9001	FLAG T15P/3,5	CN 034-02
C-SR12V-1	US 2001-T15P	3.0	M 3.5	12.1	SRS 110-02	MS 9001	FLAG T15P/3,5	CN 034-01
C-SR12V-2	US 2001-T15P	3.0	M 3.5	12.1	SRS 110-02	MS 9001	FLAG T15P/3,5	CN 034-02

KHP-RSC(RL)

P

M

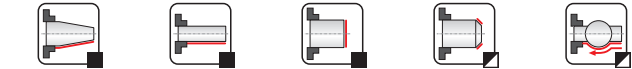
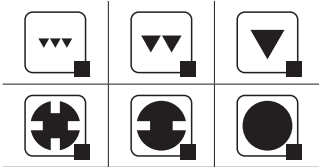
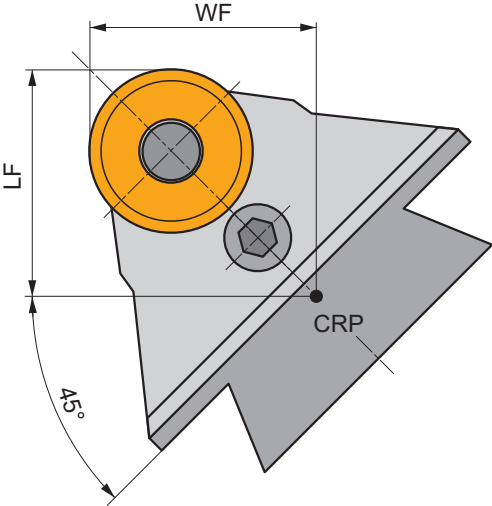
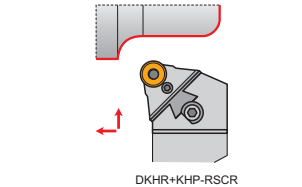
K

P



Cartuccia modulare KHP con bloccaggio a leva per tornitura con inserti RC..

Cartuccia a coda di rondine, destra/sinistra, bloccaggio a leva, si monta su stelo utensile DKH. Adatta per tornitura longitudinale pesante senza spallamento, tornitura frontale, tornitura conica e smussi con inserto RC.. positivo. Utensile trattato per una maggiore durata.



Product	WF	LF	LAMS	GAMO	kg		
	(mm)	(mm)	(°)	(°)			
R KHP-RSCR 20	35	45	0	0	1.25	GI069	PRP90
KHP-RSCL 20	35	45	0	0	1.30	GI069	PRP90

	
GI069	RCMX 2006MO

									
PRP90	RCU 200400	CL 120	US 36	6.0	M 8x1	26	NT 07	MT 07	HXK 4

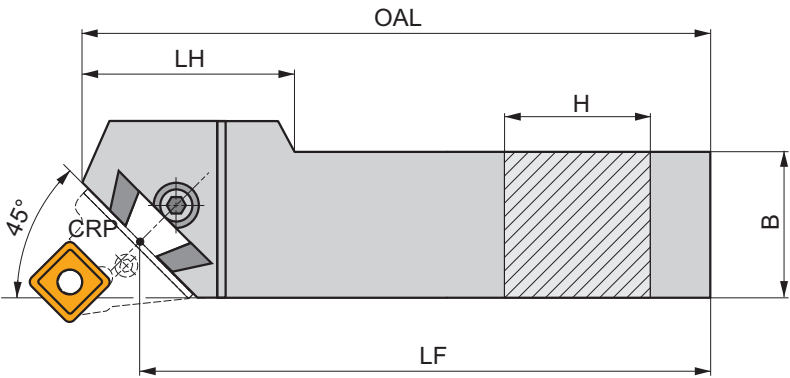
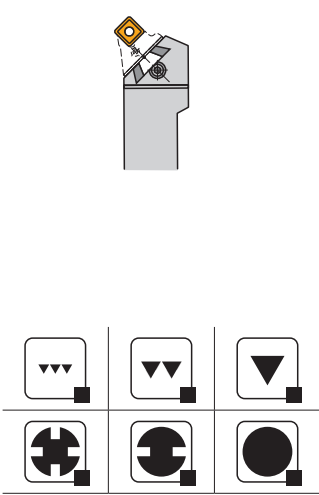
DKH(RL)

PRAMET



Stelo esterno per cartucce modulari KHP/KHS per tornitura pesante

Stelo modulare destro/sinistro per cartucce KHP/KHS. Adatto per applicazioni di tornitura pesante. Corpo trattato per una durata maggiore dell'utensile.



	Product	H	B	LF	OAL	LH	kg		
		(mm)	(mm)	(mm)	(mm)	(mm)			
R	DKHR 4050 V	40	50	400	425	100.0	7.10	GI098	DKH10
	DKHR 5060 W	50	60	450	475	110.0	11.30	GI098	DKH10
	DKHR 6080 W-A	60	80	450	485	90.0	19.65	GI098	DKH10
L	DKHL 4050 V	40	50	400	425	100.0	7.10	GI098	DKH10
	DKHL 5060 W	50	60	450	475	110.0	11.30	GI098	DKH10
	DKHL 6080 W-A	60	80	450	485	90.0	19.28	GI098	DKH10

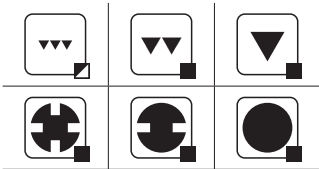
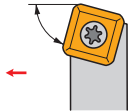
		
GI098	KHP	KHS
		
DKH10	SR 14	HXK 10

SSBC(RL) EXT

P M K N S H

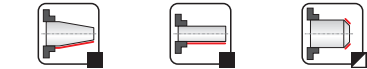
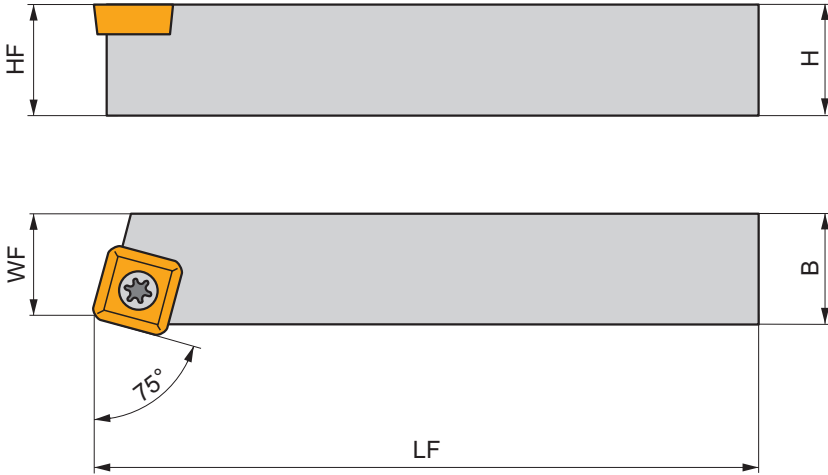
PRAMET

S



Utensile esterno, bloccaggio a vite, angolo d'attacco di 75° per inserti SC..

Utensile di tornitura esterno destro / sinistro, bloccaggio a vite per inserti positivi SC .. Adatto per tornitura longitudinale esterna senza spallamenti, conica e smussi. Corpo trattato per una maggiore durata dell'utensile.



	Product	H	B	HF	WF	LF	LAMS	GAMO	kg		
		(mm)	(mm)	(mm)	(mm)	(mm)	(°)	(°)			
R	SSBCR 1212 F 09	12	12	12	11	80	0	0	0.10	GI053	S08
	SSBCR 1616 H 09	16	16	16	13	100	0	0	0.20	GI053	S08
	SSBCR 2020 K 12-M-A	20	20	20	17	125	0	0	0.40	GI015	SS20
	SSBCR 2525 M 12-M-A	25	25	25	22	150	0	0	0.76	GI015	SS20
	SSBCR 4040 S 25	40	40	40	35	250	0	0	3.01	GI131	SS25
	SSBCR 5050 T 25	50	50	50	43	300	0	0	5.65	GI131	SS25
	SSBCR 5050 T 38-A	50	50	50	43	300	0	0	4.84	GI164	SS38A
L	SSBCR 6060 V 38-A	60	60	60	53	400	0	0	11.10	GI164	SS38A
	SSBCL 1212 F 09	12	12	12	11	80	0	0	0.10	GI053	S08
	SSBCL 1616 H 09	16	16	16	13	100	0	0	0.22	GI053	S08
	SSBCL 2020 K 12-M-A	20	20	20	17	125	0	0	0.40	GI015	SS20
	SSBCL 2525 M 12-M-A	25	25	25	22	150	0	0	0.70	GI015	SS20
	SSBCL 4040 S 25	40	40	40	35	250	0	0	3.01	GI131	SS25
	SSBCL 5050 T 25	50	50	50	43	300	0	0	5.65	GI131	SS25
	SSBCL 5050 T 38-A	50	50	50	43	300	0	0	5.78	GI164	SS38A
	SSBCL 6060 V 38-A	60	60	60	53	400	0	0	11.16	GI164	SS38A

			
GI015		SC.. 1204..	
GI053		SC.. 09T3..	
GI131		SC.. 2509..	
GI164		SC.. 3809..	

											
S08	US 3510-T15P	3.0	M 3.5	10.6	—	—	FLAG T15P	—	—	—	—
SS20	US 5012-T15P	5.0	M 5	12.2	SSN 120304	MS 5008	FLAG T15P	HXK 5	—	—	—
SS25	US 8025-T30P	13.0	M 8	24.2	SSN 250620	MS 8020	—	HXK 5	SDRT30P	—	—
SS38A	US 8025-T30P	13.0	M 8	24.2	SSN 380920	MS 8020	—	HXK 5	SDRT30P	—	—

SSDCN EXT

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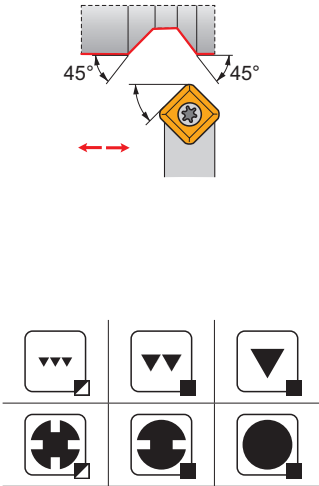
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N

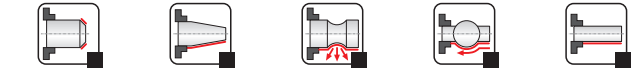
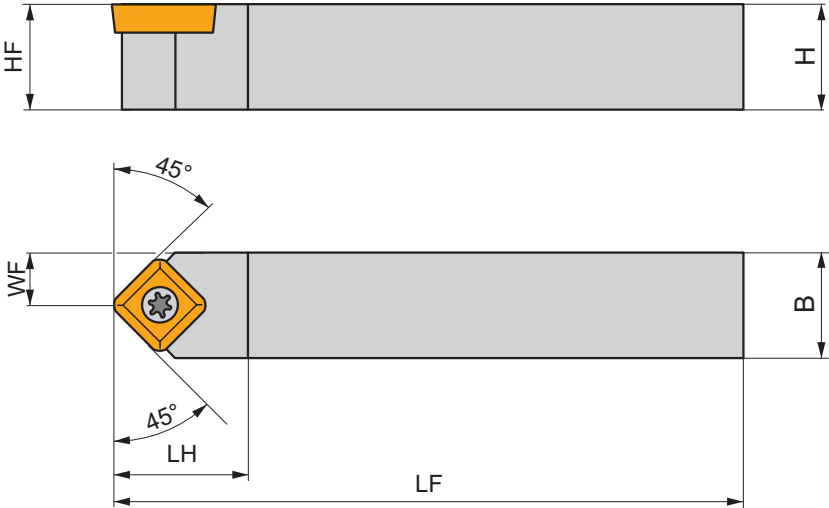
S

H

S



Utensile esterno, bloccaggio a vite, angolo d'attacco di 45° per inserti SC..
Utensile neutro di tornitura esterna, con bloccaggio a vite, per inserti positivi SC.. Adatto per tornitura longitudinale esterna senza spallamento, copiatura, tornitura conica e smussi. Corpo trattato per una maggiore durata dell'utensile.



Product		H	B	HF	WF	LF	LH	LAMS	GAMO			
		(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(°)	(°)			
N	SSDCN 1212 F 09	12	12	12	6	80	—	0	0	0.11	GI053	S08
	SSDCN 1616 H 09	16	16	16	8	100	—	0	0	0.20	GI053	S08
	SSDCN 2020 K 12-M-A	20	20	20	10	125	—	0	0	0.41	GI015	SS20
	SSDCN 2525 M 12-M-A	25	25	25	12.5	150	—	0	0	0.74	GI015	SS20

	
GI015	SC.. 1204..
GI053	SC.. 09T3..

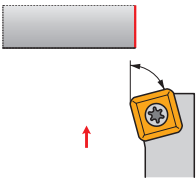
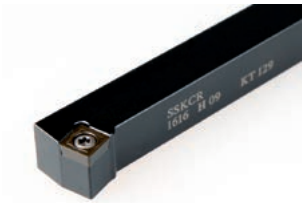
								
S08	US 3510-T15P	3.0	M 3.5	10.6	—	—	FLAG T15P	—
SS20	US 5012-T15P	5.0	M 5	12.2	SSN 120304	MS 5008	FLAG T15P	HXK 5

SSKCR(RL) EXT

P M K N S H

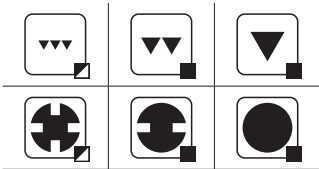
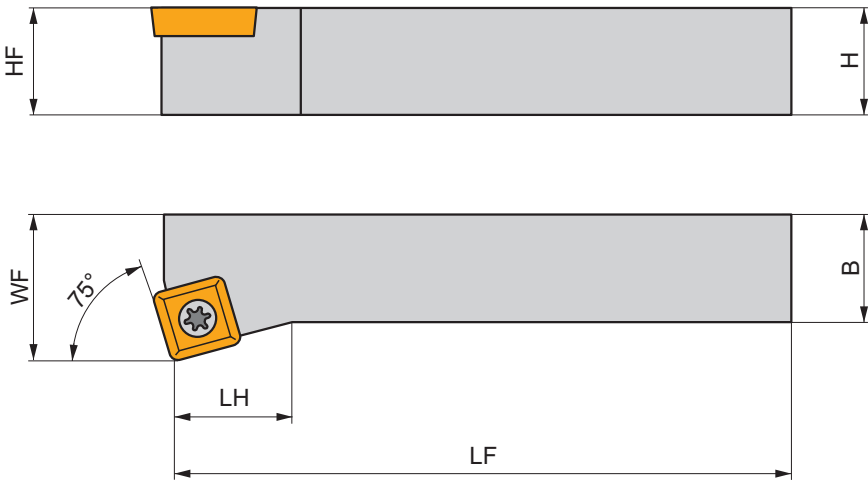
PRAMET

S



Utensile esterno, bloccaggio a vite, angolo del tagliente utensile 75° (sfacciare), inserti SC..

Utensile di tornitura esterno destro / sinistro con bloccaggio a vite, per inserti positivi SC .. Adatto per intestatura senza spallamenti e smussi. Corpo trattato per una maggiore durata dell'utensile.



Product		H	B	HF	WF	LF	LH	LAMS	GAMO			
		(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(°)	(°)			
R	SSKCR 1212 F 09	12	12	12	16	80	32.0	0	0	0.10	GI053	S08
	SSKCR 1616 H 09	16	16	16	20	100	32.0	0	0	0.25	GI053	S08
	SSKCR 2020 K 12-M-A	20	20	20	25	125	36.0	0	0	0.75	GI015	SS20
	SSKCR 2525 M 12-M-A	25	25	25	32	150	36.0	0	0	0.75	GI015	SS20

	
GI015	SC.. 1204..
GI053	SC.. 09T3..

								
S08	US 3510-T15P	3.0	M 3.5	10.6	—	—	FLAG T15P	—
SS20	US 5012-T15P	5.0	M 5	12.2	SSN 120304	MS 5008	FLAG T15P	HXK 5

SSSC(RL) INT

P

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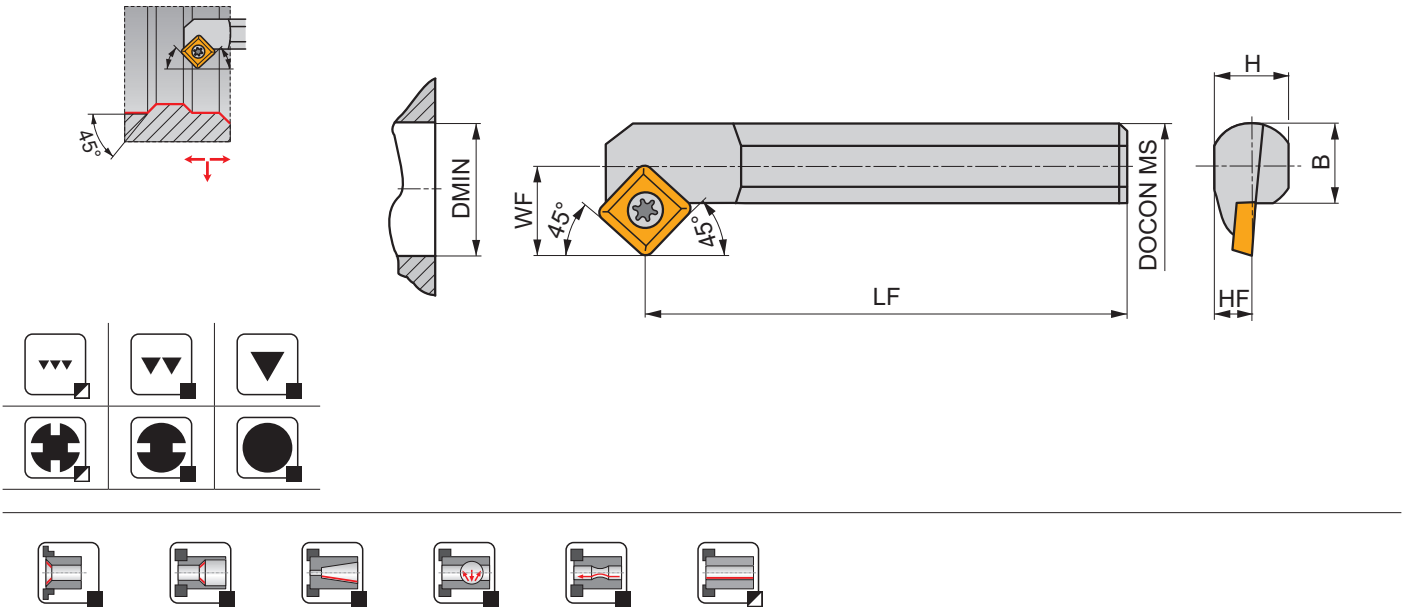
H

PRAMET

S



Utensile da interno, bloccaggio a vite, inserti SC... angolo di attacco di 45°
Bareno destro/sinistro per tornitura interna con bloccaggio a vite, angolo di attacco di 45° per inserto positivo SC... Adatto per operazioni di retro smussi, conicità, tornitura multidirezionale e longitudinale con spallamento. Corpo trattato per una maggiore durata.



Product		DCON MS	DMIN	WF	H	B	LF	LAMS	GAMO			
		(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(°)	(°)			
R	S20S-SSSCR 09	20	25	13	18	18.5	250	-5	0	0.61	GI053	S04
	S25T-SSSCR 09	25	32	17	23	23	300	-3	0	1.10	GI053	S04
L	S20S-SSSCL 09	20	25	13	18	18.5	250	-5	0	0.05	GI053	S04
	S25T-SSSCL 09	25	32	17	23	23	300	-3	0	1.10	GI053	S04

	
GI053	SC.. 09T3..

					
S04	US 3510-T15P	3.0	M 3.5	10.6	FLAG T15P

KHS-SBC(RL)

P

M

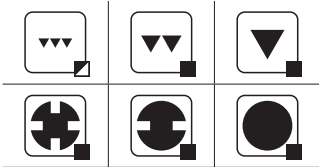
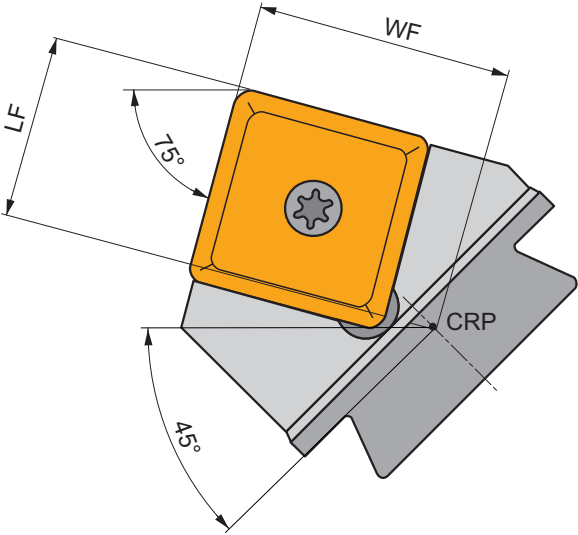
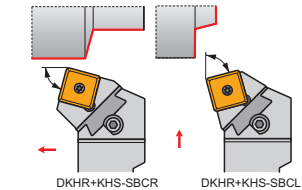
K

S



Cartuccia di tornitura KHS, bloccaggio a vite, angolo di attacco di 75° per inserti SC..

Cartuccia a coda di rondine, destra/sinistra, bloccaggio a vite, angolo di attacco di 75°, si monta su stelo utensili DKH. Adatta per tornitura longitudinale pesante senza spallamento, tornitura frontale, conica e smussi con inserti positivi SC.. Utensile trattato per una maggiore durata.



Product		WF	LF	LAMS	GAMO	kg		
		(mm)	(mm)	(°)	(°)			
R	KHS-SBCR 25	47	36	0	0	1.50	GI131	SS26
	KHS-SBCR 38-A	47	36	0	0	1.47	GI164	SS38
L	KHS-SBCL 25	47	36	0	0	1.45	GI131	SS26
	KHS-SBCL 38-A	47	36	0	0	1.48	GI164	SS38

	
GI131	SC.. 2509..
GI164	SC.. 3809..

								
SS26	US 8025-T30P	13.0	M 8	24.2	SSN 250620	MS 8020	SDR T30P	HXK 5
SS38	US 8025-T30P	13.0	M 8	24.2	SSN 380620	MS 8020	SDR T30P	HXK 5

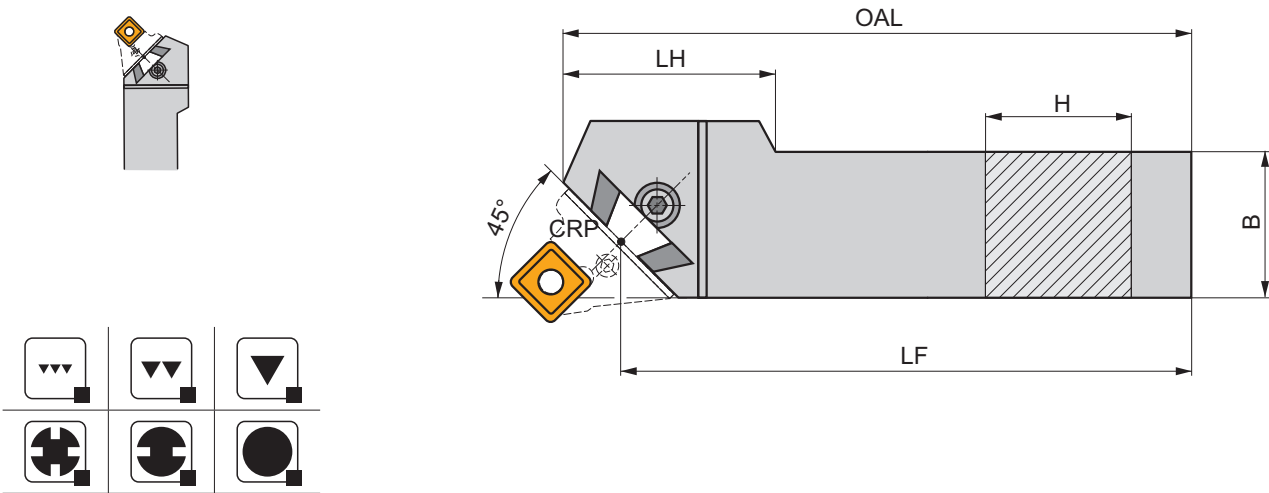
DKH(RL)

PRAMET



Stelo esterno per cartucce modulari KHP/KHS per tornitura pesante

Stelo modulare destro/sinistro per cartucce KHP/KHS. Adatto per applicazioni di tornitura pesante. Corpo trattato per una durata maggiore dell'utensile.



	Product	H	B	LF	OAL	LH	kg		
		(mm)	(mm)	(mm)	(mm)	(mm)			
R	DKHR 4050 V	40	50	400	425	100.0	7.10	GI098	DKH10
	DKHR 5060 W	50	60	450	475	110.0	11.30	GI098	DKH10
	DKHR 6080 W-A	60	80	450	485	90.0	19.65	GI098	DKH10
L	DKHL 4050 V	40	50	400	425	100.0	7.10	GI098	DKH10
	DKHL 5060 W	50	60	450	475	110.0	11.30	GI098	DKH10
	DKHL 6080 W-A	60	80	450	485	90.0	19.28	GI098	DKH10

		
GI098	KHP	KHS
		
DKH10	SR 14	HXK 10

STAC(RL) EXT

P M K N S H

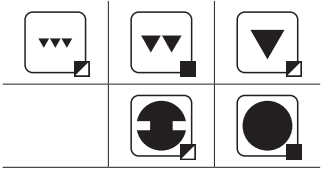
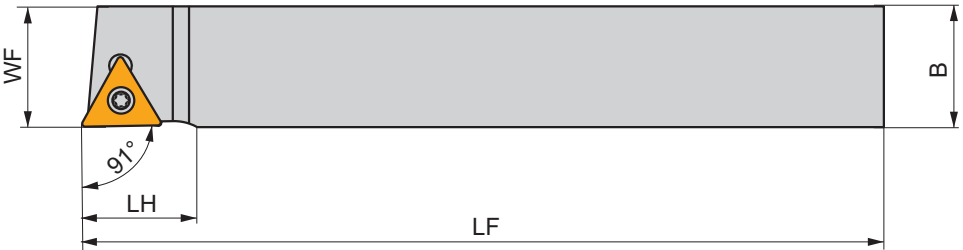
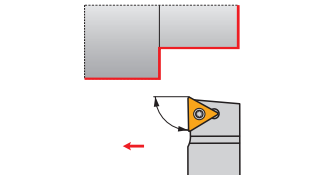
PRAMET

S



Portautensile esterno con bloccaggio a vite con angolo d'attacco di 91° per inserto TC..

Portautensile esterno destro/sinistro per inserti positivi TC.. con bloccaggio a vite . Adatto per la tornitura longitudinale esterna,tornitura di spallamenti , tornitura conica ed esecuzione di smussi . Specifico per macchine a fantina mobile. Corpo trattato per una maggiore durata dell'utensile.



Product		H	B	HF	WF	LF	LH	LAMS	GAMO	kg		
		(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(°)	(°)			
R	STACR 1212 K 11-S	12	12	12	12	125	15.2	0	0	0.14	GI056	S01
	STACR 1616 K 11-S	16	16	16	16	125	15.2	0	0	0.25	GI056	S01
L	STACL 1212 K 11-S	12	12	12	12	125	15.2	0	0	0.14	GI056	S01
	STACL 1616 K 11-S	16	16	16	16	125	15.2	0	0	0.25	GI056	S01

	
GI056	TC.. 1102..

					
S01	US 2506-T07P	0.9	M 2.5	6.3	FLAG T07P

STFC(RL) EXT

P M K N S H

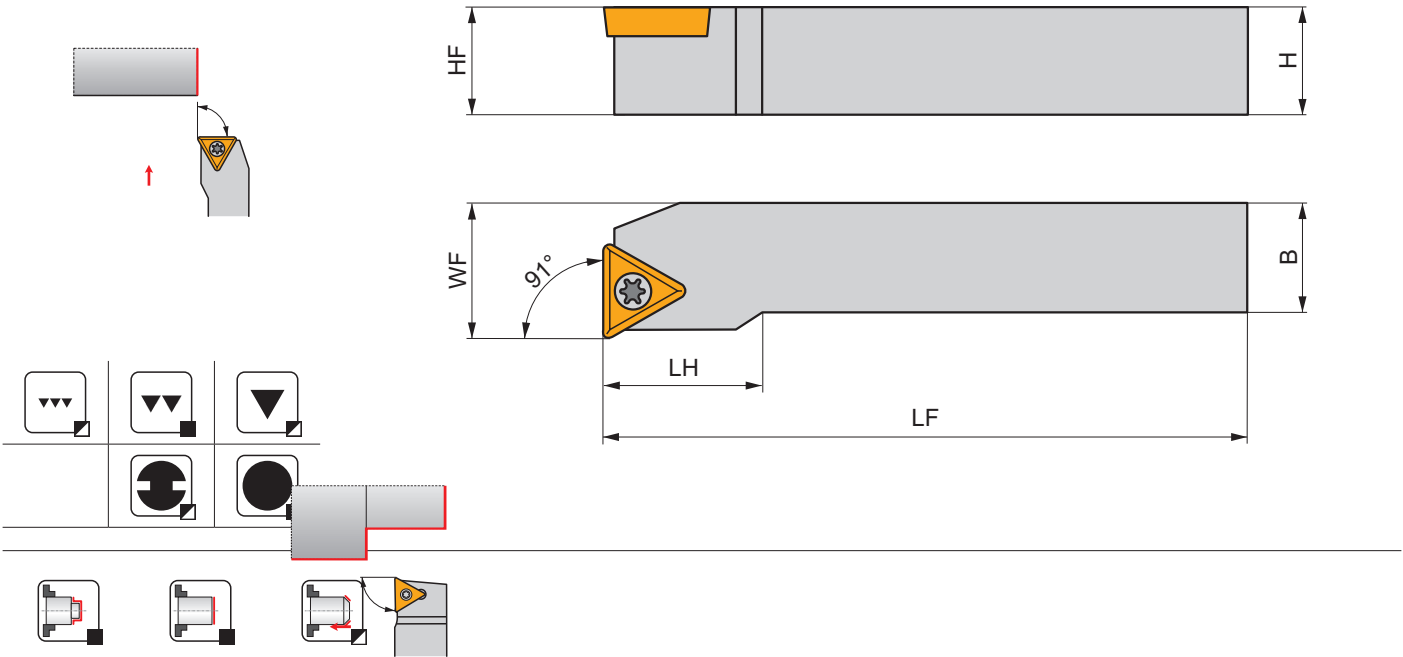
PRAMET

S



Utensile esterno, bloccaggio a vite, angolo d'attacco di 91° (intestatura) per inserti TC...

Utensile di tornitura esterna destro/sinistro con bloccaggio a vite, per inserti positivi TC... Adatto per operazioni di intestatura con spallamento e smussi. Corpo trattato per una maggiore durata.



	Product	H	B	HF	WF	LF	LH	LAMS	GAMO	kg		
		(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(°)	(°)			
R	STFCR 1616 H 11	16	16	16	20	100	18.0	0	0	0.20	GI056	S01
	STFCR 2020 K 16-M-A	20	20	20	25	125	25.0	0	0	0.40	GI016	ST10
	STFCR 2525 M 16-M-A	25	25	25	32	150	25.0	0	0	0.75	GI016	ST10
L	STFCL 1616 H 11	16	16	16	20	100	18.0	0	0	0.22	GI056	S01
	STFCL 2020 K 16-M-A	20	20	20	25	125	25.0	0	0	0.40	GI016	ST10
	STFCL 2525 M 16-M-A	25	25	25	32	150	25.0	0	0	0.75	GI016	ST10

	
GI016	TC.. 16T3..
GI056	TC.. 1102..

								
S01	US 2506-T07P	0.9	M 2.5	6.3	—	—	FLAG T07P	—
ST10	US 3510-T15P	3.0	M 3.5	10.6	STN 160308	MS 3510	FLAG T15P	HXK 3.5

STFC(RL)-A EXT

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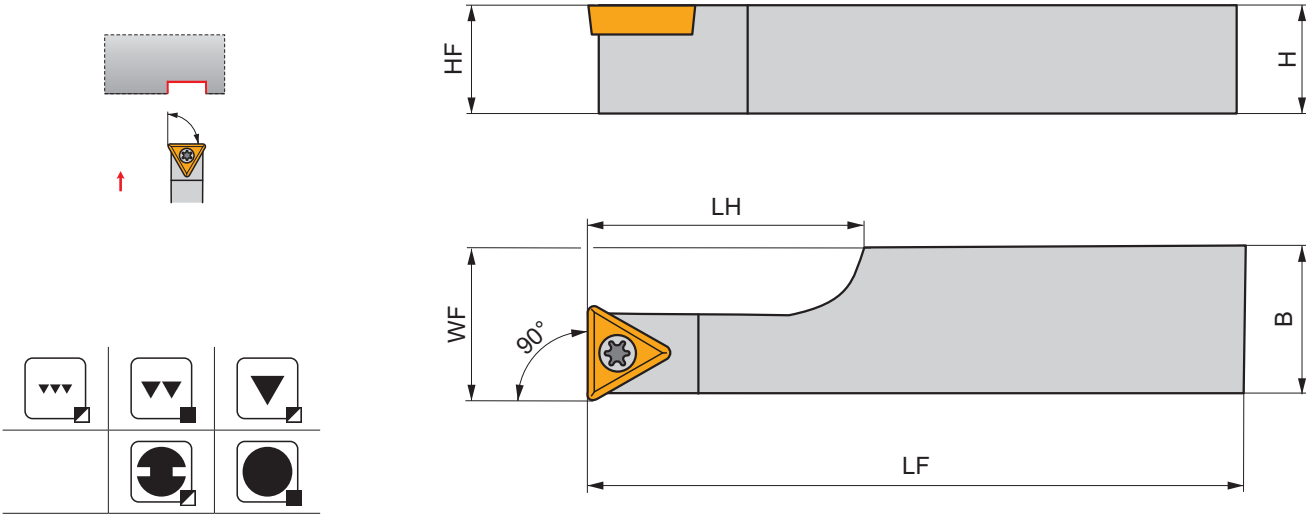
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Utensile esterno, bloccaggio a vite, angolo d'attacco di 90° (intestatura) per inserti TC...

Utensile di tornitura esterna destro/sinistro con bloccaggio a vite, angolo d'attacco di 90° per inserto positivo TC... Adatto per operazioni di sfacciatura su doppio lato con spallamento e smussi. Corpo trattato per una maggiore durata.



Product		H	B	HF	WF	LF	LH	LAMS	GAMO	kg		
		(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(°)	(°)			
R	STFCR 2020 K 11-A	20	20	20	25	125	21.3	0	0	0.37	GI056	ST21
L	STFCL 2020 K 11-A	20	20	20	25	125	21.3	0	0	0.36	GI056	ST21

	
GI056	TC.. 1102..

					
ST21	5513 020-03	0.8	M 2.5	6.5	PT-8001

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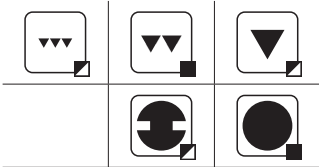
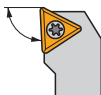
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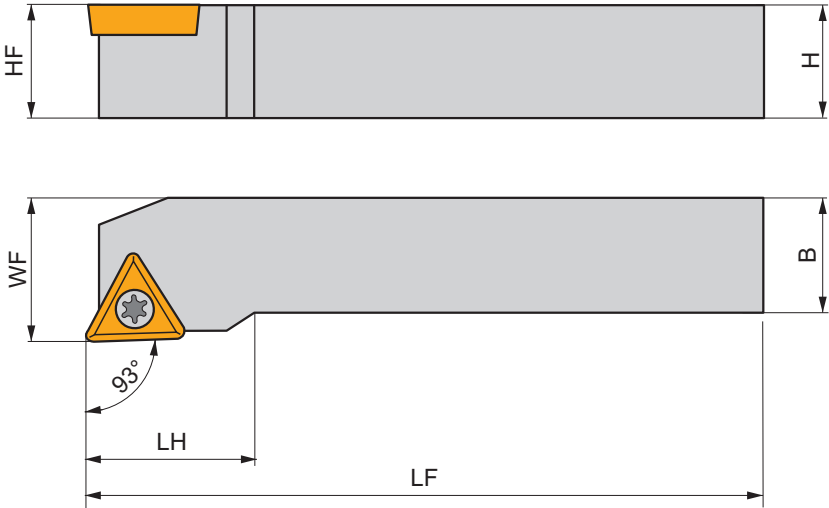
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Utensile esterno, bloccaggio a vite, angolo d'attacco di 93° per inserti TC...
Utensile di tornitura esterna destro/sinistro con bloccaggio a vite, per inserti positivi TC... Adatto per operazioni di tornitura longitudinale con spallamento, conicità e smussi. Corpo trattato per una maggiore durata.



Product		H	B	HF	WF	LF	LH	LAMS	GAMO	kg		
		(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(°)	(°)			
R	STJCR 1616 H 11	16	16	16	20	100	18.0	0	0	0.22	GI056	S01
	STJCR 2020 K 16-M-A	20	20	20	25	125	25.0	0	0	0.43	GI016	ST10
	STJCR 2525 M 16-M-A	25	25	25	32	150	25.0	0	0	0.76	GI016	ST10
L	STJCL 1616 H 11	16	16	16	20	100	18.0	0	0	0.22	GI056	S01
	STJCL 2020 K 16-M-A	20	20	20	25	125	25.0	0	0	0.43	GI016	ST10
	STJCL 2525 M 16-M-A	25	25	25	32	150	25.0	0	0	0.75	GI016	ST10

												
GI016						TC.. 16T3..						
GI056						TC.. 1102..						

								
S01	US 2506-T07P	0.9	M 2.5	6.3	—	—	FLAG T07P	—
ST10	US 3510-T15P	3.0	M 3.5	10.6	STN 160308	MS 3510	FLAG T15P	HXK 3.5

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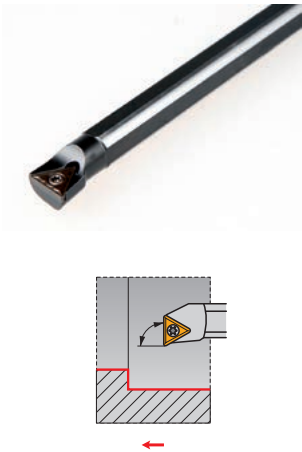
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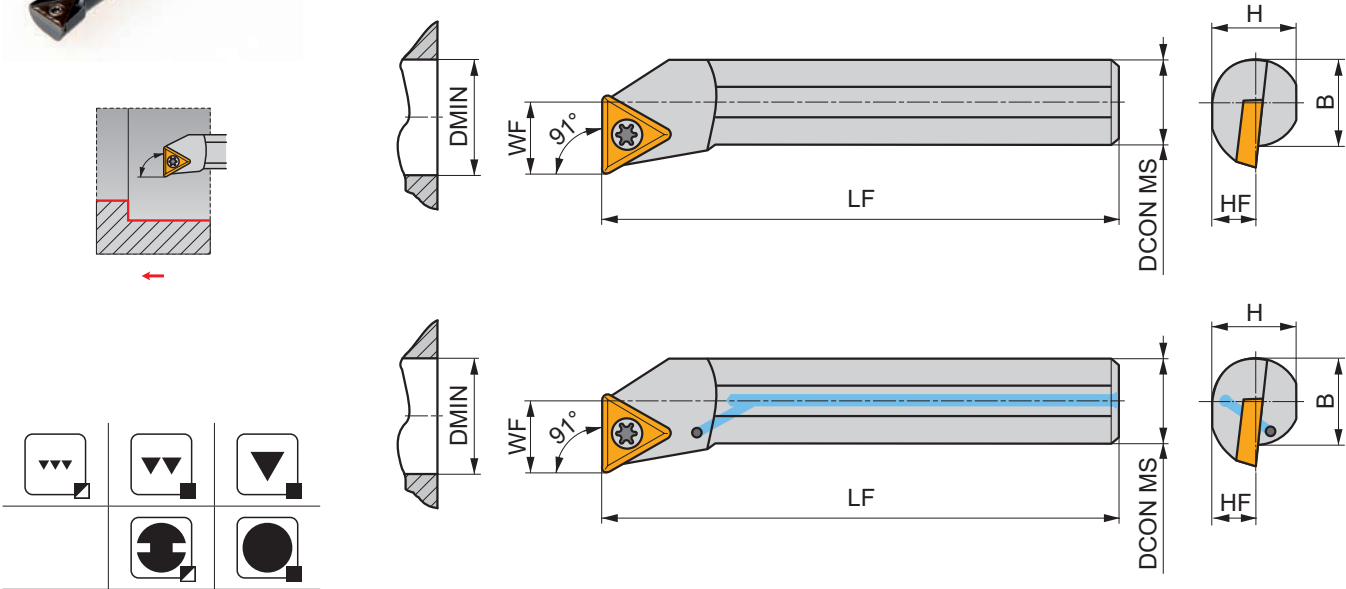
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Utensile interno, bloccaggio a vite, inserti TC... angolo di attacco di 91°
Bareno destro/sinistro per tornitura interna con bloccaggio a vite e passaggio refrigerante interno, angolo di attacco di 91° per inserti positivi da TC.. Adatto per operazioni di tornitura longitudinale, spallamento, conicità e smussi. Corpo trattato per una maggiore durata.



Product		DCON MS	DMIN	WF	H	B	LF	LAMS	GAMO				
		(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(°)	(°)		kg		
R	A06F-STFCR 06	6	8.5	4.5	5	–	80	-12	0	✓	0.02	GI217	ST12
	A08H-STFCR 06	8	11	5.9	7	–	100	-10	0	✓	0.05	GI217	ST13
	A10K-STFCR 09	10	13	7	9	–	125	-9	0	✓	0.06	GI218	ST14
	A12M-STFCR 09	12	16	9	11	–	150	-6.5	0	✓	0.12	GI218	ST14
	S10H-STFCR 11	10	13	7	9	9.5	100	-10	0	–	0.08	GI056	S02
	A12M-STFCR 11	12	16	9	11	11.5	150	-10	0	✓	0.14	GI056	S01
	S12K-STFCR 11	12	16	9	11	11.5	125	-7	0	–	0.13	GI056	S01
	A16R-STFCR 11	16	20	11	14.5	15	200	-7	0	✓	0.30	GI056	S01
	S16M-STFCR 11	16	20	11	14.5	15	150	-7	0	–	0.24	GI056	S01
	A20S-STFCR 11	20	25	13	18	18.5	250	-7	0	✓	0.53	GI056	S01
	S20Q-STFCR 11	20	25	13	18	18.5	180	-7	0	–	0.40	GI056	S01
	A25R-STFCR 16	25	32	17	23	23	200	-3	0	✓	0.66	GI016	S08
	S25T-STFCR 16	25	32	17	23	23	300	-3	0	–	1.08	GI016	S08
	A32S-STFCR 16	32	40	22	30	30	250	-10	0	✓	1.35	GI016	ST10
	S32U-STFCR 16-A	32	40	22	30	30	350	-10	0	–	2.10	GI016	ST10
L	A06F-STFCL 06	6	8.5	4.5	5	–	80	-12	0	✓	0.03	GI217	ST12
	A08H-STFCL 06	8	11	5.9	7	–	100	-10	0	✓	0.05	GI217	ST13
	A10K-STFCL 09	10	13	7	9	–	125	-9	0	✓	0.06	GI218	ST14
	A12M-STFCL 09	12	16	9	11	–	150	-6.5	0	✓	0.03	GI218	ST14
	S10H-STFCL 11	10	13	7	9	9.5	100	-10	0	–	0.06	GI056	S02
	A12M-STFCL 11	12	16	9	11	11.5	150	-10	0	✓	0.12	GI056	S01
	S12K-STFCL 11	12	16	9	11	11.5	125	-7	0	–	0.12	GI056	S01
	A16R-STFCL 11	16	20	11	14.5	15	200	-7	0	✓	0.00	GI056	S01
	S16M-STFCL 11	16	20	11	14.5	15	150	-7	0	–	0.24	GI056	S01
	A20S-STFCL 11	20	25	13	18	18.5	250	-7	0	✓	0.00	GI056	S01
	S20Q-STFCL 11	20	25	13	18	18.5	180	-7	0	–	0.42	GI056	S01
	A25R-STFCL 16	25	32	17	23	23	200	-3	0	✓	0.00	GI016	S08

Product		DCON MS	D MIN	WF	H	B	LF	LAMS	GAMO				
		(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(°)	(°)		kg		
	S25T-STFCL 16	25	32	17	23	23	300	-3	0	—	1.08	GI016	S08
	A32S-STFCL 16	32	40	22	30	30	250	-10	0	✓	1.36	GI016	ST10
	S32U-STFCL 16-A	32	40	22	30	30	350	-10	0	—	2.06	GI016	ST10

													
GI016						TC.. 16T3..							
GI056						TC.. 1102..							
GI217						TC.. 06T1..							
GI218						TC.. 0902..							

									
S01	US 2506-T07P	0.9	M 2.5	6.3	—	—	FLAG T07P	—	—
S02	US 2505-T07P	0.9	M 2.5	5.2	—	—	FLAG T07P	—	—
S08	US 3510-T15P	3.0	M 3.5	10.6	—	—	FLAG T15P	—	—
ST10	US 3510-T15P	3.0	M 3.5	10.6	STN 160308	MS 3510	FLAG T15P	HXK 3.5	—
ST12	5513 020-28	0.6	M 2	4.2	—	—	—	—	PT-8000
ST13	5513 020-27	0.6	M 2	4.9	—	—	—	—	PT-8000
ST14	5513 020-05	0.8	M 2.2	6.4	—	—	—	—	PT-8001

STFC(RL)-E INT

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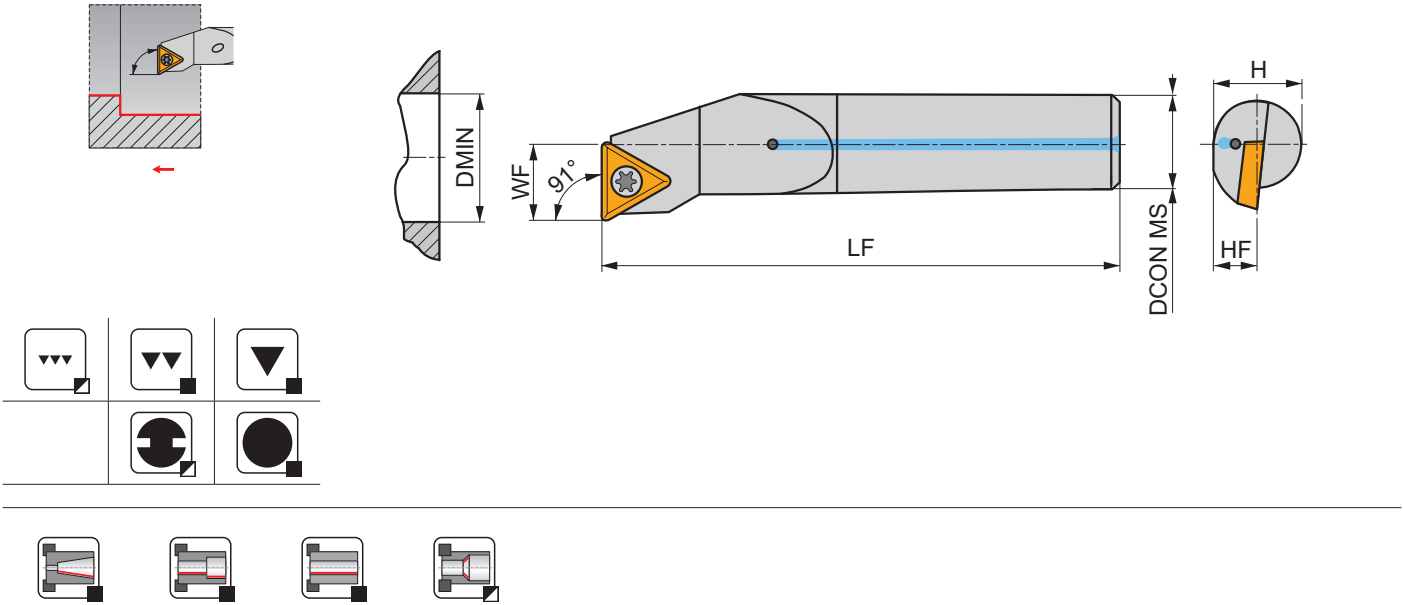
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Utensile da interno in metallo duro, bloccaggio a vite, per inserto TC... angolo di attacco di 91°
Bareno da interni destro/sinistro in metallo duro con bloccaggio a vite e passaggio refrigerante interno, angolo di attacco di 91° per inserti positivi TC.. Adatto per operazioni di tornitura longitudinale, spallamento, conicità e smussi. Per sporgenze utensile >3xD.



Product		DCON MS	DMIN	WF	H	HF	LF	LAMS	GAMO		kg		
		(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(°)	(°)				
R	E06H-STFCR 06-R	6	8.5	4.5	6	3	100	-10	0	✓	0.05	GI217	ST22
	E08K-STFCR 06-R	8	11	5.9	8	4	125	-10	0	✓	0.09	GI217	ST23
	E10M-STFCR 09-R	10	13	7	10	5	150	-8	0	✓	0.15	GI218	ST24
	E12Q-STFCR 09-R	12	16	9	12	6	180	-6	0	✓	0.26	GI218	ST24
	E16R-STFCR 11-R	16	20	11	16	8	200	-5	0	✓	0.48	GI056	ST21
L	E06H-STFCL 06-R	6	8.5	4.5	6	3	100	-10	0	✓	0.05	GI217	ST22
	E08K-STFCL 06-R	8	11	5.9	8	4	125	-10	0	✓	0.09	GI217	ST23
	E10M-STFCL 09-R	10	13	7	10	5	150	-8	0	✓	0.15	GI218	ST24
	E12Q-STFCL 09-R	12	16	9	12	6	180	-6	0	✓	0.26	GI218	ST24
	E16R-STFCL 11-R	16	20	11	16	8	200	-5	0	✓	0.48	GI056	ST21

	
GI056	TC.. 1102..
GI217	TC.. 06T1..
GI218	TC.. 0902..

					
ST21	5513 020-03	0.8	M 2.5	6.5	PT-8001
ST22	5513 020-28	0.6	M 2	4.2	PT-8000
ST23	5513 020-27	0.6	M 2	4.9	PT-8000
ST24	5513 020-05	0.8	M 2.2	6.4	PT-8001

SVHB(C)(RL) EXT

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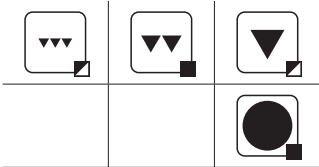
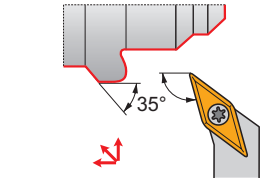
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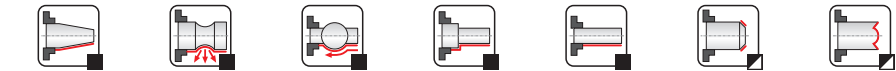
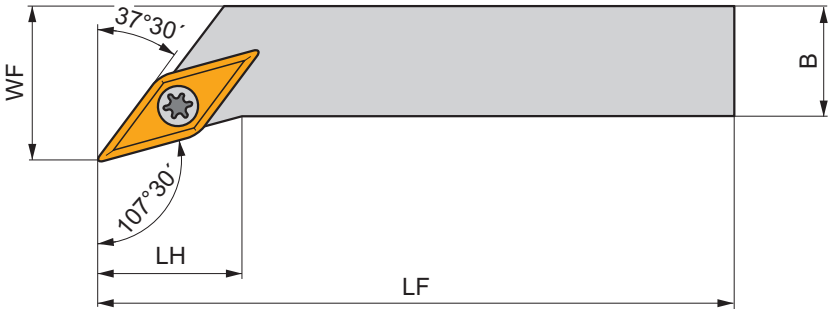
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Utensile esterno, bloccaggio a vite, inserti VB/VC... angolo del tagliente utensile 107.5°
Utensile di tornitura esterna destro/sinistro con bloccaggio a vite, per inserti positivi VB... e VC... Adatto per operazioni di sfacciatura, tornitura longitudinale con spallamento, copiatura frontale e longitudinale fino a 35°, conicità e smussi. Corpo trattato per una maggiore durata.



Product		H	B	HF	WF	LF	LH	LAMS	GAMO	kg		
		(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(°)	(°)			
R	SVHBR 1616 H 11	16	16	16	20	100	14.0	0	0	0.20	GI194	S01
	SVHCR 2020 K 16-M-A	20	20	20	25	125	20.0	0	0	0.39	GI017	SV10
	SVHCR 2525 M 16-M-A	25	25	25	32	150	20.0	0	0	0.71	GI017	SV10
L	SVHBL 1616 H 11	16	16	16	20	100	14.0	0	0	0.19	GI194	S01
	SVHCL 2020 K 16-M-A	20	20	20	25	125	20.0	0	0	0.40	GI017	SV10
	SVHCL 2525 M 16-M-A	25	25	25	32	150	20.0	0	0	0.07	GI017	SV10

		
GI017	VB.. 1604..	VC.. 1604..
GI194	VB.. 1103..	VC.. 1103..

								
S01	US 2506-T07P	0.9	M 2.5	6.3	—	—	FLAG T07P	—
SV10	US 3512-T15P	3.0	M 3.5	12.6	SVN 160304	MS 3510	FLAG T15P	HXK 3.5

SVJB(C)(RL) EXT

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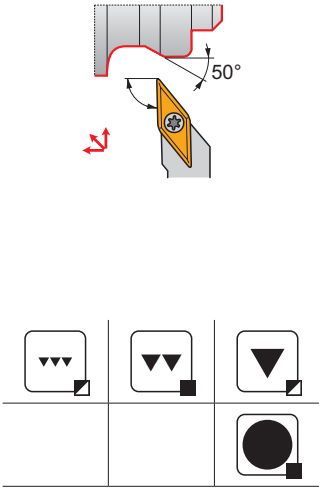
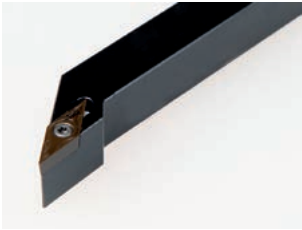
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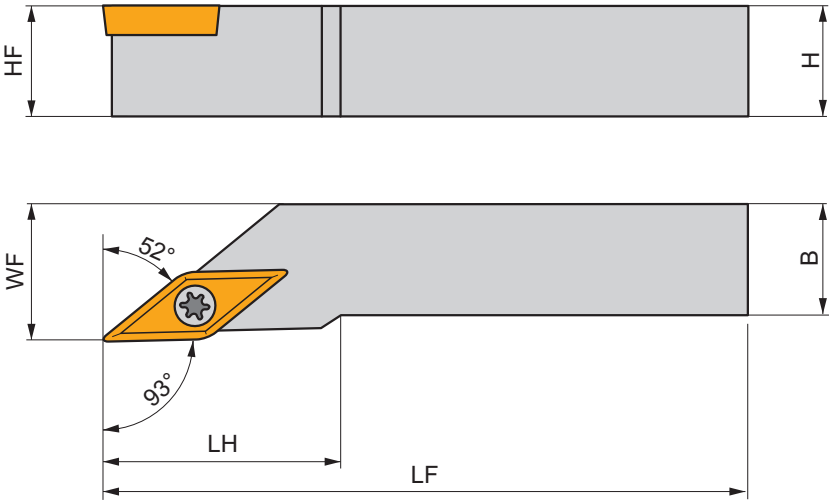
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Portautensile esterno con bloccaggio a vite con angolo d'attacco di 93° per inserti VB/VC..
Portautensile destro/sinistro per tornitura esterna per inserti positivi VB.. e VC.. , con bloccaggio a vite . Adatto per tornitura longitudinale esterna,tornitura di spallamenti, tornitura conica , esecuzione di smussi e per la copiatura fino a 50°. Specifico per macchine a fantina mobile. Corpo trattato per una maggiore durata dell'utensile.



Product		H	B	HF	WF	LF	LH	LAMS	GAMO	kg		
		(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(°)	(°)			
R	SVJBR 1212 F 11	12	12	12	16	80	20.0	0	0	0.09	GI194	S01
	SVJBR 1212 K 11-S	12	12	12	12	125	25.6	0	0	0.13	GI194	S01
	SVJBR 1616 H 11	16	16	16	20	100	20.0	0	0	0.20	GI194	S01
	SVJBR 1616 K 11-S	16	16	16	16	125	25.6	0	0	0.22	GI194	S01
	SVJCR 1212 N 13	12	12	12	16	160	27.0	0	0	0.19	GI211	SV21
	SVJCR 1616 H 13	16	16	16	20	100	30.0	0	0	0.20	GI211	SV21
	SVJCR 2020 K 13	20	20	20	25	125	30.0	0	0	0.37	GI211	SV22
	SVJCR 2020 K 16-M-A	20	20	20	25	125	28.0	0	0	0.35	GI017	SV10
	SVJCR 2525 M 13	25	25	25	32	150	30.0	0	0	0.67	GI211	SV22
	SVJCR 2525 M 16-M-A	25	25	25	32	150	32.0	0	0	0.66	GI017	SV10
L	SVJCR 3225 P 16-M-A	32	25	32	32	170	32.0	0	0	0.99	GI017	SV10
	SVJBL 1212 F 11	12	12	12	16	80	20.0	0	0	0.09	GI194	S01
	SVJBL 1212 K 11-S	12	12	12	12	125	25.6	0	0	0.13	GI194	S01
	SVJBL 1616 H 11	16	16	16	20	100	20.0	0	0	0.19	GI194	S01
	SVJBL 1616 K 11-S	16	16	16	16	125	25.6	0	0	0.22	GI194	S01
	SVJCL 1212 N 13	12	12	12	16	160	27.0	0	0	0.19	GI211	SV21
	SVJCL 1616 H 13	16	16	16	20	100	30.0	0	0	0.20	GI211	SV21
	SVJCL 2020 K 13	20	20	20	25	125	30.0	0	0	0.37	GI211	SV22
	SVJCL 2020 K 16-M-A	20	20	20	25	125	28.0	0	0	0.38	GI017	SV10
	SVJCL 2525 M 13	25	25	25	32	150	30.0	0	0	0.67	GI211	SV22
	SVJCL 2525 M 16-M-A	25	25	25	32	150	32.0	0	0	0.68	GI017	SV10
	SVJCL 3225 P 16-M-A	32	25	32	32	170	32.0	0	0	0.99	GI017	SV10

		
GI017	VB.. 1604..	VC.. 1604..
GI194	VB.. 1103..	VC.. 1103..
GI211	—	VC.. 1303..

		 Nm						
S01	US 2506-T07P	0.9	M 2.5	6.3	—	—	FLAG T07P	—
SV10	US 3512-T15P	3.0	M 3.5	12.6	SVN 160304	MS 3510	FLAG T15P	HXK 3.5
SV21	5513 020-24	1.5	M 3	8.5	—	—	PT-8002	—
SV22	DVF 0573	1.5	M 3	10.3	DAP 0331	DVT 0332	PT-8002	174.1-870

SVPB(C)(RL) EXT

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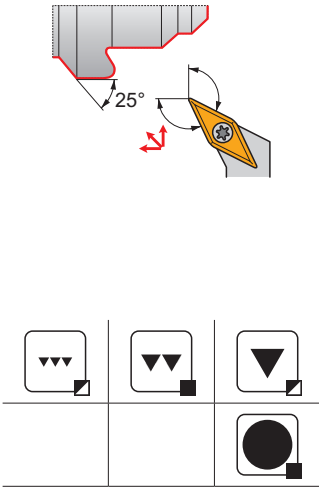
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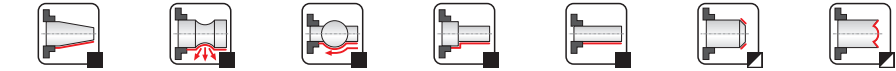
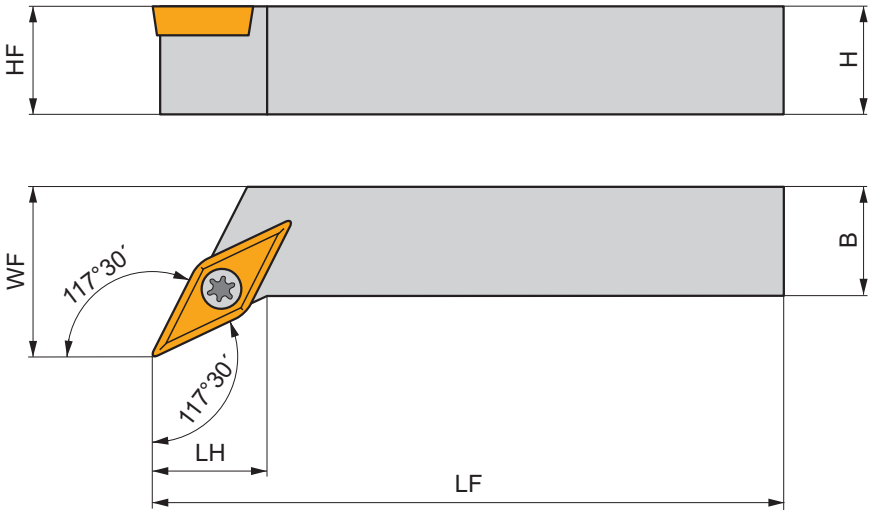
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Utensile esterno, bloccaggio a vite, inserti VB/VC... angolo del tagliente utensile 117.5°
Utensile di tornitura esterna destro/sinistro con bloccaggio a vite, per inserti positivi VB...e VC... Adatto per operazioni di intestatura, tornitura longitudinale con spallamento, copiatura frontale fino a 25°, conicità e smussi. Corpo trattato per una maggiore durata.



Product		H	B	HF	WF	LF	LH	LAMS	GAMO	kg		
		(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(°)	(°)			
R	SVPBR 1616 H 11	16	16	16	20	100	12.0	0	0	0.20	GI194	S01
	SVPBR 2020 K 11	20	20	20	25	125	12.0	0	0	0.40	GI194	S01
	SVPCR 2020 K 16-M-A	20	20	20	25	125	20.0	0	0	0.40	GI017	SV10
	SVPCL 2525 M 16-M-A	25	25	25	32	150	25.0	0	0	0.73	GI017	SV10
	SVPCR 3225 P 16-M-A	32	25	32	32	170	25.0	0	0	1.03	GI017	SV10
L	SVPBL 1616 H 11	16	16	16	20	100	12.0	0	0	0.20	GI194	S01
	SVPBL 2020 K 11	20	20	20	25	125	12.0	0	0	0.39	GI194	S01
	SVPCL 2020 K 16-M-A	20	20	20	25	125	20.0	0	0	0.40	GI017	SV10
	SVPCL 2525 M 16-M-A	25	25	25	32	150	25.0	0	0	0.70	GI017	SV10
	SVPCL 3225 P 16-M-A	32	25	32	32	170	25.0	0	0	1.10	GI017	SV10

		
GI017	VB.. 1604..	VC.. 1604..
GI194	VB.. 1103..	VC.. 1103..

								
S01	US 2506-T07P	0.9	M 2.5	6.3	—	—	FLAG T07P	—
SV10	US 3512-T15P	3.0	M 3.5	12.6	SVN 160304	MS 3510	FLAG T15P	HXK 3.5

SVVB(C)N EXT

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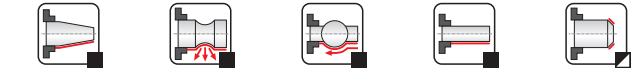
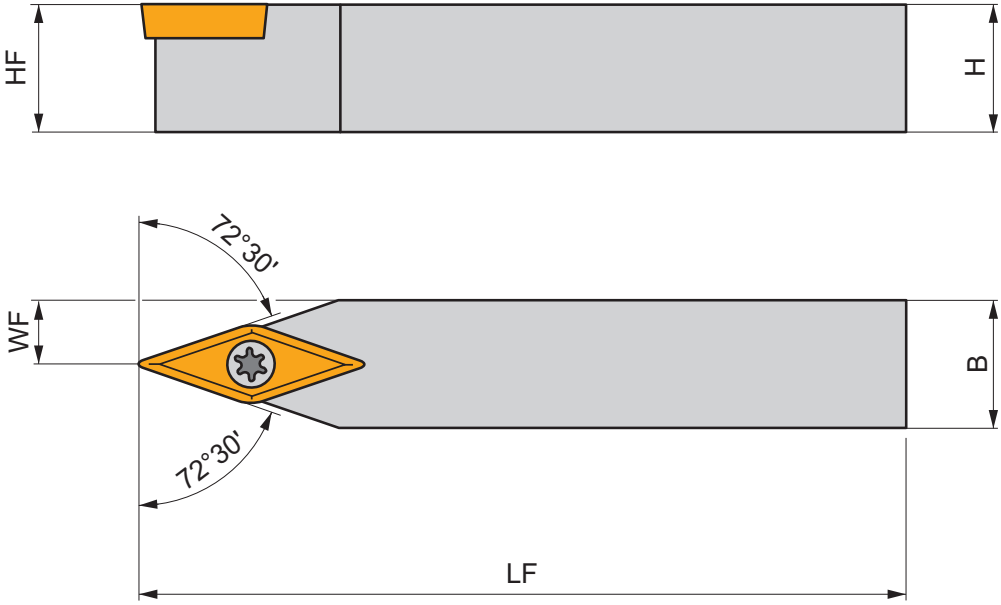
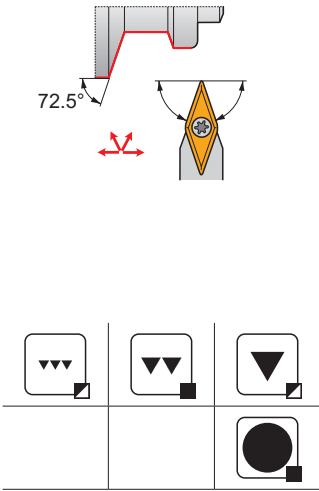
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Utensile esterno, bloccaggio a vite, angolo del tagliente utensile 72,5°, inserti VB/VC..
Utensile neutro di tornitura esterna , con bloccaggio a vite per inserti positivi VB.. e VC.. Adatto per tornitura longitudinale esterna senza spallamento, tornitura conica, a copiare fino a 72,5° e smussi. Corpo trattato per una maggiore durata dell'utensile.



Product		H	B	HF	WF	LF	LH	LAMS	GAMO			
		(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(°)	(°)			
N	SVVBN 1212 F 11	12	12	12	6	80	—	0	0	0.10	GI194	SV01
	SVVBN 1616 H 11	16	16	16	8	100	—	0	0	0.20	GI194	SV01
	SVVBN 2020 K 11	20	20	20	10	125	—	0	0	0.36	GI194	SV01
	SVVCN 1212 N 13	12	12	12	6	160	—	0	0	0.19	GI211	SV21
	SVVCN 1616 H 13	16	16	16	8	100	—	0	0	0.20	GI211	SV21
	SVVCN 2020 K 13	20	20	20	10	125	—	0	0	0.36	GI211	SV22
	SVVCN 2525 M 13	25	25	25	12.5	150	—	0	0	0.66	GI211	SV22
	SVVCN 2020 K 16-M-A	20	20	20	10	125	—	0	0	0.34	GI017	SV10
	SVVCN 2525 M 16-M-A	25	25	25	12.5	150	—	0	0	0.67	GI017	SV10
	SVVCN 3225 P 16-M-A	32	25	32	12.5	170	—	0	0	0.97	GI017	SV10

GI017	VB.. 1604..	VC.. 1604..
GI194	VB.. 1103..	VC.. 1103..
GI211	—	VC.. 1303..

SV01	US 2506-T07P	0.9	M 2.5	6.3	—	—	FLAG T07P	—
SV10	US 3512-T15P	3.0	M 3.5	12.6	SVN 160304	MS 3510	FLAG T15P	HXK 3.5
SV21	5513 020-24	1.5	M 3	8.5	—	—	PT-8002	—
SV22	DVF 0573	1.5	M 3	10.3	DAP 0331	DVT 0332	PT-8002	174.1-870

SVXB(C)(RL) EXT

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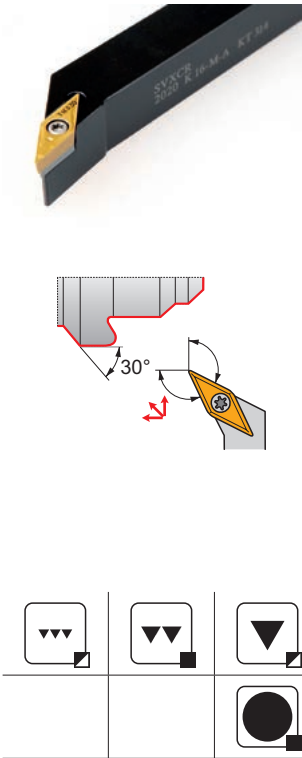
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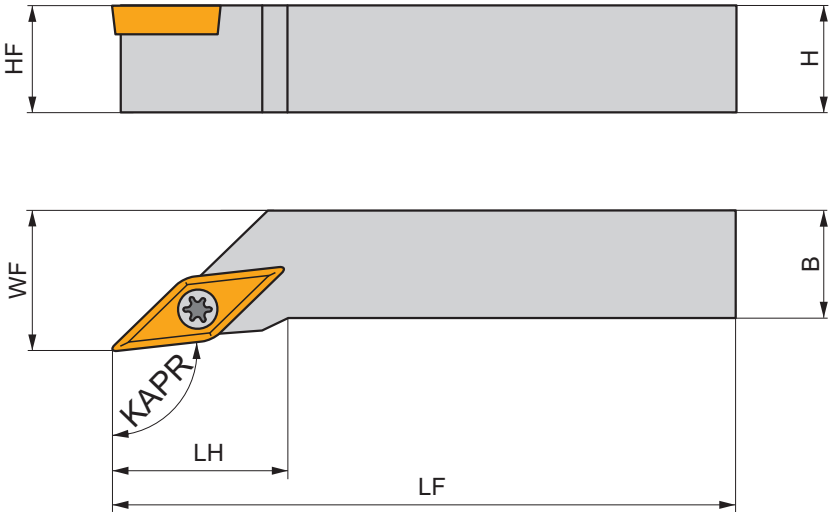
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Utensile esterno, bloccaggio a vite, inserti VB/VC... angolo del tagliente utensile 98/113°
Utensile di tornitura esterna destro/sinistro con bloccaggio a vite per inserti positivi VB.. e VC.. Adatto per operazioni di tornitura longitudinale con spallamento, copiatura fino a 30°, conicità e smussi. Corpo trattato per una maggiore durata.



Product		H	B	HF	WF	LF	LH	KAPR	LAMS	GAMO	kg		
		(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(°)	(°)	(°)			
R	SVXBR 1212 F 11	12	12	12	16	80	20.0	98	0	0	0.09	GI194	S01
	SVXBR 1616 H 11	16	16	16	20	100	14.0	98	0	0	0.19	GI194	S01
	SVXCR 2020 K 13	20	20	20	25	125	12.0	113	0	0	0.41	GI211	SV22
	SVXCR 2020 K 16-M-A	20	20	20	25	125	28.0	98	0	0	0.38	GI017	SV10
	SVXCR 2525 M 16-M-A	25	25	25	32	150	32.0	98	0	0	0.68	GI017	SV10
	SVXCR 3225 P 16-M-A	32	25	32	32	170	32.0	98	0	0	1.00	GI017	SV10
L	SVXBL 1212 F 11	12	12	12	16	80	20.0	98	0	0	0.09	GI194	S01
	SVXBL 1616 H 11	16	16	16	20	100	14.0	98	0	0	0.19	GI194	S01
	SVXCL 2020 K 13	20	20	20	25	125	12.0	113	0	0	0.38	GI211	SV22
	SVXCL 2020 K 16-M-A	20	20	20	25	125	28.0	98	0	0	0.38	GI017	SV10
	SVXCL 2525 M 16-M-A	25	25	25	32	150	32.0	98	0	0	0.69	GI017	SV10
	SVXCL 3225 P 16-M-A	32	25	32	32	170	32.0	98	0	0	0.99	GI017	SV10

		
GI017	VB.. 1604..	VC.. 1604..
GI194	VB.. 1103..	VC.. 1103..
GI211	—	VC.. 1303..

								
S01	US 2506-T07P	0.9	M 2.5	6.3	—	—	FLAG T07P	—
SV10	US 3512-T15P	3.0	M 3.5	12.6	SVN 160304	MS 3510	FLAG T15P	HXK 3.5
SV22	DVF 0573	1.5	M 3	10.3	DAP 0331	DVT 0332	PT-8002	174.1-870

C.-SVHB(RL) EXT

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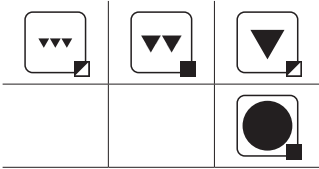
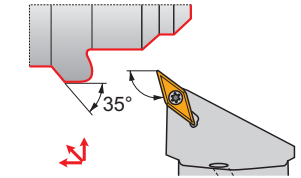
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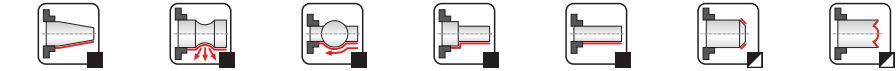
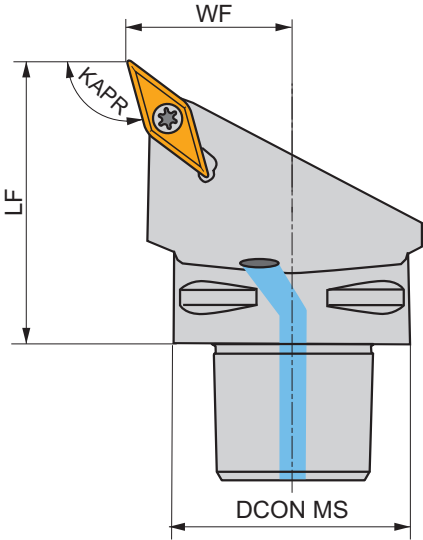
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Utensile PSC esterno a cambio rapido, bloccaggio a vite, inserti VB/VC... angolo del tagliente ut. 107.5°
Utensile destro/sinistro per tornitura esterna con bloccaggio a vite e passaggio refrigerante interno, per inserti positivi VB.. o VC.. Adatto per la tornitura longitudinale con spallamento, conicità, copiatura fino a 35° e smussi. Disponibile con attacco PSC (Attacco Poligonale) . Corpo trattato per una maggiore durata.



Product		DCON MS	WF	LF	KAPR	LAMS	GAMO		kg		
		(mm)	(mm)	(mm)	(°)	(°)	(°)				
R	C4-SVHBR-27050-16	40	27	50	107.5	0	0	✓	0.35	GI017	C-SV16S-1
	C5-SVHBR-35060-16	50	35	60	107.5	0	0	✓	0.64	GI017	C-SV16S-2
	C6-SVHBR-45065-16	63	45	65	107.5	0	0	✓	1.13	GI017	C-SV16S-2
L	C4-SVHBL-27050-16	40	27	50	107.5	0	0	✓	0.35	GI017	C-SV16S-1
	C5-SVHBL-35060-16	50	35	60	107.5	0	0	✓	0.64	GI017	C-SV16S-2
	C6-SVHBL-45065-16	63	45	65	107.5	0	0	✓	1.12	GI017	C-SV16S-2

GI017	VB.. 1604..		VC.. 1604..

C-SV16S-1	US 2001-T15P	3.0	M 3.5	12.1	SVS 270-01	MS 9001	FLAG T15P/3,5	CN 034-01
C-SV16S-2	US 2001-T15P	3.0	M 3.5	12.1	SVS 270-01	MS 9001	FLAG T15P/3,5	CN 034-02

C.-SVJB(RL) EXT

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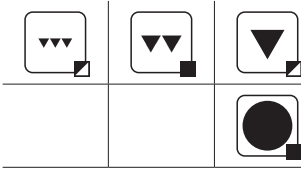
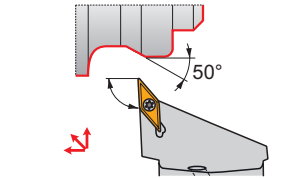
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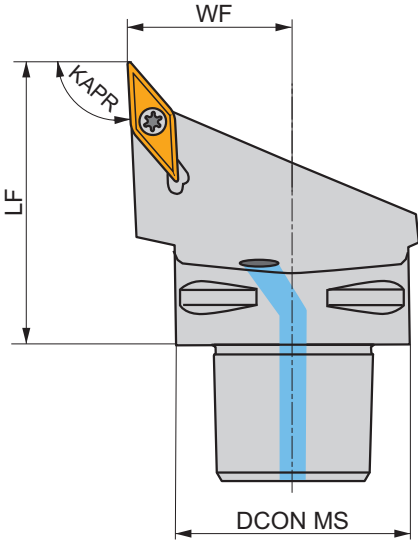
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Utensile PSC esterno a cambio rapido, bloccaggio a vite, inserti VB/VC... angolo del tagliente ut. 93°
Utensile destro/sinistro per tornitura esterna con bloccaggio a vite e passaggio refrigerante interno, angolo d'attacco di 93° per inserti positivi VB.. e VC.. Adatto per la tornitura longitudinale con spallamento, conicità, copiatura fino a 50° e smussi. Disponibile con attacco PSC (Attacco Poligonale) . Corpo trattato per una maggiore durata.



Product		DCON MS	WF	LF	KAPR	LAMS	GAMO				
		(mm)	(mm)	(mm)	(°)	(°)	(°)				
R	C3-SVJBR-22040-11-B1	32	22	40	93	0	0	✓	0.17	GI194	C-SV11
	C4-SVJBR-27050-11-B1	40	27	50	93	0	0	✓	0.34	GI194	C-SV11
	C4-SVJBR-27050-16	40	27	50	93	0	0	✓	0.35	GI017	C-SV16S-1
	C5-SVJBR-35060-16	50	35	60	93	0	0	✓	0.63	GI017	C-SV16S-2
	C6-SVJBR-45065-16	63	45	65	93	0	0	✓	1.11	GI017	C-SV16S-2
L	C4-SVJBL-27050-16	40	27	50	93	0	0	✓	0.34	GI017	C-SV16S-1
	C5-SVJBL-35060-16	50	35	60	93	0	0	✓	0.64	GI017	C-SV16S-2
	C6-SVJBL-45065-16	63	45	65	93	0	0	✓	1.11	GI017	C-SV16S-2

		
GI017	VB.. 1604..	VC.. 1604..
GI194	VB.. 1103..	VC.. 1103..

								
C-SV11	US 2003-T07P	0.8	M 2.5	6.5	—	—	FLAG T07P	CN 034-01
C-SV16S-1	US 2001-T15P	3.0	M 3.5	12.1	SVS 270-01	MS 9001	FLAG T15P/3,5	CN 034-01
C-SV16S-2	US 2001-T15P	3.0	M 3.5	12.1	SVS 270-01	MS 9001	FLAG T15P/3,5	CN 034-02

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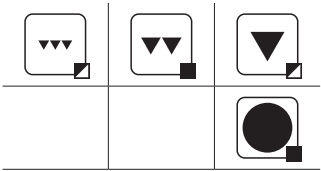
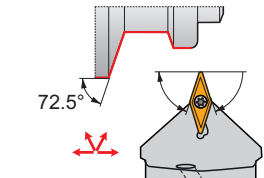
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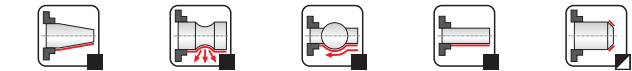
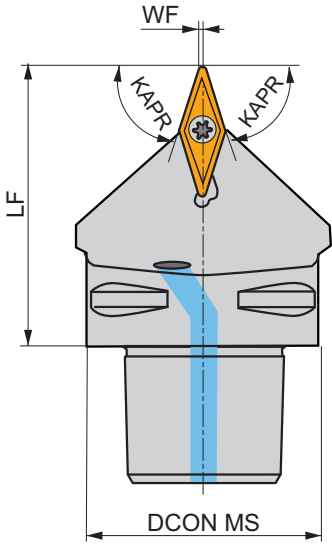
PRAMET

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Utensile esterno PSC a cambio rapido, bloccaggio a vite, angolo del tagliente 72,5°, inserti VB/VC..

Utensile neutro di tornitura esterna con fori per refrigerante interno, con bloccaggio a vite per inserti positivi VB.. e VC.. Adatto per tornitura longitudinale esterna senza spallamento, conica, copiatura fino a 72,5 ° e smussi. Attacco a cambio rapido PSC (Attacco poligonale) . Corpo trattato per una maggiore durata dell'utensile.



Product	DCON MS	WF	LF	KAPR	LAM S	GAMO				
	(mm)	(mm)	(mm)	(°)	(°)	(°)				
N	C4-SVVBN-00050-16	40	0.6	50	72.5	0	0	✓	0.32	GI017 C-SV16S-1
	C5-SVVBN-00060-16	50	0.6	60	72.5	0	0	✓	0.56	GI017 C-SV16S-2
	C6-SVVBN-00065-16	63	0.6	65	72.5	0	0	✓	0.99	GI017 C-SV16S-2

		
GI017	VB.. 1604..	VC.. 1604..

								
C-SV16S-1	US 2001-T15P	3.0	M 3.5	12.1	SVS 270-01	MS 9001	FLAG T15P/3,5	CN 034-01
C-SV16S-2	US 2001-T15P	3.0	M 3.5	12.1	SVS 270-01	MS 9001	FLAG T15P/3,5	CN 034-02

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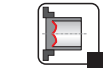
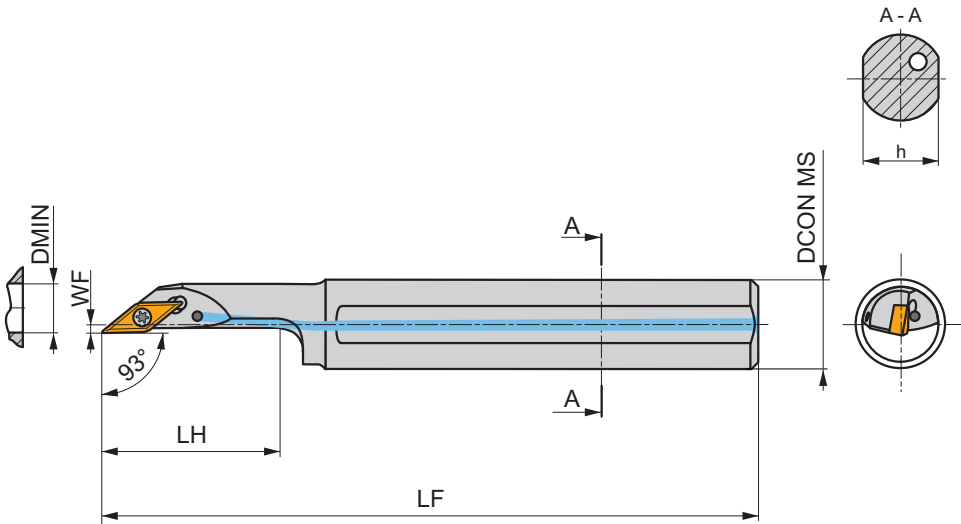
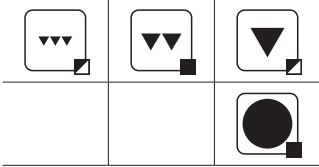
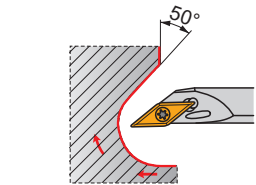
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Utensile interno, bloccaggio a vite, inserti VB/VC... angolo del tagliente utensile 93°
Bareno destro/sinistro per tornitura interna con bloccaggio a vite e passaggio refrigerante interno, angolo di attacco di 93° per inserti positivi VB.. e VC... Adatto per la copiatura frontale al di sotto di 50°.



Product		DCON MS	DMIN	WF	H	LF	LH	LAMS	GAMO				
		(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(°)	(°)				
R	A20R-SVJBR 11	20	25	2	18	200	40.0	-5	-5	✓	0.40	G194	S07
	A25S-SVJBR 11	25	32	3.5	23	250	50.0	-5	-5	✓	0.81	G194	S07
L	A20R-SVJBL 11	20	25	2	18	200	40.0	-5	-5	✓	0.41	G194	S07
	A25S-SVJBL 11	25	32	3.5	23	250	50.0	-5	-5	✓	0.81	G194	S07

		
G194	VB.. 1103..	VC.. 1103..

					
S07	US 2506-T07P	0.9	M 2.5	6.3	FLAG T07P

SVQB(C)(RL) INT

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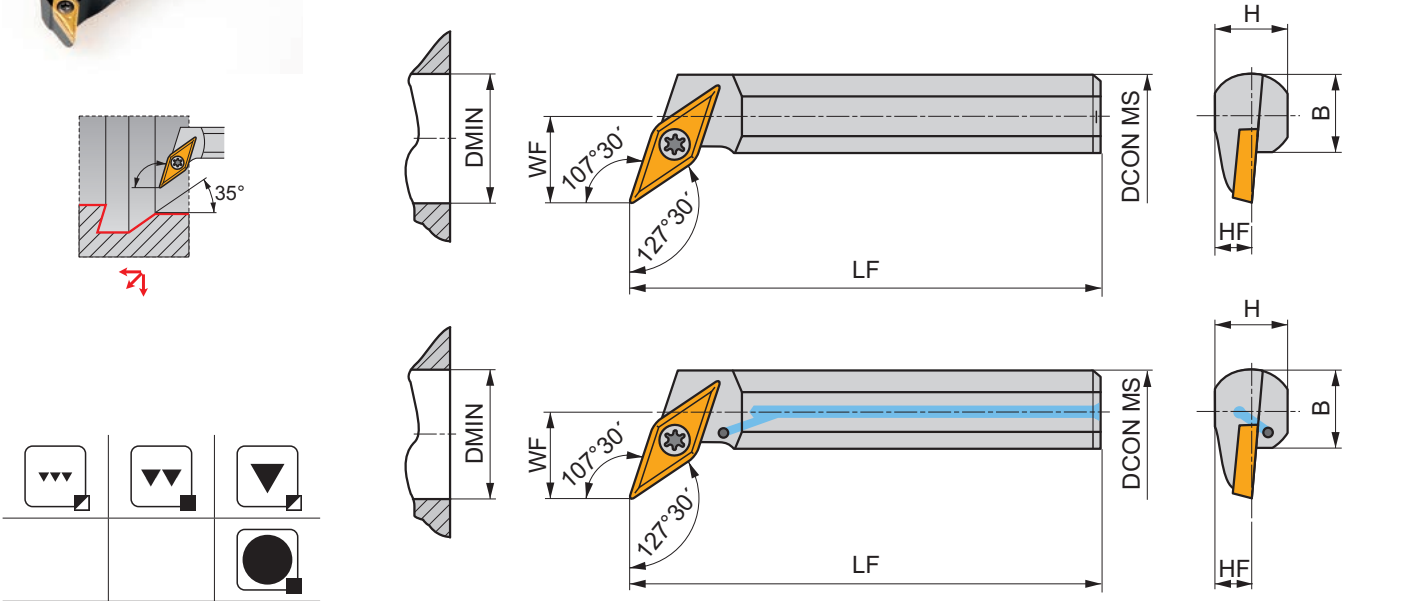
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Utensile interno, bloccaggio a vite, inserti VB/VC... angolo del tagliente utensile 107.5°
Bareno destro/sinistro per tornitura interna con bloccaggio a vite e passaggio refrigerante interno, angolo di attacco di 107.5° per inserti positivi VB.../VC... Adatto per un'ampia gamma di applicazioni di tornitura interna.



Product		DCON MS	DMIN	WF	H	B	LF	LAMS	GAMO				
		(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(°)	(°)		kg		
R	A16R-SVQBR 11	16	20	11	14.5	15	200	-5	0	✓	0.33	GI194	S01
	A20S-SVQBR 11	20	25	13	18	18.5	250	-4	0	✓	0.57	GI194	S01
	A16R-SVQCR 13	16	21	11	15	15	200	-6	0	✓	0.29	GI211	SV21
	A20S-SVQCR 13	20	25	13	18	18.5	250	-4	0	✓	0.12	GI211	SV21
	S25T-SVQCR 16	25	32	17	23	23	300	-7	0	—	1.08	GI017	S08
	S32U-SVQCR 16	32	40	22	30	30	350	-5	0	—	2.07	GI017	S08
	S40V-SVQCR 16-A	40	50	27	38	38	400	-5	0	—	3.80	GI017	SV10
L	A16R-SVQBL 11	16	20	11	14.5	15	200	-5	0	✓	0.32	GI194	S01
	A20S-SVQBL 11	20	25	13	18	18.5	250	-4	0	✓	0.57	GI194	S01
	A16R-SVQCL 13	16	21	11	15	15	200	-6	0	✓	0.29	GI211	SV21
	A20S-SVQCL 13	20	25	13	18	18.5	250	-4	0	✓	0.54	GI211	SV21
	S25T-SVQCL 16	25	32	17	23	23	300	-7	0	—	1.08	GI017	S08
	S32U-SVQCL 16	32	40	22	30	30	350	-5	0	—	2.07	GI017	S08
	S40V-SVQCL 16-A	40	50	27	38	38	400	-5	0	—	4.10	GI017	SV10

			
GI017		VB.. 1604..	VC.. 1604..
GI194		VB.. 1103..	VC.. 1103..
GI211		—	VC.. 1303..

								
S01	US 2506-T07P	0.9	M 2.5	6.3	—	—	FLAG T07P	—
S08	US 3510-T15P	3.0	M 3.5	10.6	—	—	FLAG T15P	—
SV10	US 3512-T15P	3.0	M 3.5	12.6	SVN 160304	MS 3510	FLAG T15P	HXK 3.5
SV21	5513 020-24	1.5	M 3	8.5	—	—	PT-8002	—

SVUB(C)(RL) INT

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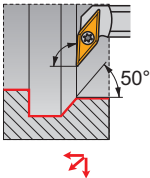
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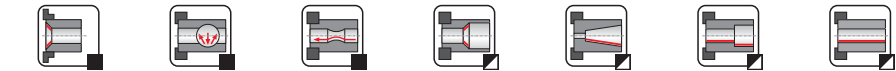
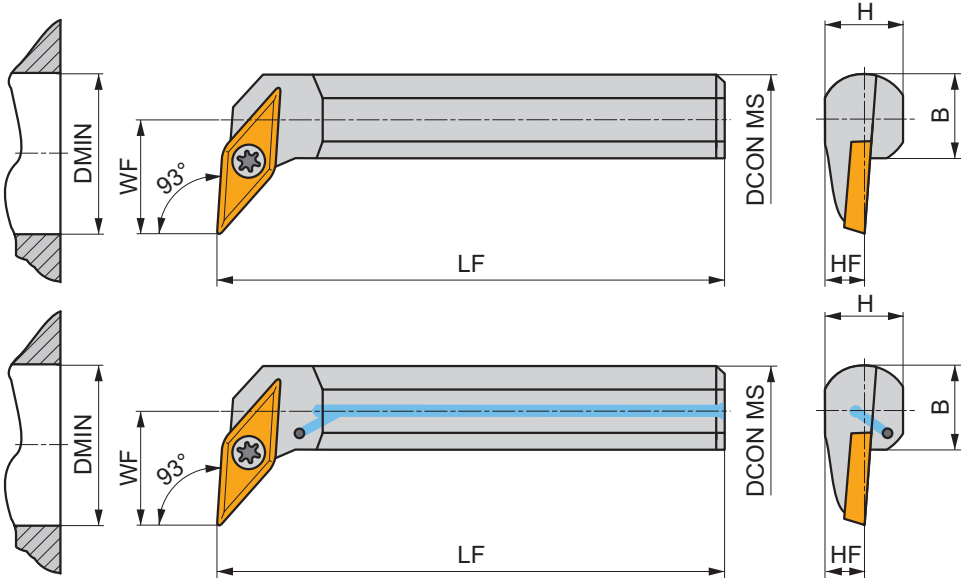
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Utensile interno, bloccaggio a vite, inserti VB/VC... angolo del tagliente utensile 93°

Bareno destro/sinistro per tornitura interna con bloccaggio a vite e passaggio refrigerante interno, angolo di attacco di 93° per inserti positivi VB.../VC... Adatto per un'ampia gamma di applicazioni di tornitura e copiatura interna al di sotto di 50°. Corpo trattato per una maggiore durata.



Product		DCON MS	DMIN	WF	H	B	LF	LAMS	GAMO				
		(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(°)	(°)				
R	A16R-SVUBR 11	16	20	11	14.5	15	200	-5	0	✓	0.32	GI194	S01
	A20S-SVUBR 11	20	25	13	18	18.8	250	-4	0	✓	0.57	GI194	S01
	A20S-SVUCR 13	20	25	13	19	18.5	250	-4	2	✓	0.54	GI211	SV21
	A25T-SVUCR 13	25	32	17	24	23	300	-2	2	✓	0.96	GI211	SV22
	A32T-SVUCR 13	32	40	22	30	30	300	-1	2	✓	1.66	GI211	SV22
	S25T-SVUCR 16	25	32	17	23	23	300	-7	0	–	1.08	GI017	S08
	S32U-SVUCR 16	32	40	22	30	30	350	-5	0	–	2.10	GI017	S08
	S40V-SVUCR 16-A	40	50	27	38	38	400	-5	0	–	4.10	GI017	SV10
L	A16R-SVUBL 11	16	20	11	14.5	15	200	-5	0	✓	0.32	GI194	S01
	A20S-SVUBL 11	20	25	13	18	18.5	250	-4	0	✓	0.57	GI194	S01
	A20S-SVUCL 13	20	25	13	19	18.5	250	-4	2	✓	0.32	GI211	SV21
	A25T-SVUCL 13	25	32	17	24	23	300	-2	2	✓	0.96	GI211	SV22
	A32T-SVUCL 13	32	40	22	30	30	300	-1	2	✓	1.66	GI211	SV22
	S25T-SVUCL 16	25	32	17	23	23	300	-7	0	–	1.09	GI017	S08
	S32U-SVUCL 16	32	40	22	30	30	350	-5	0	–	2.10	GI017	S08
	S40V-SVUCL 16-A	40	50	27	38	38	400	-5	0	–	4.10	GI017	SV10

		
GI017	VB.. 1604..	VC.. 1604..
GI194	VB.. 1103..	VC.. 1103..
GI211	—	VC.. 1303..

								
S01	US 2506-T07P	0.9	M 2.5	6.3	—	—	FLAG T07P	—
S08	US 3510-T15P	3.0	M 3.5	10.6	—	—	FLAG T15P	—
SV10	US 3512-T15P	3.0	M 3.5	12.6	SVN 160304	MS 3510	FLAG T15P	HXK 3.5
SV21	5513 020-24	1.5	M 3	8.5	—	—	PT-8002	—
SV22	DVF 0573	1.5	M 3	10.3	DAP 0331	DVT 0332	PT-8002	174.1-870

C.-SVQB(RL) INT

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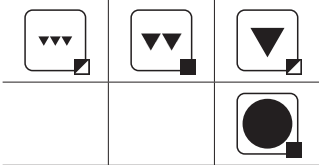
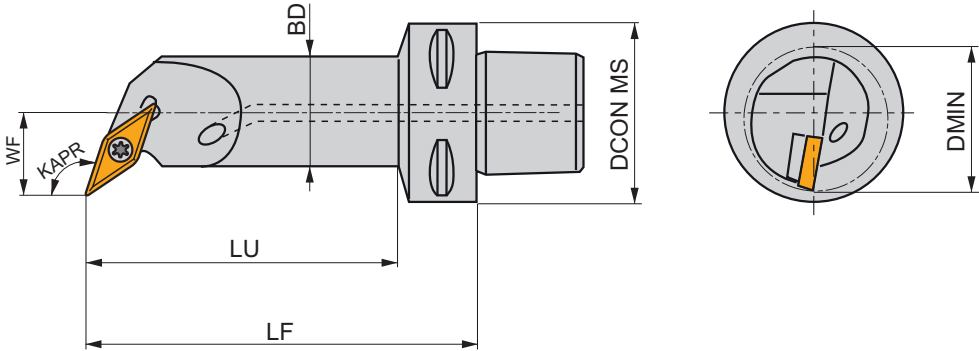
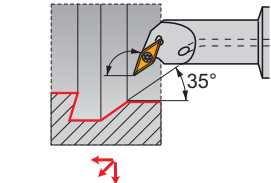
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Utensile PSC interno a cambio rapido, bloccaggio a vite, inserti VB/VC... angolo del tagliente ut. 107.5°
Utensile destro/sinistro per tornitura interna con bloccaggio a vite e passaggio refrigerante interno, angolo di attacco di 107.5° per inserti positivi VB.. o VC.. Adatto per un'ampia gamma di applicazioni di tornitura interna. Attacco PSC (Attacco Poligonale) con lunghezze diverse. Corpo trattato per una maggiore durata.



Product		DCON MS	DMIN	WF	LF	LU	BD	KAPR	LAMS	GAMO				
		(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(°)	(°)	(°)		kg		
R	C4-SVQBR-18090-16	40	33	18	90	68	25	107.5	-7.2	0	✓	0.48	GI017	SV16
	C5-SVQBR-18090-16	50	33	18	90	67	25	107.5	-7.2	0	✓	0.67	GI017	SV16
L	C4-SVQBL-18090-16	40	33	18	90	68	25	107.5	-7.2	0	✓	0.48	GI017	SV16
	C5-SVQBL-18090-16	50	33	18	90	67	25	107.5	-7.2	0	✓	0.68	GI017	SV16

		
GI017	VB.. 1604..	VC.. 1604..

					
SV16	US 2010-T15P	3.0	M 3.5	10.1	FLAG T15P/3,5

SVAC(RL)-DC EXT

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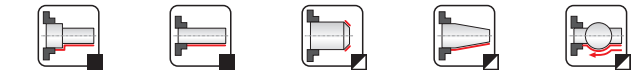
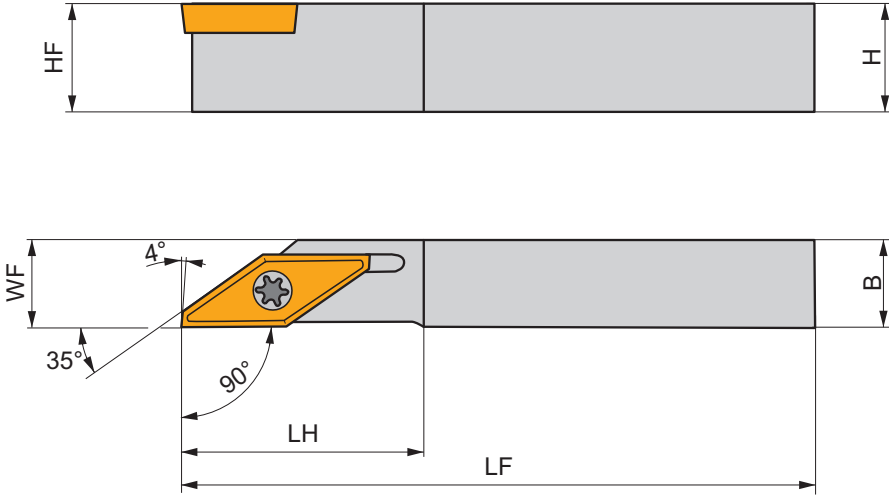
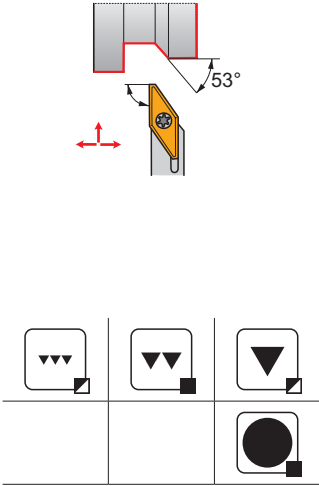
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Utensile esterno per fantina mobile, bloccaggio a vite, angolo d’attacco di 90° per inserti VCGX 13
Utensile destro/sinistro per tornitura esterna per fantina mobile con bloccaggio a vite, angolo d’attacco di 90° per inserto positivo VCGX . Adatto per operazioni di intestatura e tornitura longitudinale con spallamento, copiatura fino a 53°, conicità e smussi. Corpo trattato per una maggiore durata.



Product		H	B	HF	WF	LF	LH	LAMS	GAMO	kg		
		(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(°)	(°)			
R	SVACR 1010 L 13-DC	10	10	10	10	140	25.0	0	0	0.12	GI222	SV20
	SVACR 1212 L 13-DC	12	12	12	12	140	25.0	0	0	0.17	GI222	SV20
	SVACR 1616 M 13-DC	16	16	16	16	150	25.0	0	0	0.29	GI222	SV20
	SVACR 2020 M 13-DC	20	20	20	20	150	25.0	0	0	0.46	GI222	SV20
L	SVACL 1212 L 13-DC	12	12	12	12	140	25.0	0	0	0.19	GI222	SV20
	SVACL 1616 M 13-DC	16	16	16	16	150	25.0	0	0	0.29	GI222	SV20
	SVACL 2020 M 13-DC	20	20	20	20	150	25.0	0	0	0.43	GI222	SV20
	SVACL 2525 M 13-DC	25	25	25	25	150	25.0	0	0	0.67	GI222	SV20

	
GI222	VCGX 1303..

					
SV20	5513 020-24	1.5	M 3	8.5	PT-8002

SVJC(RL)-DC EXT

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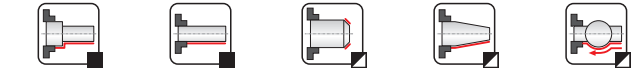
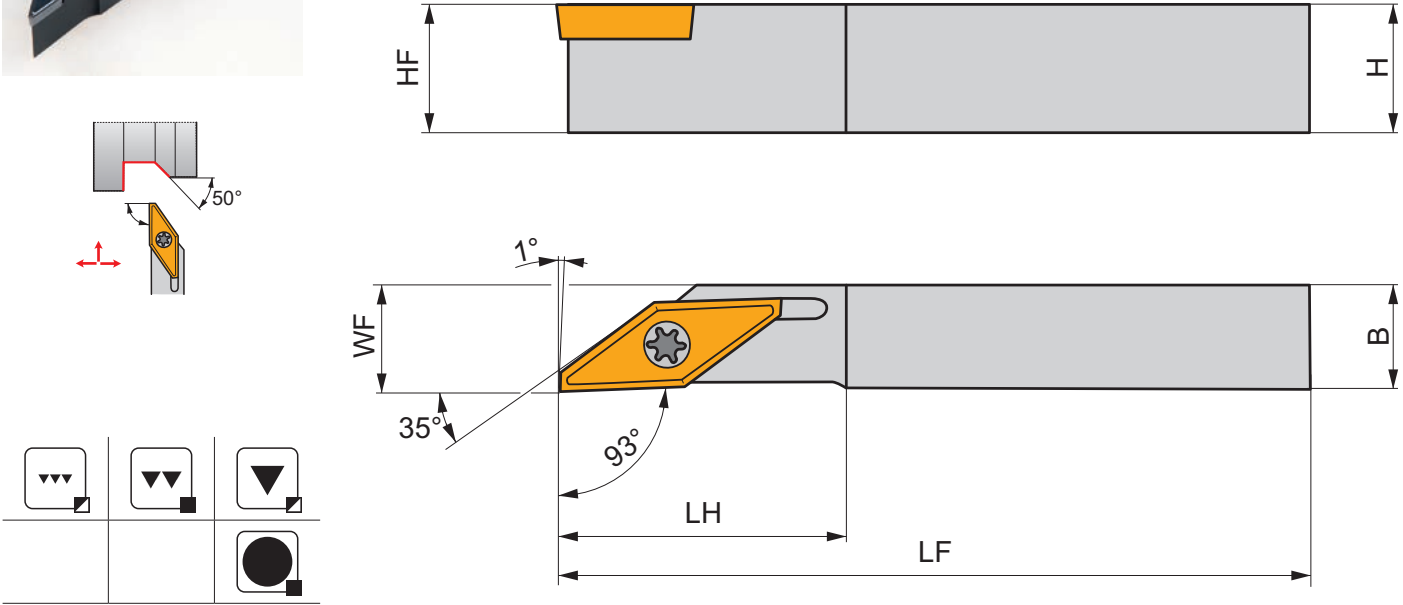
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Utensile esterno per fantina mobile, bloccaggio a vite, angolo d'attacco di 93° per inserti VCGX

Utensile destro/sinistro per tornitura esterna per fantina mobile con bloccaggio a vite, angolo d'attacco di 93° per inserto positivo VCGX . Adatto per operazioni di intestatura e tornitura longitudinale con spallamento, copiatura fino a 50°, conicità e smussi. Corpo trattato per una maggiore durata.



Product		H	B	HF	WF	LF	LH	LAMS	GAMO	kg		
		(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(°)	(°)			
R	SVJCR 1212 L 13-DC	12	12	12	—	140	25.0	0	0	0.17	GI222	SV20
	SVJCR 1616 M 13-DC	16	16	16	—	150	25.0	0	0	0.29	GI222	SV20
	SVJCR 2020 M 13-DC	20	20	20	—	150	25.0	0	0	0.45	GI222	SV20
	SVJCR 2525 M 13-DC	25	25	25	—	150	25.0	0	0	0.68	GI222	SV20
L	SVJCL 1212 L 13-DC	12	12	12	—	140	25.0	0	0	0.17	GI222	SV20
	SVJCL 1616 M 13-DC	16	16	16	—	150	25.0	0	0	0.30	GI222	SV20
	SVJCL 2020 M 13-DC	20	20	20	—	150	25.0	0	0	0.47	GI222	SV20
	SVJCL 2525 M 13-DC	25	25	25	—	150	25.0	0	0	0.69	GI222	SV20

	
GI222	VCGX 1303..

					
SV20	5513 020-24	1.5	M 3	8.5	PT-8002

SVLC(RL) INT

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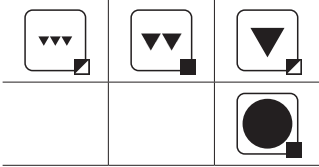
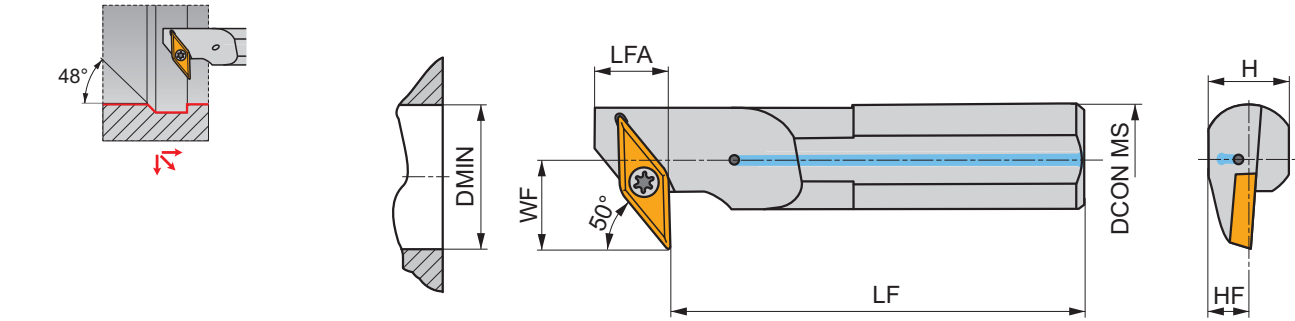
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Utensile da interno, bloccaggio a vite, inserti VC... angolo di attacco di 50°
Bareno destro/sinistro per tornitura interna con bloccaggio a vite e passaggio refrigerante interno, angolo di attacco di 50° per inserto positivo VC.. Adatto per un'ampia gamma di operazioni di tornitura in tirata e copiatura sotto i 48°. Corpo trattato per una maggiore durata.



Product		DCON MS	DMIN	WF	H	LF	HF	LFA	LAMS	GAMO		kg		
		(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(°)	(°)				
R	A20S-SVLCR 13-X	20	27	15	18	250	9	15	-4	-2	✓	0.57	GI211	SV21
	A25T-SVLCR 13-X	25	35	20	24	300	12	18	-2	-2	✓	1.01	GI211	SV22
	A32T-SVLCR 13-X	32	43	25	30	300	15	18	-1	-2	✓	1.75	GI211	SV22
L	A20S-SVLCCL 13-X	20	27	15	18	250	9	15	-4	-2	✓	0.57	GI211	SV21
	A25T-SVLCCL 13-X	25	35	20	24	300	12	18	-2	-2	✓	0.05	GI211	SV22
	A32T-SVLCCL 13-X	32	43	25	30	300	15	18	-1	-2	✓	1.75	GI211	SV22

	
GI211	VC.. 1303..

								
SV21	5513 020-24	1.5	M 3	8.5	—	—	PT-8002	—
SV22	DVF 0573	1.5	M 3	10.3	DAP 0331	DVT 0332	PT-8002	174.1-870

SVXC(RL) INT

P M K N S H

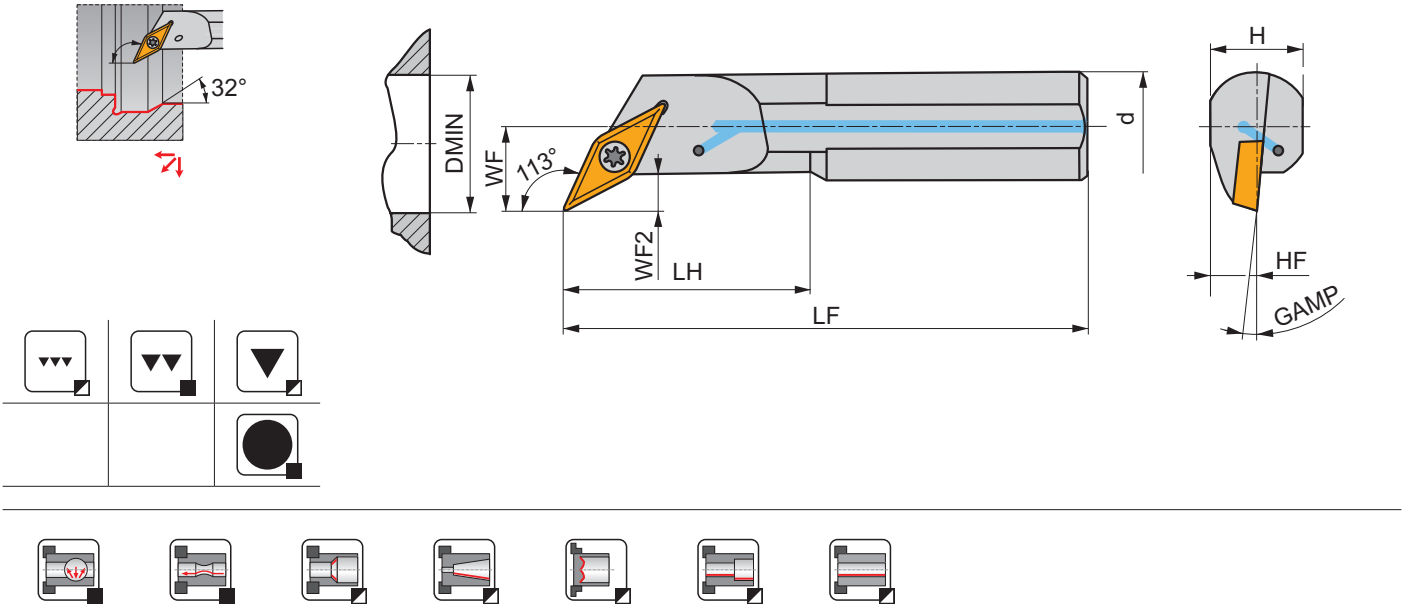
PRAMET

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Utensile da interno, bloccaggio a vite, inserti VC... angolo di attacco di 113°

Bareno destro/sinistro per tornitura interna con bloccaggio a vite e passaggio refrigerante interno, angolo di attacco di 113° per inserto positivo VC.. Adatto per un'ampia gamma di operazioni di tornitura interna e copiatura sotto i 32°. Corpo trattato per una maggiore durata.



Product	DCON MS	DMIN	WF	H	LF	HF	LH	WF2	GAMP		kg		
	(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(°)				
R	A10H-SVXCR 07	10	12.5	7	9	100	4.5	22.0	3	-10	✓	0.06	GI234 SV23
	A12K-SVXCR 07	12	15.5	9	11	125	5.5	28.0	3	-8	✓	0.11	GI234 SV23
	A16M-SVXCR 07	16	17.5	11	15	150	7.5	36.0	3	-6	✓	0.19	GI234 SV23
L	A10H-SVXCL 07	10	12.5	7	9	100	4.5	22.0	3	-10	✓	0.06	GI234 SV23
	A12K-SVXCL 07	12	15.5	9	11	125	5.5	28.0	3	-8	✓	0.11	GI234 SV23
	A16M-SVXCL 07	16	17.5	11	15	150	7.5	36.0	3	-6	✓	0.20	GI234 SV23

	
GI234	VC.. 0702..

					
SV23	DVF 3584	0.6	M 2	5.5	DMD 1650

SVXC(RL)-E INT

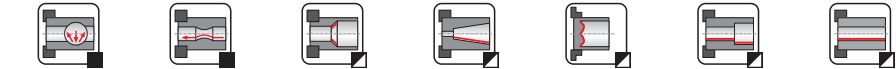
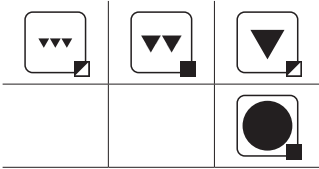
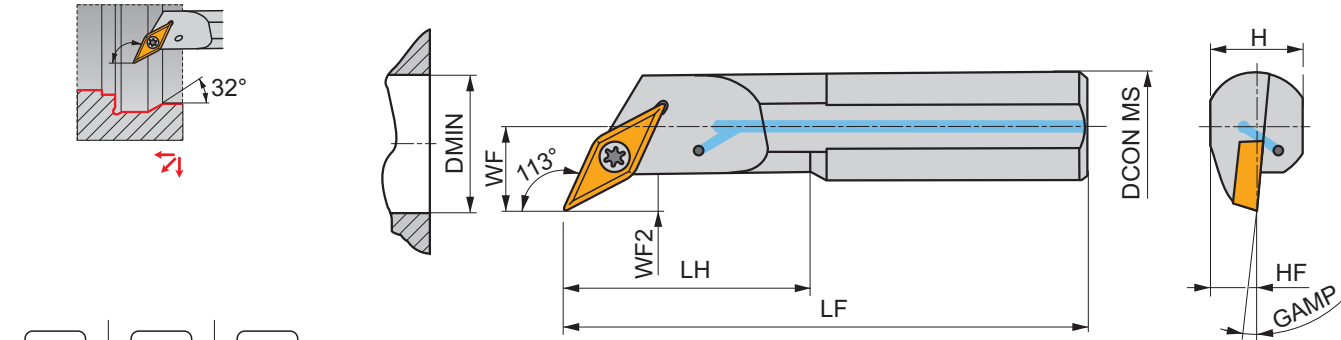
P M K N S H

PRAMET

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Utensile da interno in metallo duro, bloccaggio a vite, per inserto VC... angolo di attacco di 113°
Bareno da interni destro/sinistro in metallo duro con bloccaggio a vite e passaggio refrigerante interno, angolo di attacco di 113° per inserto positivo VC.. Adatto per un'ampia gamma di operazioni di tornitura e copiatura fino a 32°. Per sporgenze utensile >3xD.



Product		DCON MS	DMIN	WF	H	HF	LF	LH	WF2	GAMP		kg		
		(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(°)				
R	E10H-SVXCR 07	10	12.5	7	9	4.5	100	22.0	3	-10	✓	0.10	GI234	SV23
	E12K-SVXCR 07	12	15.5	9	11	5.5	125	28.0	3	-8	✓	0.18	GI234	SV23
	E16M-SVXCR 07	16	17.5	11	15	7.5	150	36.0	3	-6	✓	0.33	GI234	SV23
L	E10H-SVXCL 07	10	12.5	7	9	4.5	100	22.0	3	-10	✓	0.10	GI234	SV23
	E16M-SVXCL 07	16	17.5	11	15	7.5	150	36.0	3	-6	✓	0.33	GI234	SV23

	
GI234	VC.. 0702..

					
SV23	DVF 3584	0.6	M 2	5.5	DMD 1650

SWLC(RL) EXT

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M

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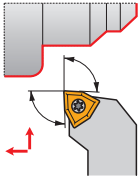
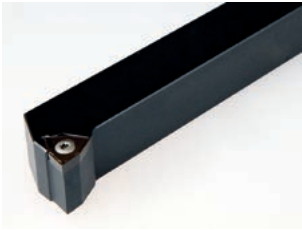
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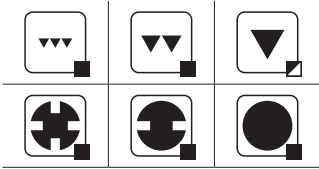
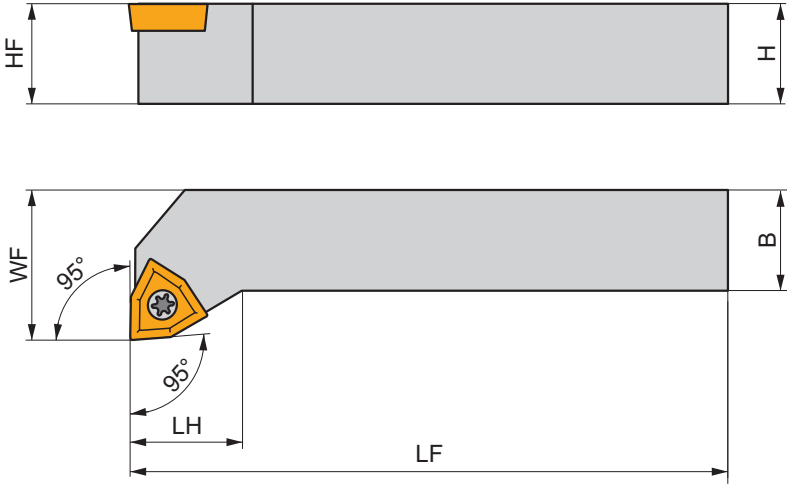
PRAMET

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Utensile esterno, bloccaggio a vite, angolo d'attacco di 95° per inserti WC...

Utensile di tornitura esterna destro/sinistro con bloccaggio a vite, per inserti positivi WC.. Adatto per operazioni di intestatura e tornitura longitudinale con spallamento, conicità e smussi. Corpo trattato per una maggiore durata.



Product		H	B	HF	WF	LF	LH	LAMS	GAMO	kg		
		(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(°)	(°)			
R	SWLCR 1616 H 06	16	16	16	20	100	15.0	0	0	0.23	GI055	S04
	SWLCR 2020 K 06	20	20	20	25	125	15.0	0	0	0.42	GI055	S04
	SWLCR 2525 M 08	25	25	25	32	150	20.0	0	0	0.76	GI049	S09
L	SWLCL 1616 H 06	16	16	16	20	100	15.0	0	0	0.23	GI055	S04
	SWLCL 2020 K 06	20	20	20	25	125	15.0	0	0	0.40	GI055	S04
	SWLCL 2525 M 08	25	25	25	32	150	20.0	0	0	0.75	GI049	S09

	
GI049	WC.. 0804..
GI055	WC.. 06T3..

					
S04	US 3510-T15P	3.0	M 3.5	10.6	FLAGT15P
S09	US 4512-T15P	5.0	M 4.5	12.2	FLAGT15P

SWLC(RL) INT

P

M

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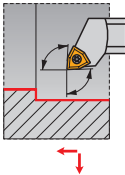
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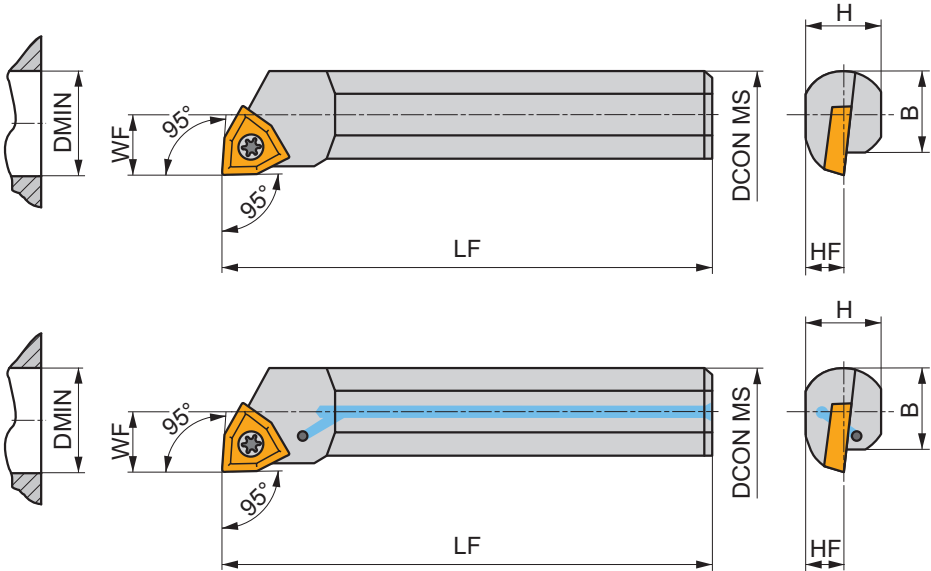
PRAMET

S



Utensile interno, bloccaggio a vite, inserti WC... angolo di attacco di 95°

Bareno destro/sinistro per tornitura interna con bloccaggio a vite e passaggio refrigerante interno, angolo di attacco di 95° per inserti positivi WC.. Adatto per operazioni di tornitura longitudinale, spallamento, conicità e smussi. Corpo trattato per una maggiore durata.



Product		DCON MS	DMIN	WF	H	B	LF	LAMS	GAMO				
		(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(°)	(°)		kg		
R	A20Q-SWLCR 06	20	25	13	18	18.5	180	-7	0	✓	0.37	GI055	S04
	S20S-SWLCR 06	20	25	13	18	18.5	250	-7	0	—	0.60	GI055	S04
	S25T-SWLCR 06	25	32	17	23	23	300	-7	0	—	1.12	GI055	S04
	A25R-SWLCR 08	25	32	17	23	23	200	-7	0	✓	0.70	GI049	S04
	A32S-SWLCR 08	32	40	22	30	30	250	-5	0	✓	1.32	GI049	S09
	S32U-SWLCR 08	32	40	22	30	30	350	-5	0	—	2.05	GI049	S09
L	A20Q-SWCLCL 06	20	25	13	18	18.5	180	-7	0	✓	0.00	GI055	S04
	S20S-SWCLCL 06	20	25	13	18	18.5	250	-7	0	—	0.60	GI055	S04
	A25R-SWCLCL 06	25	32	17	23	23	200	-7	0	✓	0.66	GI055	S04

		
GI049		WC.. 0804..
GI055		WC.. 06T3..

					
S04	US 3510-T15P	3.0	M 3.5	10.6	FLAGT15P
S09	US 4512-T15P	5.0	M 4.5	12.2	FLAGT15P

SWUC(RL) INT

P

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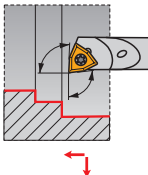
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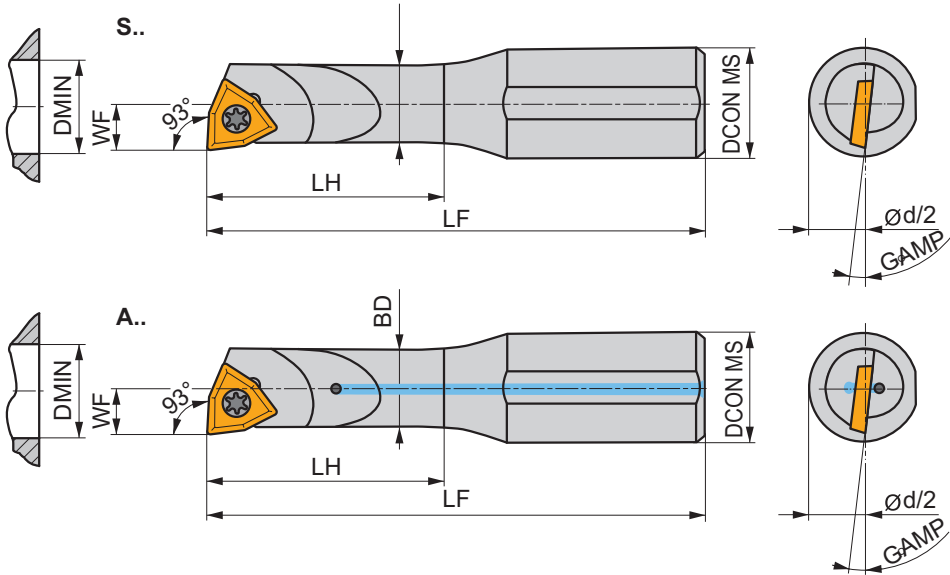
PRAMET

S



Utensile interno, bloccaggio a vite, inserti WC... angolo di attacco di 93°

Bareno destro/sinistro per tornitura interna con bloccaggio a vite e passaggio refrigerante interno, angolo di attacco di 93° per inserto positivo WC.. Adatto per operazioni di tornitura longitudinale, spallamento, conicità e smussi. Corpo trattato per una maggiore durata.



Product		DCON MS	DMIN	BD	WF	LF	LH	GAMP				
		(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(°)				
R	A0508H-SWUCR 02	8	5.8	5	2.9	100	18.0	-17	✓	0.04	GI221	SW21
	S0508H-SWUCR 02	8	5.8	5	2.9	100	18.0	-17	—	0.03	GI221	SW21
	A0608H-SWUCR 02	8	7.8	6	3.9	100	24.0	-12	✓	0.04	GI221	SW21
	S0608H-SWUCR 02	8	7.8	6	3.9	100	24.0	-12	—	0.04	GI221	SW21
L	A0508H-SWUCL 02	8	5.8	5	2.9	100	18.0	-17	✓	0.04	GI221	SW21
	S0508H-SWUCL 02	8	5.8	5	2.9	100	18.0	-17	—	0.04	GI221	SW21
	A0608H-SWUCL 02	8	7.8	6	3.9	100	24.0	-12	✓	0.04	GI221	SW21
	S0608H-SWUCL 02	8	7.8	6	3.9	100	24.0	-12	—	0.04	GI221	SW21

	
GI221	WC.. 0201..

					
SW21	T20.037	0.6	M 2	3.7	DMD 1650

SWUC(RL)-E INT

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M

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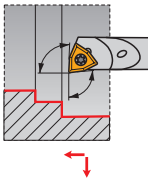
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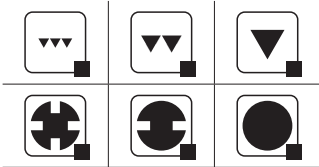
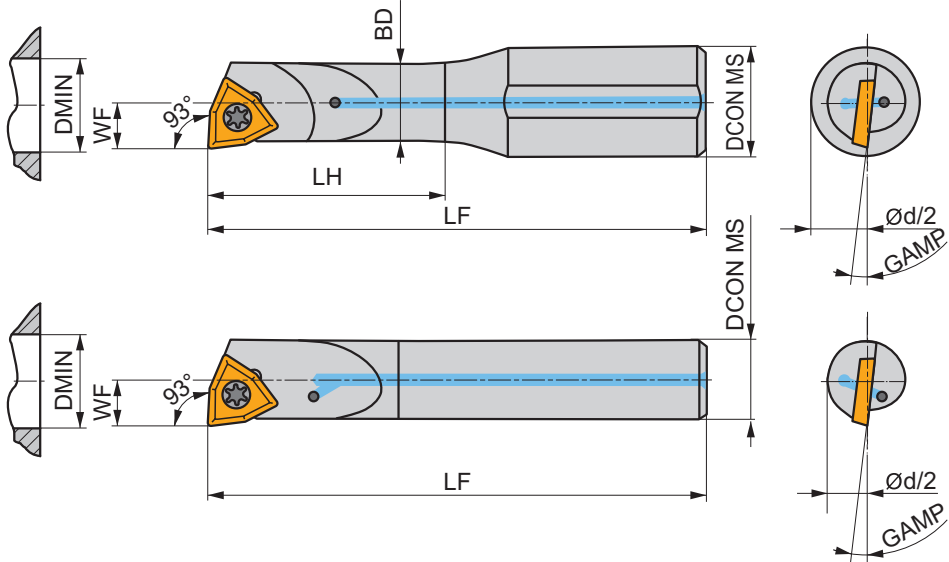
H

PRAMET

S



Utensile interno in metallo duro, bloccaggio a vite, per inserto WC... angolo di attacco di 93°
Bareno da interni destro/sinistro in metallo duro con bloccaggio a vite e passaggio refrigerante interno, angolo di attacco di 93° per inserto positivo WC.. Adatto per operazioni di tornitura longitudinale, spallamento, conicità e smussi.Per sporgenze utensile >3xD.



Product		DCON MS	DMIN	BD	WF	LF	LH	GAMP				
		(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(°)		kg		
R	E0508H-SWUCR 02	8	5.8	5	2.9	100	24.0	-17	✓	0.06	GI221	SW21
	E05F-SWUCR 02	5	5.8	—	2.9	85	—	-17	✓	0.03	GI221	SW21
	E0608H-SWUCR 02	8	7.8	6	3.9	100	32.0	-12	✓	0.06	GI221	SW21
	E06G-SWUCR 02	6	7.8	—	3.9	95	—	-12	✓	0.04	GI221	SW21
L	E0508H-SWUCL 02	8	5.8	5	2.9	100	24.0	-17	✓	0.06	GI221	SW21
	E05F-SWUCL 02	5	5.8	—	2.9	85	—	-17	✓	0.03	GI221	SW21
	E0608H-SWUCL 02	8	7.8	6	3.9	100	32.0	-12	✓	0.06	GI221	SW21
	E06G-SWUCL 02	6	7.8	—	3.9	95	—	-12	✓	0.04	GI221	SW21

	
GI221	WC.. 0201..

					
SW21	T20.037	0.6	M 2	3.7	DMD 1650

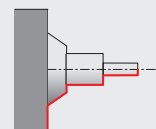
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TIPO DI BLOCCAGGIO

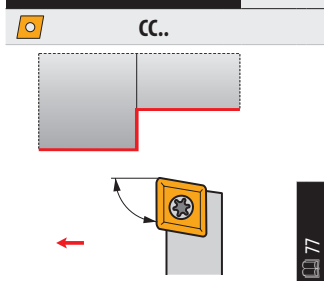
UTENSILI – NAVIGATORE

TORNITURA ISO - ESTERNA

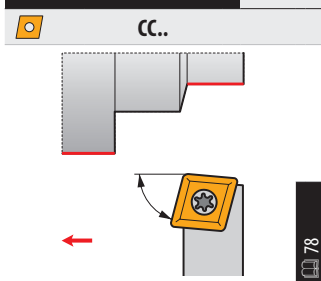
PEZZI LUNGHIE ED INSTABILI (Inserti positivi)



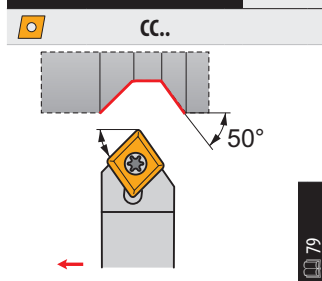
SCAC(RL) EXT 90°



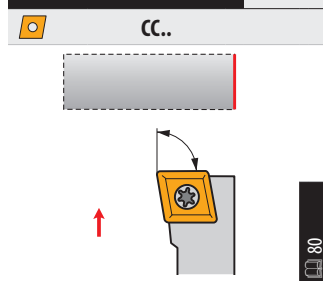
SCBC(RL) EXT 75°



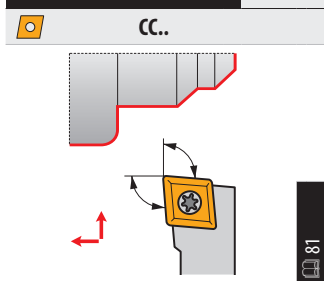
SCDCR EXT 45°



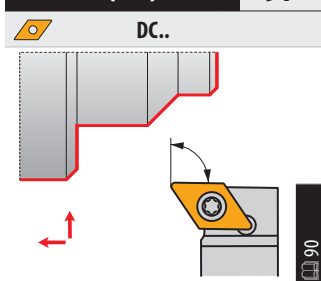
SCFC(RL) EXT 90°



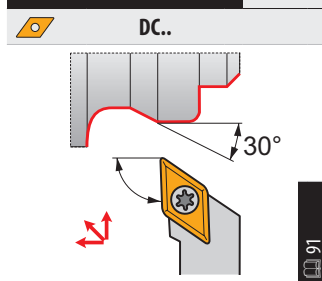
SCLC(RL) EXT 95°



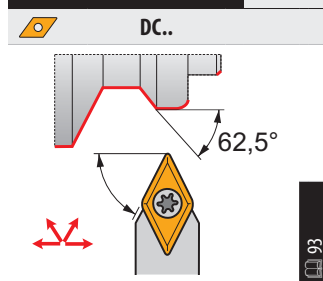
SDFC(RL) EXT 91°



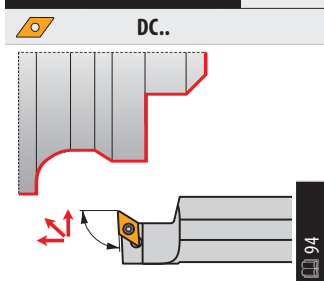
SDJC(RL) EXT 93°



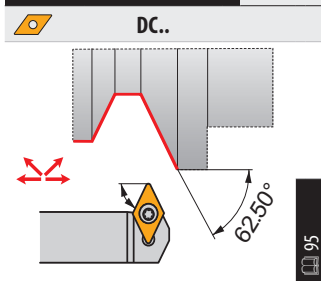
SDNCN EXT 62°30'



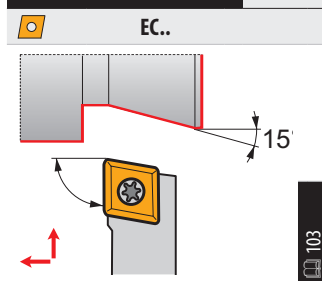
SDUCLE EXT 93°



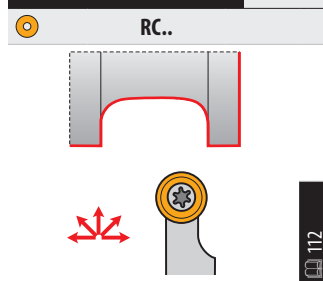
SDXC(RL) EXT 62°30'



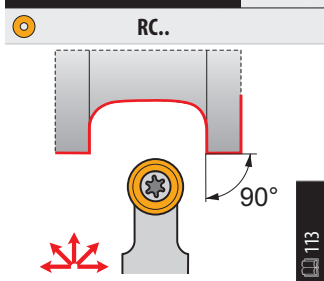
SEGC(RL) EXT 90°



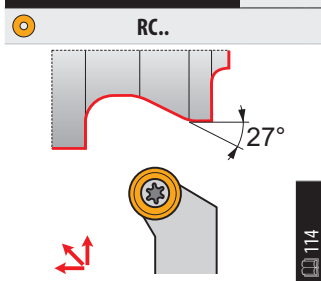
SRDC(RL) EXT



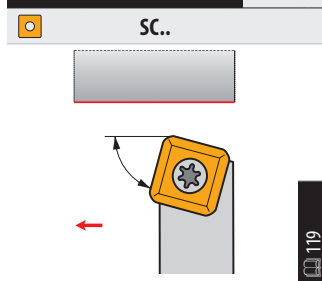
SRDCN EXT



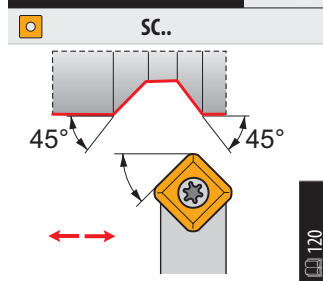
SRSC (RL) EXT



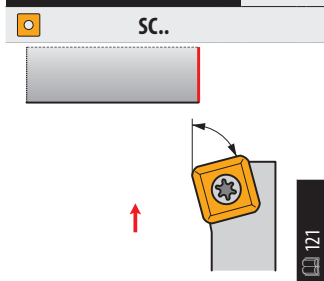
SSBC(RL) EXT 75°



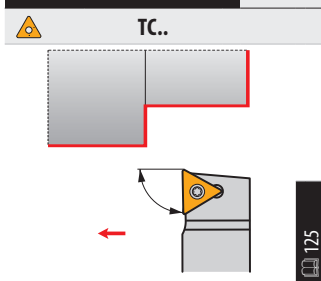
SSDCN EXT 45°



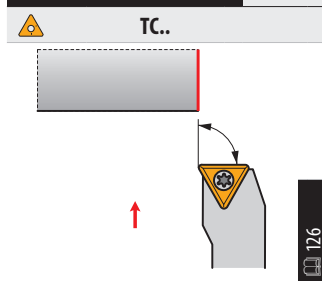
SSKC(RL) EXT 75°



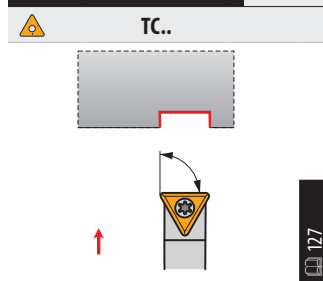
STAC(RL) EXT 90°



STFC(RL) EXT 90°



STFC(RL)-A EXT 90°



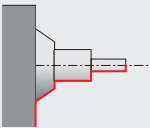
S

TIPO DI BLOCCAGGIO

UTENSILI – NAVIGATORE

TORNITURA ISO - ESTERNA

PEZZI LUNGI ED INSTABILI (Inserti positivi)



STJC(RL) EXT 93° TC.. 128	SVHB(C)(RL) EXT 107°30' VB, VC.. 132	SVJB(C)(RL) EXT 93° VB, VC.. 133	SVPB(C)(RL) EXT 117°30' VB, VC.. 135
SVVB(C)N EXT 72°30' VB, VC.. 136	SVXB(C)(RL) EXT 98° VB, VC.. 137	SVAC(RL)-DC EXT 90° VC.. 145	SVJC(RL)-DC EXT 93° VC.. 146
SWLC(RL) EXT 95° WC.. 150	PRDCN EXT RC.. 110	PRSC(RL) EXT RC.. 111	

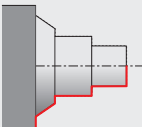
KHP / DKH

TIPO DI BLOCCAGGIO

UTENSILI – NAVIGATORE

TORNITURA ISO - SGROSSATURA PESANTE - ESTERNA

TESTE (KH)



KHP-RSCR/L RC.. 117	KHS-SBCR 75° SC.. 123	KHS-SBCL 75° SC.. 123	DKH(RL) 118, 124
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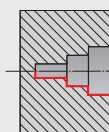
S

TIPO DI BLOCCAGGIO

UTENSILI – NAVIGATORE

TORNITURA ISO - INTERNA

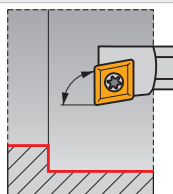
COMPONENTI LUNGI E INSTABILI (inserti positivi)



SCFC(RL) INT

90°

CC..

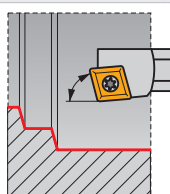


84

SCKC(RL) INT

75°

CC..

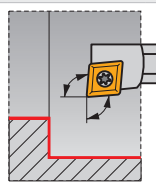


85

SCLC(RL) INT

45°

CC..

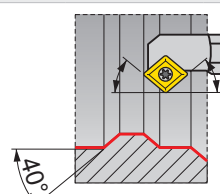


86

SCXC(RL) INT

90°

CC..

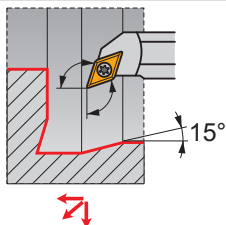


88

SDQC(RL) INT

95°

DC..

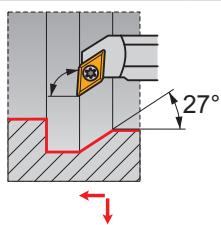


98

SDUC(RL) INT

93°

DC..

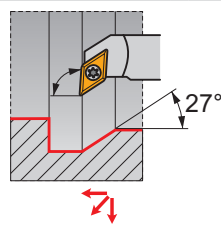


99

SDUC(RL)-E INT

62°30'

DC..

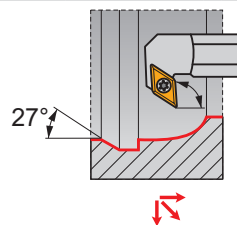


100

SDZC(RL) INT

90°

DC..

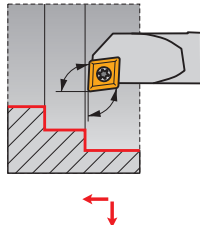


101

SEUC(RL) INT

93°

EC..

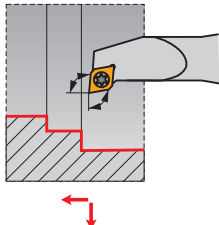


104

SELP(RL) INT

95°

EP..

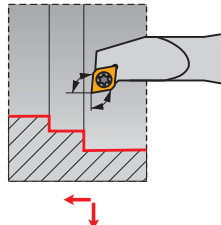


105

SELP(RL)-E INT

95°

EP..

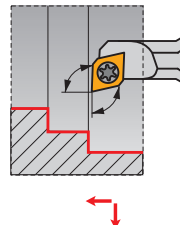


106

SEUP(RL) INT

93°

EP..

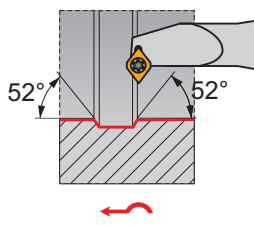


107

SEXP(RL) INT

52°30'

EP..

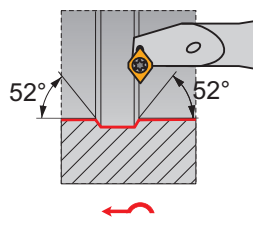


108

SEXP(RL)-E INT

52°30'

EP..

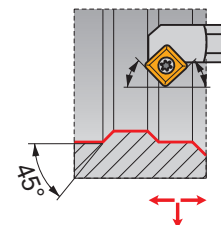


109

SSSC(RL) INT

45°

SC..

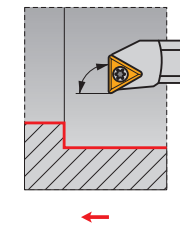


122

STFC(RL) INT

90°

TC..

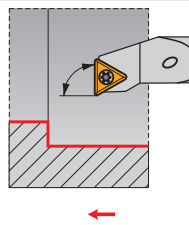


129

STFC(RL)-E INT

90°

TC..

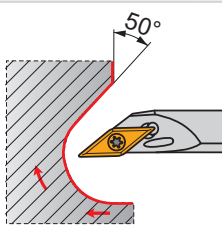


131

SVJB(RL) INT

93°

VB, VC..

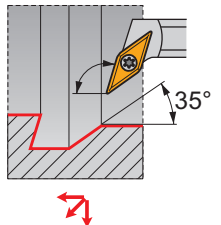


141

SVQB(C)(RL) INT

107°30'

VB, VC..

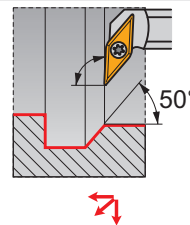


142

SVUB(C)(RL) INT

93°

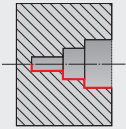
VB, VC..



143

TORNITURA ISO - INTERNA

COMPONENTI LUNGI E INSTABILI (inserti positivi)



SVLC(RL) INT

95°

VC..

147

SVXC(RL) INT

113°

VC..

148

SVXC(RL)-E INT

113°

VC..

149

SWLC(RL) INT

95°

WC..

151

SWUC(RL) INT

93°

WC..

152

SWUC(RL)-E INT

93°

WC..

153

S

TIPO DI BLOCCAGGIO

UTENSILI – NAVIGATORE

TORNITURA ISO - ESTERNA PSC
 PEZZI LUNGHED ED INSTABILI (Inserti positivi)

C.-SCLC(RL) EXT 95°
 CC..

83

C.-SDJC(RL) EXT 93°
 DC..

96

C.-SDNCN EXT 62°30'
 DC..

97

C.-SRDCN EXT
 RC..

116

C.-SVHB(RL) EXT 107°30'
 VB, VC..

138

C.-SVJB(RL) EXT 93°
 VB, VC..

139

C.-SVVBN EXT 72°30'
 VB, VC..

140

TORNITURA ISO - INTERNA PSC
 COMPONENTI LUNGHED E INSTABILI (inserti positivi)

C.-SCLC(RL) INT 95°
 CC..

89

C.-SDUC(RL) INT 93°
 DC..

102

C.-SVQB(C)(RL) INT 108°
 VB, VC..

144